

REF AJ

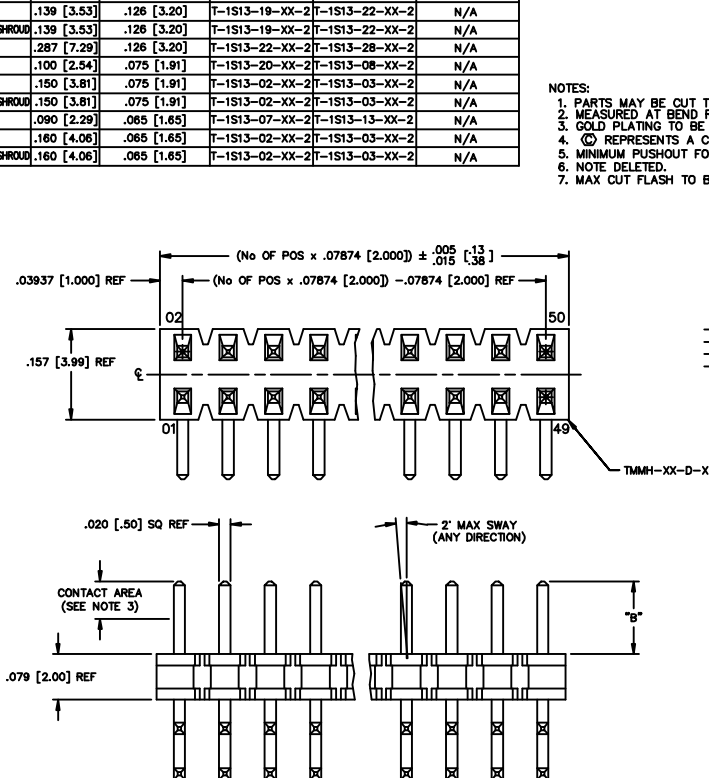
TABLE 1						
STYLE	TAIL/OPTION	"A"	"B"	TERMINAL #1	TERMINAL #2	TERMINAL #3
-01	-RA	.103 [2.62]	.126 [3.20]	T-1S13-02-XX-2	T-1S13-03-XX-2	T-1S13-17-XX-2
-01	-FC	.139 [3.53]	.126 [3.20]	T-1S13-19-XX-2	T-1S13-22-XX-2	N/A
-01	RA W/END SHROUD	.139 [3.53]	.126 [3.20]	T-1S13-19-XX-2	T-1S13-22-XX-2	N/A
-01	*-FE	.287 [7.29]	.126 [3.20]	T-1S13-22-XX-2	T-1S13-28-XX-2	N/A
-04	-RA	.100 [2.54]	.075 [1.91]	T-1S13-20-XX-2	T-1S13-08-XX-2	N/A
-04	-FC	.150 [3.81]	.075 [1.91]	T-1S13-02-XX-2	T-1S13-03-XX-2	N/A
-04	RA W/END SHROUD	.150 [3.81]	.075 [1.91]	T-1S13-02-XX-2	T-1S13-03-XX-2	N/A
-05	-RA	.090 [2.29]	.065 [1.65]	T-1S13-07-XX-2	T-1S13-13-XX-2	N/A
-05	-FC	.160 [4.06]	.065 [1.65]	T-1S13-02-XX-2	T-1S13-03-XX-2	N/A
-05	RA W/END SHROUD	.160 [4.06]	.065 [1.65]	T-1S13-02-XX-2	T-1S13-03-XX-2	N/A

NOTES:

1. PARTS MAY BE CUT TO POSITION.
2. MEASURED AT BEND RADIUS, NOT AT END OF PIN.
3. GOLD PLATING TO BE ON POST, TIN PLATING ON TAIL.
4. (C) REPRESENTS A CRITICAL DIMENSION.
5. MINIMUM PUSHOUT FORCE: 1.0 LB.
6. NOTE DELETED.
7. MAX CUT FLASH TO BE .020.

DIMENSIONS ARE IN INCHES		TOLERANCES ARE:		TITLE:		DWG NO:	
ONE PLACE DECIMALS $\pm .1$ [2.5]	THREE PLACE DECIMALS $\pm .005$ [13]	ANGLES $\pm 2^\circ$		2mm x 2mm RA		TMMH-1XX-XX-XX-X-XX-XX-XXX	
TWO PLACE DECIMALS $\pm .01$ [3]	FOUR PLACE DECIMALS $\pm .0020$ [51]			TERMINAL STRIP ASSEMBLY		SHEET 1 OF 2	

PLOT SCALE: 1 = .140/ DIMSCALE: 1 = .100



PLATING SPECIFICATION

- L: LIGHT SELECTIVE GOLD (USE T-1S13-XX-L-2)
- F: FLASH GOLD (USE T-1S13-XX-F-2)
- S: SELECTIVE GOLD (USE T-1S13-XX-S-2)
- G: GOLD (USE T-1S13-XX-G-2)
- T: TIN (USE T-1S13-XX-T-2)
- H: HEAVY GOLD (USE T-1S13-XX-H-2)
- TM: MATTE TIN (USE T-1S13-XX-T-2)
- LM: LIGHT SELECTIVE GOLD/MATTE TIN TAIL (USE T-1S13-XX-L-2)
- FM: FLASH GOLD/MATTE TIN TAIL (USE T-1S13-XX-F-2)
- SM: SELECTIVE GOLD/MATTE TIN TAIL (USE T-1S13-XX-S-2)

