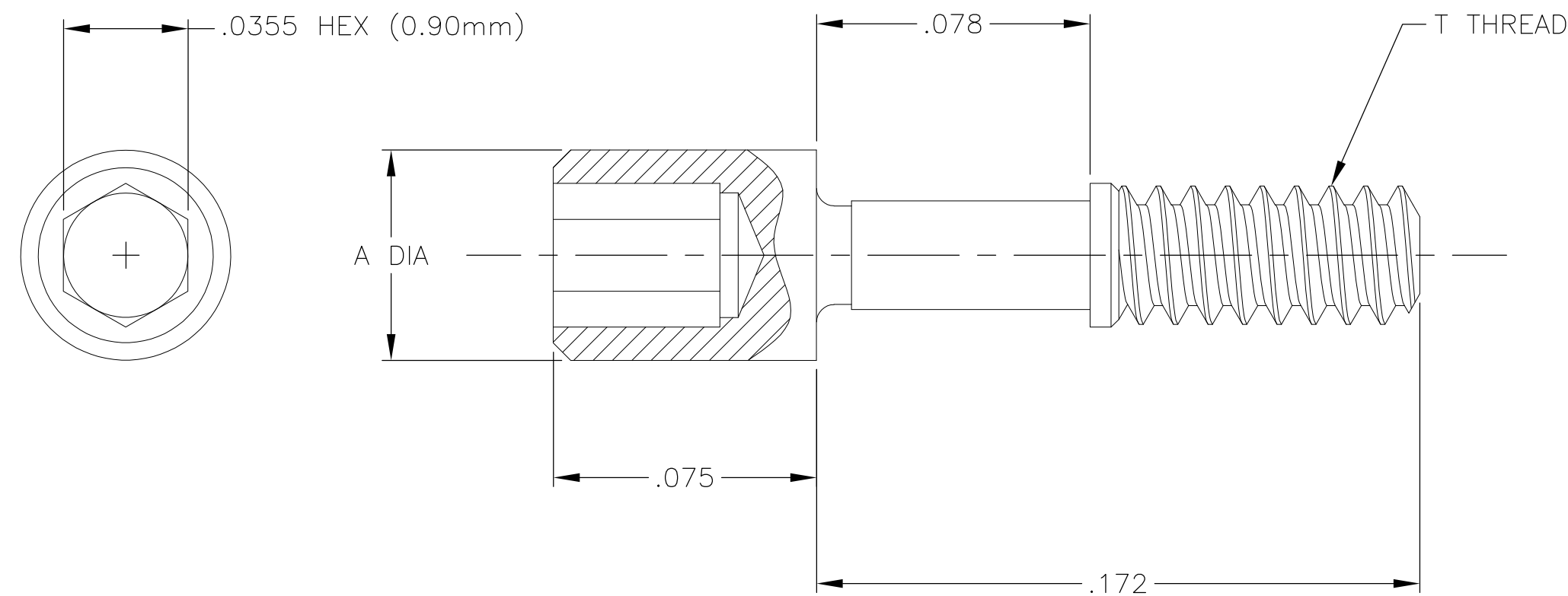
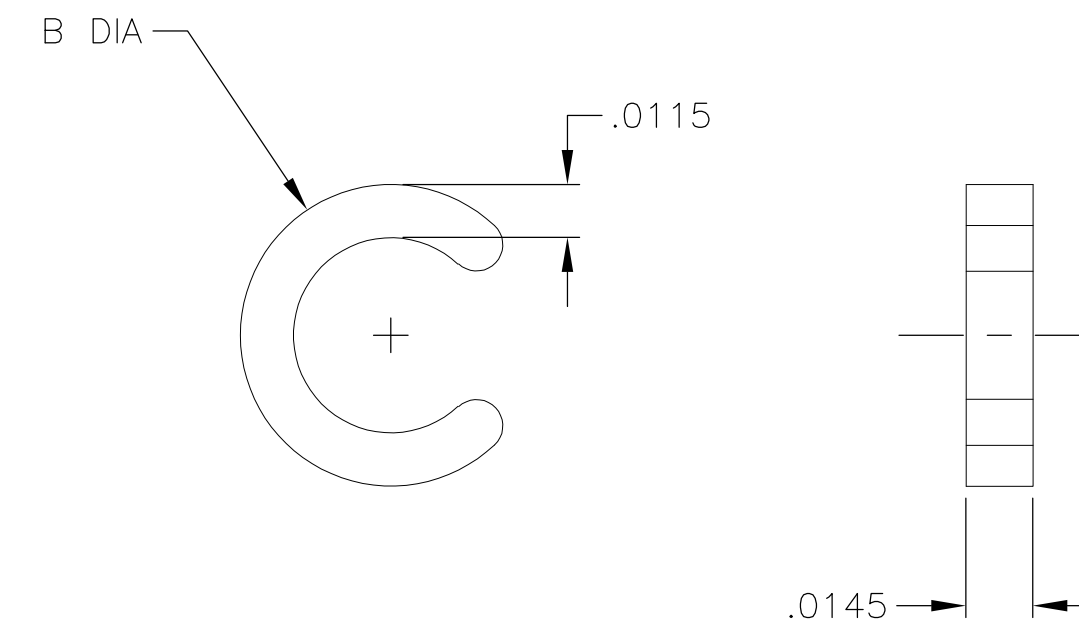


SIZE	A DIA	B DIA	T THREAD	JACKSCREW P/N	RET RING P/N
1.0mm	ø.060	ø.0655	1.00UNM (0.25mm PITCH)	1589283-3	1589284-1
1.2mm	ø.065	ø.0735	1.20UNM (0.25mm PITCH)	1589283-4	1589284-2



STANDARD JACKSCREW 



STANDARD RETAINING RING $\triangle_2 \triangle_3$

- 1 JACKSCREW MATERIAL: 303 STAINLESS STEEL PER ASTM A581, CONDITION A, PASSIVATE PER SAE-AMS-2700, TYPE 2, DRY FILM LUBE PER DOD-L-85645 TYPE I
- 2 RETAINING RING MATERIAL: 17-4 STAINLESS STEEL PER ASTM A564, CONDITION A, PASSIVATE PER SAE-AMS-2700, TYPE 2
- 3 DIMENSIONS FOR RETAINING RING ARE PRIOR TO INSTALLATION ONTO THE JACKSCREW. RETAINING RING MUST BE CRIMPED AROUND THE SHAFT OF THE SCREW TO PROPERLY CAPTIVATE THE SCREW ONTO DUALOBE PLUG CONNECTORS.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M STORY CHK —		17 DEC 10		 Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M STORY PRODUCT SPEC —		NAME	
		0 PLC ± — 1 PLC ± — 2 PLC ± .01 3 PLC ± .005 4 PLC ± .0020 ANGLES ± 1°		APPLICATION SPEC —		STANDARD NANONICS JACKSCREW AND RETAINING RING, 1.0mm AND 1.2mm SIZES —	
MATERIAL SEE NOTES		FINISH SEE NOTES		WEIGHT —		SIZE A2 CAGE CODE 0PJN9 DRAWING NO C-303-0076 RESTRICTED TO —	
CUSTOMER DRAWING						SCALE 24:1 SHEET 1 of 1 REV F	