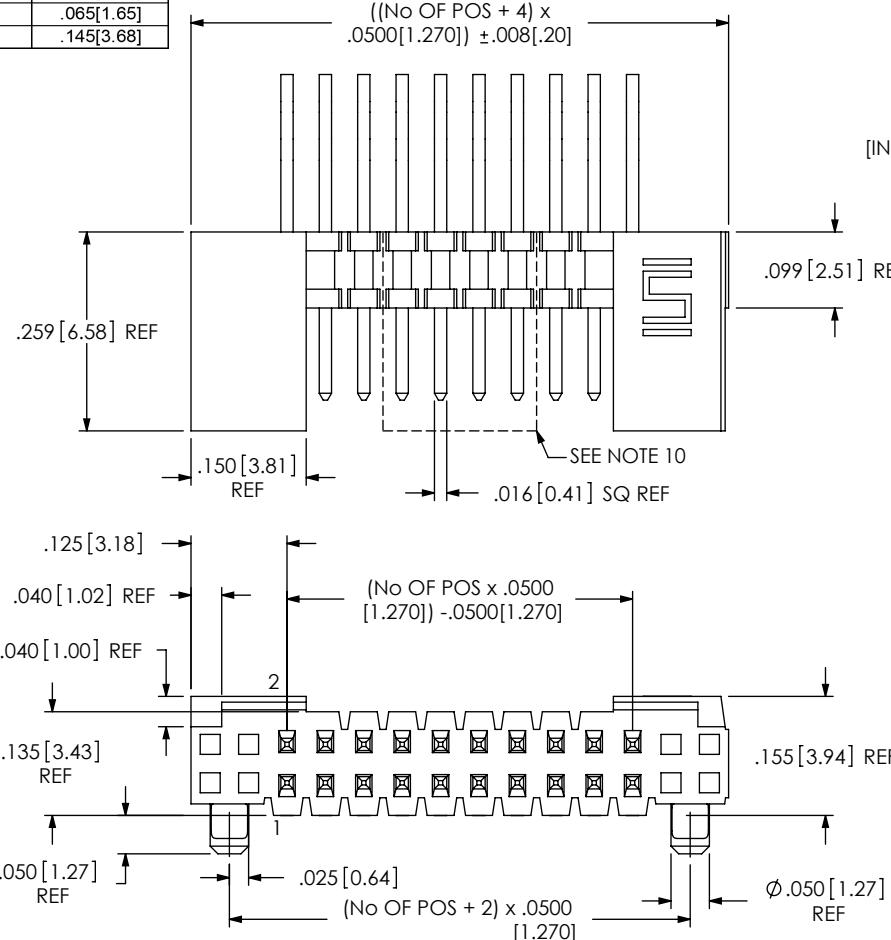


TABLE 1

STYLE	"A"
-01	.120[3.05]
-02	.075[1.91]
-03	.065[1.65]
-04	.145[3.68]

DO NOT
SCALE FROM
THIS PRINT

NOTES:

1. \odot REPRESENTS A CRITICAL DIMENSION.
2. COPLANARITY TO INCLUDE INSULATOR: .0060[.152].
3. MAXIMUM HEIGHT VARIATION BETWEEN ROWS: .005[.13].
4. MINIMUM PUSHOUT FORCE: .5 LB.
5. MAXIMUM BURR ALLOWED [SHEARED TAILS]: .002[.05].
6. MAXIMUM ALLOWABLE BOW: .002[.05] INCH/INCH AFTER ASSEMBLY.
7. FIRST AND LAST PINS TO BE FLUSH TO .001 ABOVE OR BELOW LINE MADE BY BODY (SEE SHT 3).
8. MAX FLASH TO BE .015[.38].
9. END SHROUDS NOT TO BE CUT.
10. POSITIONS 13-28 (ONCE CUT) TO HAVE 1 TAB EVENLY SPACED BETWEEN THE FIRST AND LAST CORE. POSITIONS 29-46 TO HAVE TWO TABS EVENLY SPACED BETWEEN THE FIRST AND LAST CORES.
11. FOR POSITIONS 13-27, MIDDLE SHROUD WILL NOT BE CENTERED FOR ODD POSITION PARTS.
12. FIRST AND LAST PINS TO BE FLUSH TO .004 ABOVE LINE MADE BY BODY AND PIN 1 (SEE SHT 4).

