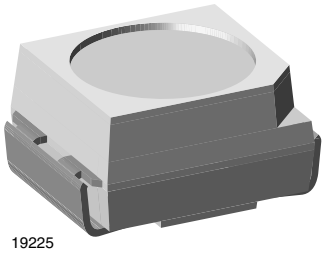
Power SMD LED PLCC-2


19225

DESCRIPTION

The VLM.334.. series is an advanced modification of the Vishay VLM.31.. series. It is designed to incorporate larger chips, therefore, capable of withstanding a 70 mA drive current.

The package of the VLM.334.. is the PLCC-2.

It consists of a lead frame which is embedded in a white thermoplast. The reflector inside this package is filled up with clear epoxy.

FEATURES

- Utilizing latest advanced AlInGaP technology
- Available in 8 mm tape
- Luminous intensity and color categorized per packing unit
- Luminous intensity ratio per packing unit $I_{Vmax.}/I_{Vmin.} \leq 1.6$
- Thermal resistance R = 300 K/W
- ESD-withstand voltage: Up to 2 kV according to JESD22-A114-B
- Preconditioning according to JEDEC® level 2a
- Compatible with reflow, vapor phase and wave solder processes according to CECC 00802 and J-STD-020
- AEC-Q101 qualified
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

AUTOMOTIVE GRADE
Pb-free
e3
RoHS COMPLIANT
HALOGEN FREE
GREEN (5-2008)

PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD PLCC-2
- Product series: power
- Angle of half intensity: ± 60°

APPLICATIONS

- Traffic signals and signs
- Interior and exterior lighting
- Dashboard illumination
- Indicator and backlighting purposes for audio, video, LCDs switches, symbols, illuminated advertising etc.

PARTS TABLE

PART	COLOR	LUMINOUS INTENSITY (mcd)			at I_F (mA)	WAVELENGTH (nm)			at I_F (mA)	FORWARD VOLTAGE (V)			at I_F (mA)	TECHNOLOGY
		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		
VLMS334AABB-GS08	Super red	1120	1600	2800	50	626	630	639	50	1.9	2.2	2.8	50	AlInGaP on Si
VLMR334BACB-GS08	Red	1800	2200	4500	50	619	625	631	50	1.9	2.2	2.8	50	AlInGaP on Si
VLMK334BACB-GS08	Amber	1800	2800	4500	50	611	616	622	50	1.9	2.25	2.8	50	AlInGaP on Si
VLMY334BACB-GS08	Yellow	1800	2300	4500	50	583	589	594	50	1.9	2.3	2.8	50	AlInGaP on Si

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ABSOLUTE MAXIMUM RATINGS (T_{amb} = 25 °C, unless otherwise specified) **VLMS334..., VLMR334..., VLMK334..., VLMY334...**				
PARAMETER	**TEST CONDITION**	**SYMBOL**	**VALUE**	**UNIT**
Reverse voltage [1]	Short term application only	V_R	5	V
DC forward current	$T_{amb} \leq 65$ °C (300 K/W)	I_F	70	mA
Surge forward current	$t_p \leq 10$ µs	I_{FSM}	0.1	A
Power dissipation		P_V	200	mW
Junction temperature		T_j	125	°C
Operating temperature range		T_{amb}	-40 to +100	°C
Storage temperature range		T_{stg}	-40 to +100	°C
Thermal resistance junction to ambient	Mounted on PC board (pad size > 16 mm²)	R_{thJA}	300	K/W

Note

[1] Driving the LED in reverse direction is suitable for a short term application

OPTICAL AND ELECTRICAL CHARACTERISTICS (T_{amb} = 25 °C, unless otherwise specified) **VLMS334.., SUPER RED**							
PARAMETER	**TEST CONDITION**	**PART**	**SYMBOL**	**MIN.**	**TYP.**	**MAX.**	**UNIT**
Luminous intensity	I_F = 50 mA	VLMS334AABB	I_V	1120	1600	2800	mcd
Luminous flux/luminous intensity			ϕ_V/I_V	-	3	-	mlm/mcd
Dominant wavelength	I_F = 50 mA		λ_d	626	630	639	nm
Peak wavelength	I_F = 50 mA		λ_p	-	639	-	nm
Spectral bandwidth at 50 % $I_{rel\ max.}$	I_F = 50 mA		$\Delta\lambda$	-	18	-	nm
Angle of half intensity	I_F = 50 mA		φ	-	± 60	-	°
Forward voltage	I_F = 50 mA		V_F	1.9	2.2	2.8	V
Reverse current	V_R = 5 V		I_R	-	0.01	10	µA

