

DO NOT
SCALE FROM
THIS PRINT

TABLE 1		
SUFFIX	TAIL LENGTH "A"	TAIL WIDTH "B"
-X1	.120 [3.05]	.020 [0.51]
-X3	.075 [1.91]	.016 [0.41]

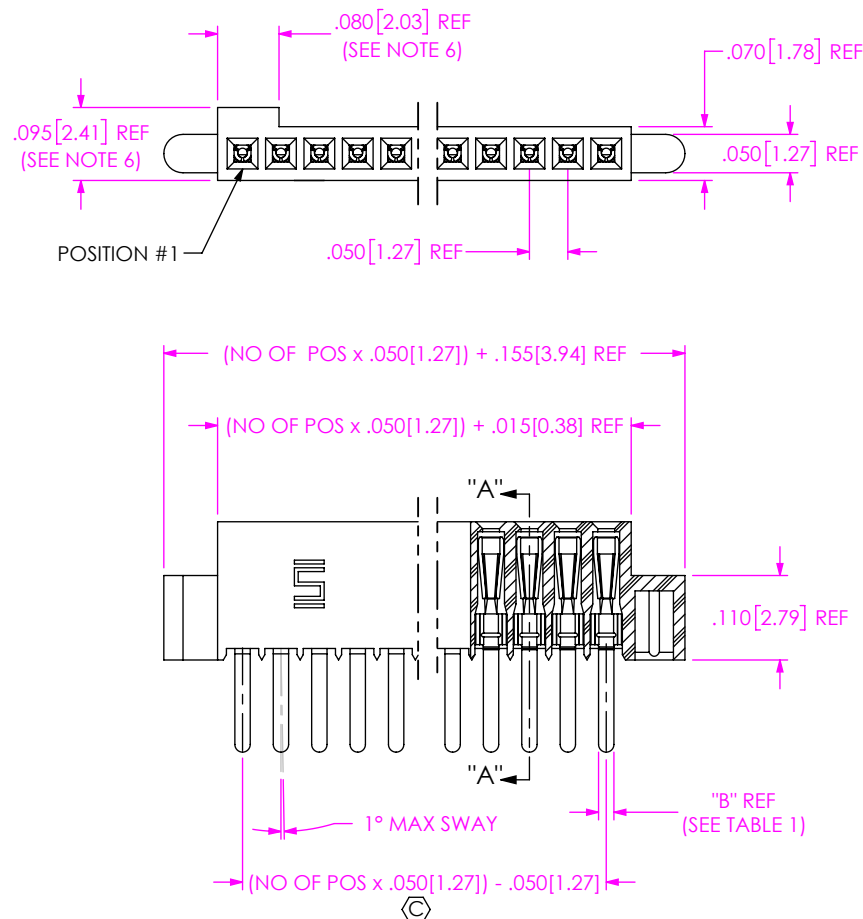


FIG 1
THROUGH HOLE/STRAIGHT MODIFIED
(SFM-130-X1-XX-S SHOWN)

SFM-1XX-XX-XX-S-XX-X-XX

NO OF POSITIONS
ALL POSITIONS AVAILABLE
-02 THRU -50
USE BODY (SFM-XX-S-XX-X)

LEAD STYLE

- 01: THROUGH HOLE
USE CONTACT: (C-44-01-XX)
(SEE FIG 1)
- 02: SURFACE MOUNT
USE CONTACT: (C-44-02-XX)
(SEE FIG 2)
- 03: STRAIGHT MODIFIED
USE CONTACT: (C-44-03-XX)
(SEE FIG 1)
- L1: THROUGH HOLE (LOW INSERTION)
USE CONTACT: (C-61-01-XXX)
(SEE FIG 1)
- L2: SURFACE MOUNT (LOW INSERTION)
USE CONTACT: (C-61-02-XXX)
(SEE FIG 2)
- L3: STRAIGHT MODIFIED (LOW INSERTION)
USE CONTACT: (C-61-03-XX)
(SEE FIG 1)
- T1: THROUGH HOLE (PHOS BRONZE)
USE CONTACT: (C-119-01-XXX)
(SEE FIG 1)
- T2: SURFACE MOUNT (PHOS BRONZE)
USE CONTACT: (C-119-02-XXX)
(SEE FIG 1)

