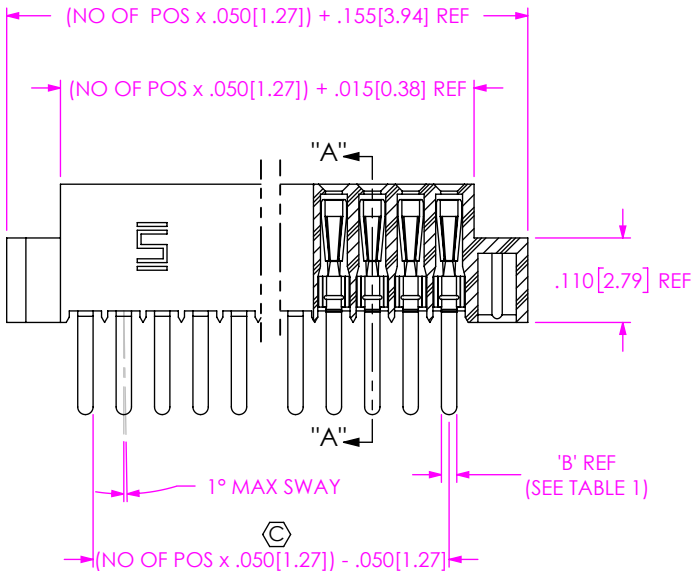
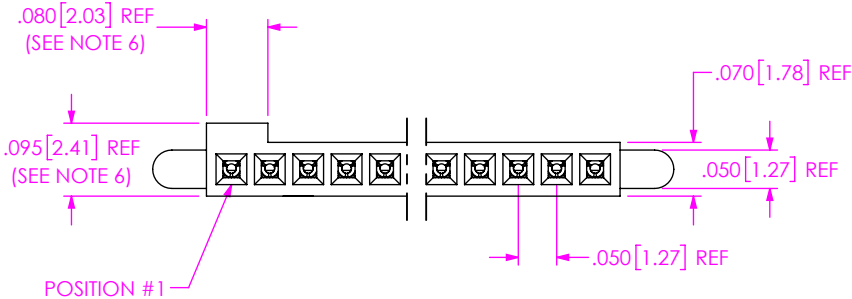


DO NOT
SCALE FROM
THIS PRINT



NO OF POSITIONS
ALL POSITIONS AVAILABLE
-02 THRU -32
USE BODY (SFM-XX-S-XX-X)

- LEAD STYLE
- 01: THROUGH HOLE
USE CONTACT: (C-44-01-XX)
(SEE FIG 1)
 - 02: SURFACE MOUNT
USE CONTACT: (C-44-02-XX)
(SEE FIG 2)
 - 03: STRAIGHT MODIFIED
USE CONTACT: (C-44-03-XX)
(SEE FIG 1)
 - L1: THROUGH HOLE (LOW INSERTION)
USE CONTACT: (C-61-01-XXX)
(SEE FIG 1)
 - L2: SURFACE MOUNT (LOW INSERTION)
USE CONTACT: (C-61-02-XXX)
(SEE FIG 2)
 - L3: STRAIGHT MODIFIED (LOW INSERTION)
USE CONTACT: (C-61-03-XX)
(SEE FIG 1)
 - T1: THROUGH HOLE (PHOS BRONZE)
USE CONTACT: (C-119-01-XXX)
(SEE FIG 1)
 - T2: SURFACE MOUNT (PHOS BRONZE)
USE CONTACT: (C-119-02-XXX)
(SEE FIG 1)

* = NOT TOOLED

- OPTIONS
(LEAVE BLANK FOR STANDARD
AND USE SFM-XX-S-LC-X)
-A: ALIGNMENT PIN (USE SFM-XX-S-A-X)
(SEE FIG. 3)
-LC: LOCKING CLIP (SEE FIG 5) (SEE NOTE 5)
(USE (2) LC-05-TM & SFM-XX-S-LC-X)
-P: PICK AND PLACE PAD (SEE FIG 4)
(USE PPP-14)
(AVAILABLE ON 5 THRU 50 POS ONLY)
-K: POLYIMIDE FILM (SEE FIG 6, SHT 2)
-TR: TAPE AND REEL (-X2 LEAD STYLE ONLY)
*-SN: SOLDER NAIL (SEE SHT 3, FIG 7)