PATENT NUMBERS
6159045

FSH-1XX-XX-XXX-XX-XX-X-XX

OPTION
-TR: TAPE & REEL
(NOT AVAILABLE WITH -RA OPTION)

OPTION
-C: POLYAMIDE FILM (USE K-500-300)
(10 POSITION MIN.) (SEE FIG. 3, SHT 2)
(NOT AVAILABLE WITH -RA)

OPTION
-SL: SOLDER LOCKS

ROW/TAIL SPECIFICATION
-DH: DOUBLE HORIZONTAL
(USE FSH-XX-D-ES-XX-XX)
-RA: RIGHT ANGLE
(USE FSH-XX-D-ES-XX-XX)

PLATING SPECIFICATION
-L: LIGHT SELECTIVE (USE T-1S15-XX-L)
-F: FLASH SELECTIVE (USE T-1S15-XX-F)
-S: SELECTIVE GOLD/MATTE TIN TAIL (USE T-1S15-XX-S)
-LM: LIGHT SELECTIVE GOLD/MATTE TIN TAIL (USE T-1S15-XX-L)
-FM: FLASH SELECTIVE GOLD/MATTE TIN TAIL (USE T-1S15-XX-F)
-STL: SELECTIVE GOLD CONTACT, TIN/LEAD TAIL (USE T-1S15-XX-STL)
-FTL: FLASH SELECTIVE GOLD CONTACT, TIN/LEAD TAIL (USE T-1S15-XX-FTL)

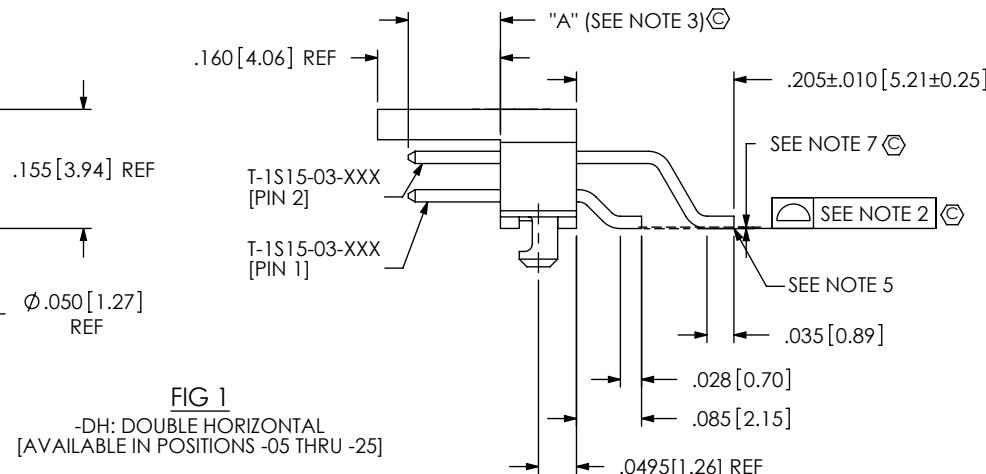


FIG 1
-DH: DOUBLE HORIZONTAL
[AVAILABLE IN POSITIONS -05 THRU -25]

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01[.3] 2°
.XXX: ±.005[.13] 2°
.XXXX: ±.0020[.051]

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MATERIAL: VECTRA E130i, COLOR: BLACK
TERMINAL: PHOS BRONZE, THICKNESS: .0160 SQ

F:\DWG\MISC\MKTG\FSH-1XX-XXX-XX-XX-X-XX-MKT.SLDDRW

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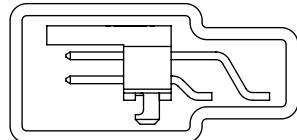
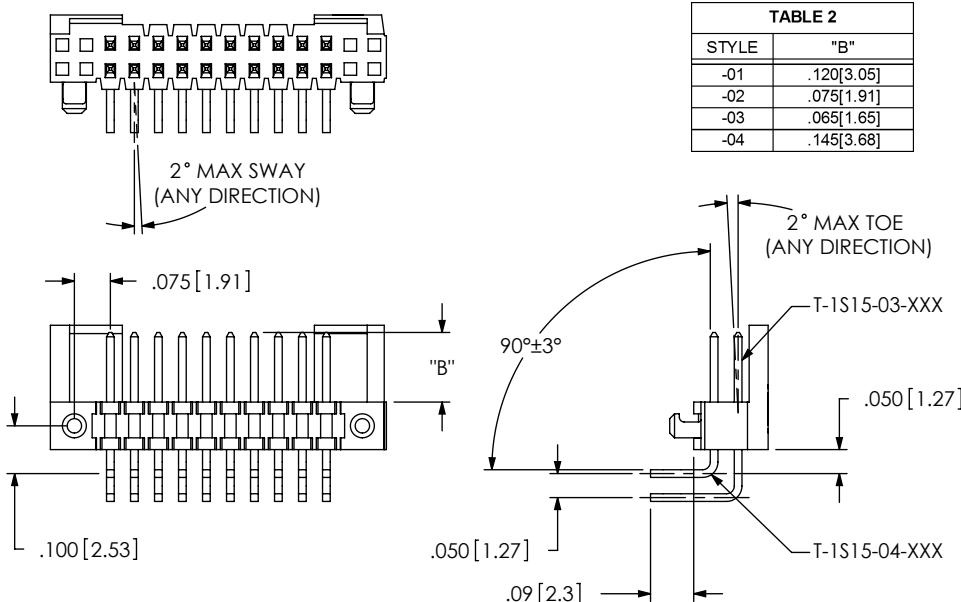
DESCRIPTION: .050 SHROUDED TERMINAL ASSEMBLY

