



Wire Protection & Management > Adhesives & Sealants > Epoxy Adhesives



Packaging Method: **Dual Pack**

Packaging Quantity: **5**

Heat Resistance Temperature (Max): **150 °C**

Features

Body Features

|                       |             |
|-----------------------|-------------|
| Color (Supplied)      | Black, Gray |
| Material Systems Code | 25          |

Usage Conditions

|                                   |        |
|-----------------------------------|--------|
| Heat Resistance Temperature (Max) | 150 °C |
|-----------------------------------|--------|

Packaging Features

|                    |           |
|--------------------|-----------|
| Packaging Method   | Dual Pack |
| Packaging Quantity | 5         |

Other

|               |                                 |
|---------------|---------------------------------|
| Curing Method | 20 °C for 24 hr, 85 °C for 1 hr |
| Pot Life      | 90 minute                       |

Product Compliance

[For compliance documentation, visit the product page on TE.com>](#)

|                                               |                                                                                                                                 |
|-----------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|
| EU RoHS Directive 2011/65/EU                  | Compliant                                                                                                                       |
| EU ELV Directive 2000/53/EC                   | Compliant                                                                                                                       |
| China RoHS 2 Directive MIIT Order No 32, 2016 | No Restricted Materials Above Threshold                                                                                         |
| EU REACH Regulation (EC) No. 1907/2006        | Current ECHA Candidate List: JUNE 2024 (241)<br>Candidate List Declared Against: JUNE 2024 (241)<br>Does not contain REACH SVHC |