PACKAGING

- BLANK: TUBES (SEE NOTE 4)
- TR: TAPE & REEL (SEE NOTES 7 & 8)
(-X2 LEAD STYLE ONLY)
- FR: FULL REEL QTY TAPE & REEL
(SEE NOTES 7 & 8)
(-X2 LEAD STYLE ONLY)

PICK & PLACE OPTION

- P: PICK & PLACE PAD
(USE PPP-14, SEE FIG 4, SHT 2)
- K: POLYAMIDE FILM
(USE K-500-300, SEE FIG 6, SHT 2)

OPTIONS

- BLANK: STANDARD
(USE SFM-XX-S-LC-X)
- A: ALIGNMENT PIN
(USE SFM-XX-S-A-X)
(SEE FIG 3, SHT 2)
- LC: LOCKING CLIP
(USE LC-05-TM & SFM-XX-S-LC-X)
(SEE FIG 5, SHT 2) (SEE NOTE 5)
- *-SN: SOLDER NAIL (SEE FIG 7, SHT 3)

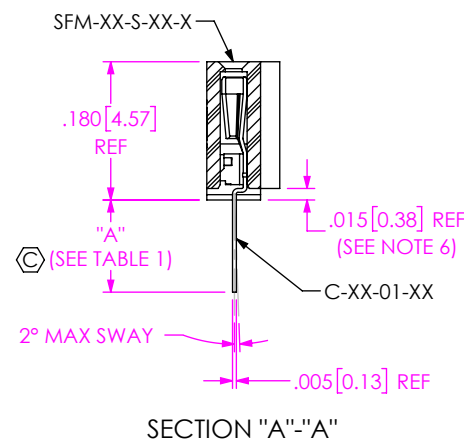
BODY SPECIFICATION

- S: SINGLE ROW

PLATING SPECIFICATION

- S: 30μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
- F: 3μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
- L: 10μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
- SM: 30μ" SELECTIVE GOLD IN CONTACT AREA;
MATTE TIN ON TAIL
- FM: 3μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
- LM: 10μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
- LM: SELECTIVE LIGHT GOLD
-SPECIFY -L IN PLATING SUFFIX -X/
MATTE TIN TAILS
(USE C-XX-XX-L)

* = NOT TOOLED



SECTION "A"-"A"

NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL.
2. MINIMUM PUSHOUT FORCE: .5 LBS
3. COPLANARITY TO BE WITHIN .004[0.10]
4. TUBES ARE STANDARD PACKAGING.
5. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
6. DIMENSION N/A FOR -N OPTION.
7. ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM.
8. ATTACH LABEL TO EACH REEL.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES
.XX: ±.01 [0.3]
.XXX: ±.005 [0.13]
.XXXX: ±.0020 [0.051]

* PROPRIETARY NOTE *

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 4:1
INSULATOR: VECTRA E130, COLOR: BLACK
CONTACT: BeCu #25

MAX FLASH ALLOWED: .002[0.05]
MAX GATE VESTIGE: .002[0.05]

F:\DWG\MISC\Mktg\SFM-1XX-XX-XX-S-XX-X-XX-MKT.SLDDRW

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION: .050 [1.27] C.L. SOCKET STRIP
SINGLE ROW ASSEMBLY

DWG. NO. SFM-1XX-XX-XX-S-XX-X-XX

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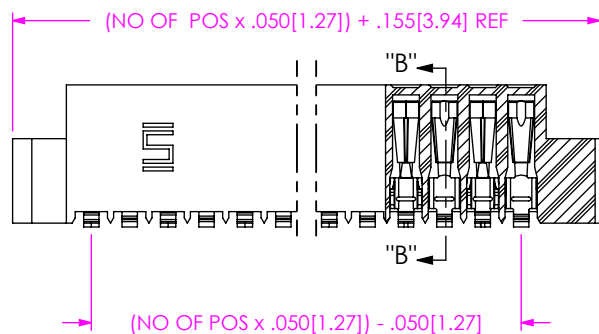
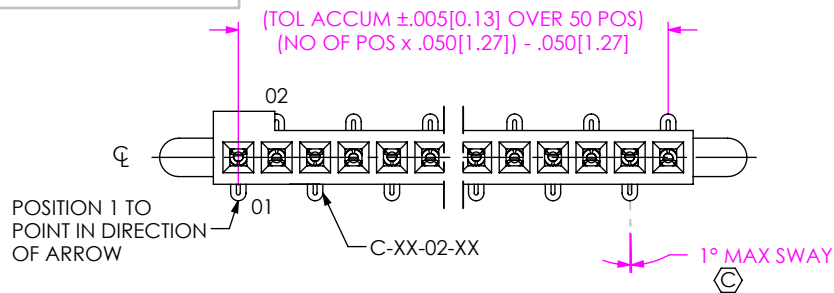


