

ASSEMBLY NUMBER		TV REF NUMBER		SHELL		HEX NUT		PACKING	
()-569780-()		07R- 7()							
	1-()		- 9()	10-538515/520- 9()		10-538980- 9()		10-247918- 19	
	2-()		-11()	10-538515/520-11()		10-538980-11()		10-247918- 22	
	3-()		-13()	10-538515/520-13()		10-538980-13()		10-247918- 24	
	4-()		-15()	10-538515/520-15()		10-538980-15()		10-247918- 26	
	5-()		-17()	10-538515/520-17()		10-538980-17()		10-247918- 28	
	6-()		-19()	10-538515/520-19()		10-538980-19()		10-247918-128	
	7-()		-21()	10-538515/520-21()		10-538980-21()		10-247918-130	
	8-()		-23()	10-538515/520-23()		10-538980-23()		10-247918-132	
()-569789-()			-25()	10-538515/520-25()		10-538980-25()		10-247918-134	

—SEE FINISH DATA TABLE
COMPONENT SUFFIX COLUMN
SEE NOTE 10

-TO COMPLETE, ADD INSERT ARRANGEMENT
SUFFIX PER 9-2437-25

-SEE FINISH DATA TABLE
ASSY. NO. PREFIX

10. FOR HEX NUT FINISH COMPONENT SUFFIX TO BE -XXG.

9. DIMENSION IS FROM THE FRONT OF FLANGE TO THE FURTHEST PROTRUDING POINT OF GROMMET OR SHELL.

8. PACKAGE PER PRODUCTION PROCESS SHEET.

7. UNITS MEET THE APPLICABLE REQUIREMENTS OF MIL-DTL-38999.

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6.  PROCESS SPEC;
    TEST 9-5726;
    ASSY 9-4407-3, 9-5047-4
    SPECIAL CONTROL 9-6000-5
    PROCESS CONTROL 9-4796
    9-2437-25, 9-5788, 9-3895
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5. FOR FINAL INSTALLATION, CONTACTS MUST BE ASSEMBLED INTO ALL INSERT HOLES. CONTACTS ARE SHIPPED ASSEMBLED.

4. SEE SEPARATE PARTS LIST FOR COMPONENT PART NUMBERS AND QUANTITIES.

3. FOR MATING CONNECTOR, SEE 91-538240/249 AND OTHERS.

2. INSERT ASSEMBLY IS NOT REMOVABLE.

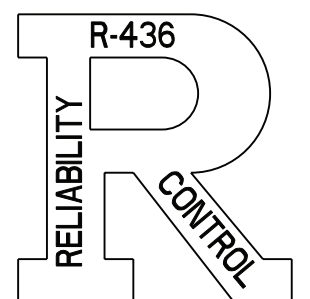
1. FOR CONTACT ARRANGEMENTS DATA, SEE DRAWING L-15206-()
THRU L-15250-(). ALTERNATE POSITIONS THEREON DO NOT APPLY.

NOTES:

THE USE OF THIS DOCUMENT IS UNLIMITED.
HOWEVER, DOCUMENTS REFERENCED HEREON
MAY CONTAIN LIMITED RIGHTS DATA.

FINISH DATA			
ASSY. NO. PREFIX	TVP NO. VARIATION	FINISH	COMPONENT SUFFIX
71-	(003)	OLIVE DRAB	-XX3
72-	(005)	ANODIC COATED	-XX5
73-	(004)	GREY ANODIZED	-XX4
74-	NOT AVAILABLE		
75-			
76-	(001)	BRIGHT CADMIUM	-XX1
77-	NOT AVAILABLE		
78-			
79-	(009)	BRIGHT NICKEL	-XX8
80-	NOT AVAILABLE		
81-			
82-			
83-			
84-			
85-			
86-	(011)	CHROMATE TREATED	-XX0
87-	—	CADMIUM PLATED NICKEL BASE	-XX7
88-	(014)	OLIVE DRAB NICKEL BASE	-XX9
91-	(023)	NICKEL PLATED	-XXH
93-	(025)	BLACK ZINC ALLOY PLATE	-XXY
94-	(024)	OLIVE GREEN ZINC ALLOY PLATE	-XXU

—SEE NOTE 10



SIZE C	CAGE CODE 77820	DOCUMENT NO. 71/94-569780/789	REV. C
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SCALE: DRAWING SCALE 91-552650/659

SHEET 2 OF 2