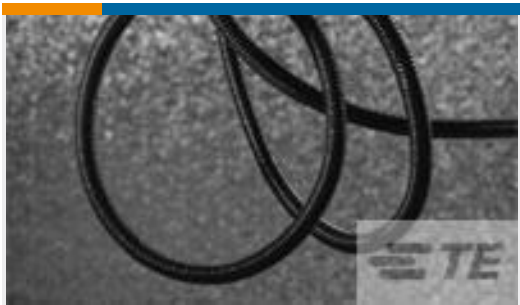
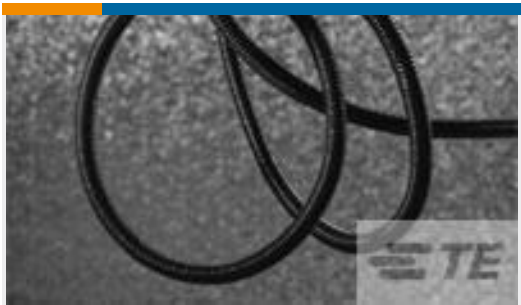
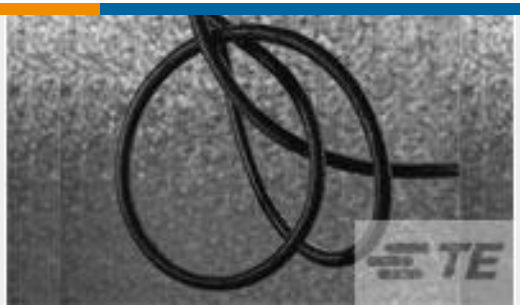
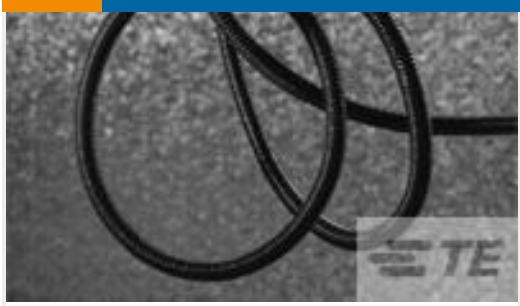
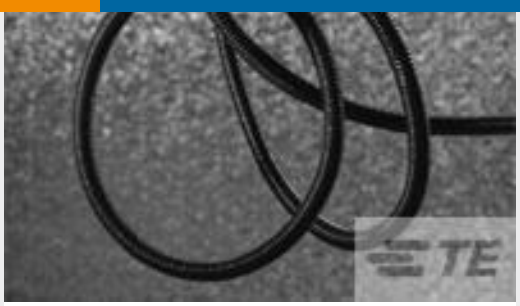
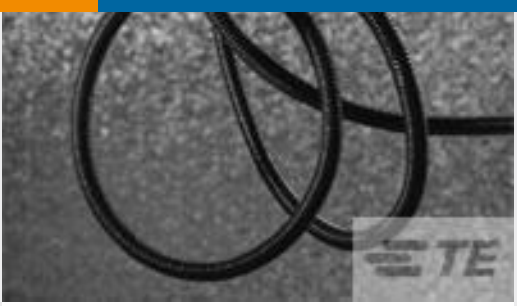
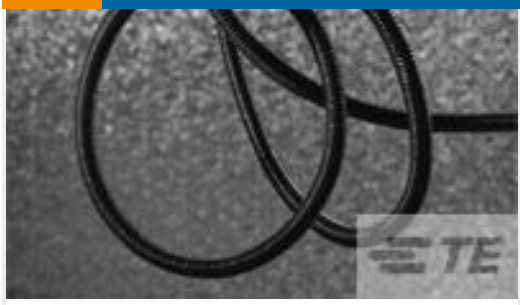
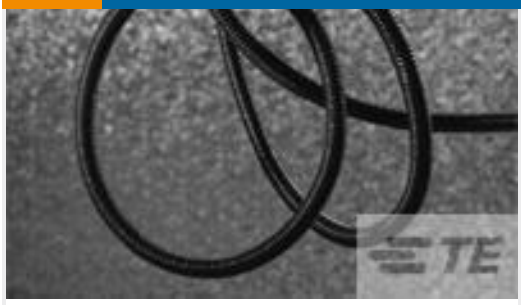
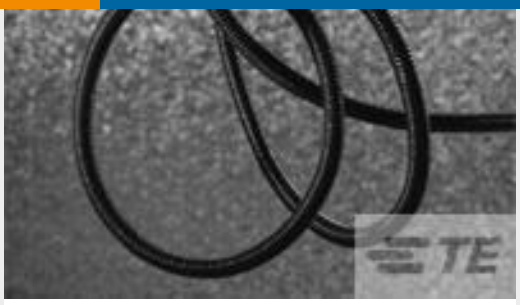
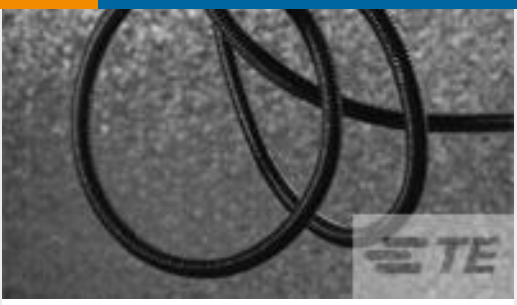


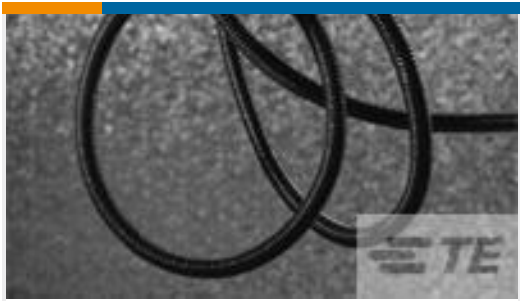
|                           |                                                                                     |
|---------------------------|-------------------------------------------------------------------------------------|
| Halogen Content           | Low Halogen - Br, Cl, F, I < 900 ppm per homogenous material. Also BFR/CFR/PVC Free |
| Solder Process Capability | Not applicable for solder process capability                                        |

Product Compliance Disclaimer

This information is provided based on reasonable inquiry of our suppliers and represents our current actual knowledge based on the information they provided. This information is subject to change. The part numbers that TE has identified as EU RoHS compliant have a maximum concentration of 0.1% by weight in homogenous materials for lead, hexavalent chromium, mercury, PBB, PBDE, DBP, BBP, DEHP, DIBP, and 0.01% for cadmium, or qualify for an exemption to these limits as defined in the Annexes of Directive 2011/65/EU (RoHS2). Finished electrical and electronic equipment products will be CE marked as required by Directive 2011/65/EU. Components may not be CE marked. Additionally, the part numbers that TE has identified as EU ELV compliant have a maximum concentration of 0.1% by weight in homogenous materials for lead, hexavalent chromium, and mercury, and 0.01% for cadmium, or qualify for an exemption to these limits as defined in the Annexes of Directive 2000/53/EC (ELV). Regarding the REACH Regulation, the information TE provides on SVHC in articles for this part number is based on the latest European Chemicals Agency (ECHA) 'Guidance on requirements for substances in articles' posted at this URL: <https://echa.europa.eu/guidance-documents/guidance-on-reach>

