

## EconoPACK™3 module with Trench/Fieldstop IGBT4 and Emitter Controlled diode and NTC

### Features

- Electrical features
  - $V_{CES} = 1700\text{ V}$
  - $I_{C\text{ nom}} = 100\text{ A} / I_{CRM} = 200\text{ A}$
  - LOW  $V_{CESat}$
  - $T_{vj\text{ op}} = 150\text{ °C}$
  - Trench IGBT 4
  - $V_{CESat}$  with positive temperature coefficient
- Mechanical features
  - Integrated NTC temperature sensor
  - Standard housing
  - Solder contact technology
  - Isolated base plate



Typical appearance

### Potential applications

- High power converters
- Medium voltage converters

### Product validation

- Qualified for industrial applications according to the relevant tests of IEC 60747, 60749 and 60068

### Description

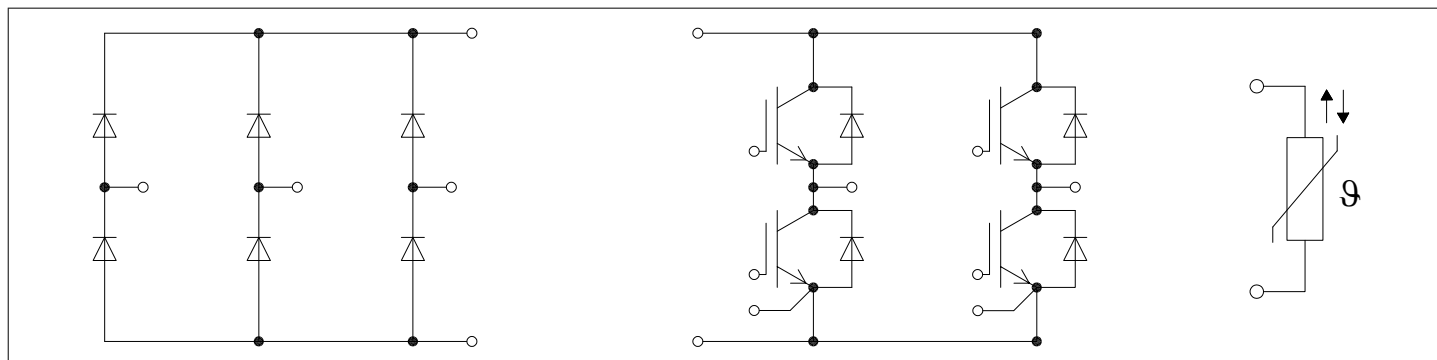


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**1 Package**

## 1 Package

**Table 1** Insulation coordination

| Parameter                    | Symbol      | Note or test condition                         | Values    | Unit |
|------------------------------|-------------|------------------------------------------------|-----------|------|
| Isolation test voltage       | $V_{ISOL}$  | RMS, $f = 50 \text{ Hz}$ , $t = 1 \text{ min}$ | 3.4       | kV   |
| Material of module baseplate |             |                                                | Cu        |      |
| Internal Isolation           |             | basic insulation (class 1, IEC 61140)          | $Al_2O_3$ |      |
| Creepage distance            | $d_{Creep}$ | terminal to heatsink                           | 10.0      | mm   |
| Clearance                    | $d_{Clear}$ | terminal to heatsink                           | 7.5       | mm   |
| Comparative tracking index   | $CTI$       |                                                | > 225     |      |
| RTI Elec.                    | $RTI$       | housing                                        | 140       | °C   |

**Table 2** Characteristic values

| Parameter                                | Symbol        | Note or test condition                         | Values    |      |      | Unit |
|------------------------------------------|---------------|------------------------------------------------|-----------|------|------|------|
|                                          |               |                                                | Min.      | Typ. | Max. |      |
| Stray inductance module                  | $L_{SCE}$     |                                                |           | 33   |      | nH   |
| Module lead resistance, terminals - chip | $R_{AA'+CC'}$ | $T_C = 25^\circ\text{C}$ , per switch          |           | 4    |      | mΩ   |
| Module lead resistance, terminals - chip | $R_{CC'+EE'}$ | $T_C = 25^\circ\text{C}$ , per switch          |           | 3    |      | mΩ   |
| Storage temperature                      | $T_{stg}$     |                                                | -40       |      | 125  | °C   |
| Mounting torque for modul mounting       | $M$           | - Mounting according to valid application note | M5, Screw | 3    | 6    | Nm   |
| Weight                                   | $G$           |                                                |           | 300  |      | g    |

## 2 IGBT, Inverter

**Table 3** Maximum rated values

| Parameter                         | Symbol    | Note or test condition            |                             | Values | Unit |
|-----------------------------------|-----------|-----------------------------------|-----------------------------|--------|------|
| Collector-emitter voltage         | $V_{CES}$ |                                   | $T_{vj} = 25^\circ\text{C}$ | 1700   | V    |
| Continuous DC collector current   | $I_{CDC}$ | $T_{vj \max} = 175^\circ\text{C}$ | $T_C = 95^\circ\text{C}$    | 100    | A    |
| Repetitive peak collector current | $I_{CRM}$ | $t_P = 1 \text{ ms}$              |                             | 200    | A    |
| Gate-emitter peak voltage         | $V_{GES}$ |                                   |                             | ±20    | V    |