FIG 2
SURFACE MOUNT
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1
(SFM-130-02-XX-S SHOWN)

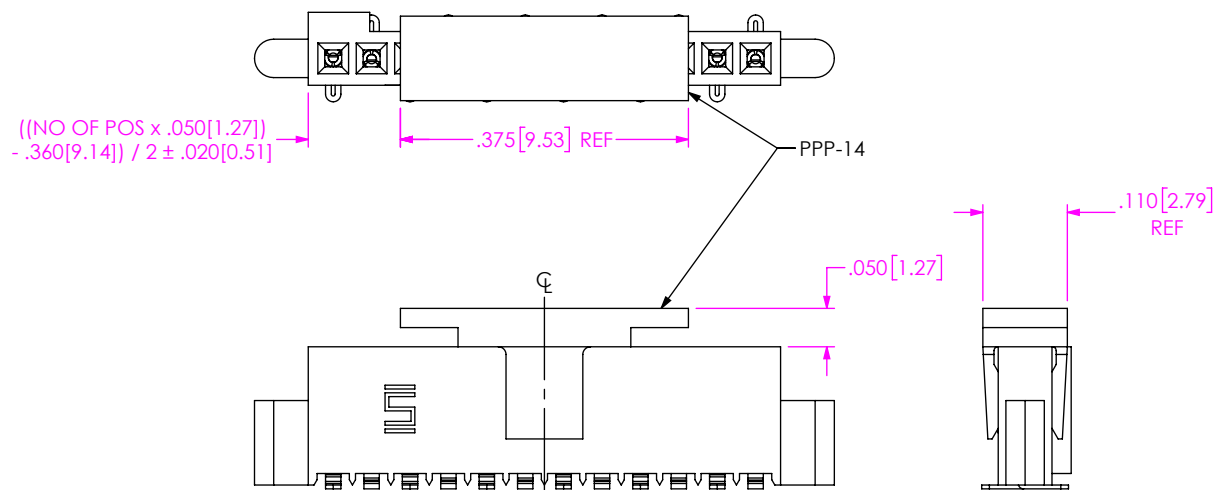


FIG 4
-P: PICK & PLACE PAD
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1
(PLACE PAD ABOUT C.L. AS SHOWN)
(SFM-112-02-XX-S-P SHOWN)

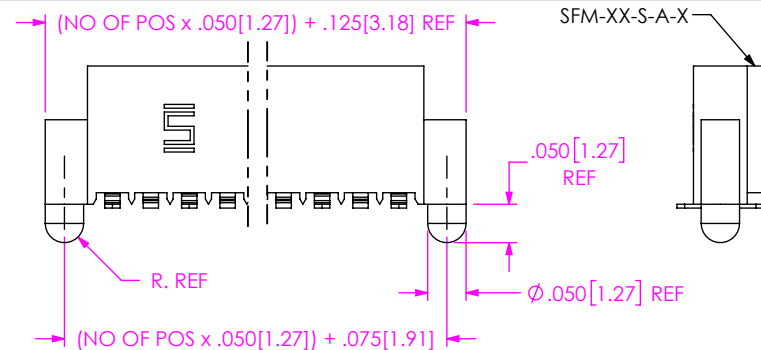


FIG 3
-A: ALIGNMENT PIN
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1
(SFM-125-02-XX-S-A SHOWN)

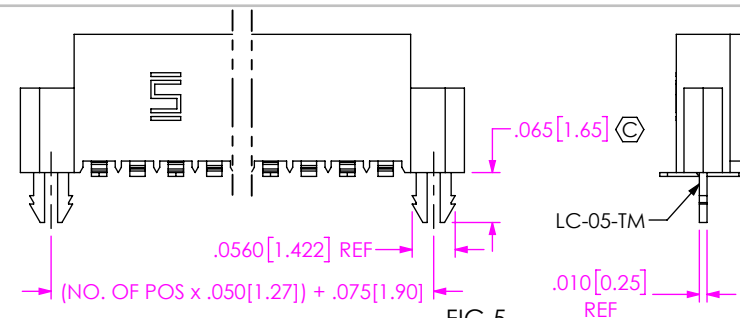


FIG 5
-LC: LOCKING CLIP
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1
(SFM-112-02-XX-S-LC SHOWN)

