TO NC

_	COUNT	DESCRIPTION	OF REVISI	ONS BY CHKD DATE		c	OUNT	NT DESCRIPTION OF REVI		OF REVISIONS	SIONS BY CHKD		DATE			
	2	RE-F	- 08696	S.K R.T 63.03.12		\triangle				<u> </u>			·			
\triangle							\triangle					Γ				
ΑP	PLICA	BLE STAN	DARD													
OPERATING TEMPERATUR		OPERATING TEMPERATUR	E RANGE	-55°	C TC	95°C		RAGE IPERAT	URE RANG	GE	-10°C TO 5	50°C(P	ACKED	CONDIT	ION)	
RATING VOLTAGE						OPE HUM	OPERATING OR STORAGE HUMDITY RANGE			RELATIVE HUMBITY 90 % MAX, NOT DEWED						
CURREN			T		0.3	Α	APP	LICABL	BLE CABLE t=0.20±0.03mm, GOLD PL						LATING	
	<u>. </u>					SPECIFIC	CAT	ION	S							
		EM	TEST METHOD						REQUIREMENTS						AT	
		JCTION YAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.				er L	ACCORDING TO DRAWING.						1		
							UMEN		ACCORD	ING I	O DRAWING.			×	×	
MARKING ELECTRIC CHARACT			CONFIRMED VISUALLY.												<u> × </u>	
					····-				100m0 M	A.V					Т	
	IIAOI I	LOIGIANCE	AC 20mV MAX.,1mA.						100mΩ MAX.					×	X	
								- 1	INCLUDING FPC BULK RESISTANCE							
INSULATION RESISTANCE		100V DC.						(L=12mm,THICKNESS OF COPPER FOIL: 35μ m) 50 M Ω MIN.					+	1		
• · · · - · · · · · · · · · · · · · · ·														×	×	
			90V AC FOR 1 min.					<u> </u>	NO FLASHOVER OR BREAKDOWN.					×	×	
		CAL CHAR						Та								
FPC INSERTION FORCE			MEASURED BY APPLICABLE FPC. (THICKNESS OF FPC SHALL BE t=0.20mm AT INITIAL CONDITION.)						0.15N/PIN MAX. (CONECTOR, FPC AT INITIAL CONDITION)					×		
FPC RETENSION FORCE			MEASURED BY APPLICABLE FPC. (THICKNESS OF FPC SHALL BE t=0.20mm AT INITIAL CONDITION.)					1 -	0.30N/PIN MIN. (CONECTOR, FPC AT INITIAL CONDITION)					×		
	HANICA RATION		10 TIMES INSERTIONS AND EXTRACTIONS.						① CONTACT RESISTANCE:100 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.					s ×	_	
VIBRATION			FREQUENCY 10 TO 55 Hz, HALF AMPLITUDE 0.75mm, - m/s ² FOR 10 CYCLES IN 3						① NO ELECTRICAL DISCONTINUITY OF 1 μs.					×	-	
		•,	DIRECTIO	ONS.						ACT R	RESISTANCE: 1	00 mΩ	MAX.			
SHOCK			AT 3 TIMES IN 3 DIRECTIONS.						③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.					S X	_	
		MENTAL CI	T=:					1/	T CONT	AOT 6	TOIOTANOE. 4				,	
	IP HEAT EADY ST			DAT 40°C EHUMIDITY	-) 95%, 96h.			2) INSUL	ATION MAGI	RESISTANCE: 1 N RESISTANCE E, CRACK AND	: 50 M	Ω MIN.		_	
DAMP HEAT,CYCLIC			EXPOSED AT10 TO +65°C, RELATIVE HUMIDITY 90 TO 96%, 10 CYCLES,TOTAL 240 h.						 CONTACT RESISTANCE: 100 mΩ MAX. INSULATION RESISTANCE: 1 MΩ MIN. (AT HIGH HUMIDITY) INSULATION RESISTANCE: 50 MΩ MIN. (AT DRY) 					×	-	
								(NO DA OF PA		E, CRACK AND	LOOS	ENESS	\$		
								•						-		
REMARKS								NWAS			CHECKED APPROVED		RELEASED			
								AMURA .11.11		02.11.11						
 Unless otherwise spec		cified, refer to JIS C 5402.				02.	02.11.11 02.11.11 02.11.12				1.14					
		ualification Tes				oplicable Test	<u></u>							L		
H	र	HIROSE EL			Τ,	ECIFICA		N SH	IEET	PART		. ი ვ	SHA	W(O	5)	
CODE NO.(OLD)								THE T FH23 - *S - 0.3SHAW(ODE NO. CL 586					110	1/2		
			ELO4 - 193009 - 01 CL 300					L	/ 2							

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	SPECIFICATION	IS		
ITEM	TEST METHOD	REQUIREMENTS	QT	AT
RAPID CHANGE OF TEMPERATURE	TEMPERATURE-55 \rightarrow +15T0+35 \rightarrow +85 \rightarrow +15T0+35°C TIME 30 \rightarrow 2 \sim 3 \rightarrow 30 \rightarrow 2 \sim 3 min. UNDER 5 CYCLES.	① CONTACT RESISTANCE: 100 mΩ MAX. ② INSULATION RESISTANCE: 50 mΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	<u> </u>
DRY HEAT	EXPOSED AT 85 °C, 96 h. EXPOSED AT -55°C, 96 h.	(1) CONTACT RESISTANCE: 100 mΩ MAX. (2) NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	_
CORROSION SALT MIST	EXPOSED AT 35°C, 5% SALT WATER SPRAY FOR 96h.	① CONTACT RESISTANCE: 100 mΩ MAX.	×	_
	EXPOSED AT 40°C, RELATIVE HUMIDITY 80%, $10 \sim 15$ PPM FOR 96h.	② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	_
SURPHUR DIOXIDE [JIS C 0090]	EXPOSED AT 40 °C , RELATIVE HUMIDITY 80%, 25 PPM FOR 96 h.	③ NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.	×	_
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING: PEAK TMP. 250°C MAX. REFLOW TMP. 230°C MIN FOR 60 sec. 2) SOLDERING IRONS: TMP. 350±5°C FOR 5 sec.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 235°C FOR IMMERSION DURATION, 2 sec.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	×	

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REMARKS			DRAWN		CHECKED	APPROVED	RELEASED
			S.OKAMURA	S.OKAMURA	R.TAKAYASU	M.ISHIDA	
			02.11.11	02.11.11	02.11.11	02.11.12	
Unless otherwise spec							
Note QT:Qualification Test	AT:Assurance Test	×:Applicable Test					
HIROSE EL	ECTRIC CO., LTD.	SPECIFICA	TION SH	ET PART	no. 23 — *S -	- 0.3SHA	W(05)
CODE NO.(OLD)	DRAWING NO.		CODE	NO.			2/

DRAWING NO. ELC4 — 153685 — 01 CL 586 FORM No.231-2

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