OPTICAL AND ELECTRICAL CHARACTERISTICS (T_{amb} = 25 °C, unless otherwise specified) **VLMR334.., RED**							
PARAMETER	**TEST CONDITION**	**PART**	**SYMBOL**	**MIN.**	**TYP.**	**MAX.**	**UNIT**
Luminous intensity	I_F = 50 mA	VLMR334BACB	I_V	1800	2200	4500	mcd
Luminous flux/luminous intensity			ϕ_V/I_V	-	3	-	mlm/mcd
Dominant wavelength	I_F = 50 mA		λ_d	619	625	631	nm
Peak wavelength	I_F = 50 mA		λ_p	-	632	-	nm
Spectral bandwidth at 50 % $I_{rel\ max.}$	I_F = 50 mA		$\Delta\lambda$	-	18	-	nm
Angle of half intensity	I_F = 50 mA		φ	-	± 60	-	°
Forward voltage	I_F = 50 mA		V_F	1.9	2.2	2.8	V
Reverse current	V_R = 5 V		I_R	-	0.01	10	µA

OPTICAL AND ELECTRICAL CHARACTERISTICS (T_{amb} = 25 °C, unless otherwise specified) **VLMK334.., AMBER**							
PARAMETER	**TEST CONDITION**	**PART**	**SYMBOL**	**MIN.**	**TYP.**	**MAX.**	**UNIT**
Luminous intensity	I_F = 50 mA	VLMK334BACB	I_V	1800	2800	4500	mcd
Luminous flux/luminous intensity			ϕ_V/I_V	-	3	-	mlm/mcd
Dominant wavelength	I_F = 50 mA		λ_d	611	616	622	nm
Peak wavelength	I_F = 50 mA		λ_p	-	622	-	nm
Spectral bandwidth at 50 % $I_{rel\ max.}$	I_F = 50 mA		$\Delta\lambda$	-	18	-	nm
Angle of half intensity	I_F = 50 mA		φ	-	± 60	-	°
Forward voltage	I_F = 50 mA		V_F	1.9	2.25	2.8	V
Reverse current	V_R = 5 V		I_R	-	0.01	10	µA

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OPTICAL AND ELECTRICAL CHARACTERISTICS (T_{amb} = 25 °C, unless otherwise specified)
VLMY334.., YELLOW

PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	I_F = 50 mA	VLMY334BACB	I_V	1800	2300	4500	mcd
Luminous flux/luminous intensity			ϕ_V/I_V	-	3	-	mlm/mcd
Dominant wavelength	I_F = 50 mA		λ_d	583	589	594	nm
Peak wavelength	I_F = 50 mA		λ_p	-	591	-	nm
Spectral bandwidth at 50 % $I_{rel\ max.}$	I_F = 50 mA		$\Delta\lambda$	-	17	-	nm
Angle of half intensity	I_F = 50 mA		φ	-	± 60	-	°
Forward voltage	I_F = 50 mA		V_F	1.9	2.3	2.8	V
Reverse current	V_R = 5 V		I_R	-	0.01	10	µA

COLOR CLASSIFICATION

GROUP	DOM. WAVELENGTH (nm)			
	AMBER		YELLOW	
	MIN.	MAX.	MIN.	MAX.
1	611	618	-	-
2	614	622	583	586
3	-	-	585	588
4	-	-	587	590
5	-	-	589	592
6	-	-	591	594

Note

- Wavelengths are tested at a current pulse duration of 25 ms

LUMINOUS INTENSITY CLASSIFICATION

GROUP	LIGHT INTENSITY (mcd)	
STANDARD	MIN.	MAX.
AA	1120	1400
AB	1400	1800
BA	1800	2240
BB	2240	2800
CA	2800	3550
CB	3550	4500

Note

- Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of ± 11 %.
  The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel).
  In order to ensure availability, single brightness groups will not be orderable.
  In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped on any one reel.
  In order to ensure availability, single wavelength groups will not be orderable

