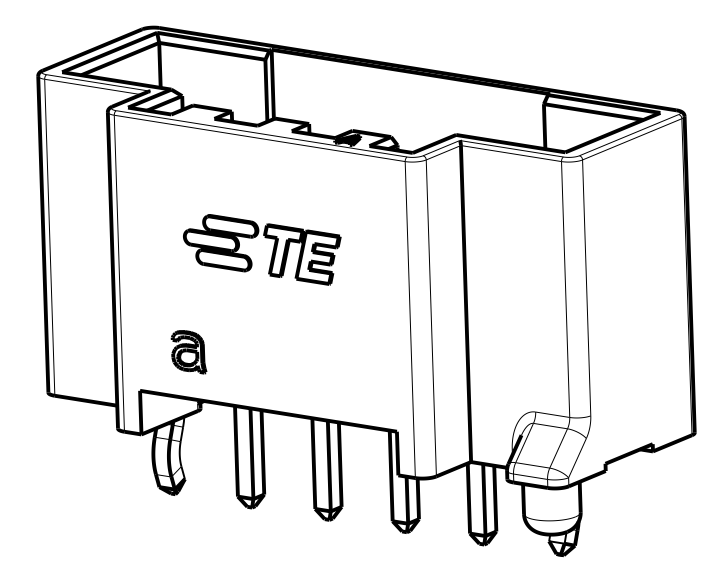
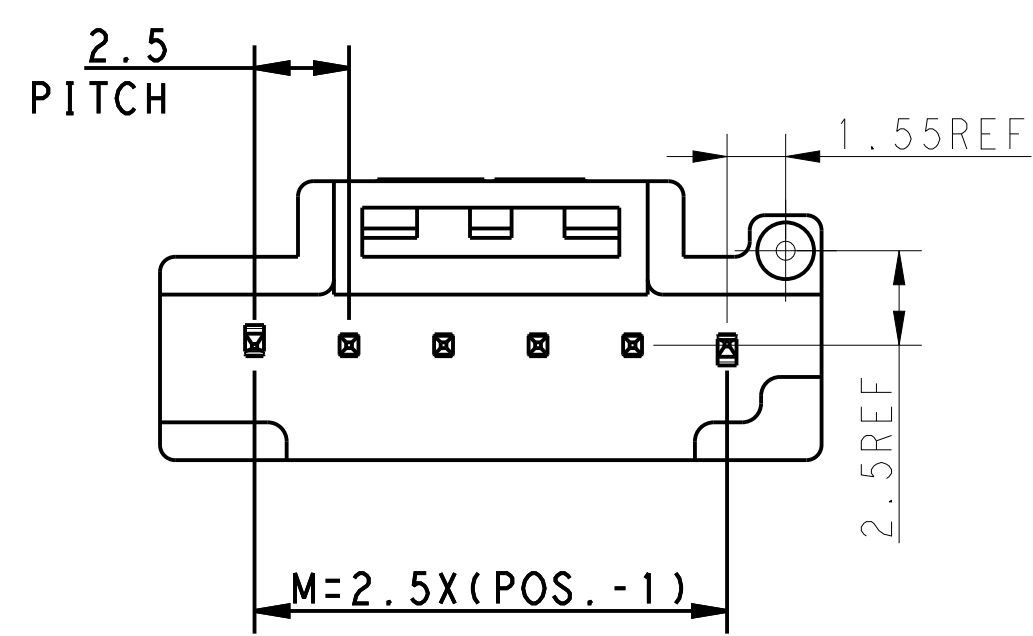
