

NOTES:

- ① REPRESENTS A CRITICAL DIMENSION.
- MAXIMUM BURR ALLOWANCE: 0.038[.0015]
- MINIMUM PUSHOUT FORCE: SIGNAL: 1.80 N [.4 LB.] GROUND PLANE 4.44 N [1 LB.]
- PARTS TO BE PACKAGED IN TRAYS, UNLESS -TR OPTION IS SPECIFIED. -054 & -078 POSITION NOT AVAILABLE IN TAPE AND REEL.
- DIMENSION APPLIES TO CONTACTS & GROUND PLANE.
- GROUND PLANE PRESS HEIGHT MUST BE 0.08[.003] LESS THAN THE MAXIMUM HEIGHT OR 0.03[.001] GREATER THAN THE MINIMUM HEIGHT OF THE TERMINAL.
- MAXIMUM VARIANCE OF 0.05[.002]
- PARTS WITH THE -GP OPTION MUST MATE TO -GP OPTIONED QRM8 PARTS AND PARTS WITH NON -GP OPTION MUST MATE TO NON-GP OPTIONED QRM8 PARTS
- NOTE DELETED.

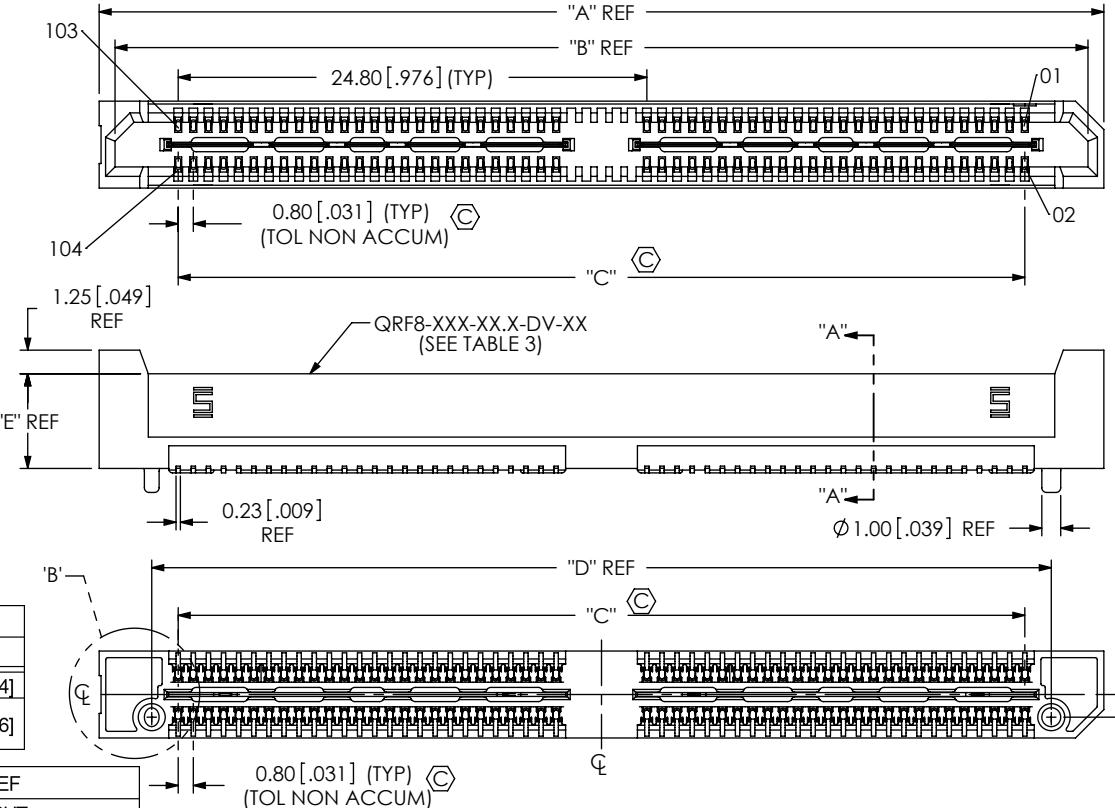
DESIGNED & DIMENSIONED
IN MILLIMETERS [INCHES]FIG 1
(QRF8-052-05.0-X-D-A SHOWN)

TABLE 1	
No OF POS	REF
-018, -026	0.10 [0.004]
-036, -052, 054, -078	0.15 [0.006]

TABLE 2 REF	
STACK HEIGHT	
QRF8 LEAD STYLE	QRM8 LEAD STYLE
-02.0	-05.0
-05.0	7.0MM
-07.0	9.0MM
	10.0MM
	12.0MM

TABLE 3			
LEAD STYLE	QRF8-XXX-XX.X-DV-XX	C-266-XX.X-X	T-1G39-XX.X-X
-05.0	QRF8-XXX-05.0-DV-XX	C-266-05.0-X	T-1G39-05.0-X
-07.0	QRF8-XXX-07.0-DV-XX	C-266-07.0-X	T-1G39-07.0-X