CROSSING TABLE

VISHAY	OSRAM
VLMS334AABB	LS T67F-T2V2-1-1
VLMR334BACB	LR T67F-U1AA-1-1
VLMK334BACB	LA T67F-U2AB-24-1
VLMY334BACB	LY T67F-U1AA-36-1

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TYPICAL CHARACTERISTICS (T_{amb} = 25 °C, unless otherwise specified)

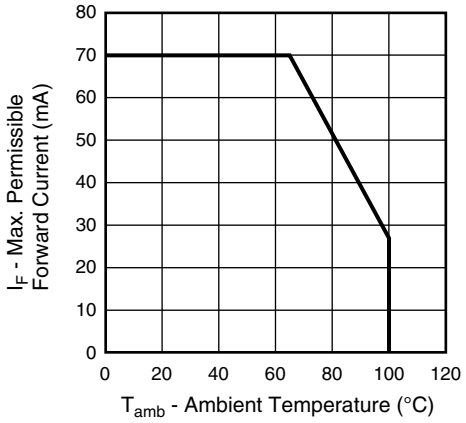


Fig. 1 - Maximum Permissible Forward Current vs. Ambient Temperature

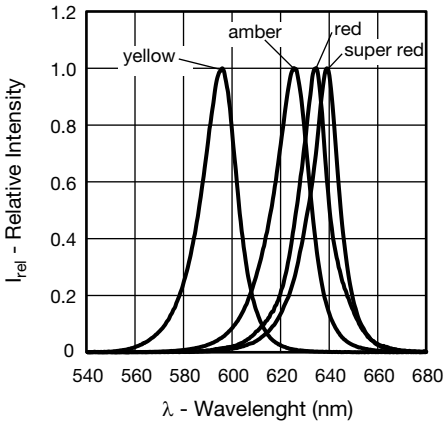


Fig. 4 - Relative Intensity vs. Wavelength

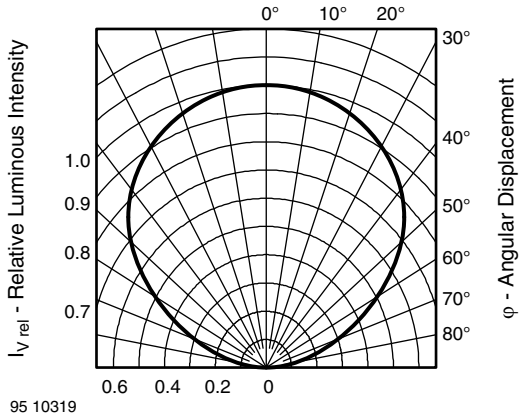


Fig. 2 - Relative Luminous Intensity vs. Angular Displacement

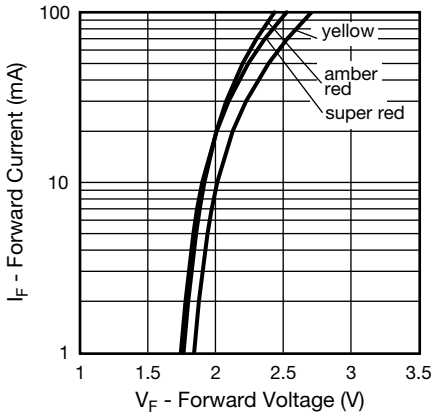


Fig. 5 - Forward Current vs. Forward Voltage

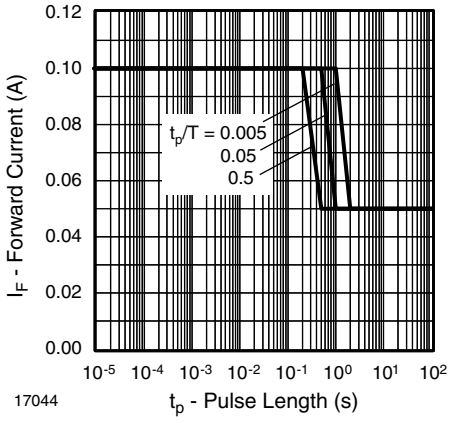


