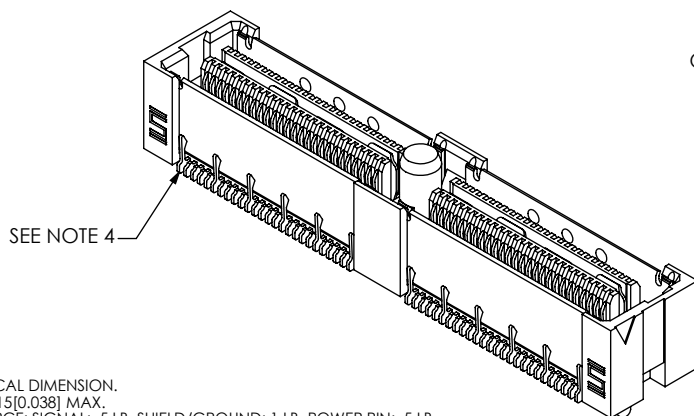
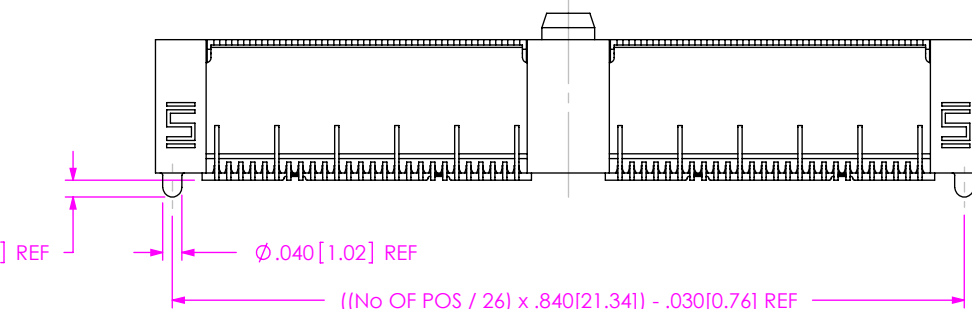
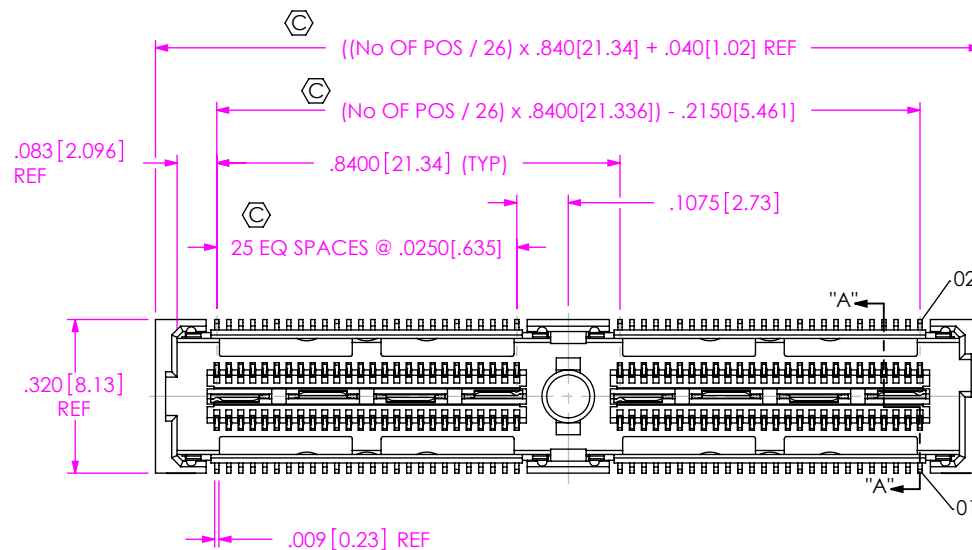


DO NOT
SCALE FROM
THIS PRINTFIG 1
QFSS-052-04.25-X-D-A SHOWN

No OF POSITIONS

-026, -052, -078,
-104, * -130
(PER ROW)

LEAD STYLE

-04.25 (SEE NOTE 10)

PLATING SPECIFICATION

-L: LIGHT GOLD (USE C-181-04.25-L)
 -H: HEAVY GOLD (USE C-181-04.25-H)
 (ALL PLATING STYLES USE
 SH2-01-L & T-1G20-04.25-L)

ROW SPECIFICATION

-D: DOUBLE

* = NOT TOOLED

PACKAGING OPTION

-TR: TAPE & REEL PACKAGING
 (-026 THRU -078 WITHOUT OPTIONS
 -GP OR -PXX, -026 THRU -052
 WITH OPTIONS-GP OR -PXX)

