

TABLE 2		
No. OF POS	"C"	"D"
-016	.838 [21.27]	.788 [20.00]
-032	1.625 [41.28]	1.575 [40.01]
-048	2.413 [61.28]	2.363 [60.01]
-064	3.200 [81.28]	3.150 [80.01]
-080	3.988 [101.28]	3.938 [100.01]

ASO ONLY (APPLICATION SPECIFIC ORDER)

TABLE 1	
No OF POSITIONS	COPLANARITY (INCLUDES GND PLANE)
-016 THRU -032	.004[0.10]
-048, -064, -080	.006[0.15]

QSS-XXX-XX-XXX-D-DP-XXX-X-XX

No OF POSITIONS

-016, -032, -048,
* -064, *-080
(PER ROW)

* SEE NOTES 11 & 13

LEAD STYLE

-01: .1430[3.632]

PLATING SPECIFICATION

(SEE NOTES 7 & 9)

-F: 3μ" FLASH SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL (USE C-126-21-F & T-1G2-01-F) (SEE NOTE 7)

-L: 10μ" LIGHT SELECTIVE GOLD, IN CONTACT AREA, MATTE TIN ON TAIL (USE C-126-21-L & T-1G2-01-L)

-H: 30μ" HEAVY GOLD IN CONTACT AREA, 3μ" GOLD ON TAIL (USE C-126-21-H & T-1G2-01-G)

-STL: 30μ" HEAVY SELECTIVE GOLD IN CONTACT AREA, TIN LEAD ON TAIL (USE C-126-21-STL & T-1G2-01-STL)

-FTL: 3μ" FLASH SELECTIVE GOLD IN CONTACT AREA, TIN LEAD ON TAIL (USE C-126-21-FTL & T-1G2-01-FTL)

PACKAGING

BLANK: TRAY (SEE NOTES 14 & 15)
-TR: TAPE & REEL (SEE NOTES 15 & 16)
-FR: FULL REEL QTY TAPE & REEL (SEE NOTES 15 & 16)
(-XR FOR 48 POS MAX)
(32 POS MAX FOR -GP OPTION)

PICK AND PLACE OPTION

-K: POLYIMIDE FILM PAD (USE K-DOT-.325-.450-.005) (SEE FIG 3, SHT 2)

OPTION

-A: ALIGNMENT PINS (USE QSS-25-01-D-XX-A) (NOT AVAILABLE WITH -LC)
-LC: LOCKING CLIPS (SEE NOTE 12) (USE LC-08-TM-01) (SEE FIG 2, SHT 2) (NOT AVAILABLE WITH -A)
-GP: GUIDE POSTS (SEE FIG 4, SHT 3) (USE QSS-25-01-D-XX-X-GP) (NOT AVAILABLE WITH -LS2)
-LS2: LOCKING SCREW (SEE FIG 5, SHT 3) (USE QSS-25-01-D-XX-LS2) (NOT AVAILABLE WITH -GP) (FOR MATING WITH QTS-...-RA..LS2)

ROW SPECIFICATION

-D: DOUBLE (USE QSS-25-XX-D-XX)

