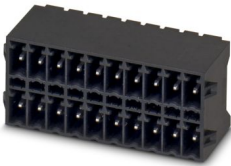


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PCB headers, nominal cross section: 1.5 mm<sup>2</sup>, color: black, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Pin, number of potentials: 24, number of rows: 2, number of positions: 12, number of connections: 24, product range: MCDN 1,5/...-G1-RN-THR, pitch: 3.5 mm, mounting: THR soldering, pin layout: Linear pinning, solder pin [P]: 2.6 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Snap-in locking, mounting: Engagement nose, type of packaging: packed in cardboard, Article with engagement nose. The pin length is 2.6 mm. User information and design recommendations on Through Hole Reflow Technology can be found at: "Downloads"

Your advantages

- Designed for integration into the SMT soldering process
- Intuitive locking mechanism prevents accidental disconnection
- Conductor connection on several levels enables higher contact density

Commercial data

Item number	1953622
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA02
Product key	AABTGA
Catalog page	Page 219 (C-1-2013)
GTIN	4017918919535
Weight per piece (including packing)	9.66 g
Weight per piece (excluding packing)	8.12 g
Customs tariff number	85366930
Country of origin	DE

## Technical data

### Product properties

Product type	PCB headers
Product family	MCDN 1,5/...G1-RN-THR
Product line	COMBICON Connectors S
Type	Component suitable for through hole reflow
Number of positions	12
Pitch	3.5 mm
Number of connections	24
Number of rows	2
Number of potentials	24
Mounting flange	Engagement nose
Pin layout	Linear pinning
Solder pins per potential	1

### Electrical properties

Nominal current $I_N$	8 A
Nominal voltage $U_N$	160 V
Degree of pollution	3
Contact resistance	2.1 mΩ
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	250 V
Rated surge voltage (II/2)	2.5 kV

### Mounting

Mounting type	THR soldering
Pin layout	Linear pinning

### Processing notes

Process	Reflow/wave soldering
Moisture Sensitive Level	MSL 1
Classification temperature $T_c$	260 °C
Solder cycles in the reflow	3

### Material specifications

#### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Tin-plated

# MCDN 1,5/12-G1-3,5 RNP26THR - PCB header



1953622

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Metal surface contact area (top layer)	Tin (3 - 5 µm Sn)
Metal surface contact area (middle layer)	Nickel (1 - 3 µm Ni)
Metal surface soldering area (top layer)	Tin (3 - 5 µm Sn)
Metal surface soldering area (middle layer)	Nickel (1 - 3 µm Ni)

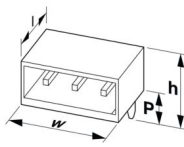
## Material data - housing

Color (Housing)	black (9005)
Insulating material	LCP
Insulating material group	IIIa
CTI according to IEC 60112	175
Flammability rating according to UL 94	V0

## Notes

Details for soldering processes	Processing using reflow processes in compliance with IEC 60068-2-58 or DIN EN 61760-1 (latest version) Moisture Sensitive Level (MSL) = 1 according to IPC/JEDEC J-STD-020-C
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## Dimensions

Dimensional drawing	
Pitch	3.5 mm
Width [w]	45.7 mm
Height [h]	17.8 mm
Length [l]	13.3 mm
Installed height	15.2 mm
Solder pin length [P]	2.6 mm
Pin dimensions	0.8 x 0.8 mm

## PCB design

Pin spacing	3.50 mm
Hole diameter	1.4 mm

## Mechanical tests

### Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

### Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

### Resistance of inscriptions

1953622

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Specification	IEC 60068-2-70:1995-12
Result	Test passed

## Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

## Contact holder in insert

Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed

## Insertion and withdrawal forces

Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	8 N
Withdraw strength per pos. approx.	6 N

## Electrical tests

## Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	20

## Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

## Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	IIIa
Comparative tracking index (IEC 60112)	CTI 175
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2.5 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.6 mm
Rated insulation voltage (II/2)	250 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	2.5 mm

## Environmental and real-life conditions

## Vibration test

# MCDN 1,5/12-G1-3,5 RNP26THR - PCB header



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Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h

## Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance R <sub>1</sub>	2.1 mΩ
Contact resistance R <sub>2</sub>	2.4 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

## Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	1.39 kV

## Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

## Packaging specifications

Type of packaging	packed in cardboard
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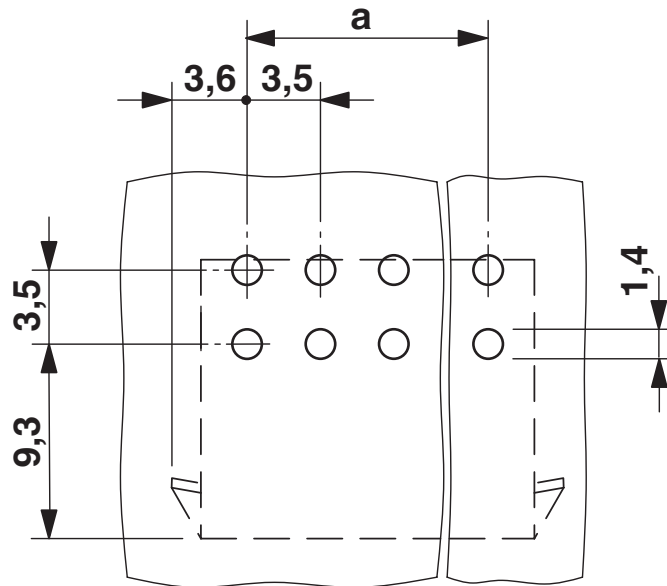
# MCDN 1,5/12-G1-3,5 RNP26THR - PCB header

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<https://www.phoenixcontact.com/us/products/1953622>