OPTION

-BM: BLIND MATE SHIELD (USE ASP-126355-02-P-L)
 -GP: GUIDE HOLES
 (SEE FIG 2, SHEET 2)
 [NOT AVAILABLE WITH -PXX]
 -PC4: 4 POWER POS PER END (.062" THICK BOARD)
 (SEE FIG 3, SHEET 3)(USE C-79-06-S)
 -PC8: 8 POWER POS PER END (.062" THICK BOARD)
 (SEE FIG 3, SHEET 3)(USE C-79-06-S)
 -PT4: 4 POWER POS PER END (.093" THICK BOARD)
 (SEE FIG 3, SHEET 3)(USE C-79-09-S)
 -PT8: 8 POWER POS PER END (.093" THICK BOARD)
 (SEE FIG 3, SHEET 3)(USE C-79-09-S)
 -P: PICK & PLACE PAD
 (USE PPP-51, SEE FIG. 4, SHEET 4)
[-PXX NOT AVAILABLE WITH -GP]
[-PXX AVAILABLE ON POSITIONS
-026, -052 & -078 ONLY]

OPTION

-A: ALIGNMENT PIN
 [NOT AVAILABLE WITH -PXX]

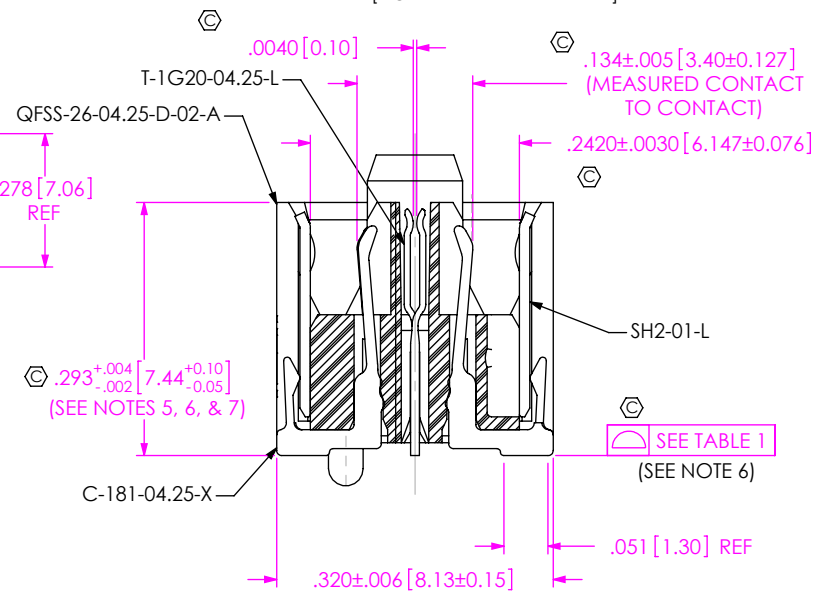
SECTION "A"-A"
SCALE 4.5 : 1

TABLE 1

No OF POSITIONS	No OF BANKS	COPLANARITY
-026 THRU -078	1 THRU 3	.004[.10]
-104 AND -130	4 AND 5	.006[.15]

NOTES:

1. © REPRESENTS A CRITICAL DIMENSION.
2. BURR ALLOWANCE: .0015[0.038] MAX.
3. MINIMUM PUSHOUT FORCE: SIGNAL: .5 LB, SHIELD/GROUND: 1 LB, POWER PIN: .5 LB.
4. TERMINALS IN THE FIRST ROW OF EACH BANK AND EVERY FIFTH ROW AFTER THAT WILL NOT BE SHEARED.
5. MAX VARIANCE OF .002[0.05].
6. DIMENSION APPLIES TO CONTACTS & GROUND PLANE.
7. GROUND PLANE PRESS HEIGHT MUST BE .003[.08] LESS THAN THE MAX HEIGHT OR .001[.03] GREATER THAN THE MINIMUM HEIGHT OF THE TERMINAL.
8. DISREGARD ANY BREAK-OFF BURRS FOR THIS DIMENSION.
9. PARTS TO BE PACKAGED IN TRAYS AS STANDARD
10. LEADSTYLE -01 MAY BE SUBSTITUTED IN PART CALLOUT FOR -04.25 FOR EXISTING CUSTOMERS ONLY

PATENT NUMBERS
 6739884/ 7165994
 7121849

UNLESS OTHERWISE SPECIFIED,
 DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS

.XX: $\pm .01$ [.3].XXX: $\pm .005$ [.13].XXXX: $\pm .0020$ [.051]

ANGLES

2°

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MATERIAL:

INSULATOR: VECTRA E130, COLOR: BLACK
 TERMINAL, GROUND PLANE,
 & SHIELD: PHOS BRONZE:

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SHEET SCALE: 2.5:1

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:

.635mm DOUBLE ROW SHIELDED TERMINAL STRIP

DWG. NO.