POSITION	"A"	"B"	"C"	"D"
-018, -026	28.37 [1.117]	26.69 [1.051]	20.00 [0.787]	22.80 [0.898]
-036, -052	53.17 [2.093]	51.49 [2.027]	44.80 [1.764]	47.60 [1.874]
-054, -078	77.97 [3.070]	76.29 [3.004]	69.60 [2.740]	72.40 [2.850]

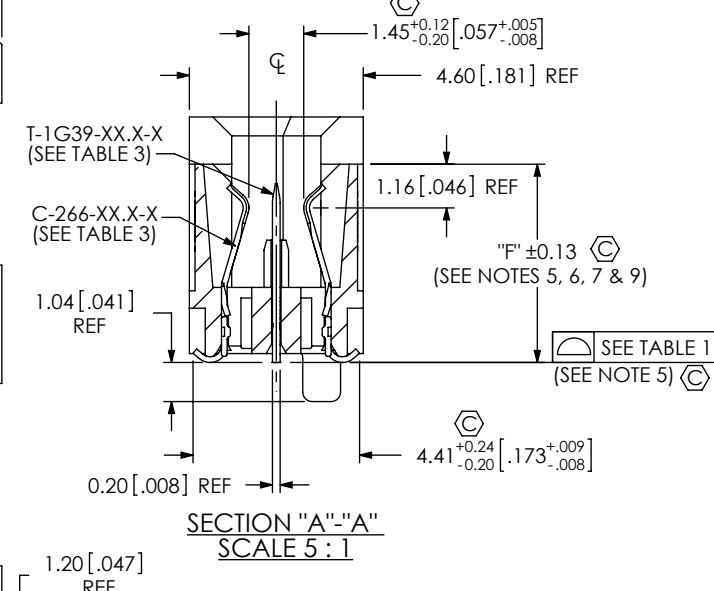
QRF8-XXX-XX.X-X-D-XX-A-XX

NO OF POSITIONS
-026, -052 & -078
(-018, -036, & -054 FOR -DP ONLY)

LEAD STYLE
-05.0 = 5mm
-07.0 = 7mm

PLATING SPECIFICATION

-L: LIGHT SELECTIVE GOLD / MATTE TIN
(USE C-266-XX.X-L & T-1G39-XX.X-L)
-S: SELECTIVE GOLD / MATTE TIN
(USE C-266-XX.X-S & T-1G39-XX.X-S)

SECTION "A"- "A"
SCALE 5 : 1

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN
MILLIMETERS [INCHES].
TOLERANCES ARE:
DECIMALS ANGLES
X.X: ±0.3 [.01] 2°
X.XX: ±0.13 [.005]
X.XXX: ±0.050 [.0020]

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MATERIAL: DO NOT SCALE DRAWING
INSULATOR: LCP, COLOR: BLACK
CONTACT: BeCu
GROUND PLANE: PHOS BRONZE

SHEET SCALE: 2:1

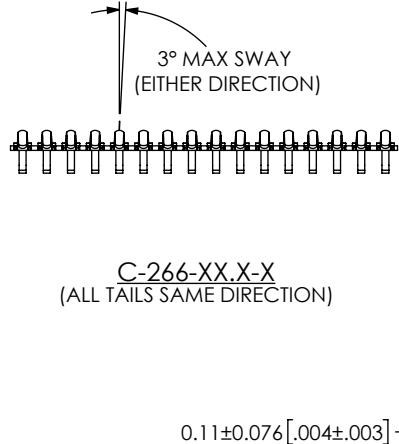
LEAD STYLE	"E"	"F"
-05.0	5.01 [0.197]	5.25 [0.207]
-07.0	7.01 [0.276]	7.25 [0.285]

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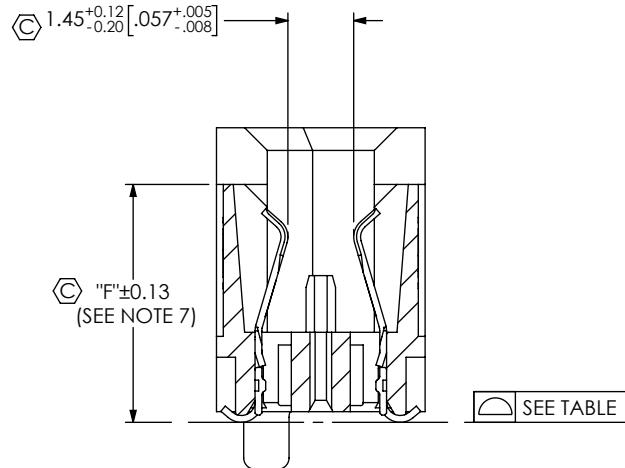
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION: .8MM Q-RATE SOCKET ASSEMBLY
DWG. NO. QRF8-XXX-XX.X-X-D-XX-A-XX
BY: M MURILLO 7/10/2008 SHEET 1 OF 4