DWG. NO. FSH-1XX-XX-XXX-XX-XX-X-XX

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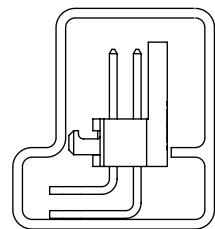
FIG 2

-RA: RIGHT ANGLE
(SAME AS FIG. 1, UNLESS OTHERWISE STATED)
[AVAILABLE IN POSITIONS -05 THRU -46]



-DH
TUBE: PT-1-24-02-53
PLUG: TP-09

PACKAGING VIEW
TUBE ALL POSITIONS



-RA
TUBE: PT-1-24-01-45
PLUG: TP-07

FIG 3

-C: POLYIMIDE FILM

NOTE: "R" = USE MEASURED DIMENSION (REF)
"S" = {("R" - .1772[4.501]) / 2} ± .020[.51]

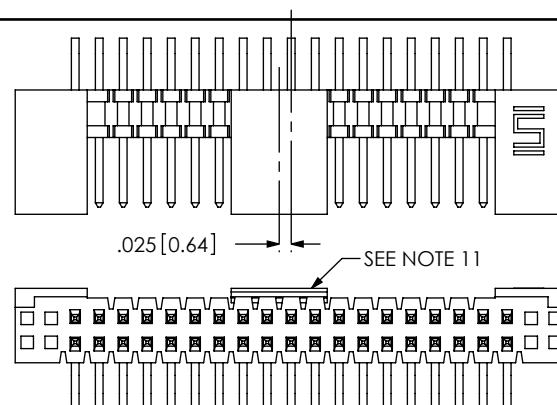
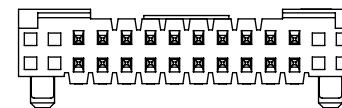
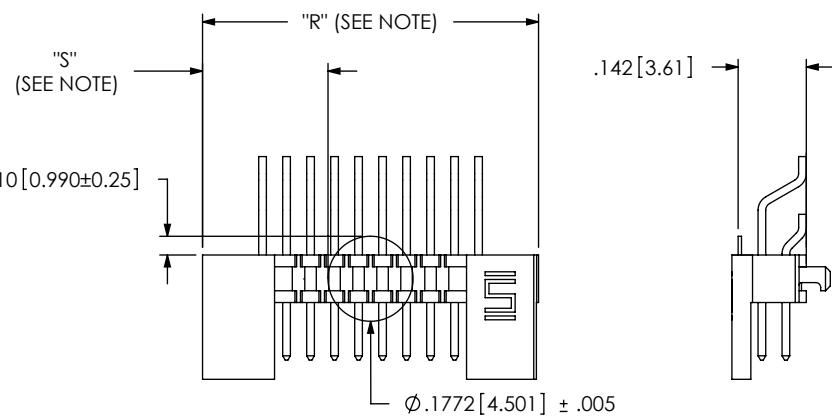