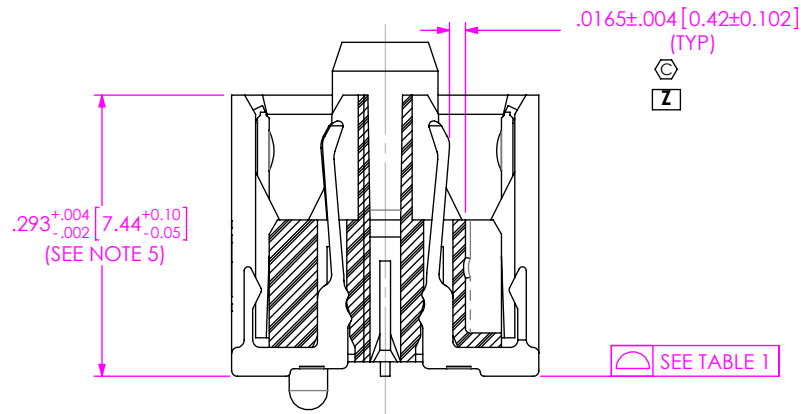
QFSS-XXX-XX.XX-X-D-X-XXX-XX

BY: CHAD F

05/28/2002

SHEET 1 OF 4

IN-PROCESS 1



CONTACT DETAILS

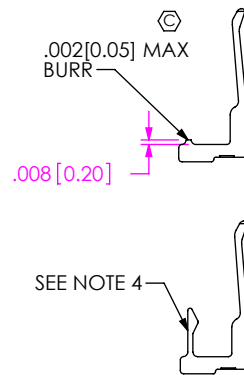


TABLE 2

ASSEMBLY	"A"	"B"
QFSS-026-04.25-X-D-A-GP	1.050[26.67]	1.330[33.78]
QFSS-052-04.25-X-D-A-GP	1.890[48.00]	2.170[55.12]
QFSS-078-04.25-X-D-A-GP	2.730[69.34]	3.010[76.45]
QFSS-104-04.25-X-D-A-GP	3.570[90.68]	3.850[97.79]
* QFSS-130-04.25-X-D-A-GP	4.410[112.01]	4.690[119.13]

* NOT TOOLED

IN-PROCESS 2

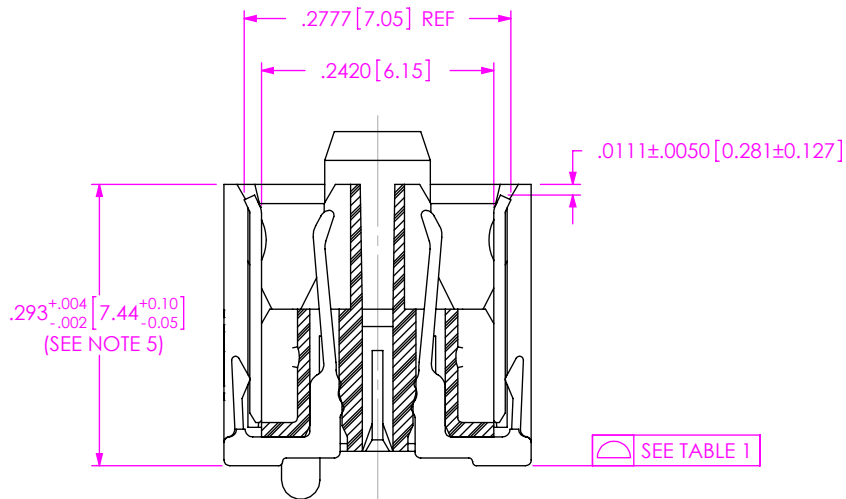
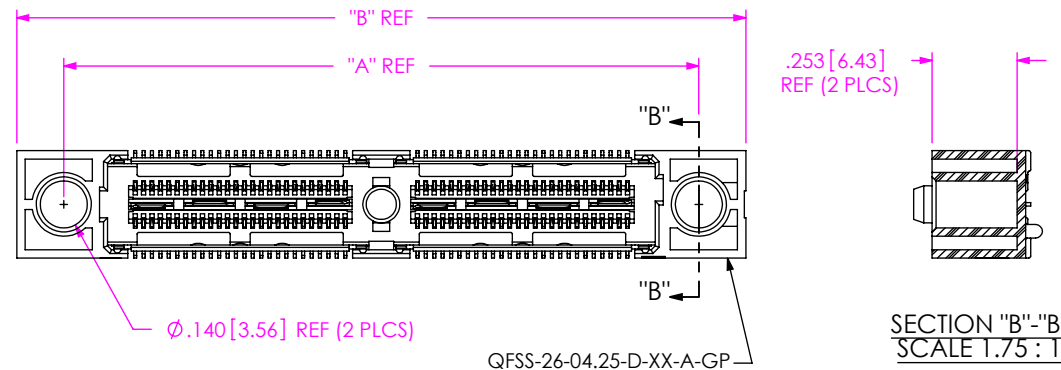