TMMH-1XX-XX-XX-X-XX-XX-XXX

No. OF POSITIONS
-02 THRU -50
(PER ROW)

LEAD STYLE

- 01: .126 [3.20]
- 04: .075 [1.91]
- 05: .065 [1.65] MIN
(SEE TABLE 1)

POLARIZATION

SPECIFY POS -XXX TO BE OMITTED

SHROUD OPTION: (AVAILABLE ON -D ROW OPTION ONLY)

- ES: END SHROUDS (SEE FIG. 2- SHT 2, 9 POS MIN)
(NOT AVAILABLE WITH -FC TAIL OPTION)
- EP: GUIDE POST (SEE FIG. 4- SHT 2, 9 POS MIN)
(NOT AVAILABLE WITH -FC TAIL OPTION)
- EL: BOARD LOCK (SEE FIG. 3- SHT 2, 9 POS MIN)
(NOT AVAILABLE WITH -FC TAIL OPTION)

TAIL OPTION

- RA: RIGHT ANGLE
- FC: FLEX CARD (RIGHT ANGLE; -D ROW OPTION ONLY).
- FE: ELEVATED FLEX CARD (RIGHT ANGLE; -D ROW OPTION ONLY).

ROW OPTION

- D: DOUBLE
(USE TMMH-XX-D-X)
- T: TRIPLE
(USE TMMH-XX-T-X)
(AVAILABLE WITH -01 LEAD STYLE ONLY.)

* = TAIL OPTION TO BE USED ON RIGHT ANGLE ONLY

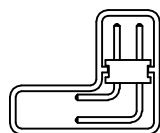
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FIG. 1

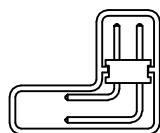
PACKAGING VIEW

* ONLY TUBE POSITIONS -05 THROUGH -50

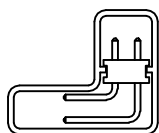
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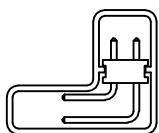
-01-RA
PT-TMMH-003-RA
TP-03 : FOR -EX OPTIONS
USE PT-1-24-01-45 TP-07



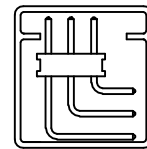
-01-FC
PT-TMMH-003-RA
TP-03



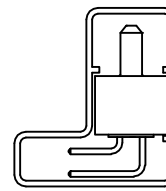
-04-RA, -05-RA
PT-TMMH-003-RA
TP-03



-04-FC, -05-FC
PT-TMMH-003-RA
TP-03



-01-T-RA
PT-1-24-09F-109
TP-29



-01/04/05-RA/FE-EX
PT-TMMH004-RA-EX
TP-07

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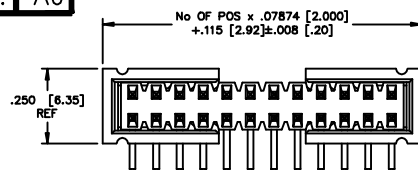
MFG PART
TMMH-RAI

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

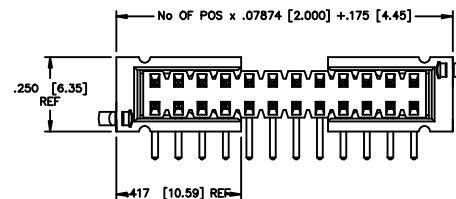
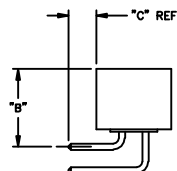
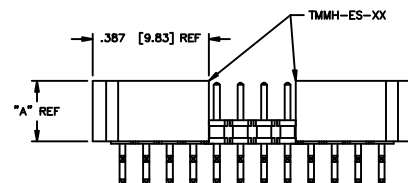
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TMMH-1XX-XX-XX-X-XX-XX-XXX
SHEET 1 OF 2

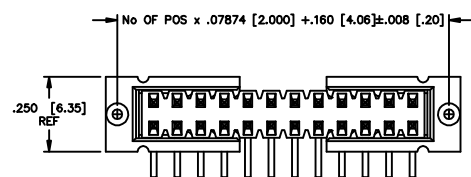
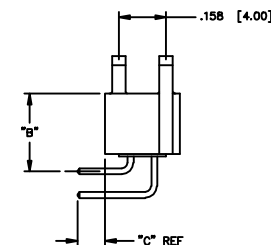
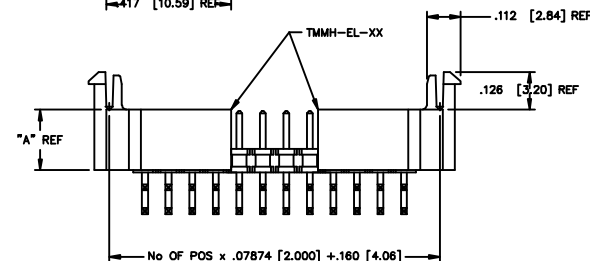
REV. AJ

