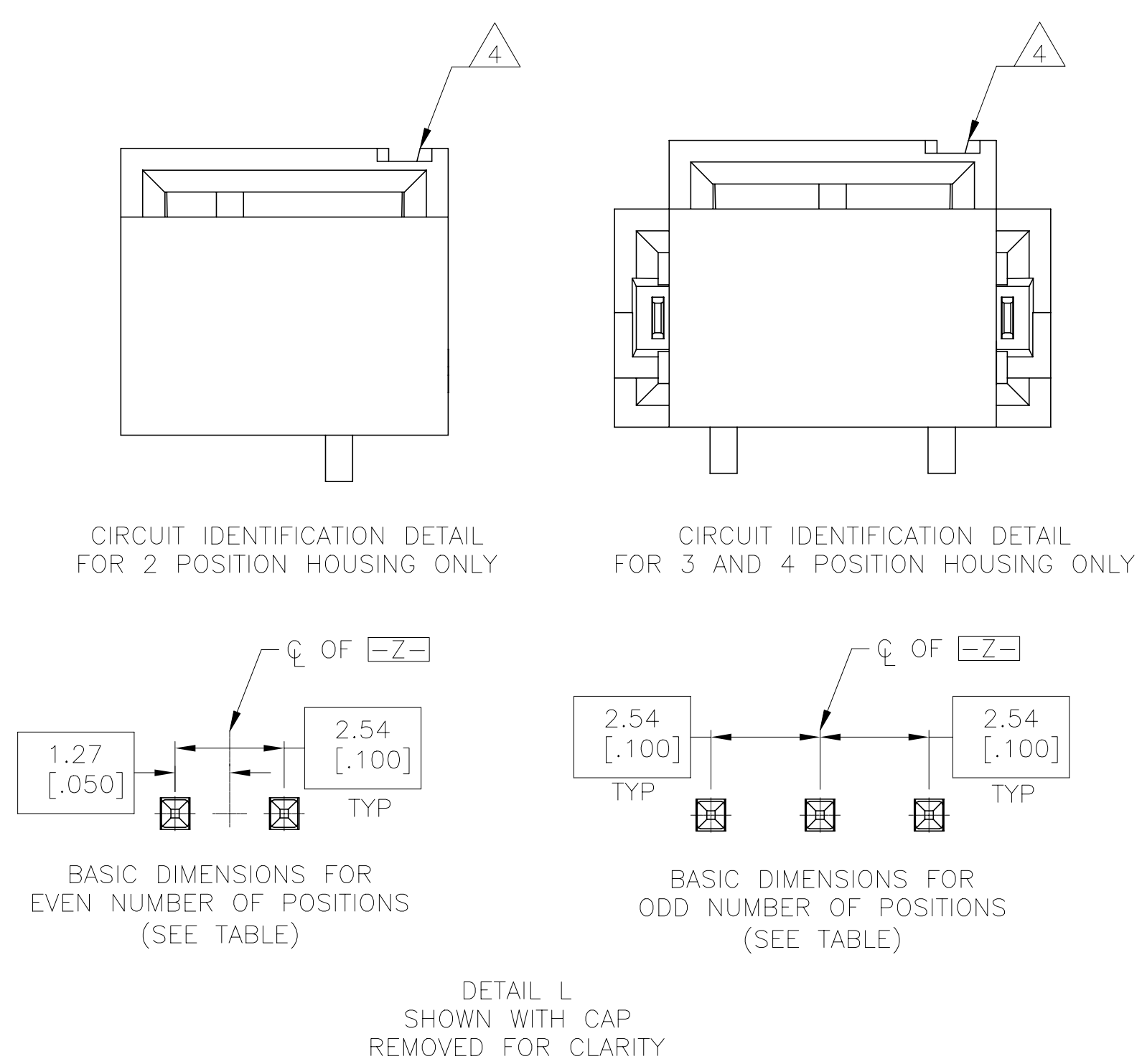
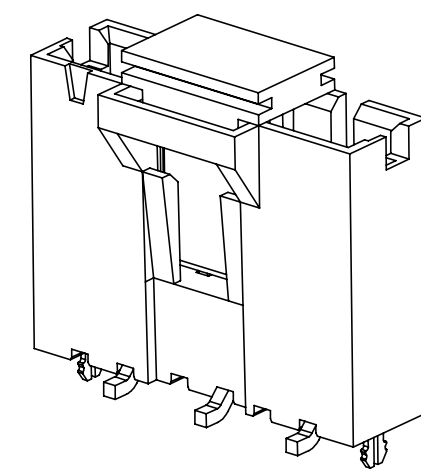
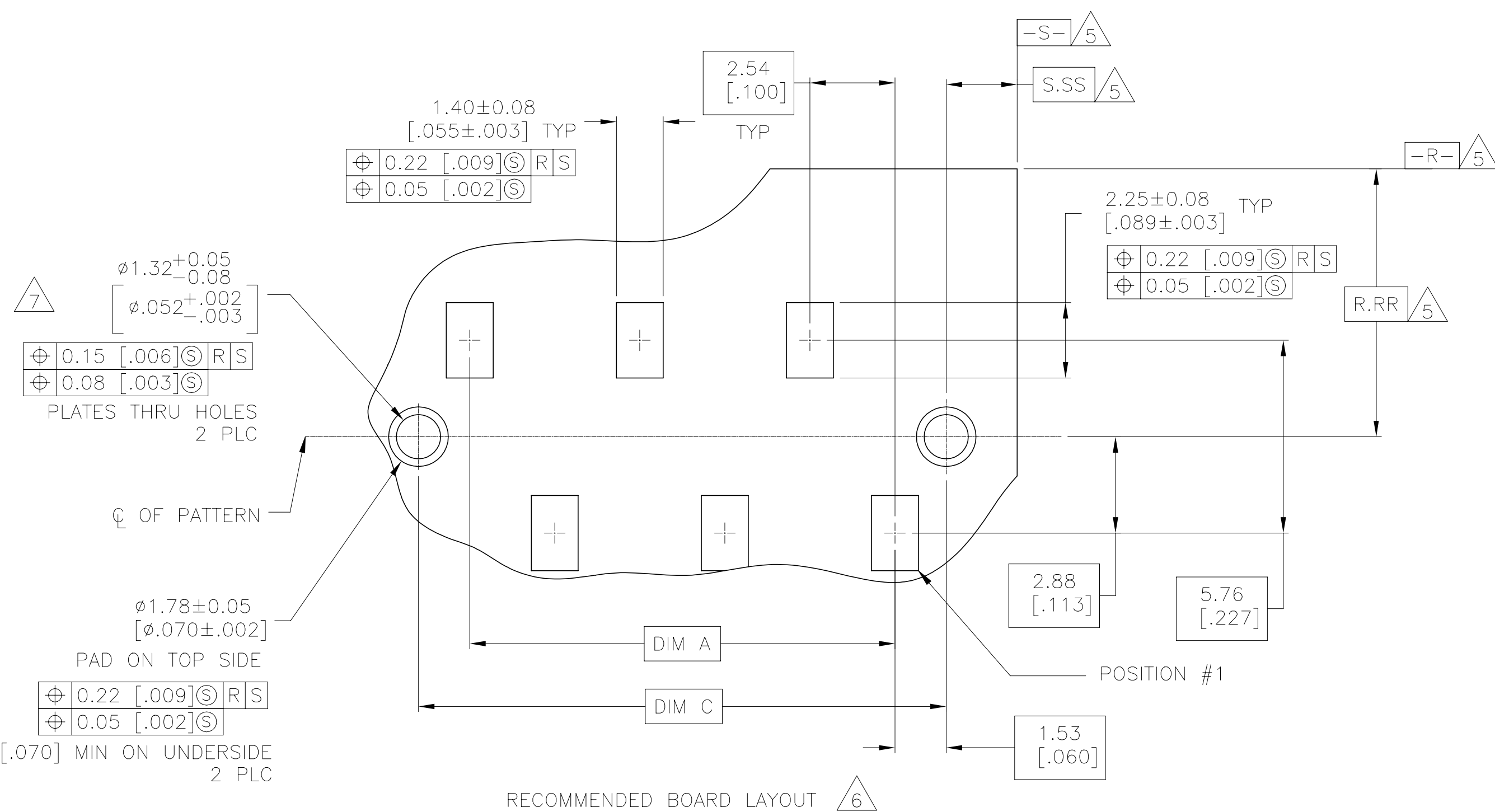
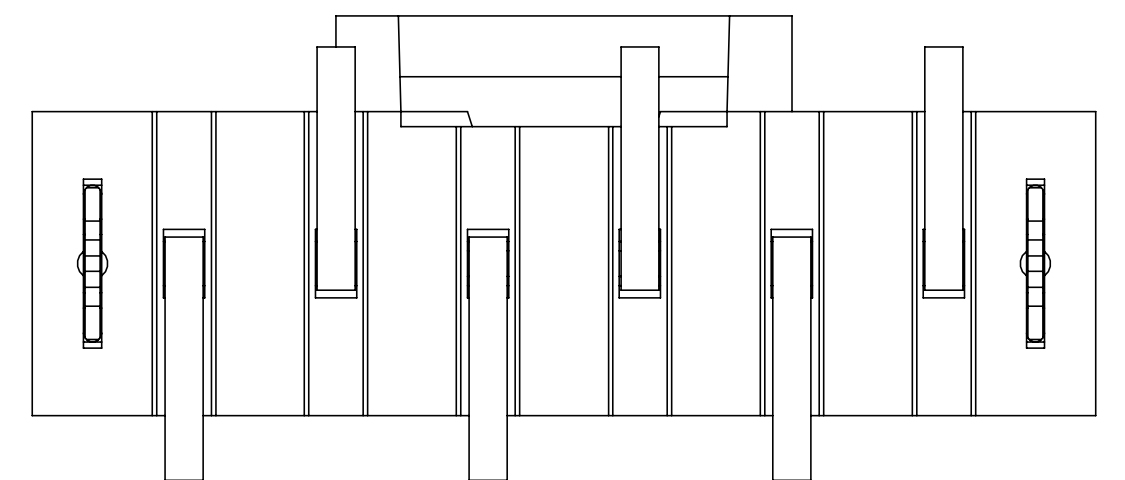
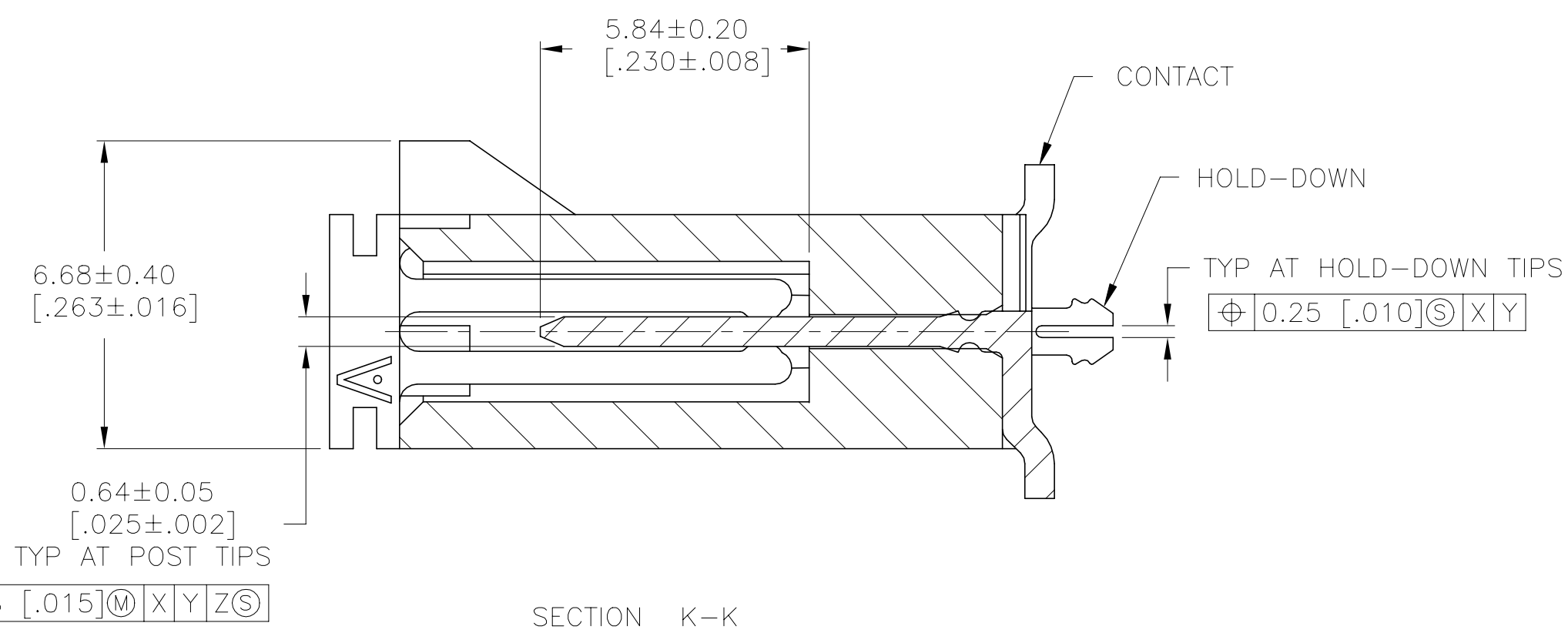
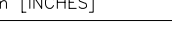




1. PACKAGE: TPE AND REEL PER EIA-481 SPECIFICATIONS.
SEE TABLE FOR TAPE WIDTHS
2. MATERIAL: HOUSING AND PICK & PLACE CAP: HIGH TEMPERATURE LCP, COLOR - BLACK, CONTACTS: BRASS,