FIG 4
FSH-119-XX-XX-RA-XX
SHOWN

F:\DWG\MISC\MKTG\FSH-1XX-XX-XXX-XX-XX-X-XX-MKT.SLDDRW

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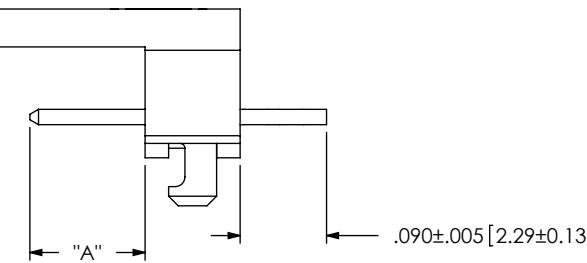
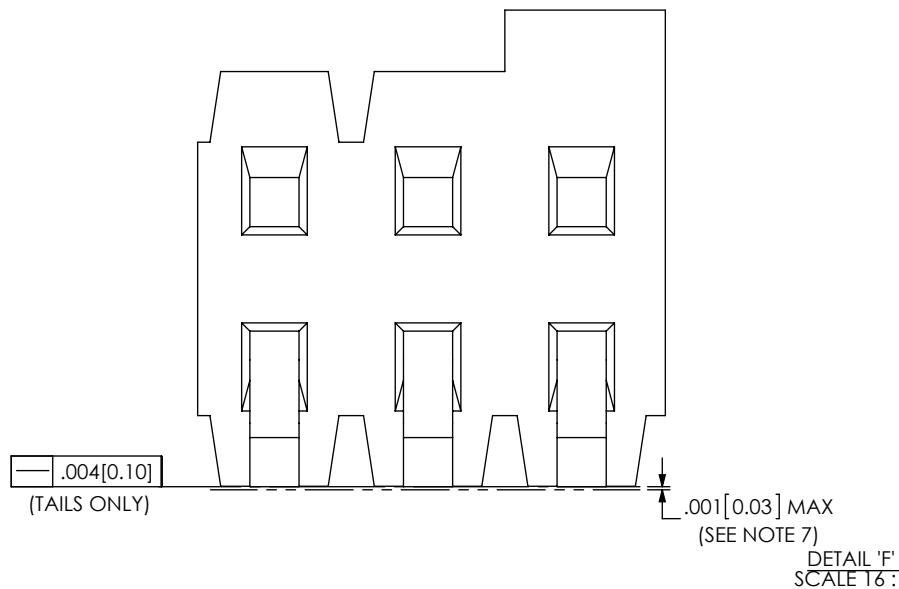
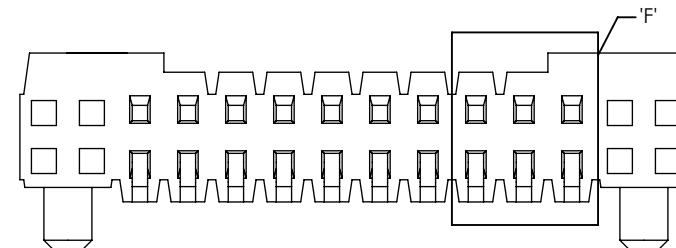
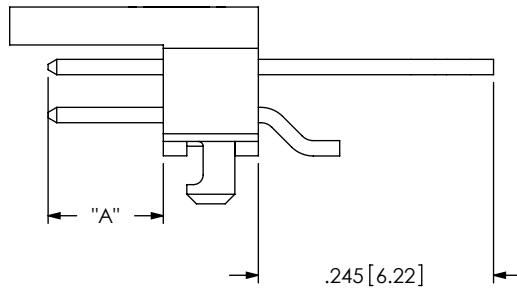
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IN-PROCESS 1

IN-PROCESS 2
(AFTER FIRST ROW FORMED)

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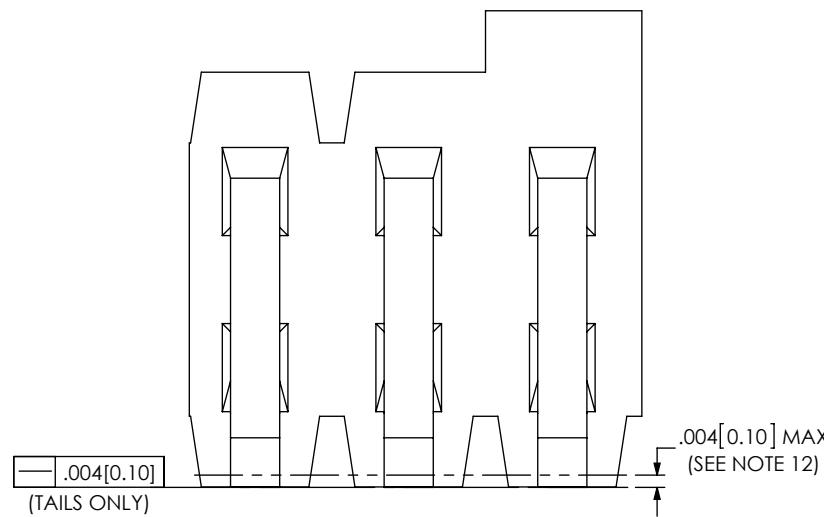
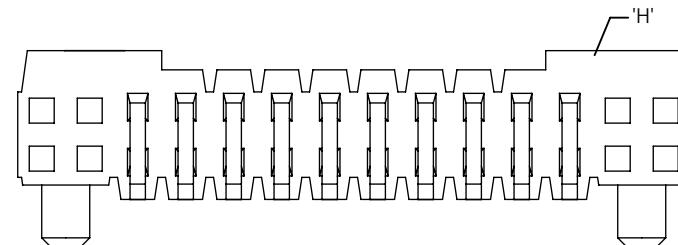
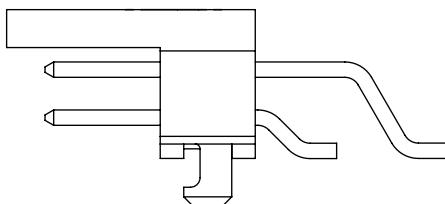
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DETAIL 'H'
SCALE 16:1

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