UNLESS OTHERWISE NOTED
DIMENSIONS ARE IN INCHES TOLERANCES ARE:ONE PLACE DECIMALS $\pm .1$ [2.5] THREE PLACE DECIMALS $\pm .005$ [.13]
TWO PLACE DECIMALS $\pm .01$ [.3] FOUR PLACE DECIMALS $\pm .0020$ [.051]ANGLES
 $\pm 2^\circ$ TITLE:
2mm x 2mm
TERMINAL STRIP ASSEMBLYDWG NO:
TMMH-1XX-XX-XX-X-XX-XX-XXX
SHEET 2 OF 2FIG. 2
-ES

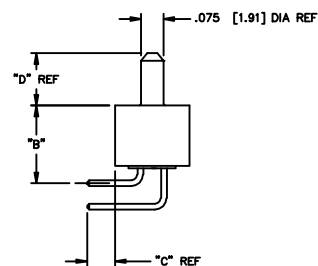
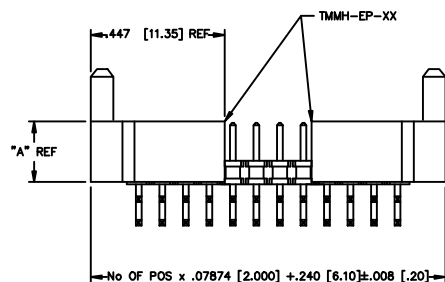
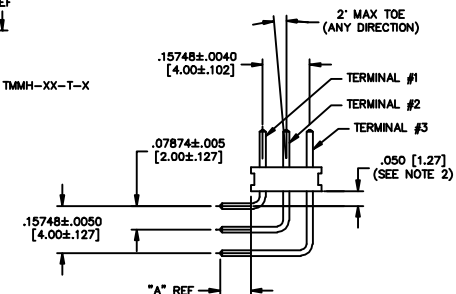
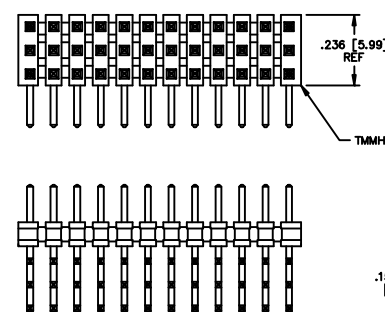
STYLE	TAIL	"A"	"B"	"C"	SHROUD
-01	-RA	.202 [5.13]	.260 [6.60]	.092 [2.35]	TMMH-ES-01
-04	-RA	.149 [3.78]	.207 [5.26]	.103 [2.62]	TMMH-ES-04
-05	-RA	.149 [3.78]	.207 [5.26]	.123 [3.12]	TMMH-ES-04

FIG. 3
-EL

STYLE	TAIL	"A"	"B"	"C"	SHROUD
-01	-RA	.202 [5.13]	.260 [6.60]	.092 [2.35]	TMMH-EL-01
-04	-RA	.149 [3.78]	.207 [5.26]	.103 [2.62]	TMMH-EL-04
-05	-RA	.149 [3.78]	.207 [5.26]	.123 [3.12]	TMMH-EL-04

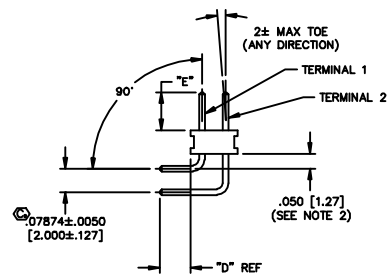
FIG. 4
-EP

STYLE	TAIL	"A"	"B"	"C"	"D"	SHROUD
-01	-RA	.202 [5.13]	.260 [6.60]	.092 [2.35]	.175 [4.45]	TMMH-EP-01
-04	-RA	.149 [3.78]	.207 [5.26]	.103 [2.62]	.119 [3.02]	TMMH-EP-04
-05	-RA	.149 [3.78]	.207 [5.26]	.123 [3.12]	.119 [3.02]	TMMH-EP-04

FIG. 5
TRIPLE ROW -RA

STYLE	"D"	"E"	TERMINAL #1	TERMINAL #2
-01	.139 [3.53]	.126 [3.20]	T-1S13-19-XX-2	T-1S13-22-XX-2
-04	.150 [3.81]	.075 [1.91]	T-1S13-02-XX-2	T-1S13-03-XX-2
-05	.160 [4.06]	.065 [1.65]	T-1S13-02-XX-2	T-1S13-03-XX-2

IN-PROCESS FOR -ES, -EP, & -EL OPTIONS



ALL FIGURES

DIFFERENT AS SHOWN,
OTHERWISE SAME AS FIG. 1

PATENT PENDING

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