BODY SPECIFICATION
-S: SINGLE ROW

- PLATING SPECIFICATION
- S: 30μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
 - F: 3μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
 - L: 10μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
 - SM: 30μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
 - FM: 3μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
 - LM: 10μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL

-LM: SELECTIVE LIGHT GOLD
-SPECIFY -L IN PLATING SUFFIX -X/
MATTE TIN TAILS
(USE C-XX-XX-L)

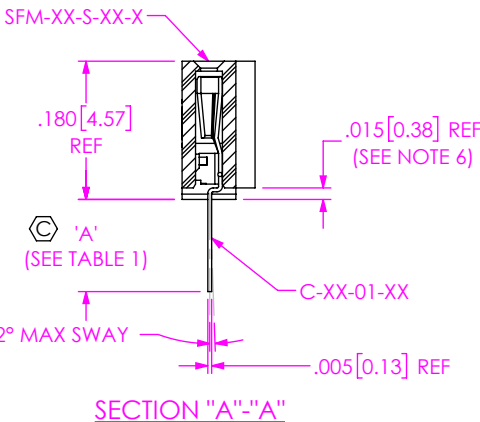


FIG 1
THROUGH HOLE/STRAIGHT MODIFIED
(SFM-130-X1-XX-S-XX SHOWN)

NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL.
2. MINIMUM PUSHOUT FORCE: .5 LBS
3. COPLANARITY TO BE WITHIN .004[0.10]
4. TUBE ALL POSITIONS.
5. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
6. DIMENSION N/A FOR -N OPTION.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [0.3]
.XXX: ±.005 [0.13]
.XXXX: ±.0020 [0.051]

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 4:1
INSULATOR: VECTRA E130, COLOR: BLACK
CONTACT: BeCu #25

MAX FLASH ALLOWED: .002[0.05]
MAX GATE VESTIGE: .002[0.05]

F:\DWG\MISC\MKTG\SFM-1XX-XX-XX-S-XX-MKT.SLDDRW

TABLE 1		
SUFFIX	TAIL LENGTH 'A'	TAIL WIDTH 'B'
-X1	.120 [3.05]	.020 [0.51]
-X3	.075 [1.91]	.016 [0.41]

samtec

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e-Mail: info@SAMTEC.com code 55322

DESCRIPTION: .050 [1.27] C.L. SOCKET STRIP
SINGLE ROW ASSEMBLY

DWG. NO. SFM-1XX-XX-XX-S-XX

BY: REIDINGER 09/08/1992 SHEET 1 OF 3

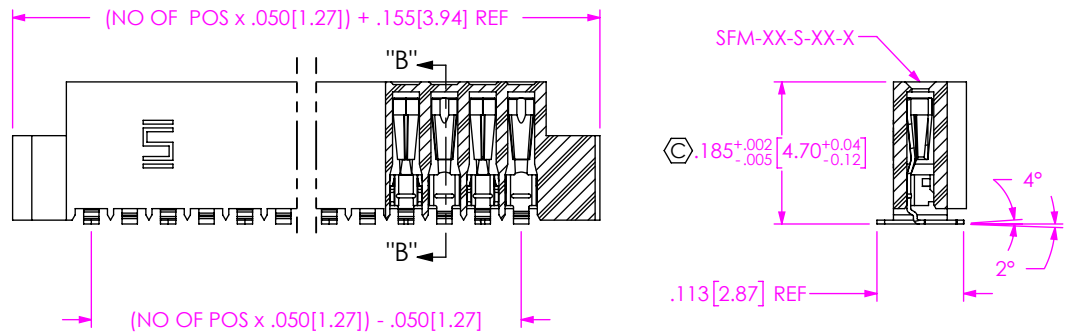
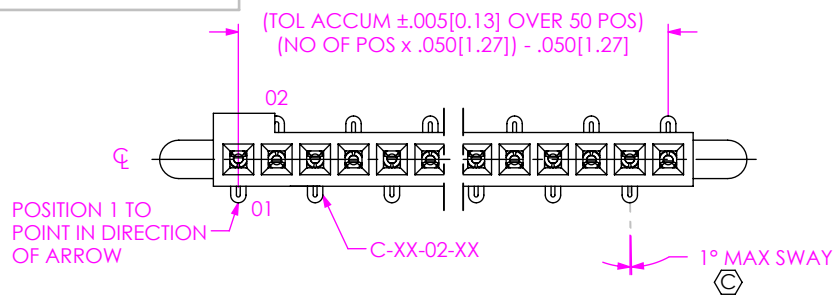