HOLD-DOWNS: BERYLLIUM COPPER
3. FINISH: CONTACTS: 0.000381 [0.000015] GOLD IN CONTACT AREA,
0.00254[0.0001] MATTE TIN-LEAD ON SOLDER TAIL
ALL OVER 0.00127[.00005] NICKEL
HOLD-DOWNS: 0.00381[.00015] MATTE TIN-LEAD
OVER 0.00127[.00005] NICKEL
4. CIRCUIT POSITION #1 IDENTIFICATION MARK
5. DATUMS AND BASIC DIMENSIONS ARE ESTABLISHED BY CUSTOMER
6. RECOMMENDED PC BOARD THICKNESS OF 1.57[.062]
7. USE 1.510 $\pm$ 0.025[.0595 $\pm$ 0.010] DRILLED HOLE (#53 DRILL),
FINISH TO BE TIN-LEAD OVER 0.02[.0008] MIN COPPER
8. FINISH: CONTACTS: 0.000381 [0.000015] GOLD IN CONTACT AREA,
0.00254[0.0001] MATTE TIN ON SOLDER TAIL
ALL OVER 0.00127[.00005] NICKEL
HOLD-DOWNS: 0.00381[.00015] MATTE TIN
OVER 0.00127[.00005] NICKEL
9. 0.25 [0.010] RECESS PERMISSIBLE IN THIS AREA FOR MOLD SHUT OFF



SCALE 5:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN 260CT99 J. MOSER ORK 260CT99		 TE Connectivity Ltd.	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 [0.005] 3 PLC ± - 4 PLC ± - ANGLES ± -		NAME AMPMODU MTE SURFACE MOUNT. VERTICAL HEADER ASSEMBLY	
		PRODUCT SPEC 108-25034-2 APPLICATION SPEC 114-25026		SIZE A1	
MATERIAL 		FINISH SEE TABLE		DRAWING NO 00779	
		WEIGHT -		RESTRICTED TO -	
		CUSTOMER DRAWING		SCALE 8:1	
				SHEET 1 of 2	
				REV G	