FIG 2

-GP: GUIDE HOLE OPTION
(QFSS-052-04.25-X-D-A-GP SHOWN)
[NOT AVAILABLE WITH -PXX OPTIONS]



Z

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e-Mail: info@SAMTEC.com code: 55322

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DWG. NO.
QFSS-XXX-XX.XX-X-D-X-XXX-XX

BY: CHAD F 05/28/2002 SHEET 2 OF 4

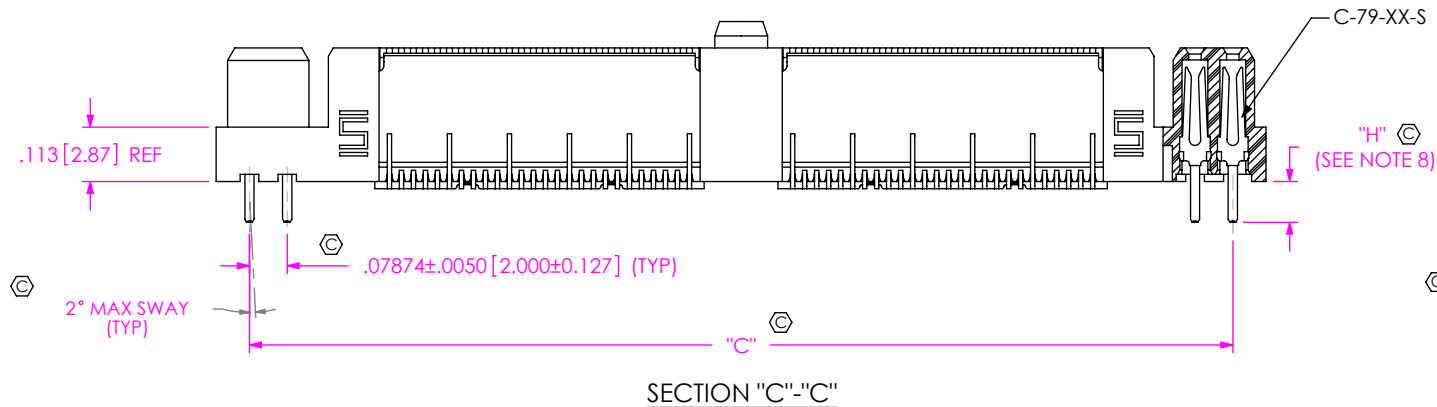
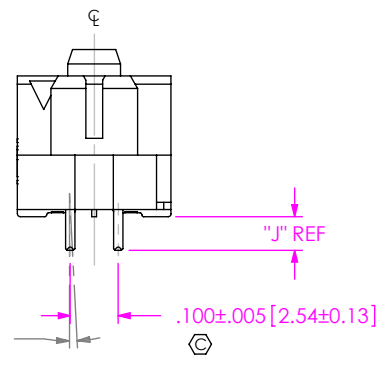
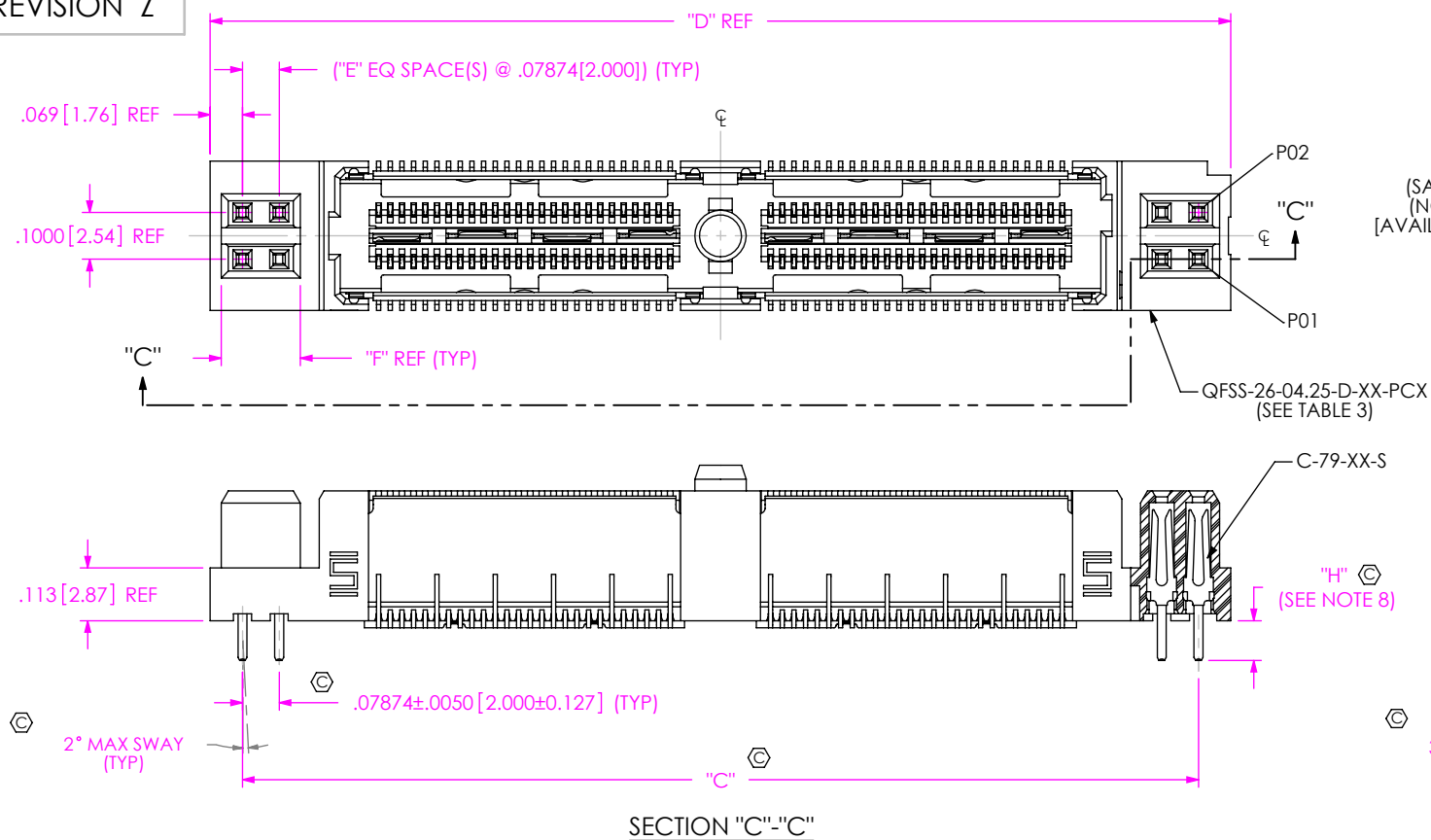


TABLE 5

POWER OPTION	CONTACT	"H"	"J"
PC4/PC8	C-79-06-S	.085[2.16]	.070[1.78]
PT4/PT8	C-79-09-S	.125[3.18]	.110[2.79]

TABLE 3

ASSEMBLY	QFSS-26-04.25-D-XX-PCX	"C"	"D"	"E"	"F"
QFSS-026-01-X-D-X-PX4	QFSS-26-04.25-D-01-PC4	1.209[30.70]	1.347[34.21]	1	.170[4.31]
QFSS-026-01-X-D-X-PX8	QFSS-26-04.25-D-01-PC8	1.524[38.70]	1.662[42.21]	3	.327[8.31]
QFSS-052-01-X-D-X-PX4	QFSS-26-04.25-D-02-PC4	2.049[52.04]	2.187[55.55]	1	.170[4.31]
QFSS-052-01-X-D-X-PX8	QFSS-26-04.25-D-02-PC8	2.364[60.04]	2.502[63.55]	3	.327[8.31]
QFSS-078-01-X-D-X-PX4	QFSS-26-04.25-D-03-PC4	2.889[73.37]	3.027[76.89]	1	.170[4.31]
QFSS-078-01-X-D-X-PX8	QFSS-26-04.25-D-03-PC8	3.204[81.37]	3.342[84.89]	3	.327[8.31]