**Table 4 Characteristic values**

| Parameter                            | Symbol        | Note or test condition                                                                                                                          |                          | Values |       |       | Unit     |
|--------------------------------------|---------------|-------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|--------|-------|-------|----------|
|                                      |               |                                                                                                                                                 |                          | Min.   | Typ.  | Max.  |          |
| Collector-emitter saturation voltage | $V_{CE\ sat}$ | $I_C = 100\ A, V_{GE} = 15\ V$                                                                                                                  | $T_{vj} = 25\ ^\circ C$  |        | 1.90  | 2.25  | V        |
|                                      |               |                                                                                                                                                 | $T_{vj} = 125\ ^\circ C$ |        | 2.30  |       |          |
|                                      |               |                                                                                                                                                 | $T_{vj} = 150\ ^\circ C$ |        | 2.40  |       |          |
| Gate threshold voltage               | $V_{GEth}$    | $I_C = 4\ mA, V_{CE} = V_{GE}, T_{vj} = 25\ ^\circ C$                                                                                           |                          | 5.35   | 5.80  | 6.25  | V        |
| Gate charge                          | $Q_G$         | $V_{GE} = \pm 15\ V$                                                                                                                            |                          |        | 1.2   |       | $\mu C$  |
| Internal gate resistor               | $R_{Gint}$    | $T_{vj} = 25\ ^\circ C$                                                                                                                         |                          |        | 7.5   |       | $\Omega$ |
| Input capacitance                    | $C_{ies}$     | $f = 1000\ kHz, T_{vj} = 25\ ^\circ C, V_{CE} = 25\ V, V_{GE} = 0\ V$                                                                           |                          |        | 9     |       | nF       |
| Reverse transfer capacitance         | $C_{res}$     | $f = 1000\ kHz, T_{vj} = 25\ ^\circ C, V_{CE} = 25\ V, V_{GE} = 0\ V$                                                                           |                          |        | 0.29  |       | nF       |
| Collector-emitter cut-off current    | $I_{CES}$     | $V_{CE} = 1700\ V, V_{GE} = 0\ V$                                                                                                               | $T_{vj} = 25\ ^\circ C$  |        |       | 1     | mA       |
| Gate-emitter leakage current         | $I_{GES}$     | $V_{CE} = 0\ V, V_{GE} = 20\ V, T_{vj} = 25\ ^\circ C$                                                                                          |                          |        |       | 400   | nA       |
| Turn-on delay time (inductive load)  | $t_{don}$     | $I_C = 100\ A, V_{CE} = 900\ V, V_{GE} = \pm 15\ V, R_{Gon} = 0.91\ \Omega$                                                                     | $T_{vj} = 25\ ^\circ C$  |        | 0.191 |       | $\mu s$  |
|                                      |               |                                                                                                                                                 | $T_{vj} = 125\ ^\circ C$ |        | 0.213 |       |          |
|                                      |               |                                                                                                                                                 | $T_{vj} = 150\ ^\circ C$ |        | 0.218 |       |          |
| Rise time (inductive load)           | $t_r$         | $I_C = 100\ A, V_{CE} = 900\ V, V_{GE} = \pm 15\ V, R_{Gon} = 0.91\ \Omega$                                                                     | $T_{vj} = 25\ ^\circ C$  |        | 0.052 |       | $\mu s$  |
|                                      |               |                                                                                                                                                 | $T_{vj} = 125\ ^\circ C$ |        | 0.056 |       |          |
|                                      |               |                                                                                                                                                 | $T_{vj} = 150\ ^\circ C$ |        | 0.058 |       |          |
| Turn-off delay time (inductive load) | $t_{doff}$    | $I_C = 100\ A, V_{CE} = 900\ V, V_{GE} = \pm 15\ V, R_{Goff} = 0.91\ \Omega$                                                                    | $T_{vj} = 25\ ^\circ C$  |        | 0.409 |       | $\mu s$  |
|                                      |               |                                                                                                                                                 | $T_{vj} = 125\ ^\circ C$ |        | 0.562 |       |          |
|                                      |               |                                                                                                                                                 | $T_{vj} = 150\ ^\circ C$ |        | 0.599 |       |          |
| Fall time (inductive load)           | $t_f$         | $I_C = 100\ A, V_{CE} = 900\ V, V_{GE} = \pm 15\ V, R_{Goff} = 0.91\ \Omega$                                                                    | $T_{vj} = 25\ ^\circ C$  |        | 0.289 |       | $\mu s$  |
|                                      |               |                                                                                                                                                 | $T_{vj} = 125\ ^\circ C$ |        | 0.507 |       |          |
|                                      |               |                                                                                                                                                 | $T_{vj} = 150\ ^\circ C$ |        | 0.556 |       |          |
| Turn-on energy loss per pulse        | $E_{on}$      | $I_C = 100\ A, V_{CE} = 900\ V, L_\sigma = 35\ nH, V_{GE} = \pm 15\ V, R_{Gon} = 0.91\ \Omega, di/dt = 1050\ A/\mu s (T_{vj} = 150\ ^\circ C)$  | $T_{vj} = 25\ ^\circ C$  |        | 27.9  |       | mJ       |
|                                      |               |                                                                                                                                                 | $T_{vj} = 125\ ^\circ C$ |        | 38.2  |       |          |
|                                      |               |                                                                                                                                                 | $T_{vj} = 150\ ^\circ C$ |        | 40.9  |       |          |
| Turn-off energy loss per pulse       | $E_{off}$     | $I_C = 100\ A, V_{CE} = 900\ V, L_\sigma = 35\ nH, V_{GE} = \pm 15\ V, R_{Goff} = 0.91\ \Omega, dv/dt = 3050\ V/\mu s (T_{vj} = 150\ ^\circ C)$ | $T_{vj} = 25\ ^\circ C$  |        | 19    |       | mJ       |
|                                      |               |                                                                                                                                                 | $T_{vj} = 125\ ^\circ C$ |        | 31.1  |       |          |
|                                      |               |                                                                                                                                                 | $T_{vj} = 150\ ^\circ C$ |        | 34.9  |       |          |
| SC data                              | $I_{SC}$      | $V_{GE} \leq 15\ V, V_{CC} = 1000\ V, V_{CEmax} = V_{CES} - L_{sCE} \cdot di/dt$                                                                |                          |        | 460   |       | A        |
| Thermal resistance, junction to case | $R_{thJC}$    | per IGBT                                                                                                                                        |                          |        |       | 0.267 | K/W      |

**Table 4** Characteristic values (continued)

| Parameter                              | Symbol             | Note or test condition                                   | Values |        |      | Unit |
|----------------------------------------|--------------------|----------------------------------------------------------|--------|--------|------|------|
|                                        |                    |                                                          | Min.   | Typ.   | Max. |      |
| Thermal resistance, case to heatsink   | $R_{thCH}$         | per IGBT, $\lambda_{grease} = 1 \text{ W/(m}^2\text{K)}$ |        | 0.0680 |      | K/W  |
| Temperature under switching conditions | $T_{vj\text{ op}}$ |                                                          | -40    |        | 150  | °C   |

### 3 Diode, Inverter

**Table 5** Maximum rated values

| Parameter                       | Symbol    | Note or test condition                   | Values                    | Unit   |
|---------------------------------|-----------|------------------------------------------|---------------------------|--------|
| Repetitive peak reverse voltage | $V_{RRM}$ | $T_{vj} = 25 \text{ °C}$                 | 1700                      | V      |
| Continuous DC forward current   | $I_F$     |                                          | 100                       | A      |
| Repetitive peak forward current | $I_{FRM}$ | $t_P = 1 \text{ ms}$                     | 200                       | A      |
| $I^2t$ - value                  | $I^2t$    | $t_P = 10 \text{ ms}, V_R = 0 \text{ V}$ | $T_{vj} = 125 \text{ °C}$ | $A^2s$ |
|                                 |           |                                          | $T_{vj} = 150 \text{ °C}$ |        |