FIG 2
SURFACE MOUNT
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1
(SFM-130-02-XX-S-XX SHOWN)

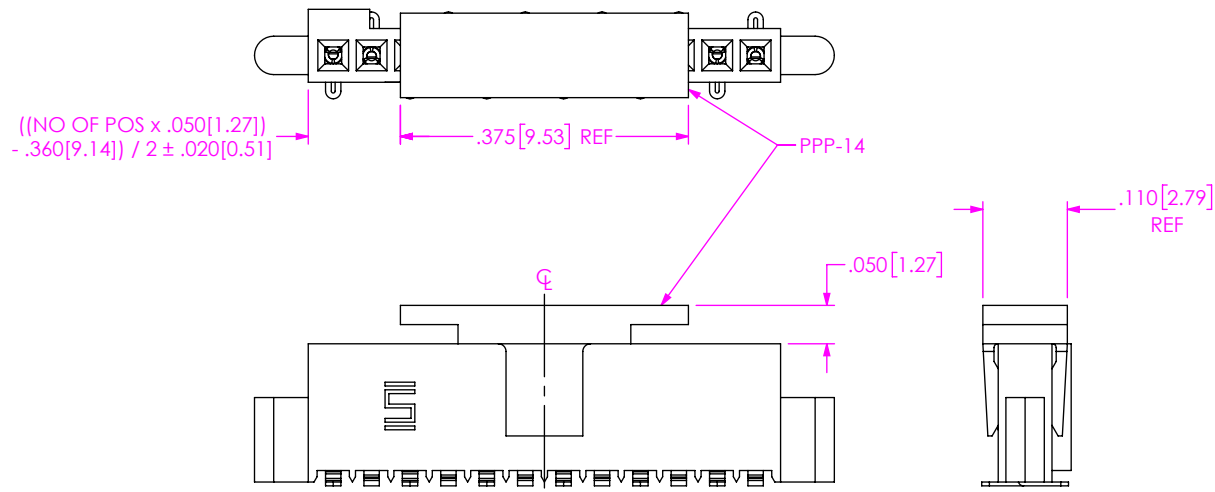


FIG 4
-P: PICK & PLACE PAD
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1
(PLACE PAD ABOUT C.L. AS SHOWN)
(SFM-112-02-XX-S-P SHOWN)

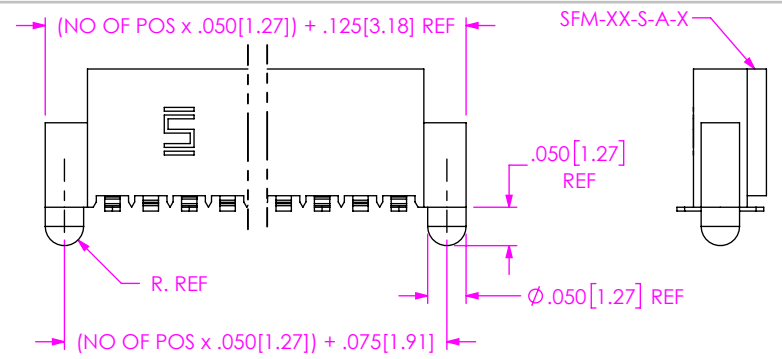


FIG 3
-A: ALIGNMENT PIN
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1
(SFM-125-02-XX-S-A SHOWN)