c:\enterprisevault\DWG\MISC\MKTG\QFSS-XXX-XX-XX-X-D-XXX-XX-MKT.SLDRW

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QFSS-XXX-XX.XX-X-D-X-XXX-XX

BY: CHAD F

05/28/2002

SHEET 3 OF 4

FIG 4
-P: PICK & PLACE PAD OPTION

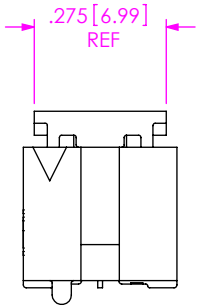
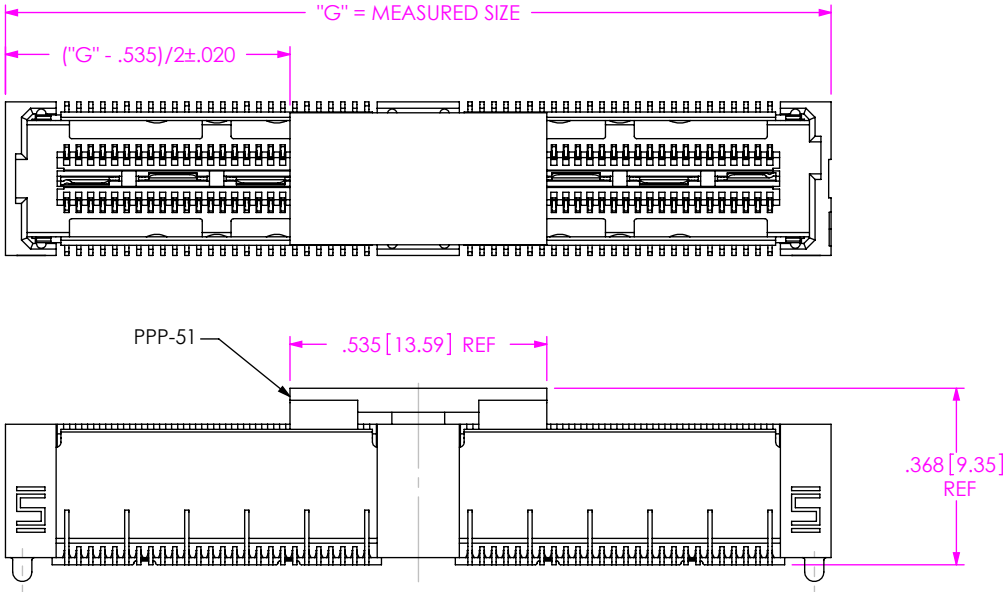
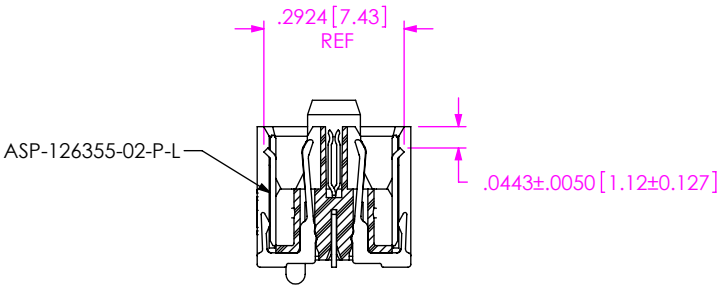
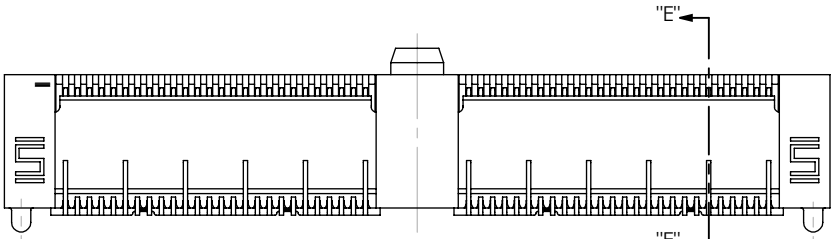


FIG 5
-BM: BLIND MATE SHIELD OPTION
QFSS-052-04.25-X-D-A-BM SHOWN
(SAME AS FIG 1, UNLESS OTHERWISE STATED)



SECTION "E"-"E"

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