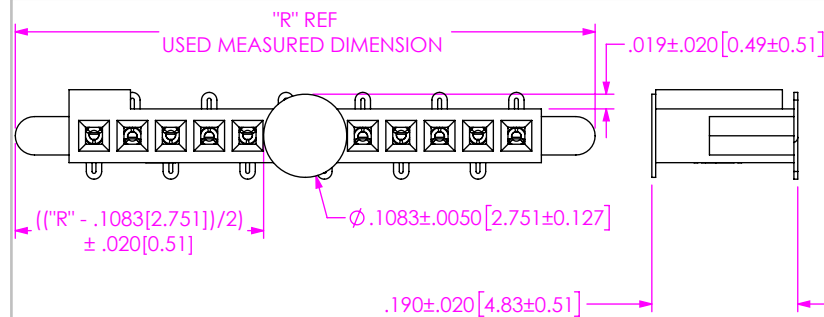


FIG 6
-K: OPTION (POLYIMIDE FILM PAD)
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1
(SFM-112-02-XX-S-K SHOWN)

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SHEET SCALE: 4:1

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION: $.050[1.27]$ C.L. SOCKET STRIP
SINGLE ROW ASSEMBLY
DWG. NO. SFM-1XX-XX-XX-S-XX-X-XX

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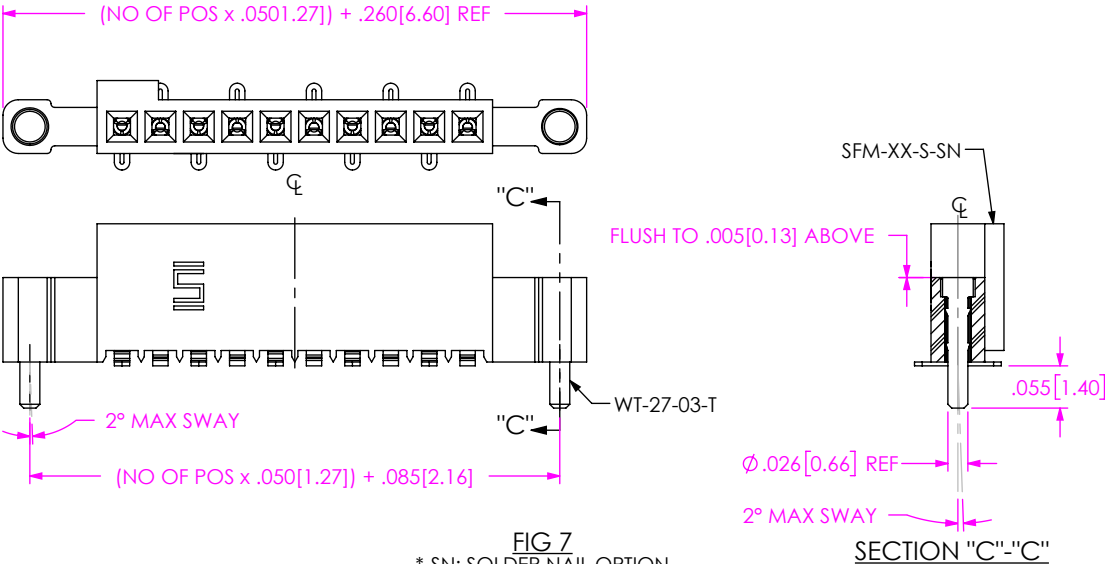
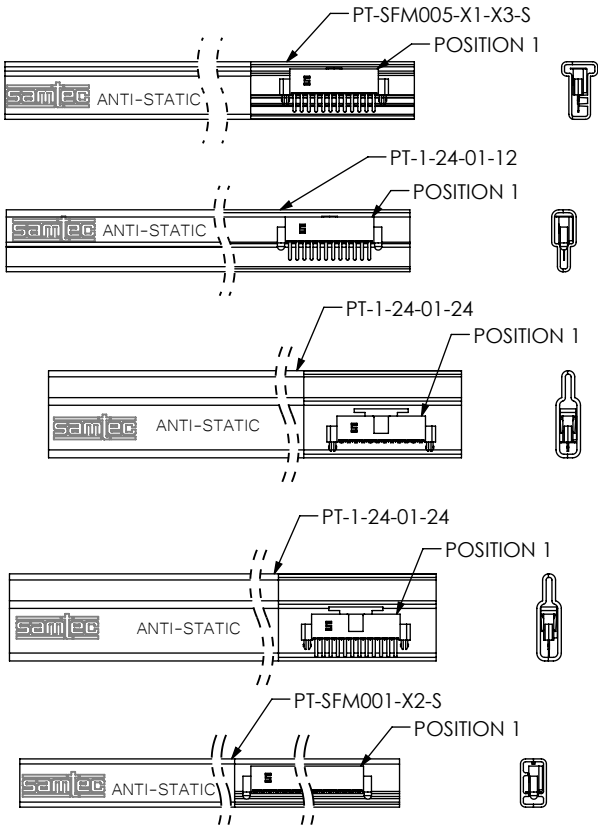


