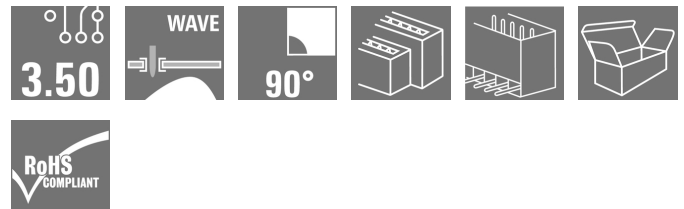


**OMNIMATE Signal - series BL/SL 3.50
SLD 3.50/18/90G 3.2SN BK BX**

Weidmüller Interface GmbH & Co. KG
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Product image

Two-tier pin header for wave soldering in 3.50 mm pitch.
The connector is available in open, closed and flange versions. The male connectors provide space for labelling and can be coded. Packed in a cardboard box.

General ordering data

Type	SLD 3.50/18/90G 3.2SN BK BX
Order No.	1453540000
Version	PCB plug-in connector, male header, closed side, THT solder connection, 3.50 mm, No. of poles: 18, 90°, Solder pin length (l): 3.2 mm, tinned, black, Box
GTIN (EAN)	4050118259759
Qty.	20 pc(s).
Product data	IEC: 200 V / 10.5 A UL: 300 V / 8 A
Packaging	Box

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Technical data

Dimensions and weights

Width	32.9 mm	Width (inches)	1.295 inch
Height	26.5 mm	Height (inches)	1.043 inch
Height of lowest version	23.3 mm	Depth	24.7 mm
Depth (inches)	0.972 inch	Net weight	10.554 g

System specifications

Product family	OMNIMATE Signal - series BL/SL 3.50	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	Outgoing elbow	90°
No. of poles	18	Number of solder pins per pole	1
Solder pin length (l)	3.2 mm	Solder pin length tolerance	0 / -0.3 mm
Tolerance of solder pin position	± 0.1 mm	Solder pin dimensions	d = 1.2 mm, Octagonal
Solder pin dimensions = d tolerance	0 / -0.03 mm	Solder eyelet hole diameter (D)	1.4 mm
Solder eyelet hole diameter tolerance (D)+	0.1 mm	L1 in mm	28 mm
L1 in inches	1.102 inch	Number of rows	2
Pin series quantity	2	Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch
Touch-safe protection acc. to DIN VDE 0470	IP 10	Volume resistance	6.00 mΩ
Can be coded	Yes	Plugging cycles	25
Plugging force/pole, max.	10 N	Pulling force/pole, max.	8 N

Material data

Insulating material	PBT	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
CTI	≥ 200	Insulation strength	≥ 10 ⁸ Ω
UL 94 flammability rating	V-0	GWFI	960 °C
Contact material	CuSn	Contact surface	tinned
Layer structure of solder connection	2-3 µm Ni / 5-7 µm Sn glossy	Storage temperature, min.	-25 °C
Storage temperature, max.	55 °C	Max. relative humidity during storage	80 %
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-30 °C	Temperature range, installation, max.	100 °C

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. no. of poles (Tu=20°C)	10.5 A
Rated current, max. no. of poles (Tu=20°C)	8 A	Rated current, min. no. of poles (Tu=40°C)	9 A
Rated current, max. no. of poles (Tu=40°C)	7 A	Rated voltage for surge voltage class / pollution degree II/2	200 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	125 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 80 A

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Technical data**Rated data acc. to CSA**

Institute (CSA)



Certificate No. (CSA)

154685-1318353

Rated voltage (Use group B / CSA) 300 V

Rated voltage (Use group D / CSA) 300 V

Rated current (Use group B / CSA) 8 A

Rated current (Use group D / CSA) 8 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

Rated data acc. to UL 1059

Institute (UR)



Certificate No. (UR)

E60693

Rated voltage (Use group B / UL 1059) 300 V

Rated voltage (Use group D / UL 1059) 300 V

Rated current (Use group B / UL 1059) 8 A

Rated current (Use group D / UL 1059) 8 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

Packing

Packaging Box

VPE length 80 mm

VPE width 85 mm

VPE height 100 mm

Classifications

ETIM 3.0 EC001284

ETIM 4.0 EC002637

ETIM 5.0 EC002637

ETIM 6.0 EC002637

eClass 6.2 27-26-07-04

eClass 7.1 27-44-04-02

eClass 8.1 27-44-04-02

eClass 9.0 27-44-04-02

eClass 9.1 27-44-04-02

Notes

Notes

IPC conformity

Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

Approvals

Approvals



ROHS

Conform

Downloads

Brochure/Catalogue

[FL DRIVES EN](#)
[FL DRIVES DE](#)

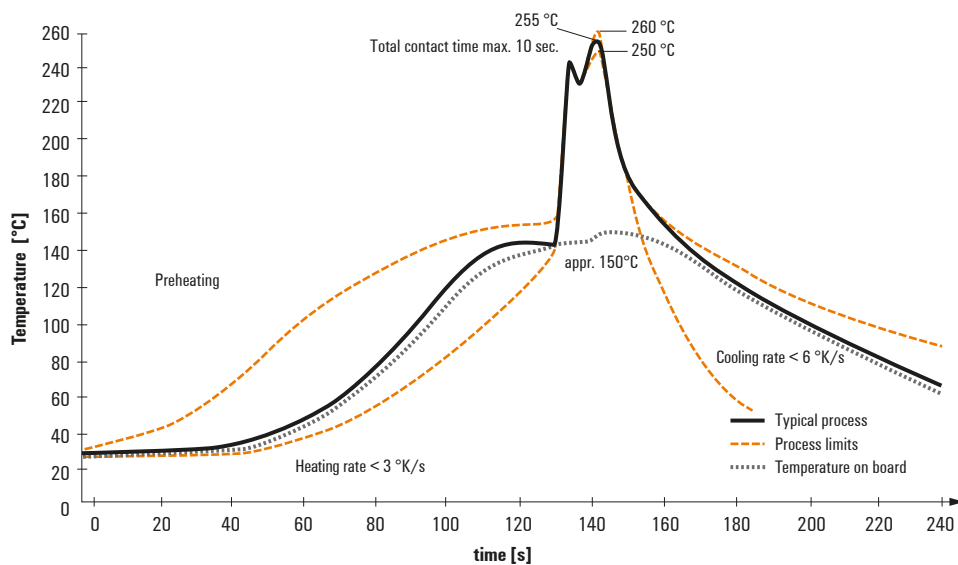
Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.