REVISION N



IN PROCESS 1
CUT C-266-XX.X-X CONTACT COMBS



IN PROCESS 2
FILL C-266-XX.X-X CONTACTS

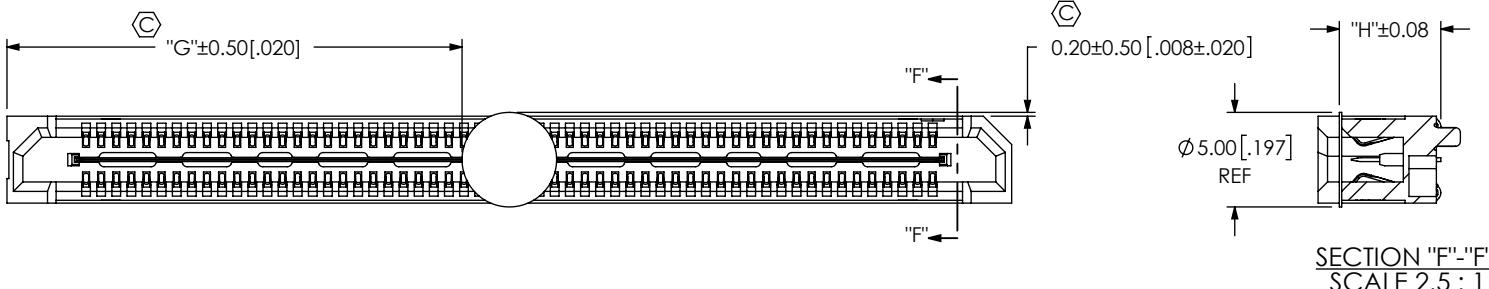
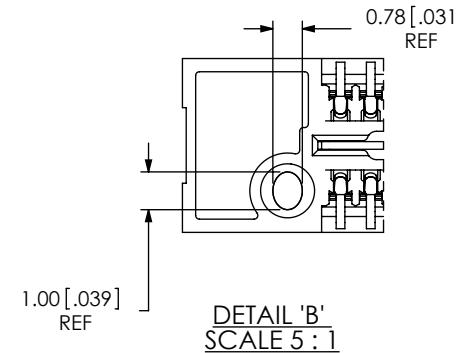


TABLE 6	
POSITION	"G"
-018, -026	11.68 [0.460]
-018 GP, -026 GP	12.52 [0.493]
-036, -052	24.08 [0.948]
-036 GP, -052 GP	24.92 [0.981]
-054, -078	36.49 [1.437]
-054 GP, -078 GP	37.33 [1.470]

TABLE 7	
LEAD STYLE	"H"
-05.0	5.372 [0.2115]
-07.0	7.371 [0.2902]

FIG 2
-K OPTION
(USE K-DOT-.197-.344-.005)
(QRF8-052-05.0-X-D-A-K SHOWN)
(SAME AS FIG 1 DIFFERENT AS SHOWN)

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SHEET SCALE: 2:1

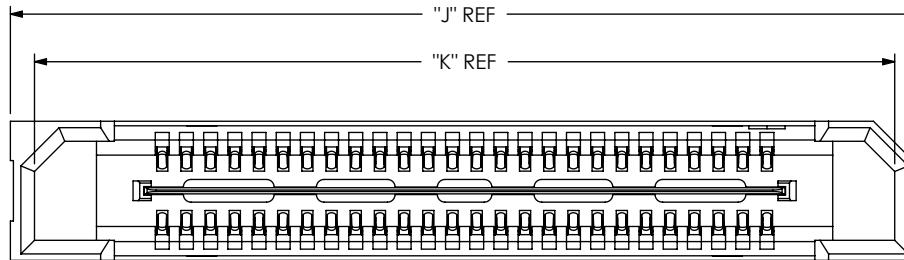


TABLE 8

POSITION	"J"	"K"
-018, -026	30.05 [1.183]	28.45 [1.120]
-036, -052	54.85 [2.159]	53.25 [2.096]
-054, -078	79.65 [3.136]	78.05 [3.073]