**Table 6** Characteristic values

| Parameter                            | Symbol     | Note or test condition                                                                                                              | Values                    |      |       | Unit          |
|--------------------------------------|------------|-------------------------------------------------------------------------------------------------------------------------------------|---------------------------|------|-------|---------------|
|                                      |            |                                                                                                                                     | Min.                      | Typ. | Max.  |               |
| Forward voltage                      | $V_F$      | $I_F = 100 \text{ A}, V_{GE} = 0 \text{ V}$                                                                                         | $T_{vj} = 25 \text{ °C}$  | 1.80 | 2.35  | V             |
|                                      |            |                                                                                                                                     | $T_{vj} = 125 \text{ °C}$ | 1.90 |       |               |
|                                      |            |                                                                                                                                     | $T_{vj} = 150 \text{ °C}$ | 1.95 |       |               |
| Peak reverse recovery current        | $I_{RM}$   | $V_R = 900 \text{ V}, I_F = 100 \text{ A}, V_{GE} = -15 \text{ V}, -di_F/dt = 1050 \text{ A/}\mu\text{s} (T_{vj} = 150 \text{ °C})$ | $T_{vj} = 25 \text{ °C}$  | 71.4 |       | A             |
|                                      |            |                                                                                                                                     | $T_{vj} = 125 \text{ °C}$ | 77.9 |       |               |
|                                      |            |                                                                                                                                     | $T_{vj} = 150 \text{ °C}$ | 79.9 |       |               |
| Recovered charge                     | $Q_r$      | $V_R = 900 \text{ V}, I_F = 100 \text{ A}, V_{GE} = -15 \text{ V}, -di_F/dt = 1050 \text{ A/}\mu\text{s} (T_{vj} = 150 \text{ °C})$ | $T_{vj} = 25 \text{ °C}$  | 23.2 |       | $\mu\text{C}$ |
|                                      |            |                                                                                                                                     | $T_{vj} = 125 \text{ °C}$ | 40.5 |       |               |
|                                      |            |                                                                                                                                     | $T_{vj} = 150 \text{ °C}$ | 46.1 |       |               |
| Reverse recovery energy              | $E_{rec}$  | $V_R = 900 \text{ V}, I_F = 100 \text{ A}, V_{GE} = -15 \text{ V}, -di_F/dt = 1050 \text{ A/}\mu\text{s} (T_{vj} = 150 \text{ °C})$ | $T_{vj} = 25 \text{ °C}$  | 11.9 |       | mJ            |
|                                      |            |                                                                                                                                     | $T_{vj} = 125 \text{ °C}$ | 22.8 |       |               |
|                                      |            |                                                                                                                                     | $T_{vj} = 150 \text{ °C}$ | 26.4 |       |               |
| Thermal resistance, junction to case | $R_{thJC}$ | per diode                                                                                                                           |                           |      | 0.465 | K/W           |

**Table 6** Characteristic values (continued)

| Parameter                              | Symbol       | Note or test condition                                    | Values |        |      | Unit |
|----------------------------------------|--------------|-----------------------------------------------------------|--------|--------|------|------|
|                                        |              |                                                           | Min.   | Typ.   | Max. |      |
| Thermal resistance, case to heatsink   | $R_{thCH}$   | per diode, $\lambda_{grease} = 1 \text{ W/(m}^2\text{K)}$ |        | 0.0700 |      | K/W  |
| Temperature under switching conditions | $T_{vj, op}$ |                                                           | -40    |        | 150  | °C   |

## 4 Diode, Rectifier

**Table 7** Maximum rated values

| Parameter                               | Symbol      | Note or test condition |                           | Values | Unit             |
|-----------------------------------------|-------------|------------------------|---------------------------|--------|------------------|
| Repetitive peak reverse voltage         | $V_{RRM}$   |                        | $T_{vj} = 25 \text{ °C}$  | 1800   | V                |
| Maximum RMS forward current per chip    | $I_{FRMSM}$ | $T_C = 80 \text{ °C}$  |                           | 100    | A                |
| Maximum RMS current at rectifier output | $I_{RMSM}$  | $T_C = 80 \text{ °C}$  |                           | 150    | A                |
| Surge forward current                   | $I_{FSM}$   | $t_p = 10 \text{ ms}$  | $T_{vj} = 25 \text{ °C}$  | 829    | A                |
|                                         |             |                        | $T_{vj} = 150 \text{ °C}$ | 705    |                  |
| $I^2t$ - value                          | $I^2t$      | $t_p = 10 \text{ ms}$  | $T_{vj} = 25 \text{ °C}$  | 3440   | A <sup>2</sup> s |
|                                         |             |                        | $T_{vj} = 150 \text{ °C}$ | 2490   |                  |

**Table 8** Characteristic values

| Parameter                              | Symbol       | Note or test condition                                                                                    | Values |        |       | Unit |
|----------------------------------------|--------------|-----------------------------------------------------------------------------------------------------------|--------|--------|-------|------|
|                                        |              |                                                                                                           | Min.   | Typ.   | Max.  |      |
| Forward voltage                        | $V_F$        | $T_{vj} = 150 \text{ °C}$ , $I_F = 150 \text{ A}$                                                         |        | 1.15   |       | V    |
| Threshold voltage                      | $V_{(TO)}$   | $T_{vj} = 150 \text{ °C}$                                                                                 |        | 0.78   |       | V    |
| Slope resistance                       | $r_t$        | $T_{vj} = 150 \text{ °C}$                                                                                 |        | 2.4    |       | mΩ   |
| Reverse current                        | $I_r$        | $T_{vj} = 150 \text{ °C}$ , $V_R = 1800 \text{ V}$                                                        |        | 1      |       | mA   |
| Thermal resistance, junction to case   | $R_{thJC}$   | per diode                                                                                                 |        |        | 0.552 | K/W  |
| Thermal resistance, case to heatsink   | $R_{thCH}$   | per diode, $\lambda_{Paste} = 1 \text{ W/(m}^2\text{K)}$ / $\lambda_{grease} = 1 \text{ W/(m}^2\text{K)}$ |        | 0.0740 |       | K/W  |
| Temperature under switching conditions | $T_{vj, op}$ |                                                                                                           | -40    |        | 150   | °C   |