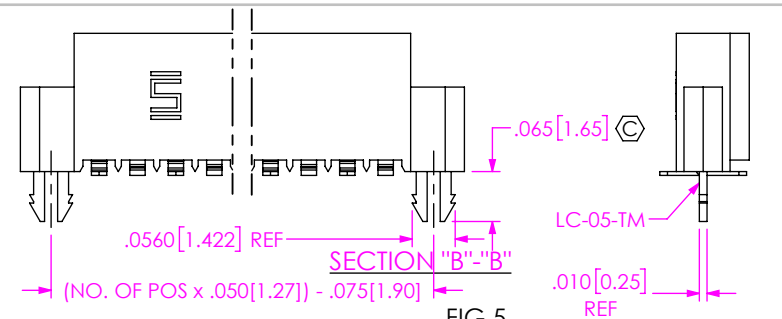


FIG 5
-LC: LOCKING CLIP
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1
(SFM-112-02-XX-S-LC SHOWN)

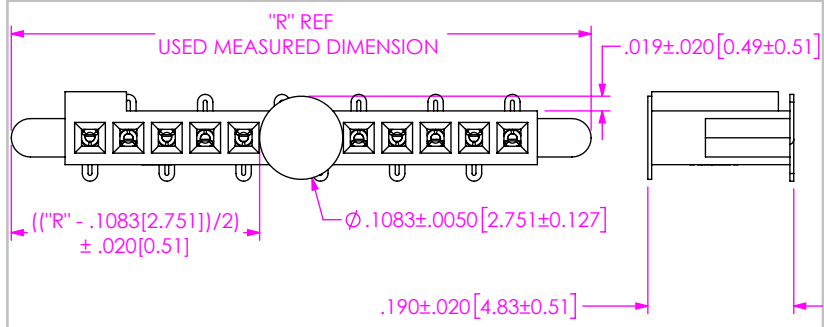


FIG 6
-K: OPTION (POLYIMIDE FILM PAD)
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1
(SFM-112-02-XX-S-K SHOWN)

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e-Mail info@SAMTEC.com code 55322

SHEET SCALE: 4:1

DESCRIPTION: .050 [1.27] C.L. SOCKET STRIP
SINGLE ROW ASSEMBLY

DWG. NO. SFM-1XX-XX-XX-S-XX

BY: REIDINGER 09/08/1992 SHEET 2 OF 3

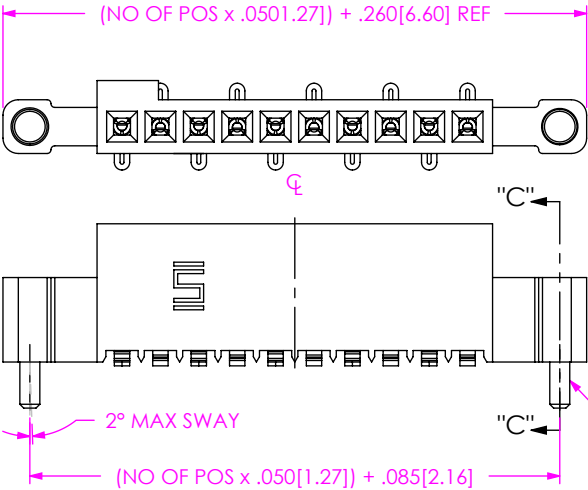
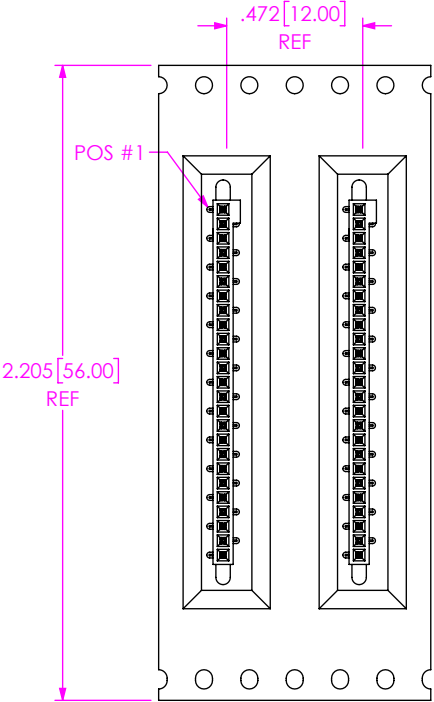
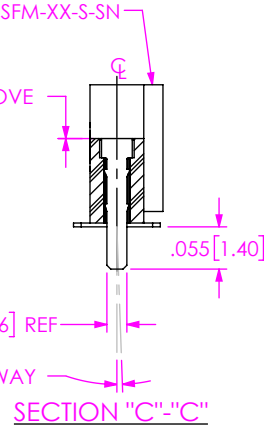
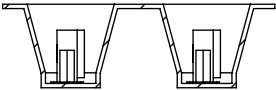