Compatible Parts

|                                                                                                                               |                                                                                                                                |                                                                                                                                  |                                                                                                                                   |
|-------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|
| <br>TE Part # 7662514004<br>HCTE-1500-0-SP | <br>TE Part # 2270594002<br>HCTE-1625-0-SP | <br>TE Part # 5470284010<br>CONVOLEX-1-0-SP | <br>TE Part # CL1665-001<br>S1125-APPLICATOR |
| <br>TE Part # 7730454002<br>HCTE-1250-0-SP | <br>TE Part # 3679754004<br>HCTE-1000-0-SP | <br>TE Part # 1618474004<br>HCTE-0625-0-SP  | <br>TE Part # 8918194004<br>HCTE-0750-0-SP   |
| <br>TE Part # 6638954004<br>HCTE-0500-0-SP | <br>TE Part # 6790994004<br>HCTE-0187-0-SP | <br>TE Part # 5172334004<br>HCTE-0281-0-SP  | <br>TE Part # 7391174004<br>HCTE-0437-0-SP   |



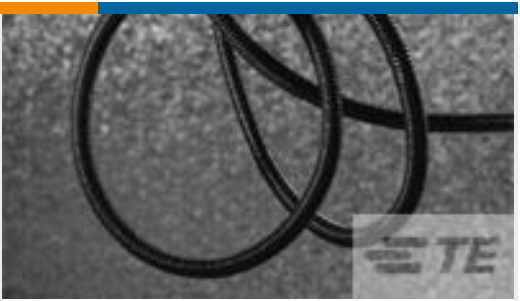
TE Part # 9693274004  
HCTE-1750-0-SP



TE Part # 5470014004  
CONVOLEX-1-5/8-0-SP



TE Part # 5470234017  
CONVOLEX-7/16-0-SP



TE Part # 3774834004  
HCTE-2000-0-SP

Customers Also Bought



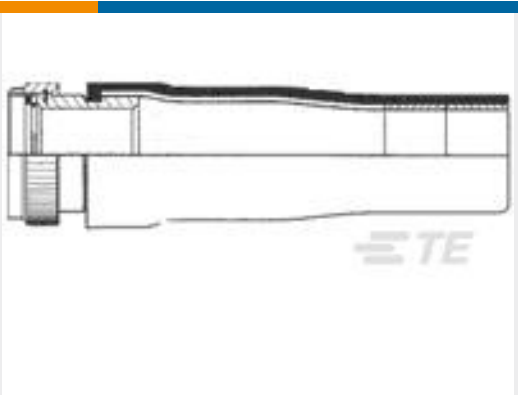
TE Part #NB13484001  
RNF-100-BU Heat Shrink Tubing



TE Part #ZPF000000000036775  
983-6S 22-19 SN



TE Part #BTA1-18-10-4-J  
BTA1-18-10-4-J



TE Part #692534-000  
KTKK-0445

TE Part #AAC6719-00  
100P603-12-1-B-TC3-03

TE Part #ZPF0000000000202495  
720-8010-15 A

TE Part #ZPF000000000003845  
745-8046-10

Documents

Product Drawings

S1125-KIT-1

English

Datasheets & Catalog Pages

Adhesives Selection Guide

English

Solutions for Defense Applications Certified to VG Standards

English

Product Specifications

Product Specification

English

Thermofit Adhesive S-1125 Epoxy, Flexible

English

Instruction Sheets

Instruction Sheet (non U.S.)



878462-000

Dual Pack, Packaging Quantity 5, Heat Resistance Temperature (Max) 150 °C, Epoxy Adhesives



English