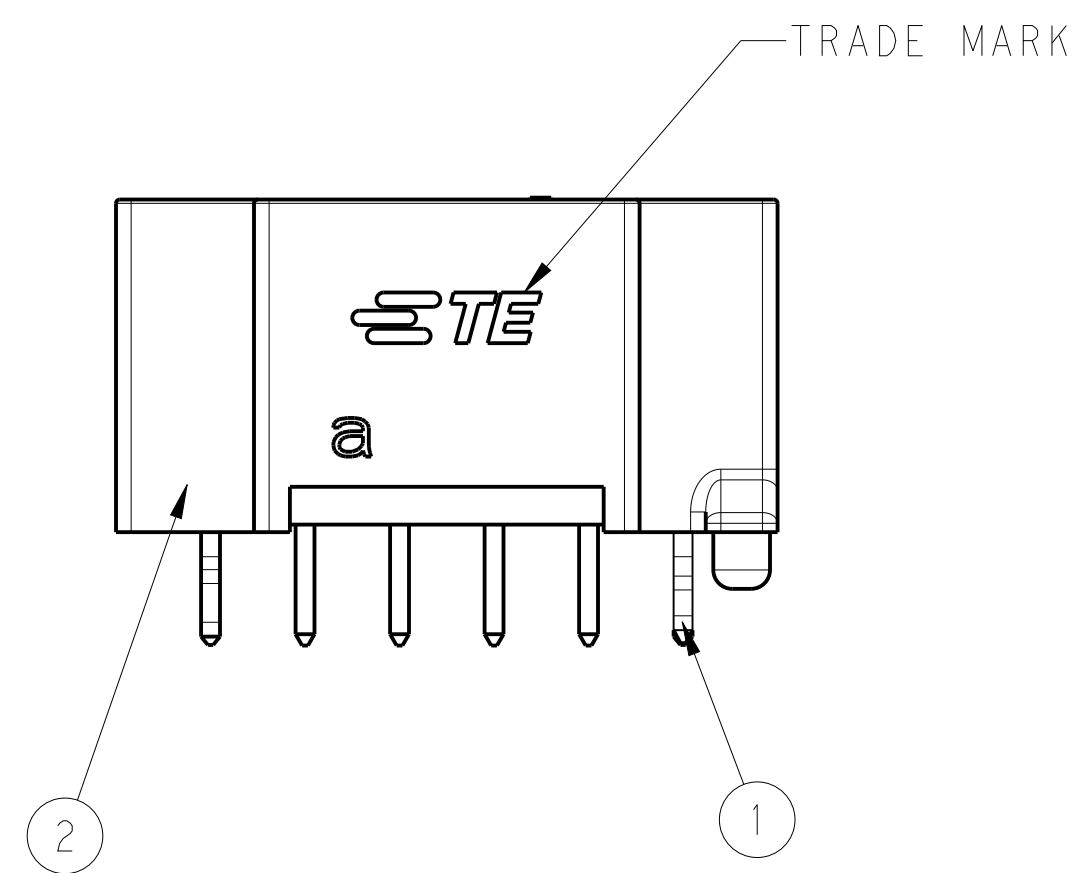
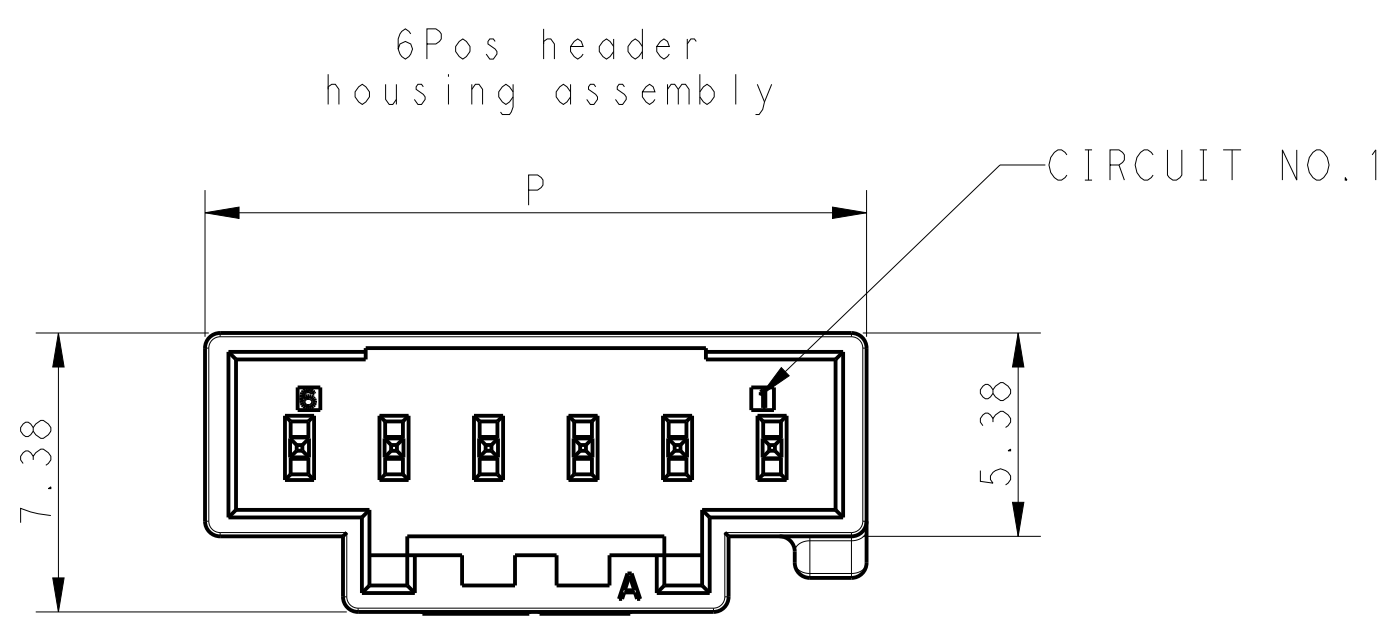


