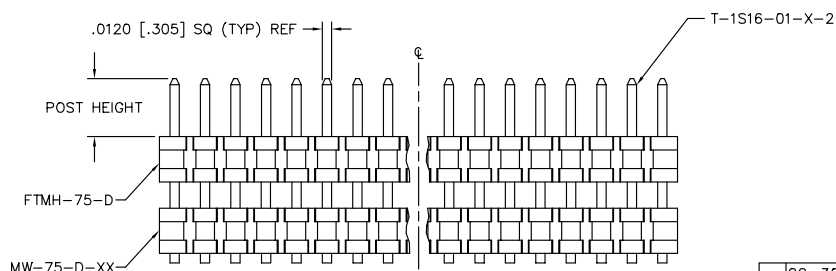
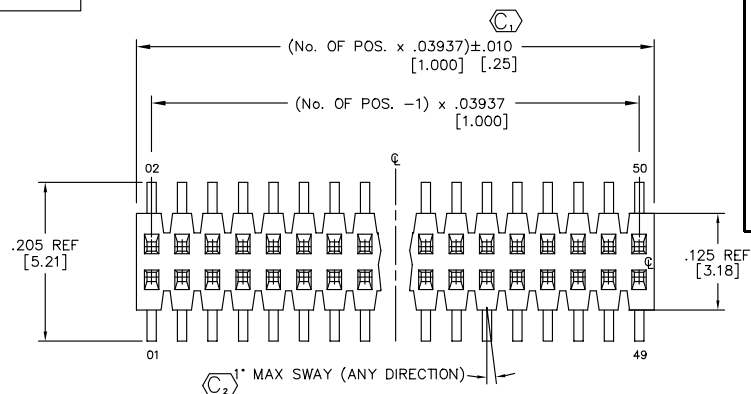
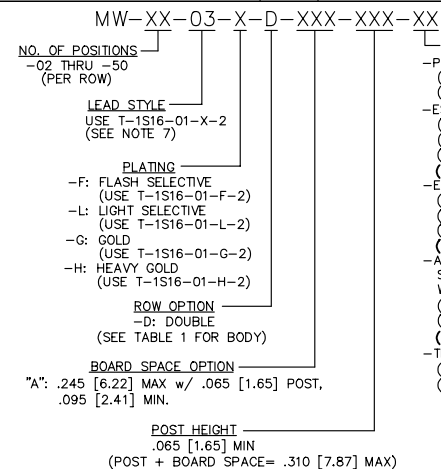
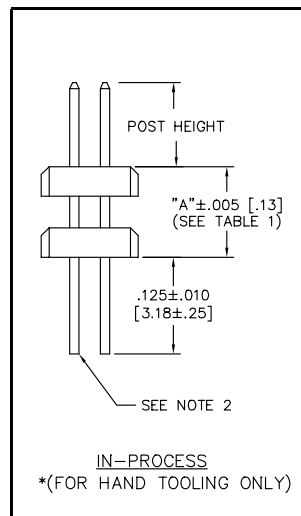


UNLESS OTHERWISE NOTED				TITLE: 1mm x 1mm CENTERLINE SURFACE MOUNT BOARD STACKER ASSEMBLY	DWG NO: MW-XX-03-X-D-XXX-XXX-XX SHEET 1 OF 3
DIMENSIONS ARE IN INCHES		TOLERANCES ARE:			
ONE PLACE DECIMALS ±.1[2.5]	THREE PLACE DECIMALS ±.005[.13]	ANGLES ±3°			
TWO PLACE DECIMALS ±.01[.3]	FOUR PLACE DECIMALS ±.0020[.051]				

"A" RANGE	BODY STYLE		FIG.
	UPPER	LOWER	
.095 - .129 [2.41 - 3.28]	FTM-50-D	FTM-50-D	2
.130 - .245 [3.30 - 6.22]	FTMH-75-D	MW-75-D	1

SEE NOTES
5 & 6DO NOT SCALE
FROM THIS PRINTFIG. 2
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIGURE 1)

- NOTES:
1. PARTS MAY BE CUT TO POSITION;
C1 .010 MAX CUT FLASH.
 2. SHEAR TAILS TO DIMENSION SHOWN;
C2 .003 MAX BURR.
(FOR HAND TOOLING ONLY)
 3. C3 REPRESENTS A CRITICAL DIMENSION
 4. PACKAGE POSITIONS 05 THROUGH 50 IN TUBES;
LAYER PACKAGE POSITIONS 02 THROUGH 04.
 5. HAND ASSEMBLED PARTS TO BE 2 BLACK BODIES
AND MACHINED ASSEMBLED TO BE TOP: BLACK
BOTTOM: NATURAL
 6. FOR HAND FILL, USE FTMH-75-D FOR LOWER BODY.
 7. FOR MACHINE FILLED, USE T-1S16-03-X-2.
 8. AVAILABLE ONLY WITH BOARD SPACE .130 TO .245.

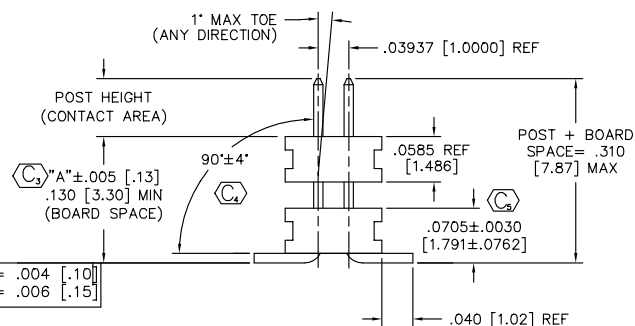


FIG. 1

PROPRIETARY NOTE
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FROM SAMTEC. THE COMPANY
WARRANTS THE QUALITY OF SAMTEC'S
PRODUCTS.

MATERIAL:
FTM-50-D &
FTMH-75-D
LIQUID CRYSTAL POLYMER
COLOR: BLACK
MW-75-D-XX
LIQUID CRYSTAL POLYMER
COLOR: NATURAL
TERMINAL:
PHOS BRONZE
MAX FLASH ALLOWED:
.002 [.05]
MAX GATE VESTIGE
ALLOWED: .002 [.05]

samtec

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CODE 55322

MADE BY: BRATCHER 4-3-95

MW-XX-03-X-D-XXX-XXX-XX
SHEET 1 OF 3