Fig. 3 - Forward Current vs. Pulse Length

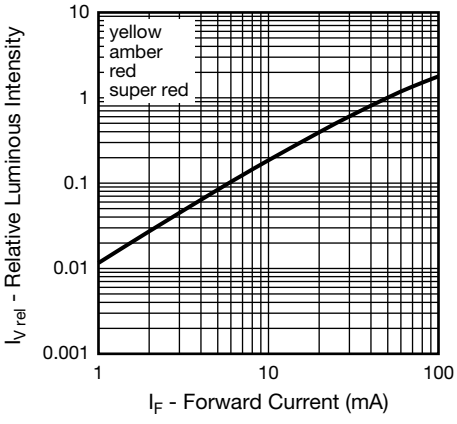


Fig. 6 - Relative Luminous Intensity vs. Forward Current

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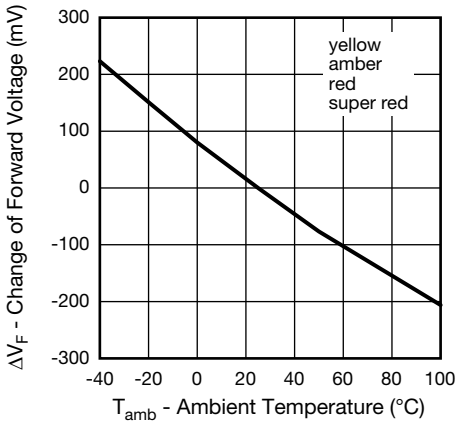


Fig. 7 - Change of Forward Voltage vs. Ambient Temperature

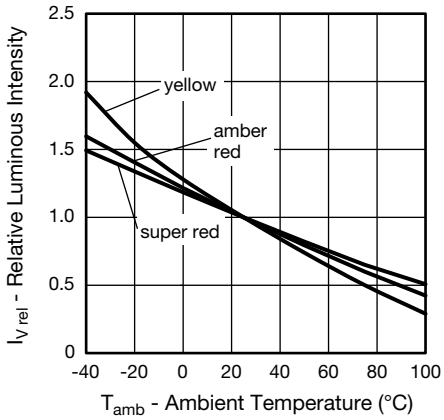


Fig. 8 - Relative Luminous Intensity vs. Ambient Temperature

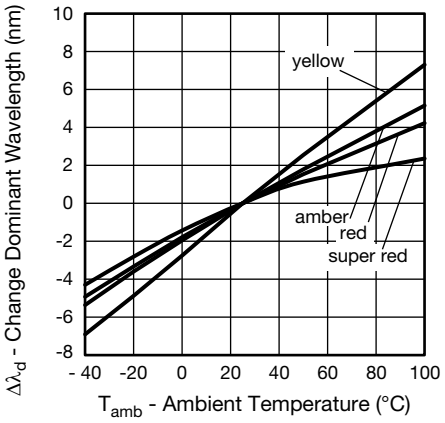
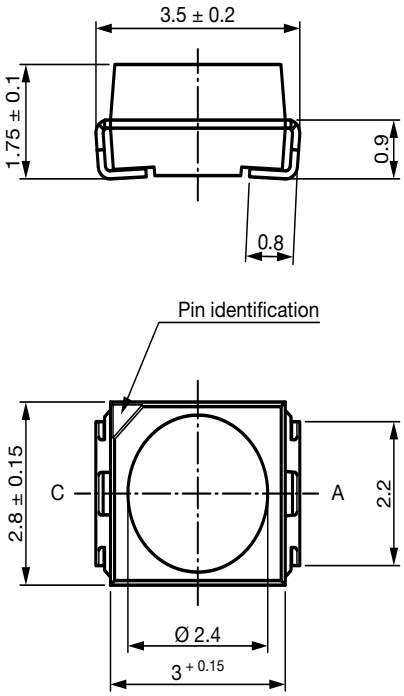


Fig. 9 - Change of Dominant Wavelength vs. Ambient Temperature

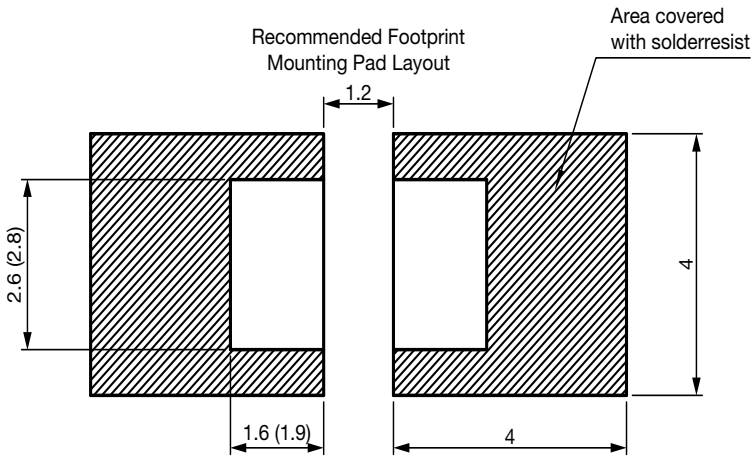
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PACKAGE DIMENSIONS in millimeters