## 5 NTC-Thermistor

**Table 9** Characteristic values

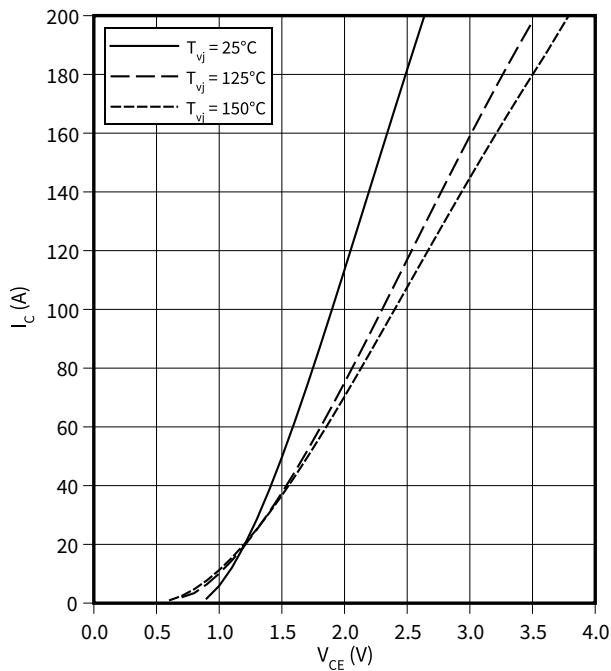
| Parameter              | Symbol       | Note or test condition                                       | Values |      |      | Unit |
|------------------------|--------------|--------------------------------------------------------------|--------|------|------|------|
|                        |              |                                                              | Min.   | Typ. | Max. |      |
| Rated resistance       | $R_{25}$     | $T_{NTC} = 25\text{ °C}$                                     |        | 5    |      | kΩ   |
| Deviation of $R_{100}$ | $\Delta R/R$ | $T_{NTC} = 100\text{ °C}, R_{100} = 493\text{ Ω}$            | -5     |      | 5    | %    |
| Power dissipation      | $P_{25}$     | $T_{NTC} = 25\text{ °C}$                                     |        |      | 20   | mW   |
| B-value                | $B_{25/50}$  | $R_2 = R_{25} \exp[B_{25/50}(1/T_2 - 1/(298,15\text{ K}))]$  |        | 3375 |      | K    |
| B-value                | $B_{25/80}$  | $R_2 = R_{25} \exp[B_{25/80}(1/T_2 - 1/(298,15\text{ K}))]$  |        | 3411 |      | K    |
| B-value                | $B_{25/100}$ | $R_2 = R_{25} \exp[B_{25/100}(1/T_2 - 1/(298,15\text{ K}))]$ |        | 3433 |      | K    |

Note: Specification according to the valid application note.

6 Characteristics diagrams

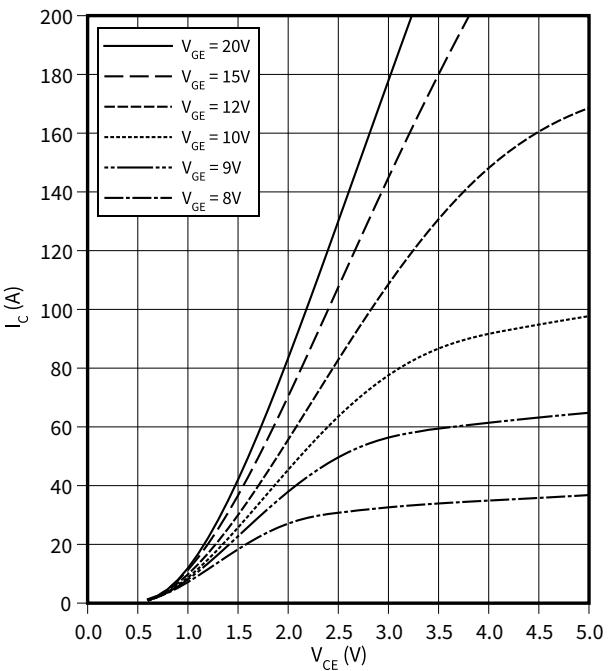
output characteristic (typical), IGBT, Inverter

$I_C = f(V_{CE})$   
 $V_{GE} = 15\text{ V}$



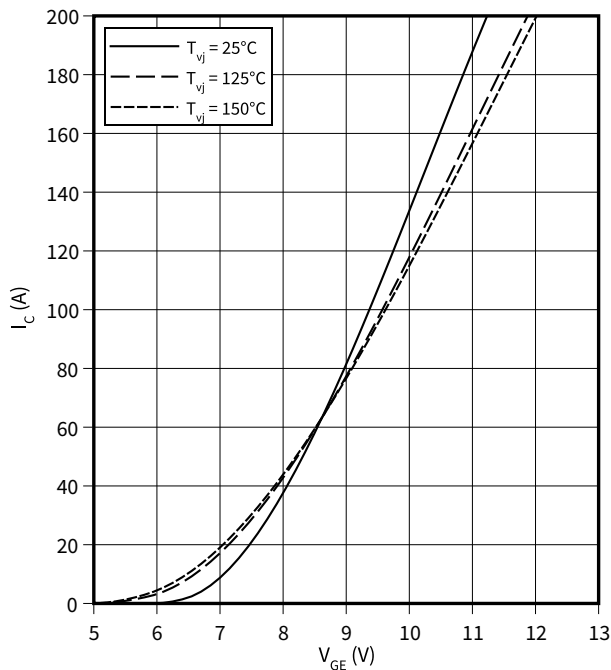
output characteristic (typical), IGBT, Inverter

