

SOLDER WELL DATA					
CONTACT SIZE	0	4	8	12	16
WELL DIA	.469 ⁺ .005 -.003	.332 ⁺ .005 -.003	.209 ⁺ .004 -.002	.116 ⁺ .004 -.002	.078 ⁺ .004 -.002
WELL DEPTH ⁺ .031 -.000	.625	.625	.500	.375	.250

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	B	(CLII) SHEET 1 REDRAWN, ADD SHEET 3, ADD 91-522589-84S & -84P & 91-522590-73 G-73H-73P & -73S & DATA, REM 9-3104-1, CHG'D H DIM SIZE-17 ECN: 72489-1	4-27-81 <i>Johnson</i>	<i>McAllister</i> 4/30/81 <i>Ford</i>
	C	(CLII) ADD 91-522588-53S & DATA ECN: 75525-1	1-11-84 CRANDALL	<i>Ford</i>

8. FOR CONTACT SIZE, SPACING AND SERVICE RATING SEE DRAWINGS MS33680/90, MS18070 (SHIPS) AND L-11908-() THRU L-11948-().
7. INSERTS ARE NOT REMOVABLE.
6. PACKAGE PER PRODUCTION PROCESS SHEET.
5. UNIT ILLUSTRATED MEETS THE REQUIREMENTS OF MISSILE COMMAND SPECIFICATION MIS-20045 (RAYTHEON) AND THE MATERIAL REQUIREMENTS OF MIL-C-22992.
4. SEE SEPARATE PARTS LIST FOR COMPONENT PART NUMBERS AND QUANTITIES.
3. SEE WORK ORDER FOR PERMISSIBLE, ADDITIONAL OR ALTERNATE STAMPING.
2. DIMENSION ILLUSTRATES FINAL INSTALLATION, PARTS ARE SHIPPED LOOSELY COUPLED.
1. FOR MATING RECEPTACLE ASSEMBLIES, SEE DRAWING 91-522562 THRU 91-522579.

11. COAX & TWINAX PINS ARE INSTALLED IN SOCKET INSERTS
COAX & TWINAX SOCKETS ARE INSTALLED IN PIN INSERTS.
10. FOR SIZE 0 CONTACT INCREASE Z DIMENSION BY .312 FOR SHELL SIZES 13 THRU 40.
9.

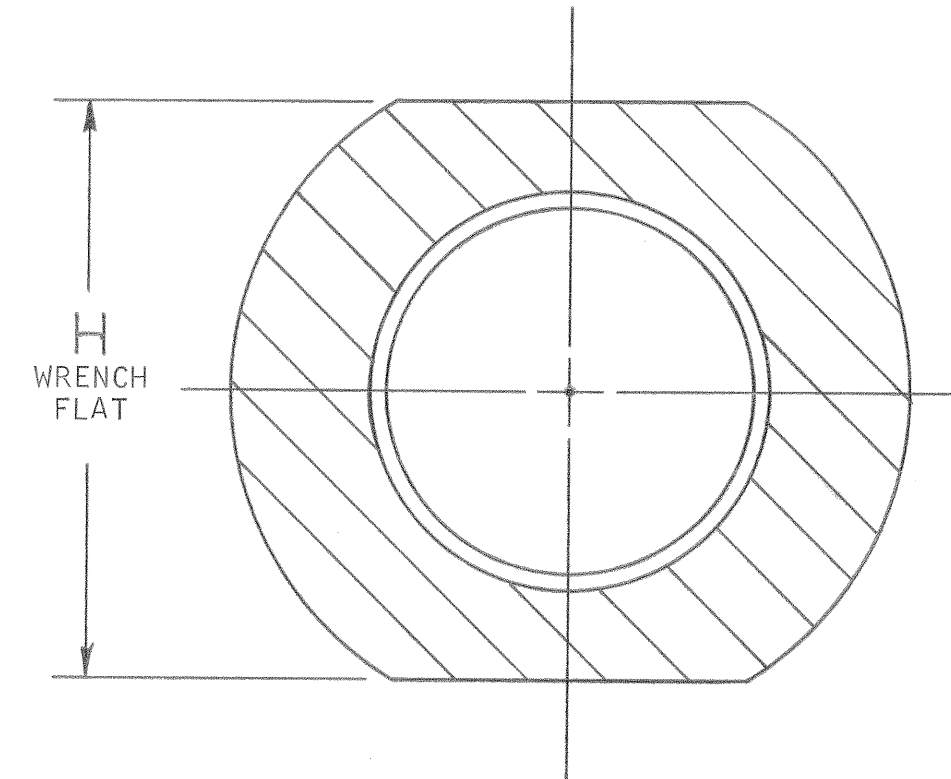
NOTES:

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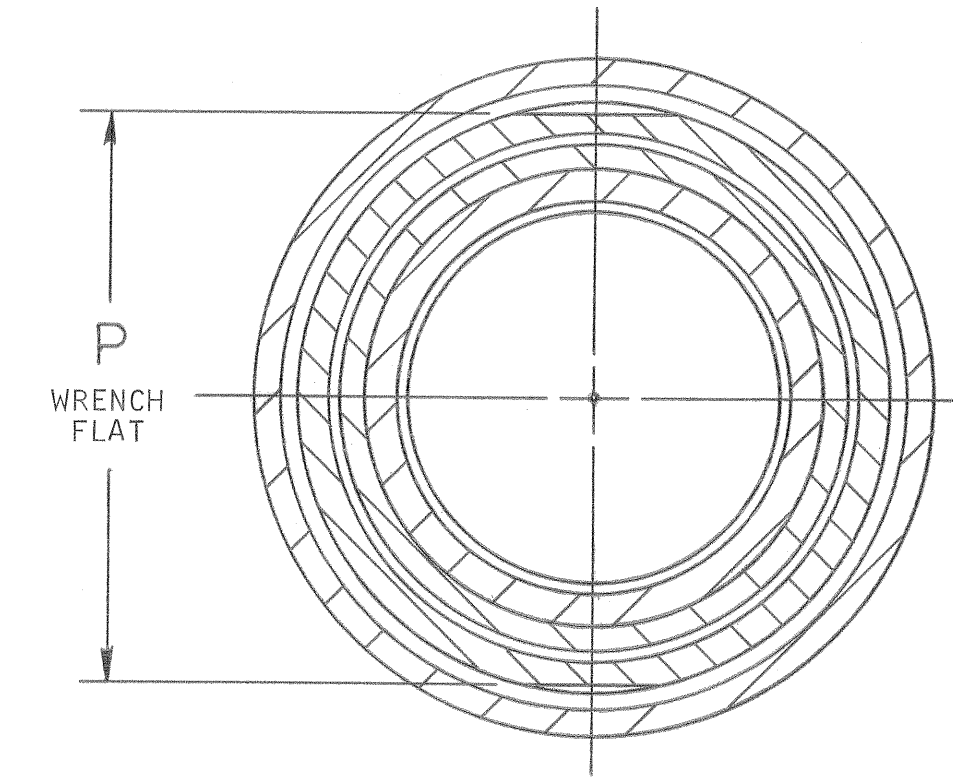
NEXT ASSEMBLY

FIND NO.	QTY REQD	CODE IDENT	PART NUMBER	DESCRIPTION	NOTE REF
PARTS LIST					
UNLESS OTHERWISE SPECIFIED LINEAR DIMENSIONS ARE IN INCHES. TOLERANCES: .XXX ± .010, .XX ± .03, .X ± .1, ANGLES ± 2°. OTHER STANDARDS PER 9-3800 AND MIL-D-1000. NOTE REF			SIGNATURES PREPARED R.C.GOULD CHECKED <i>Keller</i> MATERIAL APPROVED <i>McAllister</i> APPROVED <i>McAllister</i>	DATES 8/1/73 4/30/81 6-25-81 6/30/81	The Bendix Corporation Electrical Components Division Sidney, New York TITLE: CONNECTOR, ELECTRICAL PLUG, TYPE GWLD () MC RFI, ELECTROLESS NICKEL COATING
MATERIAL SPEC	PROCESS SPEC TEST 9-7133 ----- 9-1180		SIZE C		
91-522582 THRU 91-522599				SCALE NONE	WT
REF 91-522536				SHEET 1 OF 3	

