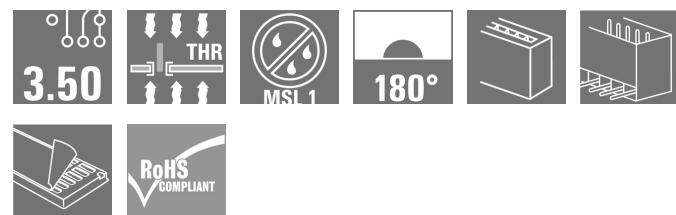


SL-SMT 3.50/12/180G 1.5SN BK TR

Weidmüller Interface GmbH & Co. KG
Klingenbergsstraße 26
D-32758 Detmold
Germany

www.weidmueller.com

Product image**High-temperature-resistant male header, 3.50 mm pitch.**

- **Plugging direction parallel (90°), straight 180° or angled (135°) to PCB**
- **Housing variants: closed side (G), screw flange (F), solder flange (LF) or snap-on solder flange (RF)**
- **Optimised for the SMT process**
- **Pin length 3.2 mm universal for all soldering methods**
- **Pin length 1.5 mm optimised for reflow soldering methods**
- **Packed either in a box (BX) or tape-on-reel (RL)**
- **Male header can be coded**

General ordering data

Version	PCB plug-in connector, male header, closed side, THT/THR solder connection, 3.50 mm, Number of poles: 12, 180°, Solder pin length (l): 1.5 mm, tinned, black, Tray
Order No.	1753083001
Type	SL-SMT 3.50/12/180G 1.5SN BK TR
GTIN (EAN)	4032248132911
Qty.	36 pc(s).
Product data	IEC: 320 V / 15 A UL: 300 V / 10 A
Packaging	Tray

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Technical data**Dimensions and weights**

Depth	7.5 mm	Depth (inches)	0.295 inch
Height	12.6 mm	Height (inches)	0.496 inch
Height of lowest version	11.1 mm	Width	43.4 mm
Width (inches)	1.709 inch	Net weight	4.833 g

System specifications

Product family	OMNIMATE Signal - series BL/SL 3.50	Type of connection	Board connection
Mounting onto the PCB	THT/THR solder connection	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	Outgoing elbow	180°
Number of poles	12	Number of solder pins per pole	1
Solder pin length (l)	1.5 mm	Solder pin length tolerance	0 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0.03 mm
Solder eyelet hole diameter (D)	1.4 mm	Solder eyelet hole diameter tolerance (D)+ 0.1 mm	
Outside diameter of solder pad	2.3 mm	Template aperture diameter	2.1 mm
L1 in mm	38.5 mm	L1 in inches	1.516 inch
Number of rows	1	Pin series quantity	1
Touch-safe protection acc. to DIN VDE 57 106	finger-safe plugged/ back-of-hand-safe unplugged	Touch-safe protection acc. to DIN VDE 0470	IP20 plugged/ IP10 unplugged
Volume resistance	≤5 mΩ	Can be coded	Yes
Plugging force/pole, max.	6 N	Pulling force/pole, max.	6 N

Material data

Insulating material	LCP GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 175	Moisture Level (MSL)	1
UL 94 flammability rating	V-0	Contact material	CuSn
Contact surface	tinned	Layer structure of solder connection	2...3 µm Ni / 5...7 µm Sn
Layer structure of plug contact	2...3 µm Ni / 5...7 µm Sn	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	15 A
Rated current, max. number of poles (Tu=20°C)	12 A	Rated current, min. number of poles (Tu=40°C)	13 A
Rated current, max. number of poles (Tu=40°C)	10 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class / pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class / pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class / contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1 s with 100 A

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Technical data**Rated data acc. to CSA**

Institute (CSA)



Certificate No. (CSA)

200039-1176845

Rated voltage (Use group B / CSA) 300 V

Rated current (Use group B / CSA) 10 A

Reference to approval values Specifications are maximum values, details - see approval certificate.

Rated voltage (Use group D / CSA) 300 V

Rated current (Use group D / CSA) 10 A

Rated data acc. to UL 1059

Institute (UR)



Certificate No. (UR)

E60693

Rated voltage (Use group B / UL 1059) 300 V

Rated current (Use group B / UL 1059) 10 A

Reference to approval values Specifications are maximum values, details - see approval certificate.