$I_C = f(V_{CE})$   
 $T_{vj} = 150\text{ °C}$



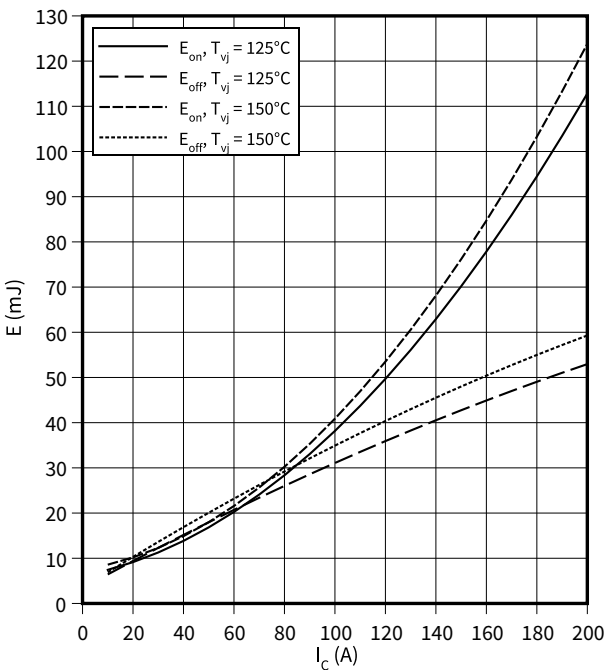
transfer characteristic (typical), IGBT, Inverter

$I_C = f(V_{GE})$   
 $V_{CE} = 20\text{ V}$



switching losses (typical), IGBT, Inverter

$E = f(I_C)$   
 $R_{Goff} = 0.91\text{ }\Omega$ ,  $R_{Gon} = 0.91\text{ }\Omega$ ,  $V_{CE} = 900\text{ V}$ ,  $V_{GE} = \pm 15\text{ V}$

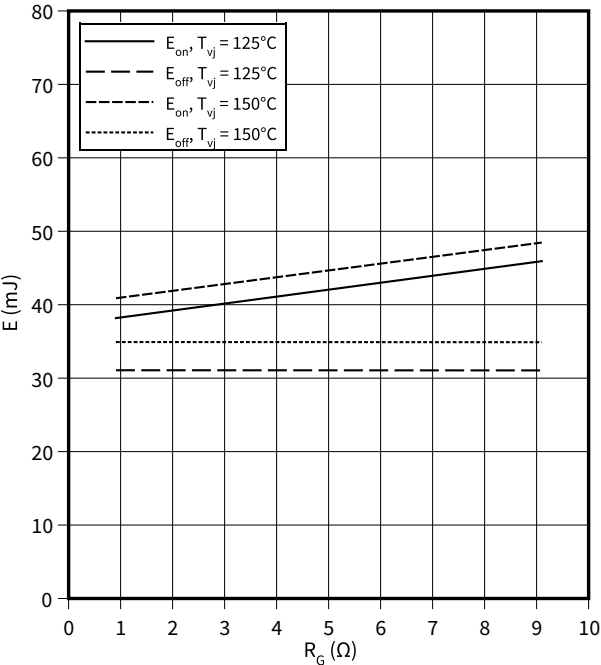




6 Characteristics diagrams

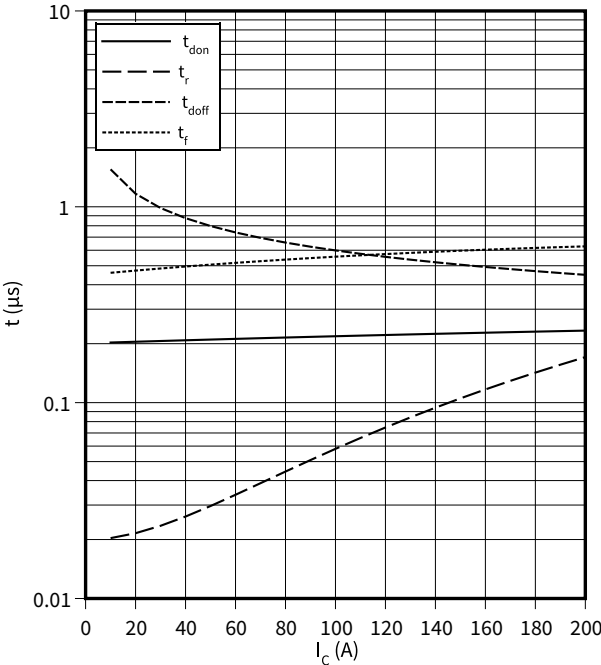
switching losses (typical), IGBT, Inverter

$E = f(R_G)$   
 $I_C = 100\text{ A}$ ,  $V_{CE} = 900\text{ V}$ ,  $V_{GE} = \pm 15\text{ V}$



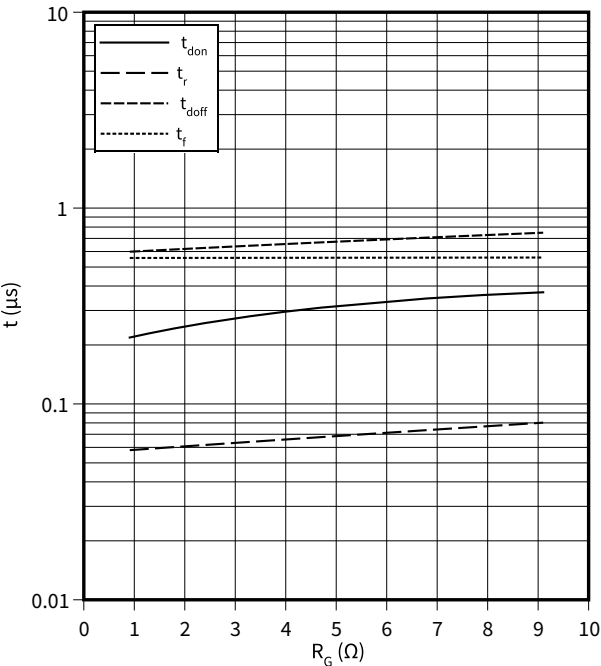
switching times (typical), IGBT, Inverter

$t = f(I_C)$   
 $R_{Goff} = 0.91\ \Omega$ ,  $R_{Gon} = 0.91\ \Omega$ ,  $V_{CE} = 900\text{ V}$ ,  $V_{GE} = -15 / 15\text{ V}$ ,  
 $T_{vj} = 150\ ^\circ\text{C}$