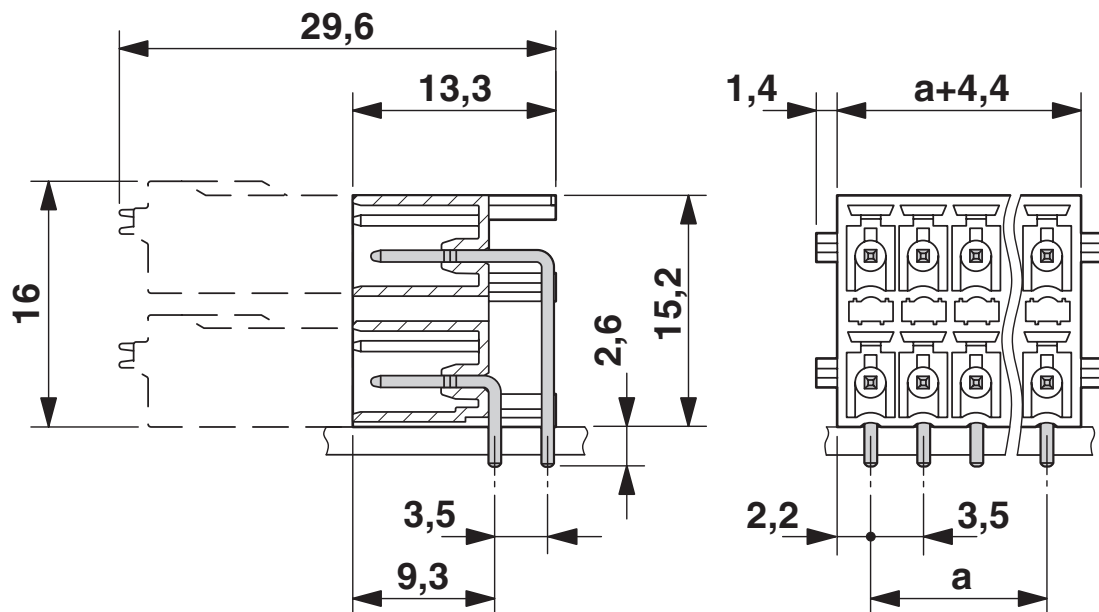
## Drawings

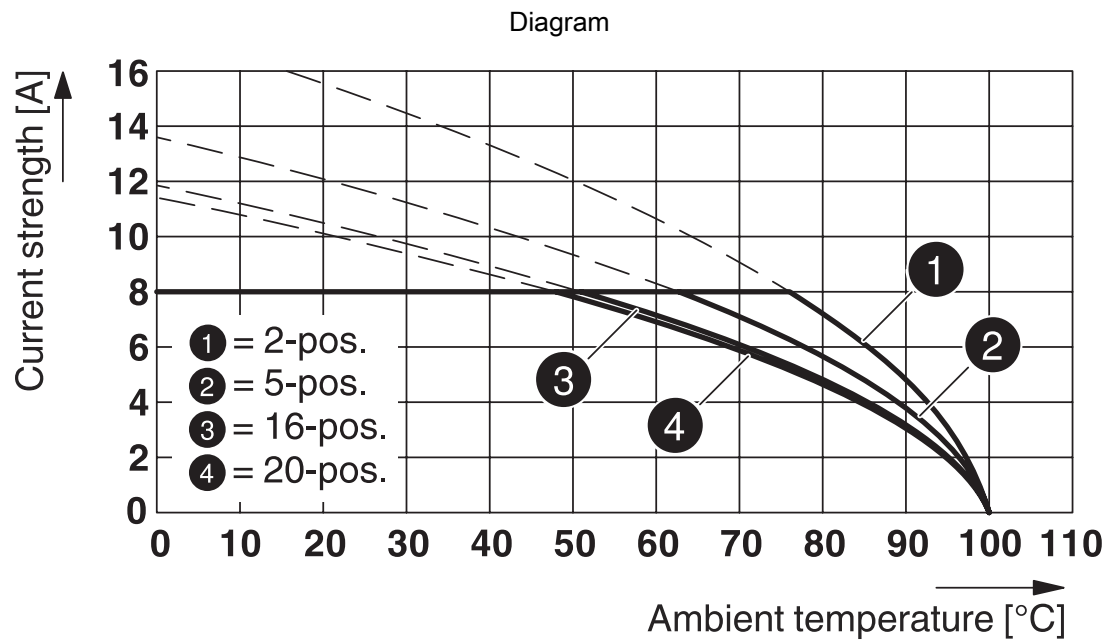
Drilling plan/solder pad geometry



\*)  $\leq 8\text{-pos.} = 1.3$  /  $> 8\text{-pos.} = 1.4$

Dimensional drawing





Type: FMC 1,5/...-ST-3,5-RF with MCDN 1,5/...-G1-3,5 RNP..THR

# MCDN 1,5/12-G1-3,5 RNP26THR - PCB header





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## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1953622>

<div> <b>cULus Recognized</b> Approval ID: E60425-20110128</div>				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
Use group B				
	150 V	8 A	-	-
Use group D				
	150 V	8 A	-	-

<div> <b>VDE Zeichengenehmigung</b> Approval ID: 40011723</div>				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
	160 V	8 A	-	-



# MCDN 1,5/12-G1-3,5 RNP26THR - PCB header



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## Classifications

### ECLASS

ECLASS-11.0	27460201
ECLASS-12.0	27460201
ECLASS-13.0	27460201

### ETIM

ETIM 9.0	EC002637
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### UNSPSC

UNSPSC 21.0	39121400
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Environmental product compliance

EU RoHS	
Fulfills EU RoHS substance requirements	Yes, No exemptions
China RoHS	
Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits
EU REACH SVHC	
REACH candidate substance (CAS No.)	No substance above 0.1 wt%

# MCDN 1,5/12-G1-3,5 RNP26THR - PCB header



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## Accessories

### CP-MSTB - Coding profile

1734634

<https://www.phoenixcontact.com/us/products/1734634>

Coding profile, is inserted into the slot on the plug or inverted header, red insulating material



### SK 3,81/2,8:FORTL.ZAHLEN - Marker card

0804109

<https://www.phoenixcontact.com/us/products/0804109>



Marker card, Sheet, white, labeled, horizontal: consecutive numbers 1 ... 10, 11 ... 20, etc. up to 91 ... (99)100, mounting type: adhesive, for terminal block width: 3.81 mm, lettering field size: 3.81 x 2.8 mm, Number of individual labels: 14

# MCDN 1,5/12-G1-3,5 RNP26THR - PCB header



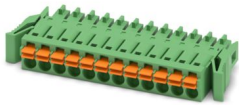
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## FMC 1,5/12-ST-3,5-RF - PCB connectors

1952128

<https://www.phoenixcontact.com/us/products/1952128>



PCB connector, nominal cross section: 1.5 mm<sup>2</sup>, color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Socket, number of potentials: 12, number of rows: 1, number of positions: 12, number of connections: 12, product range: FMC 1,5/...-ST-RF, pitch: 3.5 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: Snap-in locking, mounting: Self-locking flange, type of packaging: packed in cardboard

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