No OF BANKS

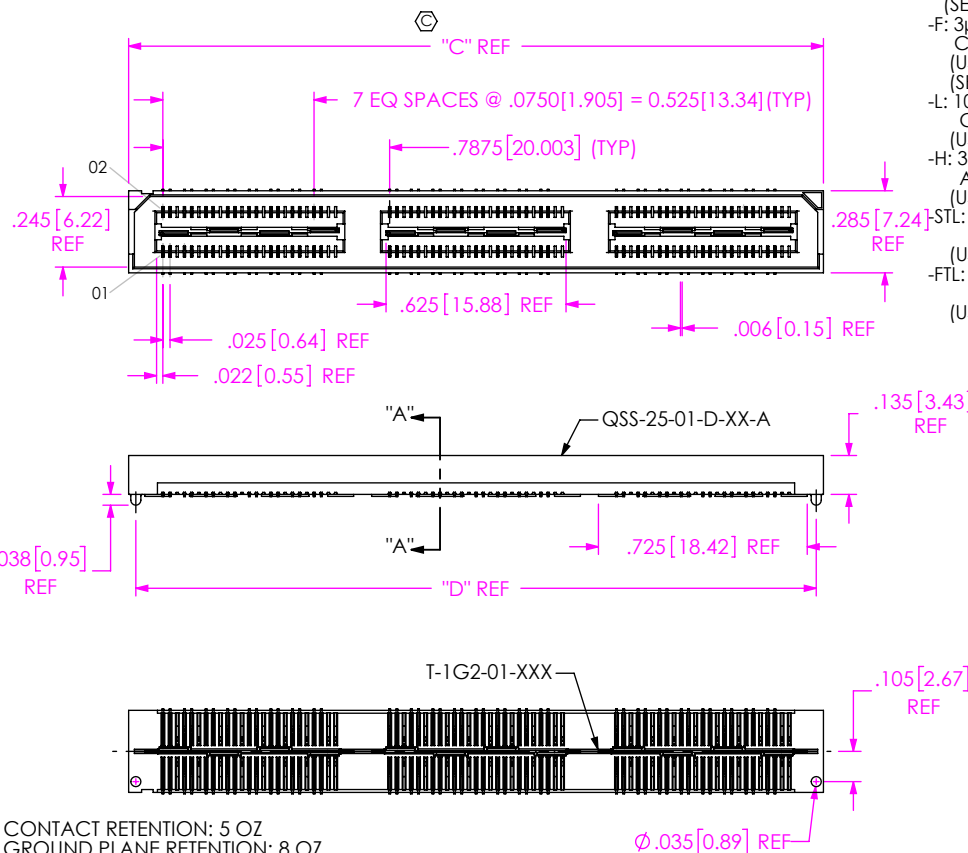
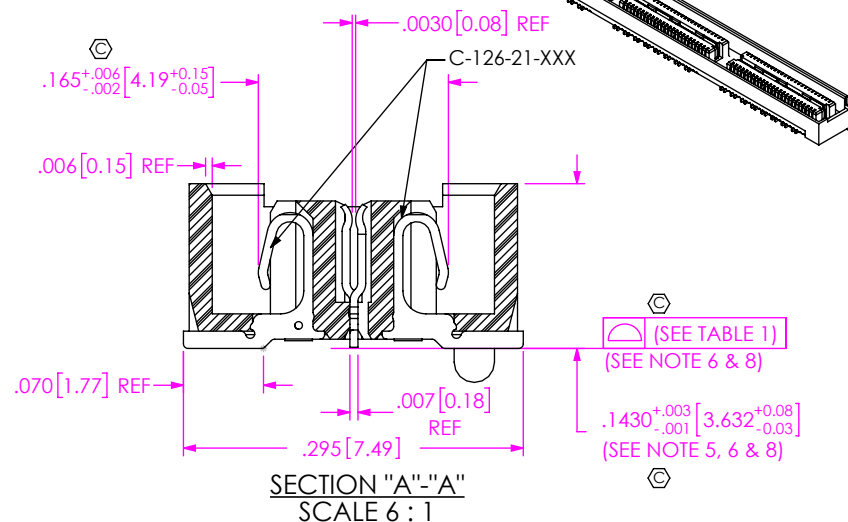


FIG 1

-A: ALIGNMENT PIN OPTION (QSS-048-01-XXX-D-DP-A SHOWN)

NOTES:

1. MINIMUM CONTACT RETENTION: 5 OZ
2. MINIMUM GROUND PLANE RETENTION: 8 OZ
3. Ⓢ REPRESENTS A CRITICAL DIMENSION.
4. PARTS ARE MOLD TO POSITION.
5. MAX VARIANCE: .002[0.05].
6. DIMENSION APPLIES TO CONTACTS AND GROUND PLANES, INDEPENDENT OF EACH OTHER.
7. -L PLATING CAN BE SUBSTITUTED FOR -F PLATING.
8. GROUND PLANE PRESS HEIGHT MUST BE .003[.08] LESS THAN THE MAXIMUM HEIGHT OR .001[0.03] GREATER THAN THE MINIMUM HEIGHT OF THE SIGNAL PIN.
9. MAY SUBSTITUTE C-126-01-XXX FOR C-126-21-XXX.
10. NOTE DELETED.
11. FOR -064 AND -080 POSITIONS USE C-269-11-XXX. DO NOT SUB C-126-01-XXX
12. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
13. AVAILABLE FOR EXISTING CUSTOMERS ONLY.
14. TRAYS ARE STANDARD PACKAGING.
15. ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM.
16. ATTACH LABEL -4x2 TO EACH REEL.



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES
.XX: ±.01[.3]
.XXX: ±.005[.13]
.XXXX: ±.0020[.05]

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MATERIAL: DO NOT SCALE DRAWING

SHEET SCALE: 1.5:1

INSULATOR: LCP, UL94V-0; COLOR: BLACK
CONTACT: PHOS BRONZE
GROUND PLANE: PHOS BRONZE

DESCRIPTION:

.635mm DIFFERENTIAL PAIRS HS SOCKET ASSEMBLY

DWG. NO.