Packing

Packaging Tray
 VPE width 135 mm
 Width Pick & Place Pad (W_{PPP}) 6.8 mm
 Diameter of the withdrawal surface (ø D_{max}) 5 mm

VPE length 321 mm
 VPE height 16 mm
 Length Pick & Place Pad (L_{PPP}) 12.65 mm

Classifications

ETIM 6.0 EC002637
 ETIM 8.0 EC002637
 ECLASS 9.0 27-44-04-02
 ECLASS 10.0 27-44-04-02
 ECLASS 12.0 27-46-02-01

ETIM 7.0 EC002637
 ETIM 9.0 EC002637
 ECLASS 9.1 27-44-04-02
 ECLASS 11.0 27-46-02-01
 ECLASS 13.0 27460201

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Technical data**Important note**

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	<ul style="list-style-type: none"> Gold-plated contact surfaces on request Rated current related to rated cross-section & min. No. of poles. Diameter of solder eyelet D = 1.4+0.1mm Solder eyelet diameter D = 1.5 + 0.1 mm, from 9 poles P on drawing = pitch Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards. In accordance with IEC 61984, OMNIMATE-connectors are connectors without breaking capacity (COC). During designated use, connectors are not allowed to be engaged or disengaged when live or under load Long term storage of the product with average temperature of 50 °C and maximum humidity 70%, 36 months

Approvals

Approvals



ROHS	Conform
UL File Number Search	UL Website
Certificate No. (UR)	E60693

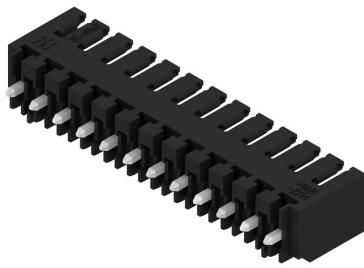
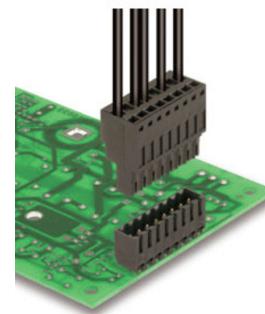
Downloads

Engineering Data	CAD data – STEP
Catalogues	Catalogues in PDF-format
Brochures	FL DRIVES EN FL DRIVES DE
White paper surface mount technology	Download Whitepaper

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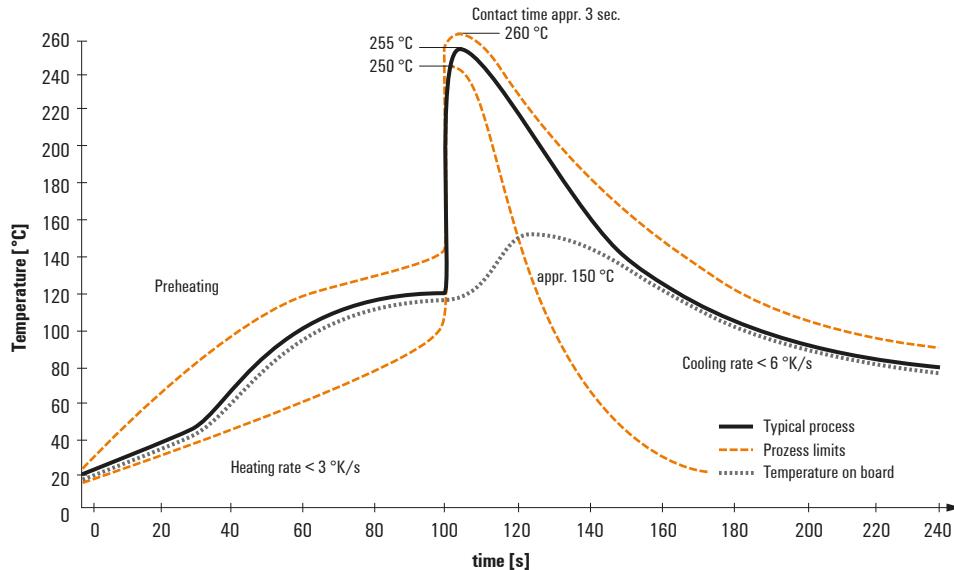
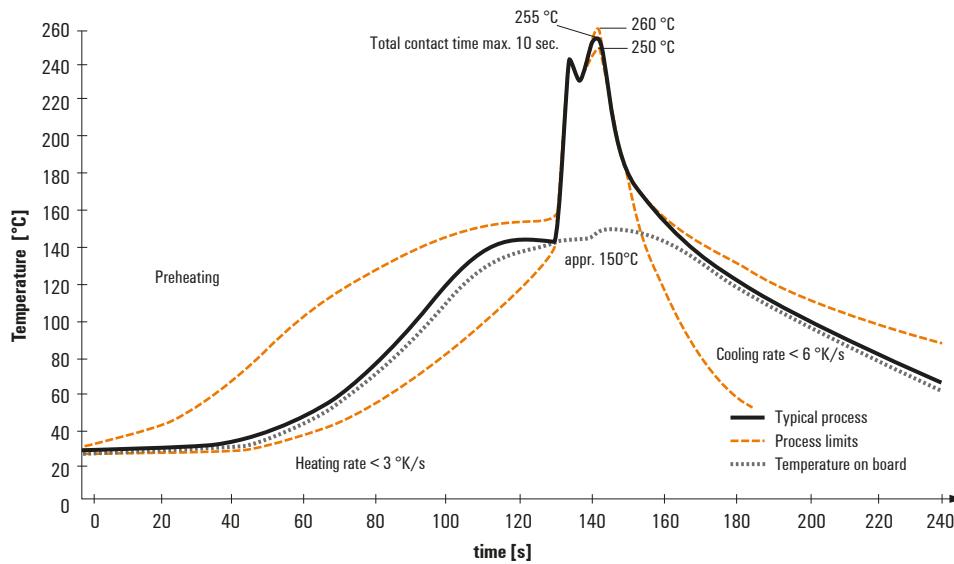
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Drawings**Product image****Dimensional drawing**

