MIL-STD-1553 TRANSFORMERS

Single Ratio THT QPL Pulse Transformers



Summary Performance Specifications				
20% MAX				
±1V MAX				
45dB MIN				
75kHz - 1MHz				
-55°C to +130°C				
5 grams MAX				
10K MΩ @ 250Vdc				
100Vrms				



- Certified QPL MIL-STD-1553 applications
- Designed, built and tested to MIL-PRF-21038
- Product Levels:
 - Level C: for high reliability commercial/industrial applications
 Level M: for general purpose military applications
 Level T: for high reliability critical military applications
- Two Packages Available:
 Package C: 4-lead (no center tap)
 Package D: 6-lead (center tap)
- Moisture Sensitivity Level: 1
- Applicable Standards:
 MIL-STD-1553B
 MIL-PRF-21038

 - MIL-STD-202

Electrical Specifications @ 25°C								
Part Number	Level	Military Designation No.	Package	Height MAX IN. [mm]	Terminals	Ratio (±3%)	RDC MAX (Ω)	Impedance MIN ¹ (Ω)
QC1553-20	C	M21038/27-05C				(=,		
Q1553-20	Μ	M21038/27-05	С	0.250 [6.35]	1-2:4-3	1:1.41	1-2 = 2.20 4-3 = 2.70	(4-3)
QT1553-20	T	M21038/27-05T		[0.35]			4-3 = 2.70	3,000
QC1553-21	C	M21038/27-06C						
Q1553-21	Μ	M21038/27-06	D	0.250 [6.35]	1-5:6-2	1CT:1CT	1-5 = 2.50 6-2 = 2.80	(6-2) 3,000
QT1553-21	T	M21038/27-06T		[0.33]			$0^{-2} = 2.00$	3,000
QC1553-22	C	M21038/27-07C		0.050			1.5 0.00	((0)
Q1553-22	Μ	M21038/27-07	D	0.250 [6.35]	1-5:6-2	1CT:1.41CT	1-5 = 2.20 6-2 = 2.70	(6-2) 3,000
QT1553-22	T	M21038/27-07T		[0.05]			02-2.70	3,000
QC1553-23	C	M21038/27-08C		0.050			15 150	((0)
Q1553-23	Μ	M21038/27-08	D	0.250 [6.35]	1-5:6-2	1CT:1.66CT	1-5 = 1.50 6-2 = 2.40	(6-2) 3,000
QT1553-23	T	M21038/27-08T		[0.05]			02 - 2.10	0,000
QC1553-24	C	M21038/27-09C		0.050			15 100	((0)
Q1553-24	Μ	M21038/27-09	D 0.250 [6.35]	1-5:6-2	1CT:2CT	1-5 = 1.30 6-2 = 2.60	(6-2) 3,000	
QT1553-24	T	M21038/27-09T		[0.05]			02 - 2.00	0,000
QC1553-25*	C	M21038/27-28C	D 0.250 [6.35]				1.0 0.00	((0)
Q1553-25*	Μ	M21038/27-28			1-5:6-2	1CT:1.50CT	1-3 = 0.90 6-2 = 2.50	(6-2) 3,000
QT1553-25*	T	M21038/27-28T					02 - 2.50	0,000
QC1553-51*	C	M21038/27-29C		0.050			15 0.00	(())
Q1553-51*	Μ	M21038/27-29	D	0.250 [6.35]	1-5:6-2	1CT:1.79CT	1-5 = 0.90 6-2 = 2.50	(6-2) 3,000
QT1553-51*	T	M21038/27-29T		[0.00]			0 2 - 2.50	0,000
QC1553-52*	C	M21038/27-30C		0.250			15 100	(())
Q1553-52*	Μ	M21038/27-30	D 0.250 [6.35]		1-5:6-2	1CT:2.50CT	1-5 = 1.00 6-2 = 2.80	(6-2) 3,000
QT1553-52*	T	M21038/27-30T					02 - 2.00	0,000

[•] Designed for transeivers utilizing a single supply voltage (+5V).

¹ Impedance is tested at 75 kHz and at 1 MHz at -55°C \pm 2°C; +25°C \pm 2°C; and +130°C \pm 2°C.



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MIL-PRF-21038/27 Inspection, Sampling, Testing

Table 1 - Group A Inspection						
Level "C" **		Level "M"		Level "T"		
Tests	Sampling Plan	Tests	Sampling Plan	Tests	Sampling Plan	
N/A	N/A	Electrical Characteristics per MIL-PRF-21038/27	Sample per Table 3	Thermal Shock	100%	
N/A	N/A	Visual & Mechanical Inspection	Sample per Table 3	Winding Continuity	100%	
N/A	N/A	N/A	N/A	Electrical Characteristics per MIL-PRF-21038/27	100%	
N/A	N/A	N/A	N/A	Impedance	Sample per Table 3	
N/A	N/A	N/A	N/A	Visual & Mechanical Inspection	Sample per Table 3	

Table 2 - Group B Inspection						
Level "C" **		Level "M"		Level "T"		
Tests	Sampling Plan	Tests	Sampling Plan	Tests	Sampling Plan	
N/A	N/A	Dielectric Withstanding Voltage	Sample per Table 3	Dielectric Withstanding Voltage	Sample per Table 3	
N/A	N/A	Insulation Resistance	Sample per Table 3	Insulation Resistance	Sample per Table 3	

Table 3 - Sampling Plans for Group A and Group B Inspections					
Lot Size	Group A, Group II Inspections	Group B			
1 to 5	All	All			
6 to 13	All	5			
14 to 50	13	5			
51 to 90	13	7			
91 to 150	13	11			
151 to 280	20	13			
281 to 500	29	16			
501 to 1,200	34	19			
1,201 to 3,200	42	23			
3,201 to 10,000	50	29			

** Parts ordered to Level C are certified to comply with MIL-PRF-21038 Level C, however testing is performed per manufacturer's internal requirements and sampling rates.



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