QSS-XXX-XX-XXX-D-DP-XXX-X-XX

BY: KEVIN B

07/10/2000

SHEET 1 OF 3

F:\DWG\MISC\MKTG\QSS-XXX-XX-XXX-D-DP-XXX-X-XX-MKT.SLDRW

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

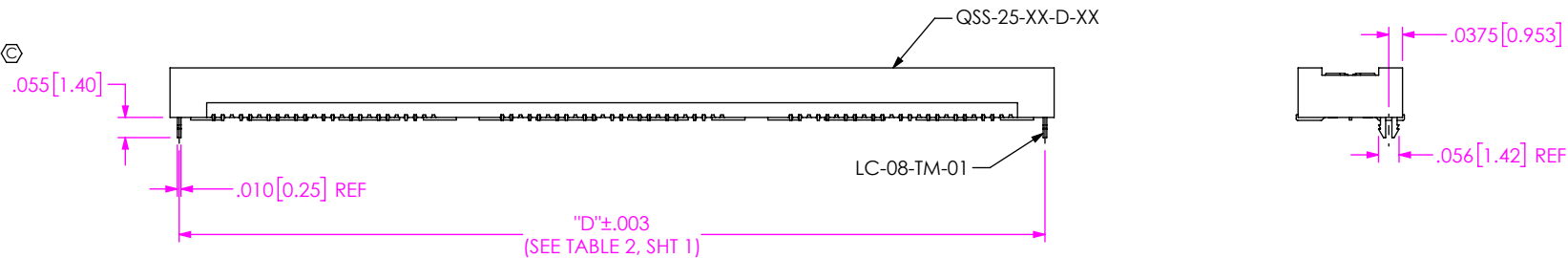


FIG 2
-LC: LOCKING CLIP OPTION
(QSS-048-01-XXX-D-DP-LC SHOWN)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

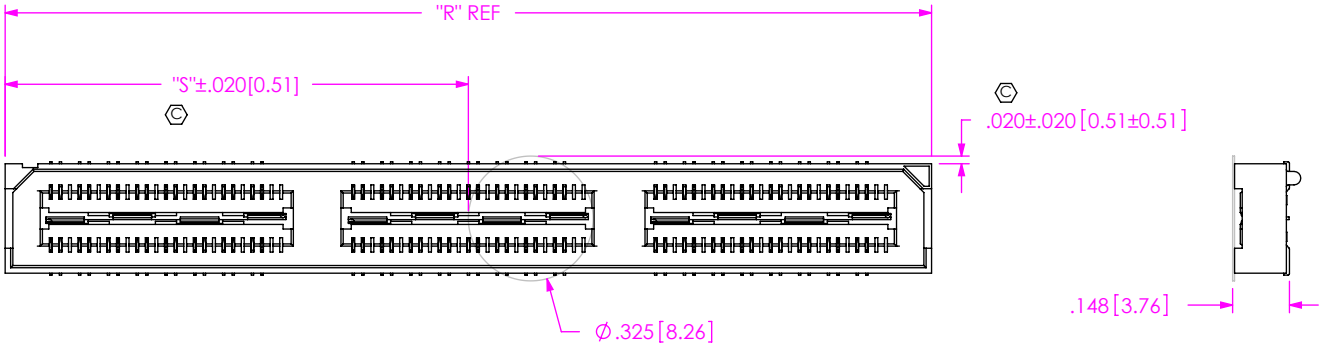


FIG 3
-K: POLYIMIDE FILM PAD
(USE K-DOT-.325-.450-.005)

TABLE 3						
No OF POS	"R"			"S"		
	-LC, -A	-GP	-LS2	-LC, -A	-GP	-LS2
-016	.838 [21.27]	1.217 [30.90]	1.338 [33.97]	.256 [6.51]	.446 [11.32]	.506 [12.86]
-032	1.625 [41.28]	2.004 [50.90]	2.125 [53.98]	.650 [16.51]	.840 [21.32]	.900 [22.86]
-048	2.413 [61.28]	2.792 [70.90]	2.913 [73.98]	1.044 [26.51]	1.233 [31.32]	1.294 [32.86]
-064	3.200 [81.28]	3.579 [90.91]	3.700 [93.98]	1.438 [36.51]	1.627 [41.33]	1.688 [42.86]
-080	3.988 [101.28]	4.367 [110.91]	4.488 [113.98]	1.831 [46.51]	2.021 [51.33]	2.081 [52.86]