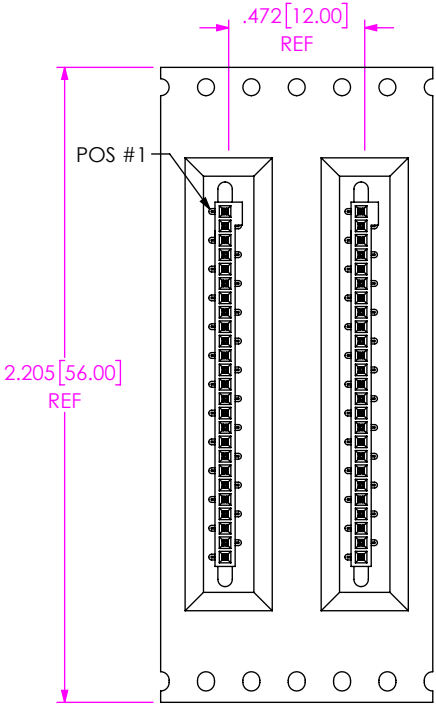
FIG 7
*SN: SOLDER NAIL OPTION
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1
(SFM-110-02-XX-S-SN SHOWN)

PACKAGE PARTS IN TUBE AS SHOWN

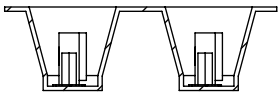


PACKAGING TUBE TABLE

LEAD STYLE	PACKAGING TUBE	PLUG
-X1-S, -X1-S-K	PT-SFM005-X1-X3-S	TP-12
-X1-S-A, -X1-S-A-K	PT-1-24-01-12	TP-12
-X1-S-LC, -X1-S-LC-K	PT-SFM005-X1-X3-S	TP-12
-X1-S-P	PT-1-24-01-24	TP-24
-X1-S-A-P	PT-1-24-01-24	TP-24
-X1-S-LC-P	PT-1-24-01-24	TP-24
-X2-S	PT-SFM001-X2-S	TP-12
-X2-S-A	PT-SFM001-X2-S	TP-12
-X2-S-K	PT-SFM001-X2-S	TP-12
-X2-S-LC-K	PT-SFM001-X2-S	TP-12
-X3-S-SN	PT-SFM001-X2-S	TP-12
-X2-S-LC	PT-SFM001-X2-S	TP-12
-X2-S-P	PT-SFM002-X2-S	TP-12
-X2-S-A-P	PT-1-24-01-24	TP-24
-X2-S-LC-P	PT-SFM002-X2-S	TP-12
-X3-S	PT-SFM005-X1-X3-S	TP-12
-X3-S-A	PT-SFM005-X1-X3-S	TP-12
-X3-S-LC	PT-SFM005-X1-X3-S	TP-12
-X3-S-P	PT-1-24-01-24	TP-24
-X3-S-A-P	PT-1-24-01-24	TP-24
-X3-S-LC-P	PT-1-24-01-24	TP-24



USER DIRECTION OF UN-REELING
POCKET NOT DETAILED



TAPE & REEL VIEW
(SFM-125-02-XX-S-XR SHOWN)

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