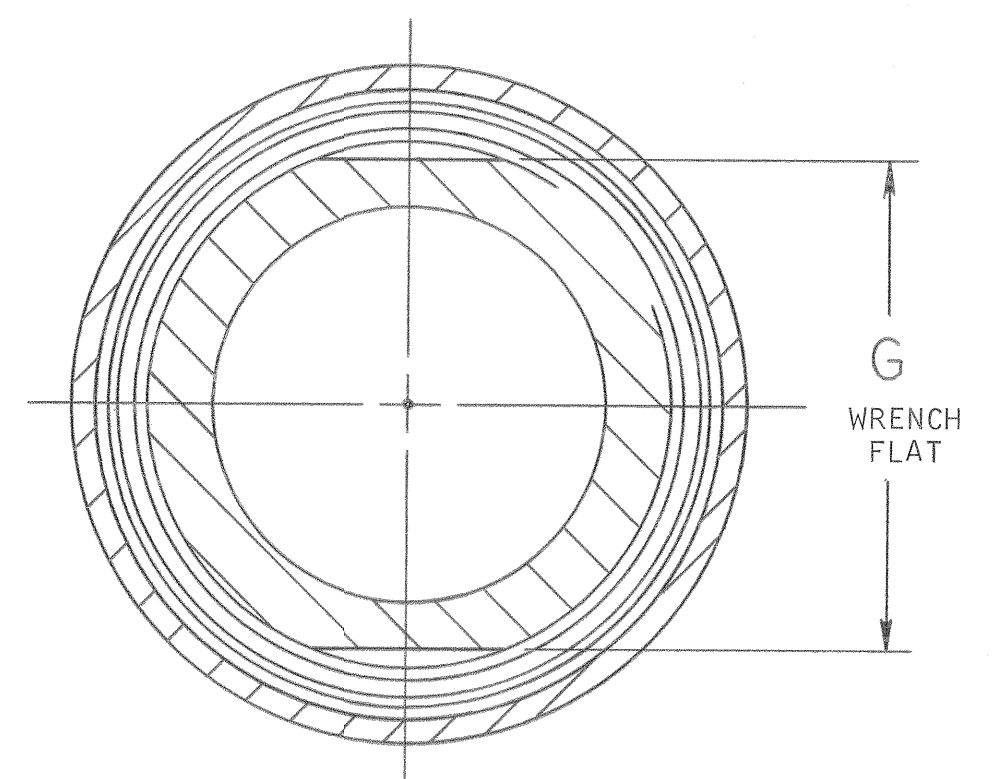
CONTACT DATA (WHERE APPLICABLE)		
THERMOCOUPLE		COAXIAL
MATERIAL	IDENT	
CHROMEL ALUMEL IRON CONSTANTAN	WHITE GREEN BLACK YELLOW	SEE NOTE 8
INSERT ARRANGEMENTS CONTAINING THERMOCOUPLE OR COAXIAL CONTACTS MUST HAVE SUCH CONTACTS ASSEMBLED INTO THE INSERT IN PROPER LOCATIONS AS SPECIFIED BY APPLICABLE DRAWINGS L-11908-() THRU L-11948-(). EXAMPLE: FOR 91-522589-AH USE L-11928-AH. INTERNAL COMPONENTS OF COAXIAL CONTACTS MUST BE ASSEMBLED AND RETAINED BY A SUITABLE MEANS.		
ARRANG.	CABLE SIZE	Z2 MAX
18-83	RG212/U	1.047
20-98	RG108/U	1.078
28-AH	RG212/U	1.047