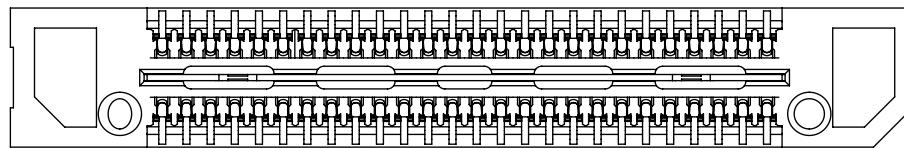
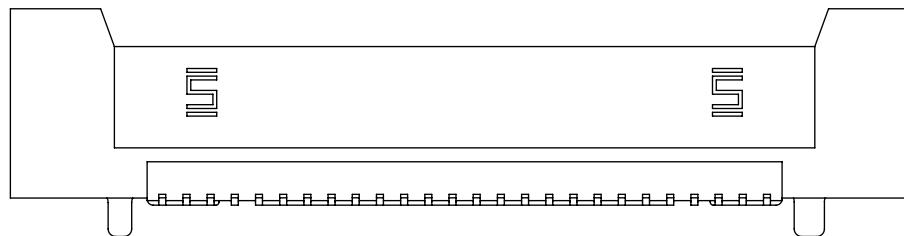
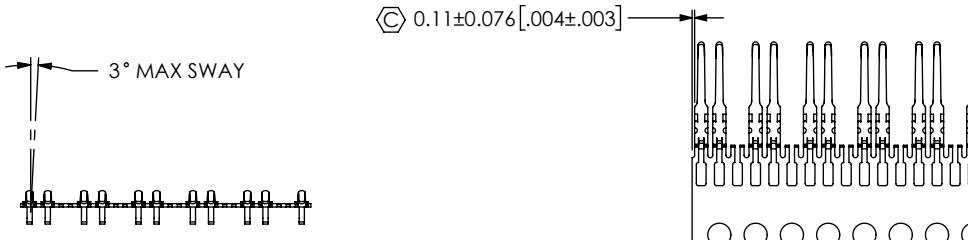


FIG. 3
-GP OPTION
(QRF8-026-05.0-X-D-A-GP SHOWN)
(SAME AS FIG 2 DIFFERENT AS SHOWN)



IN PROCESS 3
CUT C-266-XX.X-X CONTACT COMBS
(FOR QRF8-018-05.0-X-D-DP-A-GP)

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SHEET SCALE: 4:1

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION: .8MM Q-RATE SOCKET ASSEMBLY
DWG. NO. QRF8-XXX-XX.X-X-D-XX-A-XX
BY: M MURILLO 7/10/2008 SHEET 3 OF 4

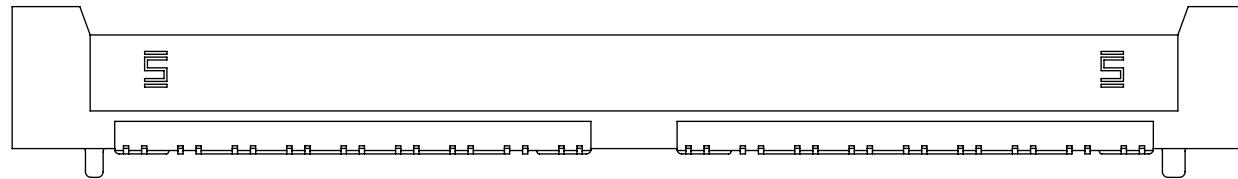
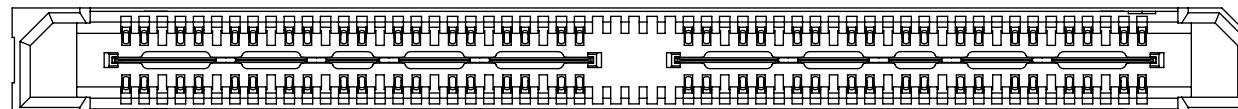


FIG 4
(QRF8-036-05.0-X-D-DP-A-GP SHOWN)
(SAME AS FIG 3 DIFFERENT AS SHOWN)

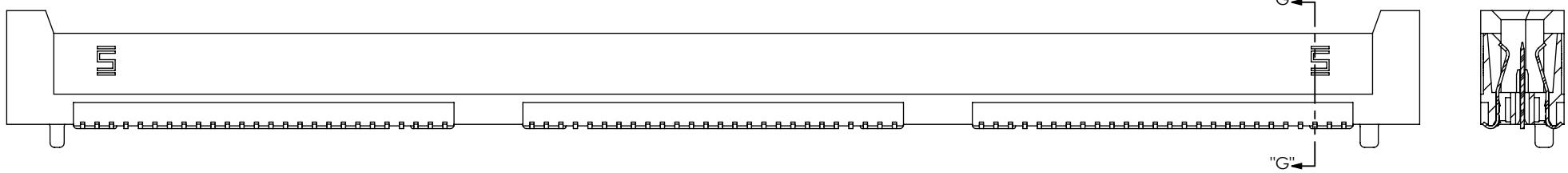


FIG 5
(QRF8-078-05.0-X-D-A SHOWN)
(DIFFERENT AS SHOWN FOR ALL 3 BANK ASSEMBLIES)

SECTION "G"- "G"

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