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DO NOT SCALE DRAWING

SHEET SCALE: 2:1

DESCRIPTION:
.635mm DIFFERENTIAL PAIRS HS SOCKET ASSEMBLY

DWG. NO.
QSS-XXX-XX-XXX-D-DP-XXX-X-XX

BY: KEVIN B 07/10/2000 SHEET 2 OF 3

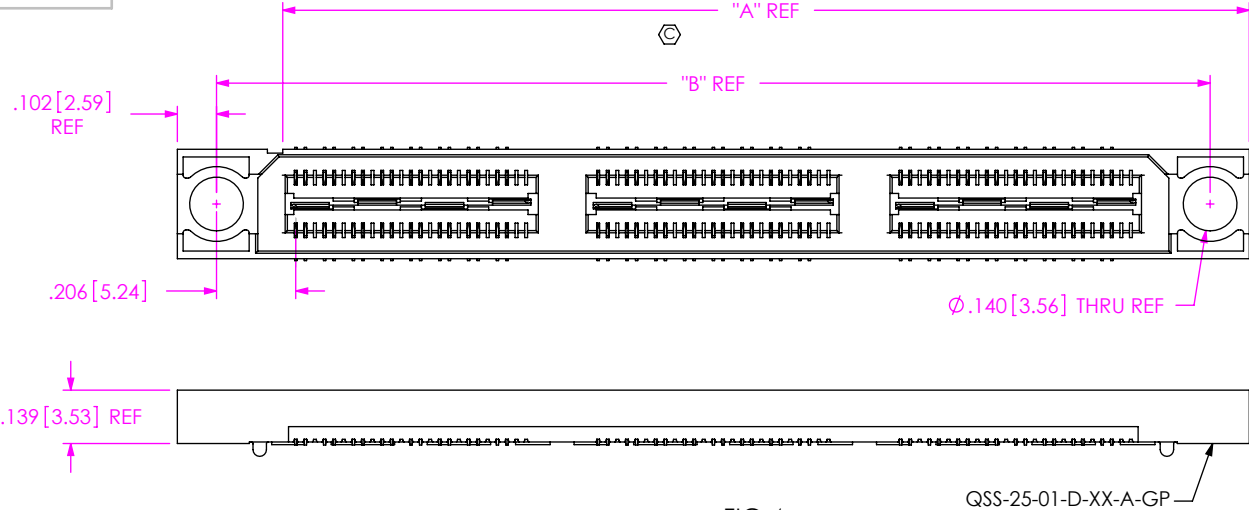


FIG 4
-GP: GUIDE POST OPTION
(QSS-048-01-XXX-D-DP-GP SHOWN)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
(32 POS MAX FOR TAPE & REEL OFFERING)

TABLE 4		
POSITIONS	"A"	"B"
-016	1.217[30.90]	1.013[25.72]
-032	2.004[50.90]	1.800[45.72]
-048	2.792[70.90]	2.588[65.72]
-064	3.580[90.91]	3.375[85.73]
-080	4.367[110.9]	4.163[105.73]

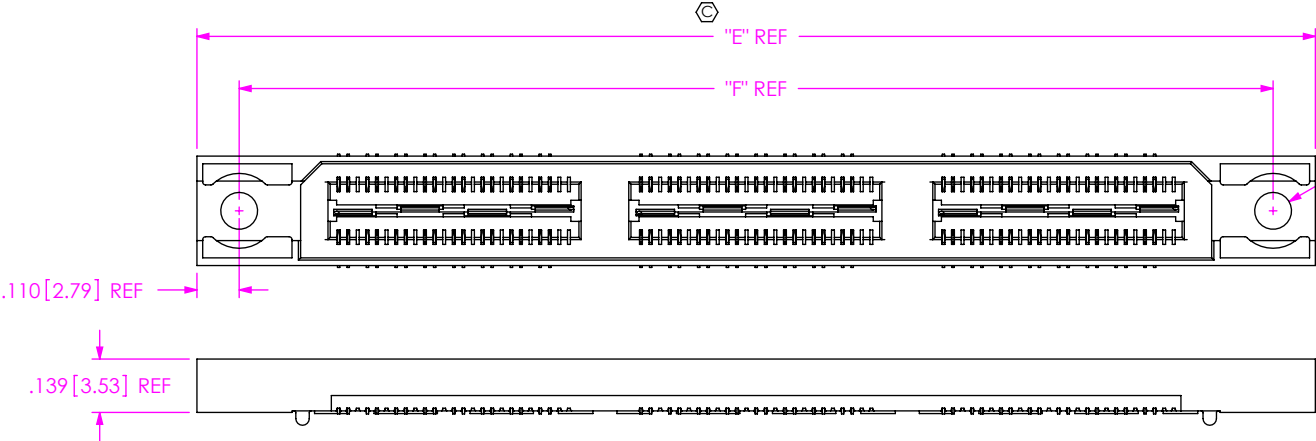


FIG 5
-LS2: LOCKING SCREW OPTION
(QSS-048-01-XXX-D-DP-LS2 SHOWN)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
(NOT AVAILABLE WITH -GP OPTION)

Ø.096[2.44] REF
(CLEARANCE HOLE FOR USE WITH 2-56 SCREW)

TABLE 5		
POS	"E"	"F"
-016	1.338 [33.97]	1.118 [28.38]
-032	2.125 [53.98]	1.905 [48.39]
-048	2.913 [73.98]	2.693 [68.39]
-064	3.700 [93.98]	3.480 [88.39]
-080	4.488 [113.98]	4.268 [108.39]

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