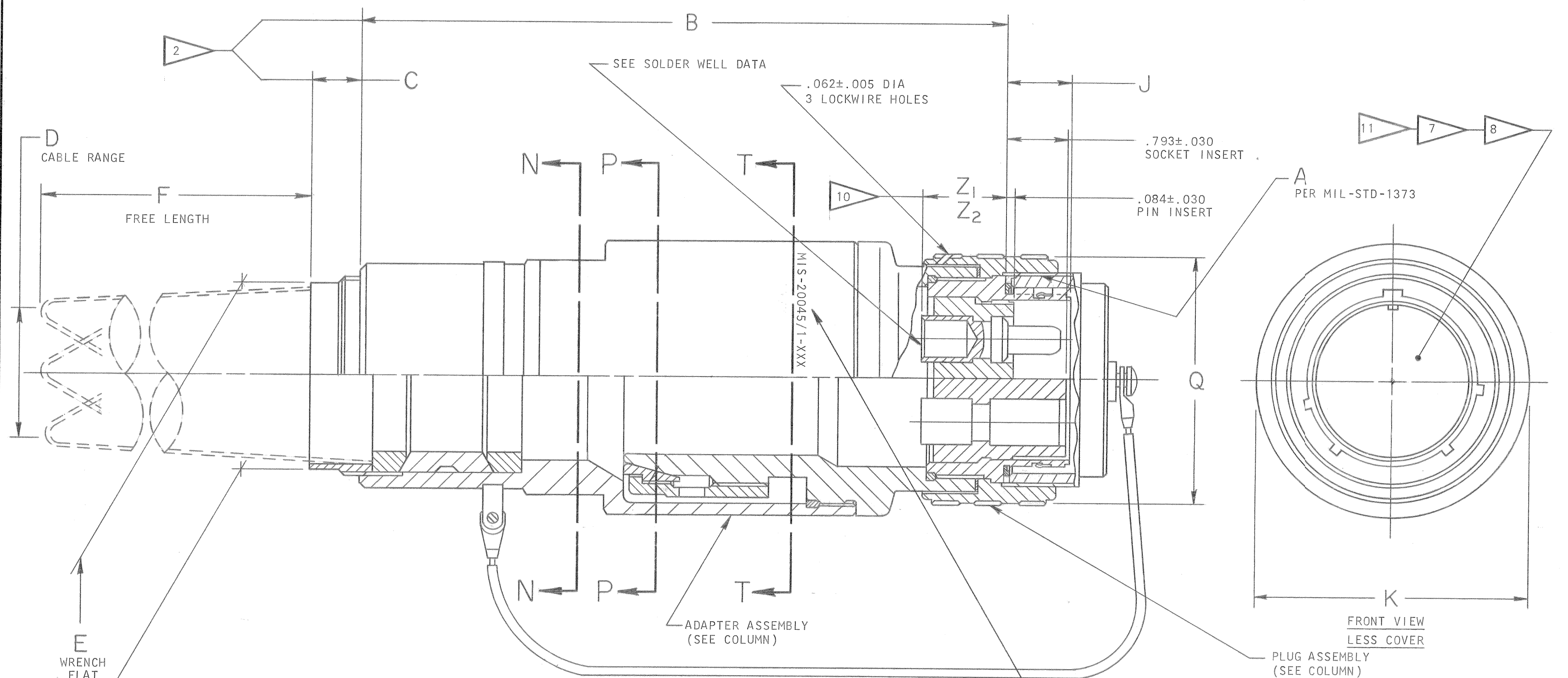
SECTION N-N



SECTION P-P



SECTION T-T



BLACK INK STAMP
CUSTOMER NO. IN APPROX
POSITION SHOWN PER 9-1180. CHARACTERS TO
BE .062 HIGH
EXAMPLE:
MIS-20045/1-005

SIZE	CODE IDENT NO.	91-522582 THRU
C	77820	91-522599
SCALE	WT	REF
SHEET	2	TAB.

NOTES :

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Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

Amphenol:

[MS3113H8C3P](#) [PT01W-12-14P](#) [T3F-1217-20SN](#) [T3F-1217-20SA](#) [PT07H1412P](#) [MIS-20045/1-023](#) [BP08CE-14-19SY](#) [MIS-20045/1-028](#) [MIS-20045/1-029](#) [MIS-20045/2-024](#)