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	CONTACT TYPE	TOP LAYER		TABLE I (HPCE / PRESS-FIT PLATED THROUGH-HOLE REQUI						
	CONTACT TITE	DESCRIPTION	DRILLED HOLE DIAMETER	COPPER TIN-LE THICKNESS THICKNE		FINISHED OLE DIAMETER				
A	POWER & SIGNAL		81-0.86 (0.85 DRILL) 81-0.86 (0.85 DRILL)	0.025 - 0.050		0.65 - 0.80 0.70 - 0.80				A
		COPPER (SEE NOTE 8) 0.	81-0.86 (0.85 DRILL)	0.025 - 0.050		0.70 - 0.80				
В										
							ADDO			
С										С
	NOTES:  I. CONNECTOR MA	ATERIALS.								
	HOUSING		MAL PLASTIC, BLACK		"STACK HEIG SEE NOTE					
D	CONTACT	TS: HIGH PERFORMANCE COPPI	ER ALLOY.							D
		ECIFICATION: GS-12-1261.	. 3 .			/				
		N SPECIFICATION: GS-20-128.								
		RKING (FCI - PART NUMBER & DATI MEETS FCI SPECIFICATION GS-14-9		REA SHOWN.						
	T.) HOUSING COMPONENT WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 60 SECONDS IN A CONVECTION, INFRA-RED, OR VAPOR PHASE REFLOW OVEN.									
E	8.) COPPER PLATING THICKNESS IN CENTER OF VIA-HOLE CAN BE NO MORE THAN 0.003 LESS THAN OTHER AREAS.								E	
<b>元</b> 》		IZES ARE FINISHED HOLE SIZES.	)   MATE TO LOLZCLOO) ME	77ANINE STACKED USING DOD	TO CONTROL STACK HEIGH	-				
FC I .	(10.) INTENDED US DIM "L" + DIM "L" RA	SE: TWO ASSEMBLIES (P/N 1013499 10.98mm = FINAL MEZZANINE STAC ANGES FROM 21.02-46.62 mm .	CK HEIGHT.	ZZANINE STACKED OSTNO FCD	TO CONTROL STACK HEIGH					
Copyright	(II) SEE DRAWING	G 10135823 FOR MATING PCB DETA	I L							
do)					spec ref tolerance std	- TOLERANCES UNLE	eng Hai-Ling Liu		mm size scale 5:1	- - - - - -
						OTHERWISE SPECIF	appr Pei-Ming Zheng		CARD EDGE rel level Released	
					Surface ASME YI4.5	linear $0.XX \pm 0$ $0.XXX \pm 0$ angular $0^{\circ} \pm$	<i></i> // !:-		- Customer Drw   sheet 3 of 3	_
	Pro/E File - REV C - 2009-06-09	2	3	4	5		PDS: Rev :A	STATUS:Released	Printed: Aug 10, 2015	ı