technical drawings
according to DIN
specifications

Drawing-No.: 6.541-5067.01-4
Issue: 7; 12.03.14

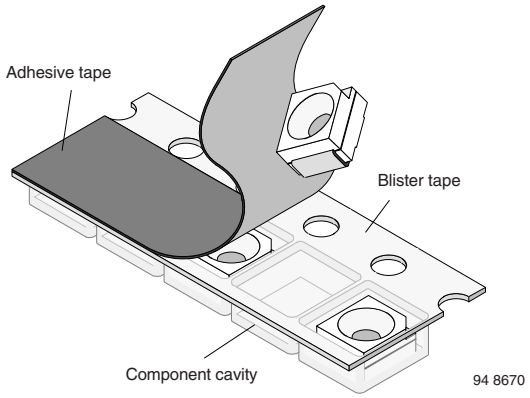


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METHOD OF TAPING / POLARITY AND TAPE AND REEL

SMD LED (VLMx334..-SERIES)

Vishay's LEDs in SMD packages are available in an antistatic 8 mm blister tape (in accordance with DIN IEC 40 (CO) 564) for automatic component insertion. The blister tape is a plastic strip with impressed component cavities, covered by a top tape.



TAPING OF VLMx334..

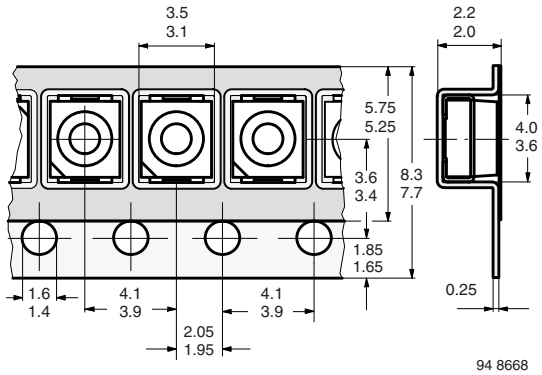


Fig. 10 - Tape Dimensions in mm for PLCC-2

REEL PACKAGE DIMENSION IN MILLIMETERS FOR SMD LEDS, TAPE OPTION GS08 (= 1500 PCS.)

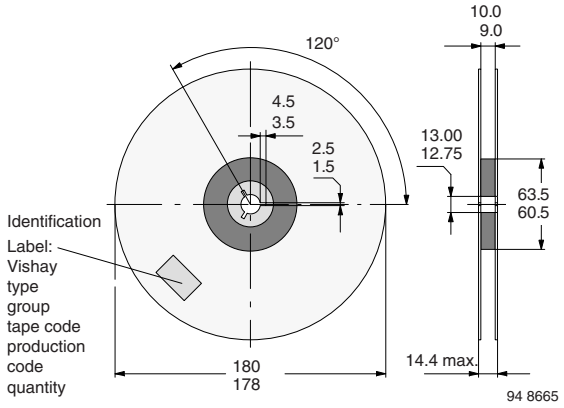


Fig. 11 - Reel Dimensions - GS08

SOLDERING PROFILE

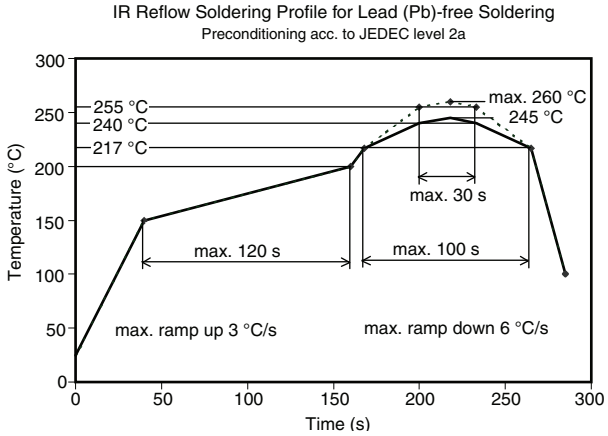


Fig. 12 - Vishay Lead (Pb)-free Reflow Soldering Profile (according to J-STD-020)