Recommended wave soldering profiles

Weidmüller Interface GmbH & Co. KG
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 Fon: +49 5231 14-0
 Fax: +49 5231 14-292083
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Single Wave:**Double Wave:****Wave soldering profiles**

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

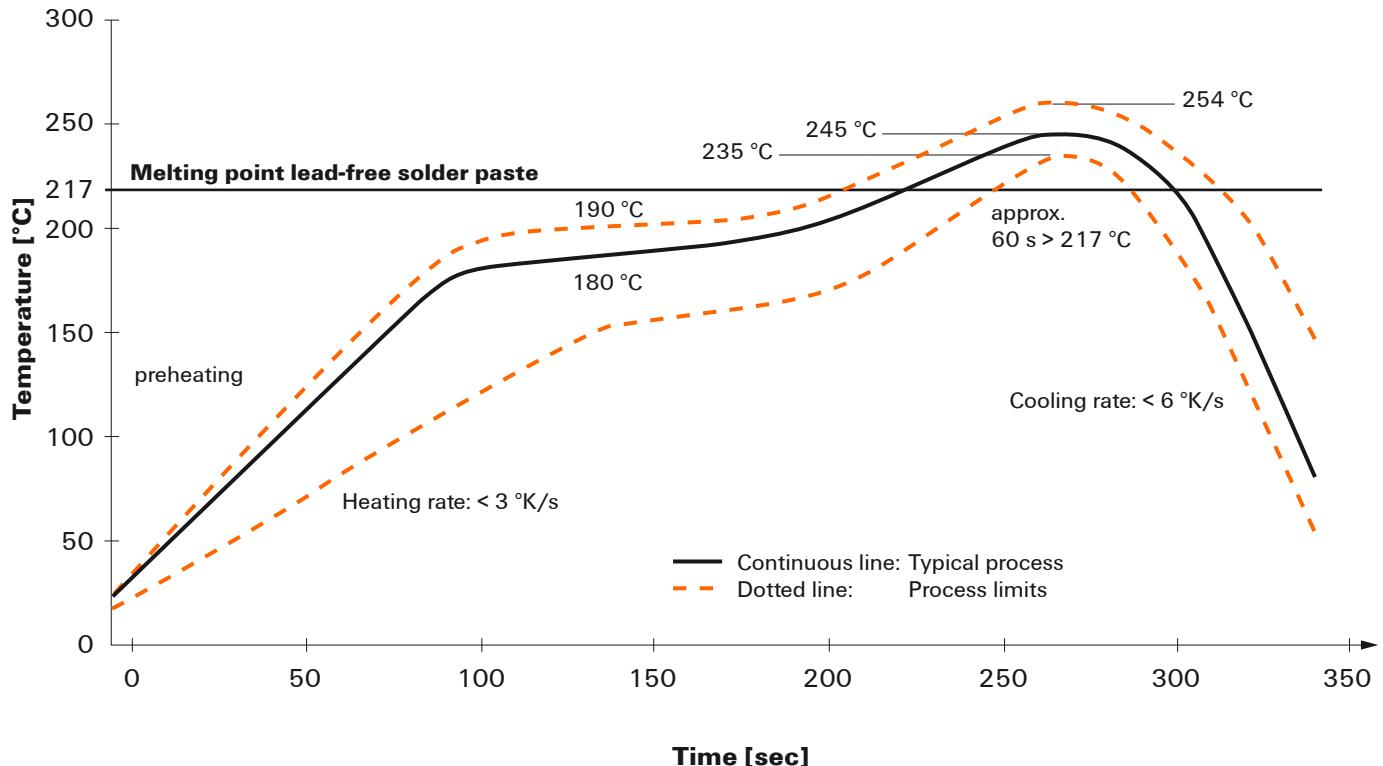
When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

Recommended reflow soldering profile

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Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3\text{K/s}$. In parallel the solder paste is 'activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at $\geq -6\text{K/s}$ solder is cured. Board and components cool down while avoiding cold cracks.