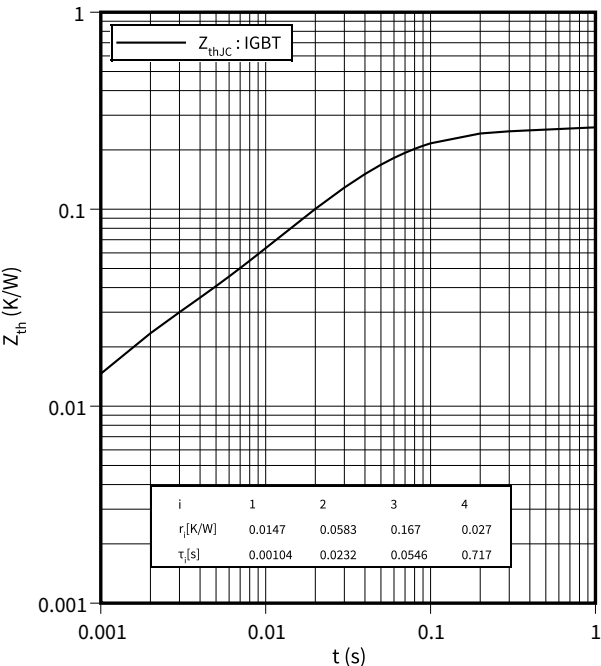
switching times (typical), IGBT, Inverter

$t = f(R_G)$   
 $I_C = 100\text{ A}$ ,  $V_{CE} = 900\text{ V}$ ,  $V_{GE} = -15 / 15\text{ V}$ ,  $T_{vj} = 150\ ^\circ\text{C}$



transient thermal impedance , IGBT, Inverter

$Z_{th} = f(t)$

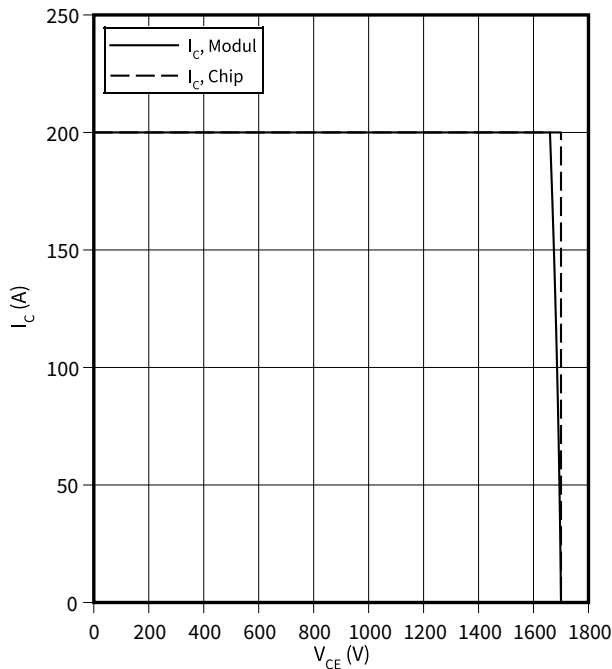


6 Characteristics diagrams

reverse bias safe operating area (RBSOA), IGBT, Inverter

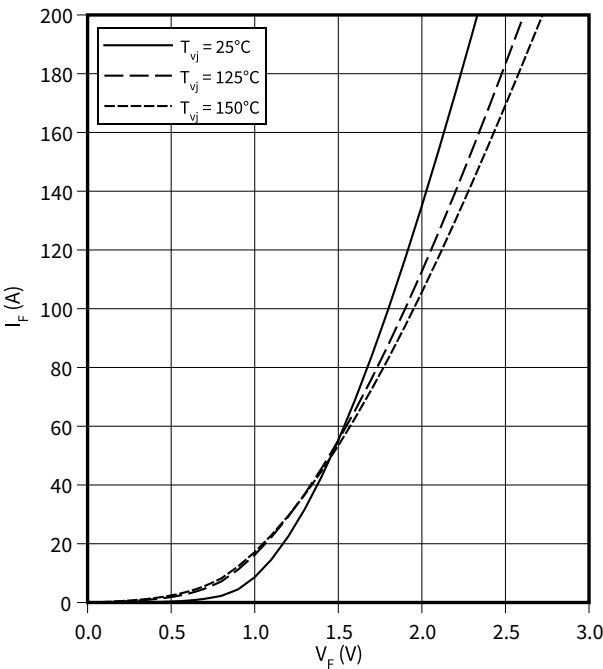
$I_C = f(V_{CE})$

$R_{Goff} = 0.91 \Omega$ ,  $V_{GE} = \pm 15 \text{ V}$ ,  $T_{vj} = 150^\circ\text{C}$



forward characteristic (typical), Diode, Inverter

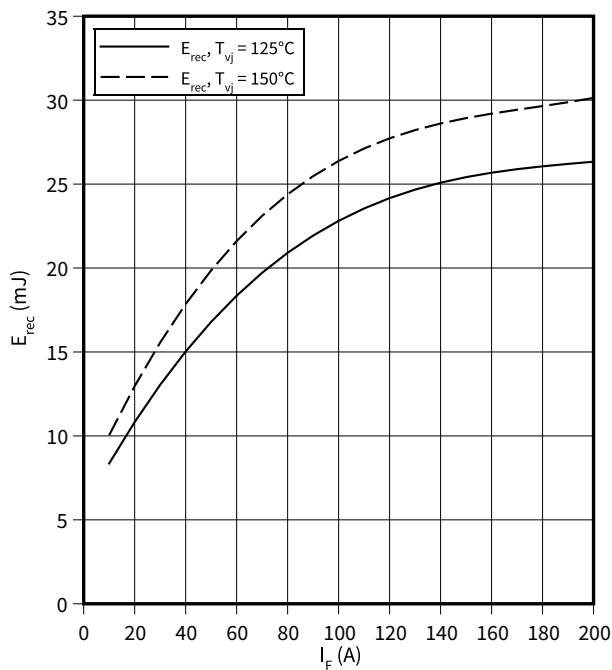
$I_F = f(V_F)$



switching losses (typical), Diode, Inverter

$E_{rec} = f(I_F)$

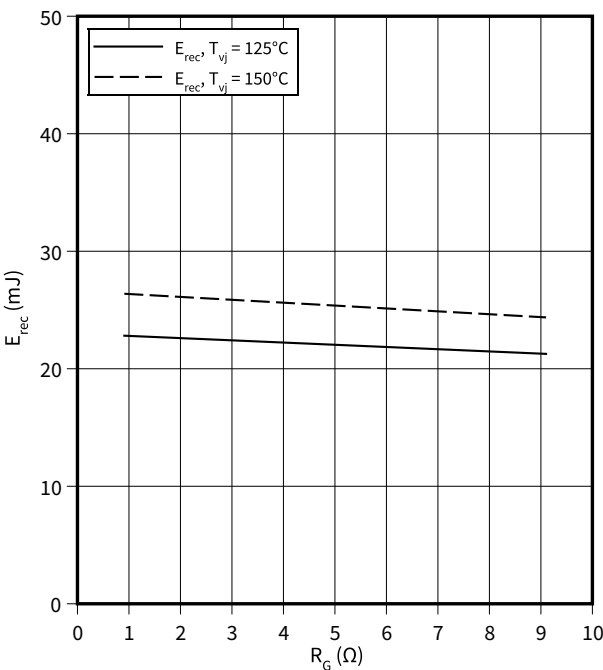
$V_{CE} = 900 \text{ V}$ ,  $R_{Gon} = R_{Gon}(IGBT)$