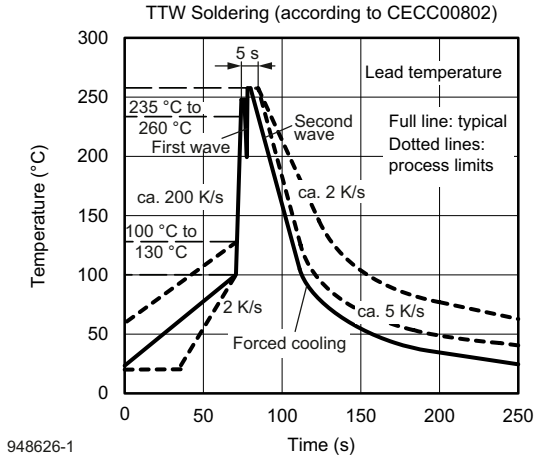


Fig. 13 - Double Wave Soldering of Opto Devices (all Packages)

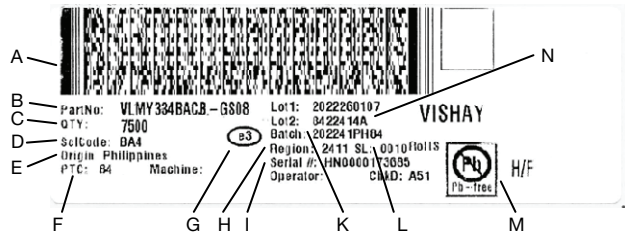
PACKING INFORMATION			
PART	PIECES PER REEL	REELS PER BOX	MOQ (1)
VLMx334xxxx-GS08	1500	5	7500

Note

(1) MOQ = minumum order quantity

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BAR CODE PRODUCT LABEL (example only)



A. 2D barcode

B. Vishay part number

C. Quantity

D. PTC = selection code (binning)

E. Code of manufacturing plant

F. Batch = date code: year/week/plant code

G. Region code

H. SL = sales location

I. Terminations finishing

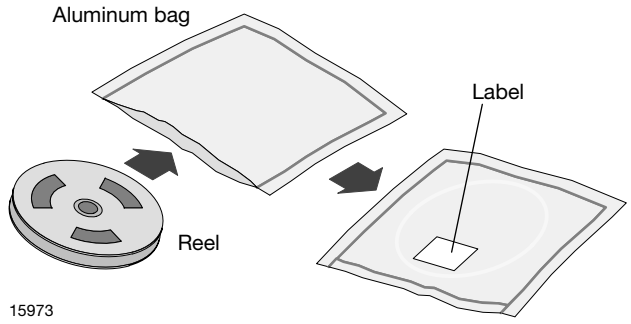
K. Lead (Pb)-free symbol

L. Halogen-free symbol

M. RoHS symbol

DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

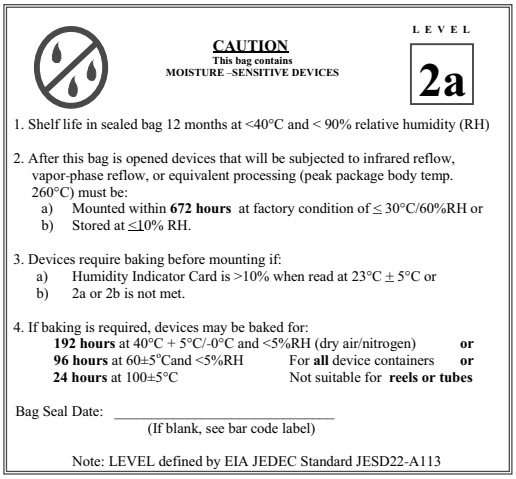
- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C / - 0 °C and < 5 % RH (dry air/nitrogen)
or
96 h at 60 °C + 5 °C and < 5 % RH for all device containers
or
24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2a label is included on all dry bags.



Example of JESD22-A112 level 2a label

ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electrostatic sensitive devices warning labels are on the packaging.

VISHAY SEMICONDUCTORS STANDARD BAR CODE LABEL

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.

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