MIL-STD-1553 TRANSFORMERS

Dual Ratio THT QPL Pulse Transformers





Summary Performance Specifications					
Droop	20% MAX				
Overshoot	±1V MAX				
Common Mode Rejection (CMR)	45dB MIN				
Frequency Range (no load)	75kHz - 1MHz				
Operating and Storage Temperature Range	-55°C to +130°C				
Weight	5 grams MAX				
Insulation Resistance (MIN)	10K MΩ @ 250Vdc				
Dielectric Withstanding Voltage	100Vrms				

- Certified QPL MIL-STD-1553 applications
- Designed, built and tested to MIL-PRF-21038
- Dual Ratio, Single Package
- Product Levels:
- Level C: for high reliability commercial/industrial applications
 Level M: for general purpose military applications
 Level T: for high reliability critical military applications

- Two Packages Available:
 Package A: without standoffs
 Package G: with standoffs
- Moisture Sensitivity Level: 1
- Applicable Standards:MIL-STD-1553BMIL-PRF-21038

 - MIL-STD-202

Electrical Specifications @ 25°C								
Part Number	Level	Military	Package	Height MAX	Terminals	Ratio	RDC MAX	Impedance MIN ¹
		Designation No.	гискиде	IN. [mm]	leminius	(±3%)	(Ω)	(Ω)
QC1553-1	C	M21038/27-01C	٨	0.250	1-3:4-8	1CT:1CT	1-3 = 3.0	(1-3)
Q1553-1 QT1553-1	M	M21038/27-01	A	[6.35]	1-3:5-7	1CT:0.707CT	4-8 = 3.0	4,000
	'	M21038/27-01T						
QC1553-2	C	M21038/27-02C	Δ	0.250	1-3:4-8	1.40CT:1CT 2CT:1CT	1-3 = 3.5 4-8 = 3.0	(1-3) 7,200
Q1553-2	M	M21038/27-02	A	[6.35]	1-3:5-7			
QT1553-2	T	M21038/27-02T						
QC1553-3	C	M21038/27-03C	_	0.250 1	1-3:4-8	1.25CT:1CT	1-3 = 3.2	(1-3)
Q1553-3	М	M21038/27-03	A [6.35]		1-3:5-7	1.66CT:1CT	4-8 = 3.0	4,000
QT1553-3	ſ	M21038/27-03T						
QC1553-5*	C	M21038/27-10C	٨	0.250 [6.35]	1-3:4-8 1-3:5-7	1CT:2.12CT 1CT:1.50CT	1-3 = 1.0 4-8 = 3.5	(4-8) 4,000
Q1553-5* QT1553-5*	M	M21038/27-10	A					
QC1553-81	C	M21038/27-10T						
Q1553-81	M	M21038/27-21C	C	G 0.275 [6.985]	1-3:4-8 1-3:5-7	1CT:1CT 1CT:0.707CT	1-3 = 3.0 4-8 = 3.0	(1-3) 4,000
QT1553-81	//\\	M21038/27-21	U					
QC1553-82	С	M21038/27-21T						
Q1553-82	M	M21038/27-22C M21038/27-22	c	G 0.275 [6.985]	1-3:4-8 1-3:5-7	1.40CT:1CT 2CT:1CT	1-3 = 3.5 4-8 = 3.0	(1-3) 7,200
QT1553-82	T	M21038/27-22T	U					
QC1553-83	C	M21038/27-23C						
Q1553-83	M	M21038/27-23	G	0.275	1-3:4-8	1.25CT:1CT	1-3 = 3.2	(1-3)
QT1553-83	T	M21038/27-23T	U	[6.985]	1-3:5-7	1.66CT:1CT	4-8 = 3.0	4,000
QC1553-84*	C	M21038/27-24C						
Q1553-84*	M	M21038/27-24	G	0.275	1-3:4-8	1CT:2.12CT	1-3 = 1.0	(4-8)
QT1553-84*	T	M21038/27-24T	U	[6.985]	1-3:5-7	1CT:1.50CT	4-8 = 3.5	4,000
QC1553-85*	C	M21038/27-25C						
Q1553-85*	M	M21038/27-25	G	0.275	1-3:4-8	1CT:2.50CT	1-3 = 1.0	(4-8)
QT1553-85*	Ţ	M21038/27-25T	J	[6.985]	1-3:5-7	1CT:1.79CT	4-8 = 3.5	4,000
QC1553-45*	C	M21038/27-26C						
Q1553-45*	M	M21038/27-26	А	0.250	1-3:4-8	1CT:2.50CT	1-3 = 1.0	(4-8)
QT1553-45*	Ī	M21038/27-26T		[6.35]	[6.35] 1-3:5-7	1CT:1.79CT	4-8 = 3.5	4,000

Designed for transeivers utilizing a single supply voltage (+5V).

¹ Impedance is tested at 75 kHz and at 1 MHz at -55°C \pm 2°C; \pm 2°C \pm 2°C; and \pm 130°C \pm 2°C.



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Mechanicals **Electrical Schematics** Dimensions: inch [mm] Tolerance (unless otherwise specified): ±0.010 [0.25] Package A 0.625 [15.86] MAX 0.250 [6.35] MAX 3 0.625 [15.86] MAX 2 0.375 [9.53] MIN Ø 0.020±0.002 [0.51±0.050] 0.500 [12.70] **Electrical Schematics** Mechanicals Dimensions: inch [mm] Tolerance (unless otherwise specified): ±0.010 [0.25] Package G 0.250 [6.35] MAX 0.625 [15.86] MAX ¥ 8 0.375 [9.53] MIN 0.625 [15.86] MAX Ø 0.020±0.002 2 5 0.500 [12.70]



MIL-PRF-21038/27 Inspection, Sampling, Testing

Table 1 - Group A Inspection						
Level "⊂" **		Level "M"		Level "T"		
Tests	Sampling Plan	Tests	Sampling Plan	Tests	Sampling Plan	
N/A	N/A	Electrical Characteristics per MIL-PRF-21038/27	Sample per Table 3	Thermal Shock	100%	
N/A	N/A	Visual & Mechanical Inspection	Sample per Table 3	Winding Continuity	100%	
N/A	N/A	N/A	N/A	Electrical Characteristics per MIL-PRF-21038/27	100%	
N/A	N/A	N/A	N/A	Impedance	Sample per Table 3	
N/A	N/A	N/A	N/A	Visual & Mechanical Inspection	Sample per Table 3	

Table 2 - Group B Inspection						
Level "C" **		Leve	el "M"	Level "T"		
Tests	Sampling Plan	Tests	Sampling Plan	Tests	Sampling Plan	
N/A	N/A	Dielectric Withstanding Voltage	Sample per Table 3	Dielectric Withstanding Voltage	Sample per Table 3	
N/A	N/A	Insulation Resistance	Sample per Table 3	Insulation Resistance	Sample per Table 3	

Table 3 - Sampling Plans for Group A and Group B Inspections					
Lot Size	Lot Size Group A, Group II Inspections G				
1 to 5	All	All			
6 to 13	All	5			
14 to 50	13	5			
51 to 90	13	7			
91 to 150	13	11			
151 to 280	20	13			
281 to 500	29	16			
501 to 1,200	34	19			
1,201 to 3,200	42	23			
3,201 to 10,000	50	29			

Parts ordered to Level C are certified to comply with MIL-PRF-21038 Level C, however testing is performed per manufacturer's internal requirements and sampling rates.



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