

APPLICABLE STANDARD		SPECIFICATIONS			
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C ⁽¹⁾	STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C ⁽²⁾	
	VOLTAGE	100 V AC	OPERATING HUMIDITY RANGE	40 % TO 80 %	
	CURRENT	0.5 A	STORAGE HUMIDITY RANGE	40 % TO 70 % ⁽²⁾	
CONSTRUCTION					
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.		<input checked="" type="checkbox"/> <input checked="" type="checkbox"/>
MARKING	CONFIRMED VISUALLY.				<input checked="" type="checkbox"/> <input checked="" type="checkbox"/>
ELECTRIC CHARACTERISTICS					
CONTACT RESISTANCE	100 mA (DC OR 1000 Hz).		40 mΩ MAX.		<input checked="" type="checkbox"/> <input type="checkbox"/>
CONTACT RESISTANCE	20 mV MAX, 1 mA(DC OR 1000Hz)		50 mΩ MAX.		<input checked="" type="checkbox"/> <input type="checkbox"/>
MILLIVOLT LEVEL METHOD					
INSULATION RESISTANCE	250 V DC		100 MΩ MIN.		<input checked="" type="checkbox"/> <input type="checkbox"/>
VOLTAGE PROOF	300 V AC FOR 1 min.		NO FLASHOVER OR BREAKDOWN.		<input checked="" type="checkbox"/> <input type="checkbox"/>
MECHANICAL CHARACTERISTICS					
INSERTION AND WITHDRAWAL FORCES	MEASURED BY APPLICABLE CONNECTOR.		INSERTION FORCE : 70.4 N MAX. WITHDRAWAL FORCE : 8.0 N MIN.		<input checked="" type="checkbox"/> <input type="checkbox"/>
MECHANICAL OPERATION	100 TIMES INSERTIONS AND EXTRACTIONS.		① CONTACT RESISTANCE: 50 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		<input checked="" type="checkbox"/> <input type="checkbox"/>
VIBRATION	FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.5 mm, AT 2 h FOR 3 DIRECTIONS.		① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		<input checked="" type="checkbox"/> <input type="checkbox"/>
SHOCK	490 m/s ² , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.				<input checked="" type="checkbox"/> <input type="checkbox"/>
ENVIRONMENTAL CHARACTERISTICS					
DAMP HEAT (STEADY STATE)	EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.		① CONTACT RESISTANCE: 50 mΩ MAX. ② INSULATION RESISTANCE: 100 MΩ MIN.		<input checked="" type="checkbox"/> <input type="checkbox"/>
RAPID CHANGE OF TEMPERATURE	TEMPERATURE-55→+15~+35→ +85→+15~+35°C TIME 30 → MAX 5 → 30 → MAX 5 min UNDER 5 CYCLES.		③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		<input checked="" type="checkbox"/> <input type="checkbox"/>
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.		① CONTACT RESISTANCE: 50 mΩ MAX. ② NO HEAVY CORROSION.		<input checked="" type="checkbox"/> <input type="checkbox"/>
HYDROGEN SULPHIDE	EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA 38)				<input checked="" type="checkbox"/> <input type="checkbox"/>
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING : 250 °C MAX, : 220 °C MIN, FOR 60 s		NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.		<input checked="" type="checkbox"/> <input type="checkbox"/>
	2) SOLDERING IRONS : 360 °C, FOR 5 s				<input checked="" type="checkbox"/> <input type="checkbox"/>
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 240°C, FOR IMMERSION DURATION, 3 s.		A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.		<input checked="" type="checkbox"/> <input type="checkbox"/>
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
<input checked="" type="checkbox"/>					
REMARK ⁽¹⁾ TEMPERATURE RISE INCLUDED WHEN ENERGIZED. ⁽²⁾ THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED. Unless otherwise specified, refer to MIL-STD-1344.				APPROVED	HS. OKAWA
				CHECKED	HS. OZAWA
				DESIGNED	SY. KAMIGA
				DRAWN	HK. SUNADORI
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.		ELC4-084983-23
	SPECIFICATION SHEET		PART NO.	FX6-80S-0.8SV (93)	
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL576-0107-4-93	<input checked="" type="checkbox"/>