switching losses (typical), Diode, Inverter

$E_{rec} = f(R_G)$

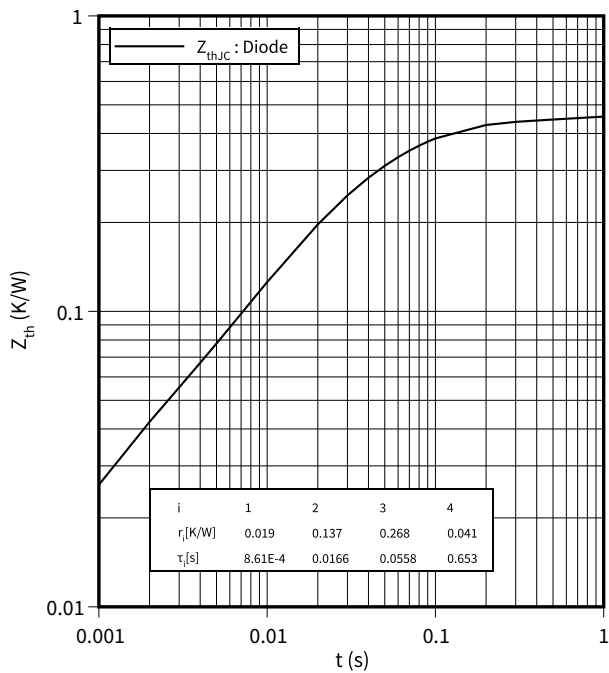
$V_{CE} = 900 \text{ V}$ ,  $I_F = 100 \text{ A}$



6 Characteristics diagrams

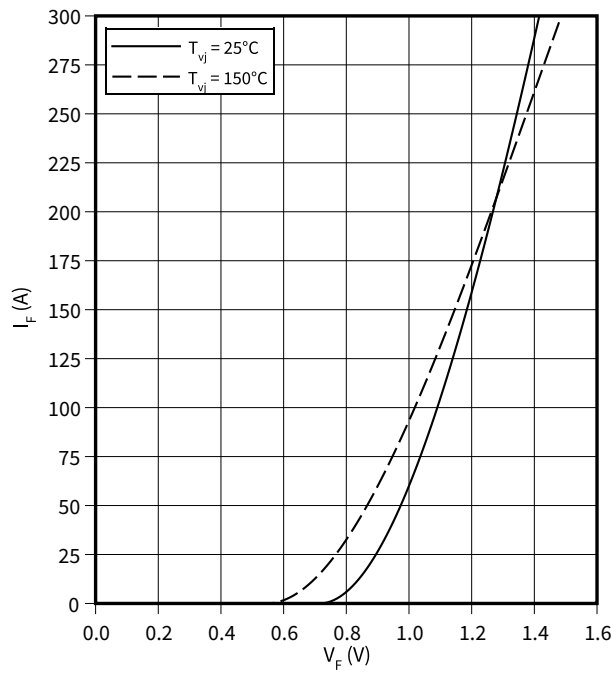
transient thermal impedance , Diode, Inverter

$Z_{th} = f(t)$



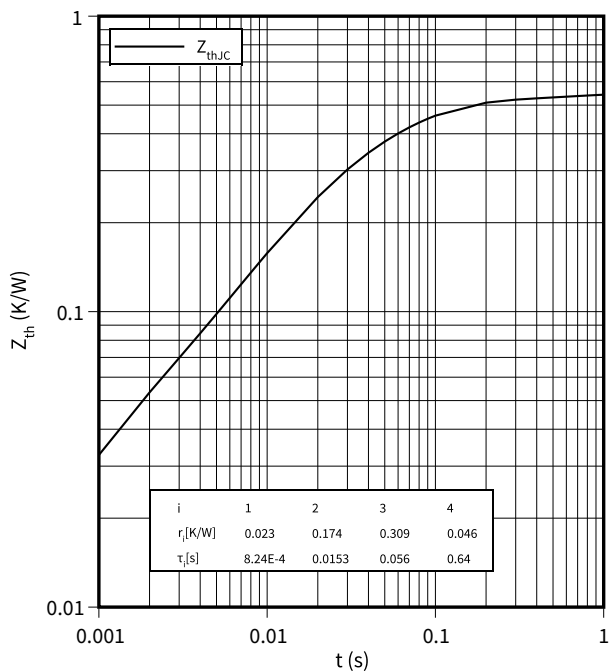
Forward characteristic (typical), Diode, Rectifier

$I_F = f(V_F)$



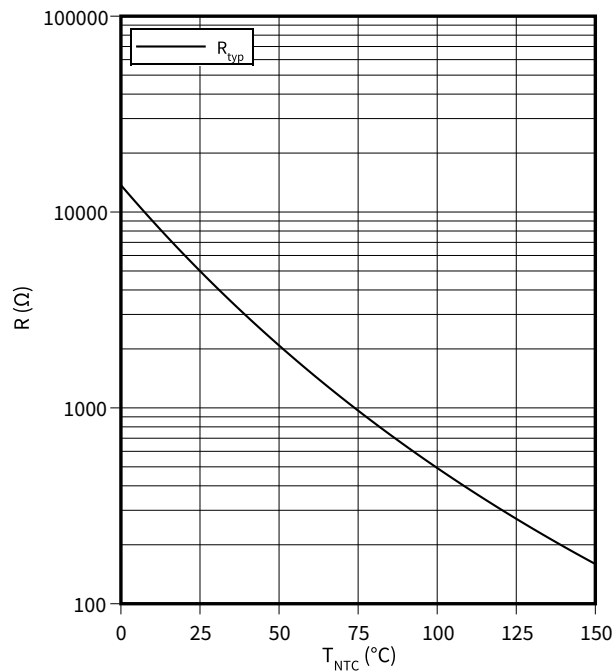
Transient thermal impedance, Diode, Rectifier

