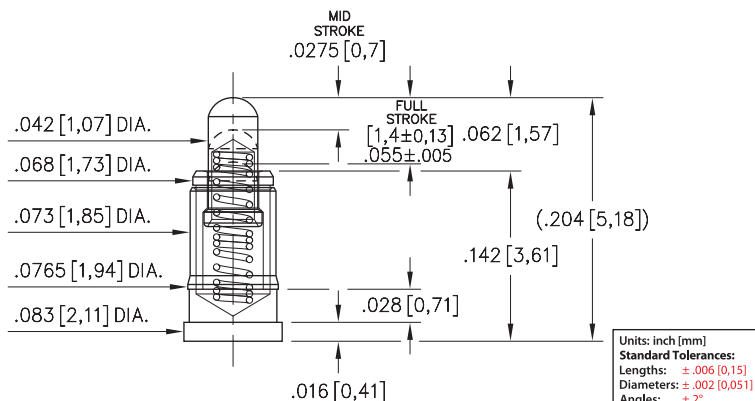


PRODUCT NUMBER: 0981-0-15-20-75-14-11-0

0981-0-15-20-75-14-11-0

Standard stroke

Surface mount on .093 [2,36] Dia. min. solder pad



DESCRIPTION

Surface Mount Spring-Loaded Pin

Durability:

100,000 to 1,000,000 Cycles

Current Rating:

6A @ 30°C Temperature Rise

Contact Resistance:

20 mΩ Max

Operating Temperature Range:

-55/+125° C (discontinuous)

Vibration:

No Elect. Discontinuity > 1μs @ 10-2000HZ, 20 G

Shock:

No Elect. Discontinuity > 1μs @ 50g

Mounting Feature:

Surface Mount

Packaging: 15 - Packaged in Bulk

Shell Plating

20 μ" Gold over Nickel

Spring Plating

10 μ" Gold over Nickel

ROHS



SPRING:

#75 SPRING

STANDARD FORCE SPRING: 60 GRAMS FORCE
@ MID STROKE; .055" FULL STROKE

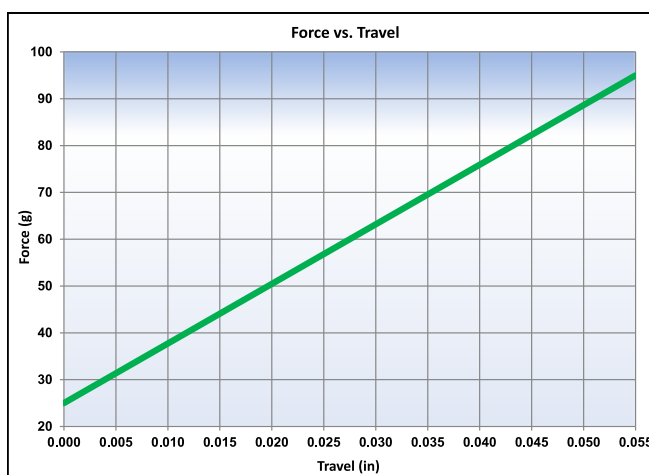
Spring Material: Beryllium Copper Alloy 172

Mid. Stroke: .0275" [0,7]

Full Stroke Capability: .055" ± .005" [1,4 ± 0,127]

Force @ Mid. Stroke: 60 g ± 20 g

Initial Force (Pre-Load): 25 g



Stroke & force values are measured using spring pins with an internal construction per the design specification.
Individual spring pin performance may vary from these values based on design differences.

Material	Beryllium Copper	Grams Force	60
Max Stroke	0.06		

CONTACT MATERIAL:

BERYLLIUM COPPER ALLOY 172 (UNS C17200) per ASTM B 194

Properties of BERYLLIUM COPPER:

- Chemical composition: Cu 98.1%, Be 1.9%
- Hardness: 36-43 Rockwell C
- Density: .298 lbs/in³
- Electrical Conductivity: 22% IACS*
- Resistance: 10 mΩ Max
- Operating Temperature: -55°C/+125°C
- Melting point: 980°C/865°C (liquidus/solidus)
- Stress Relaxation†: 96% of stress remains after 1,000 hours @ 100 °C; 70% of stress remains after 1,000 hours @ 200 °C

*International Annealed Copper Standard, i.e. as a % of pure copper.

†Since BeCu loses its spring properties over time at high temperatures; it is rated for continuous use up to 150°C. For applications up to 300°C, Mill-Max offers other materials. [Contact Tech Support](#) for more info.

ADDITIONAL NOTES & SPECIFICATIONS

In the interest of improved design, quality and performance, Mill-Max reserves the right to make changes in its specifications without prior notice. Specifications and tolerances are provided wherever possible. Due to the wide variety of interconnects Mill-Max offers, the specific tolerances vary from product to product. If you need information regarding the tolerance of a particular part, please contact Technical Services.

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