FIG 7
*SN: SOLDER NAIL OPTION
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1
(SFM-110-02-XX-S-SN SHOWN)

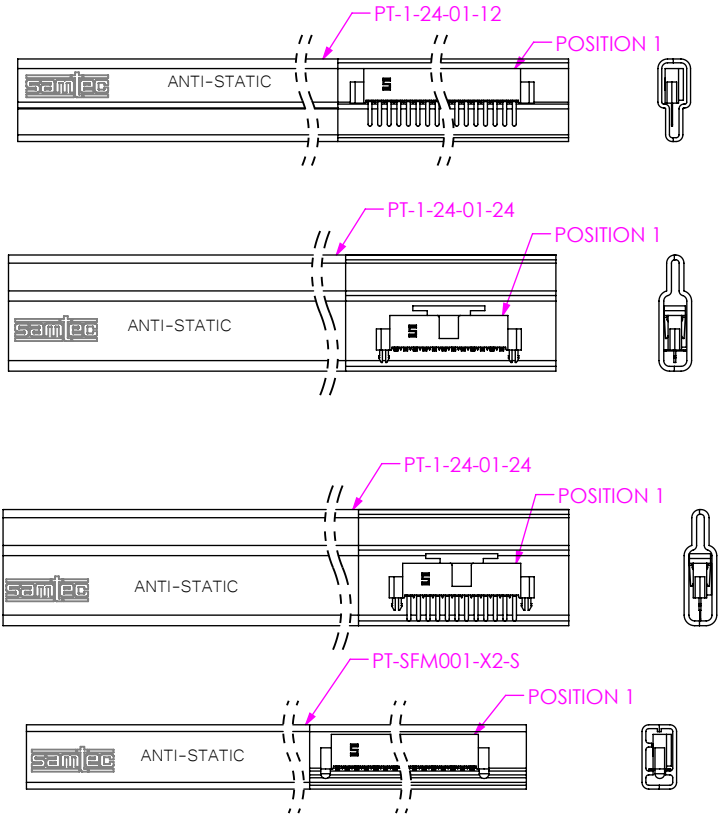


USER DIRECTION OF UN-REELING
POCKET NOT DETAILED



-TR: TAPE AND REEL
(SFM-125-02-XX-S-XX SHOWN)

PACKAGE PARTS IN TUBE AS SHOWN



PACKAGING TUBE TABLE		
LEAD STYLE	PACKAGING TUBE	PLUG
-X1-S	PT-SFM005-X1-X3-S	TP-12
-X1-S-A	PT-SFM005-X1-X3-S	TP-12
-X1-S-LC	PT-SFM005-X1-X3-S	TP-12
-X1-S-P	PT-1-24-01-24	TP-24
-X1-S-A-P	PT-1-24-01-24	TP-24
-X1-S-LC-P	PT-1-24-01-24	TP-24
-X2-S	PT-SFM001-X2-S	TP-12
-X2-S-A	PT-SFM001-X2-S	TP-12
-X2-S-K	PT-SFM001-X2-S	TP-12
-X2-S-LC-K	PT-SFM001-X2-S	TP-12
-X3-S-SN	PT-SFM001-X2-S	TP-12
-X2-S-LC	PT-SFM001-X2-S	TP-12
-X2-S-P	PT-SFM002-X2-S	TP-12
-X2-S-A-P	PT-1-24-01-24	TP-24
-X2-S-LC-P	PT-SFM002-X2-S	TP-12
-X3-S	PT-SFM005-X1-X3-S	TP-12
-X3-S-A	PT-SFM005-X1-X3-S	TP-12
-X3-S-LC	PT-SFM005-X1-X3-S	TP-12
-X3-S-P	PT-1-24-01-24	TP-24
-X3-S-A-P	PT-1-24-01-24	TP-24
-X3-S-LC-P	PT-1-24-01-24	TP-24

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