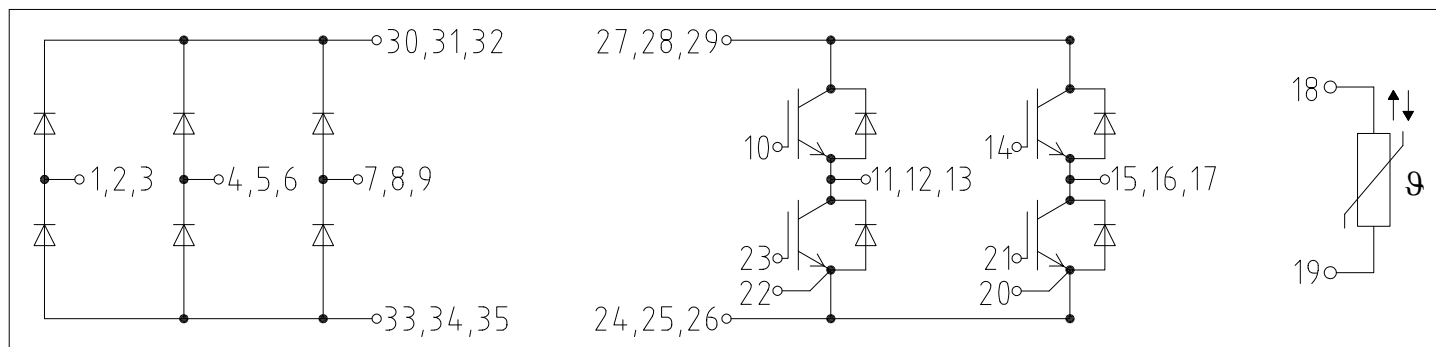
$Z_{th} = f(t)$



Temperature characteristic (typical), NTC-Thermistor

$R = f(T_{NTC})$





### Figure 2

Technical drawing of the Infineon EconoPIM module, showing dimensions in mm.

**Top View Dimensions:**

- Overall width:  $122 \pm 0.5$
- Overall height:  $62.5 \pm 0.5$
- Pin pitch (horizontal):  $1.15 \pm 0.03$
- Pin pitch (vertical):  $0.8 \pm 0.03$
- Pin diameter:  $\varnothing 0.5$
- Pin length:  $17 \pm 0.5$  (20.5  $\pm$  1)
- Pin spacing (horizontal):  $110 \pm 0.15$ ,  $107 \pm 0.2$ ,  $94.5 \pm 0.2$
- Pin spacing (vertical):  $54.21$ ,  $38.335$ ,  $34.525$ ,  $30.715$ ,  $23.095$ ,  $19.285$ ,  $15.475$ ,  $11.665$ ,  $4.21$
- Pin spacing (horizontal):  $39.76$ ,  $43.57$ ,  $47.38$ ,  $58.81$ ,  $62.62$ ,  $66.43$ ,  $77.86$ ,  $81.67$ ,  $93.1$ ,  $96.91$
- Pin spacing (vertical):  $14.995$ ,  $18.805$ ,  $22.615$ ,  $34.045$ ,  $37.855$ ,  $41.665$ ,  $53.095$ ,  $56.905$ ,  $60.715$ ,  $72.145$ ,  $75.955$ ,  $79.765$ ,  $83.575$
- Pin spacing (horizontal):  $29.28$ ,  $27$ ,  $26.25$ ,  $24$ ,  $23.22$ ,  $21$
- Pin spacing (vertical):  $11.5 \pm 0.2$ ,  $11.5 \pm 0.2$
- Pin spacing (horizontal):  $4.055$ ,  $114.055$
- Pin spacing (vertical):  $5.5 \pm 0.1$ ,  $62.5 \pm 0.5$ ,  $57.5 \pm 0.2$ ,  $50 \pm 0.15$
- Pin spacing (horizontal):  $75 \pm 0.3$ ,  $107 \pm 0.3$ ,  $47 \pm 0.3$ ,  $24 \pm 0.3$
- Pin spacing (vertical):  $11.5 \pm 0.2$

**Side View Dimensions:**

- Overall height:  $3.5 \pm 0.5$
- Pin length:  $17 \pm 0.5$  (20.5  $\pm$  1)
- Pin spacing (horizontal):  $110 \pm 0.15$ ,  $107 \pm 0.2$ ,  $94.5 \pm 0.2$
- Pin spacing (vertical):  $54.21$ ,  $38.335$ ,  $34.525$ ,  $30.715$ ,  $23.095$ ,  $19.285$ ,  $15.475$ ,  $11.665$ ,  $4.21$
- Pin spacing (horizontal):  $39.76$ ,  $43.57$ ,  $47.38$ ,  $58.81$ ,  $62.62$ ,  $66.43$ ,  $77.86$ ,  $81.67$ ,  $93.1$ ,  $96.91$
- Pin spacing (vertical):  $14.995$ ,  $18.805$ ,  $22.615$ ,  $34.045$ ,  $37.855$ ,  $41.665$ ,  $53.095$ ,  $56.905$ ,  $60.715$ ,  $72.145$ ,  $75.955$ ,  $79.765$ ,  $83.575$
- Pin spacing (horizontal):  $29.28$ ,  $27$ ,  $26.25$ ,  $24$ ,  $23.22$ ,  $21$
- Pin spacing (vertical):  $11.5 \pm 0.2$ ,  $11.5 \pm 0.2$
- Pin spacing (horizontal):  $4.055$ ,  $114.055$
- Pin spacing (vertical):  $5.5 \pm 0.1$ ,  $62.5 \pm 0.5$ ,  $57.5 \pm 0.2$ ,  $50 \pm 0.15$
- Pin spacing (horizontal):  $75 \pm 0.3$ ,  $107 \pm 0.3$ ,  $47 \pm 0.3$ ,  $24 \pm 0.3$
- Pin spacing (vertical):  $11.5 \pm 0.2$

**Detail View Dimensions:**

- Pin diameter:  $\varnothing 5 \pm 0.2$
- Pin length:  $4 \pm 0.5$
- Pin spacing (horizontal):  $\varnothing 2.5 \pm 0.1$ ,  $\varnothing 2.1 \pm 0.05$
- Pin spacing (vertical):  $1.5 \pm 0.2$ ,  $11 \pm 0.5$

**Legend:**

- \* = alle Maße mit einer Toleranz von  $\pm 0.5$
- \* = all dimensions with tolerance of  $\pm 0.5$

### Figure 3

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