D

C

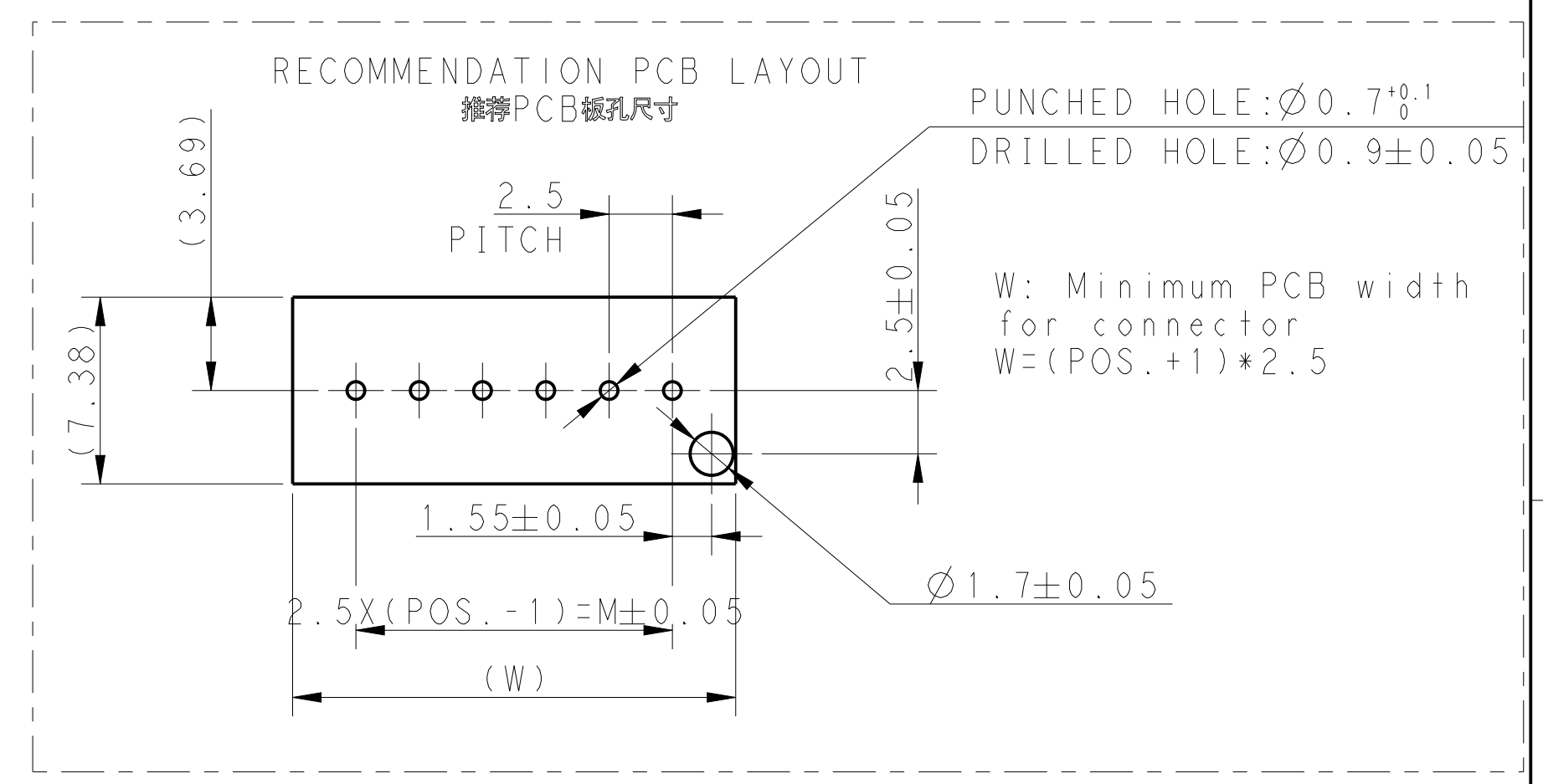
B

A



- NOTES:
- 1.GENERAL TOLERANCE: ± 0.3
 - 2.MATERIAL SEE TABLE 1
 - 3.MATING CONN. P/N:SEE TABLE(SHEET 3)

TABLE 1		
①	POST CONTACT	COPPER ALLOY, TIN PLATING
②	HEADER HOUSING	THERMO PLASTIC UL94 V-0
NO.	PART NAME	MATERIAL



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN HJ.Z 28MAY2013	TE Connectivity		
DIMENSIONS: mm		CHK HJ.Z 28MAY2013			
TOLERANCES UNLESS OTHERWISE SPECIFIED		APVD YH.M 28MAY2013	NAME		
0 PLC ± 0.3		PRODUCT SPEC 108-106077	HEADER ASSY, PITCH 2.5 WITH BOSS D1.5		
1 PLC ± 0.3		APPLICATION SPEC -	NEXT GENERATION		
2 PLC ± 0.3		WEIGHT -	GRACE INERTIA CONNECTOR		
3 PLC ± 0.001		SIZE A2	CAGE CODE -		
4 PLC ± 0.0001		SCALE /	DRAWING NO. 1971800		
ANGLES $\pm$		SHEET 1 OF 3	REV C		
FINISH -		Customer Drawing			

D

C

B

A

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LOC	DIST	REVISIONS				
P	LTR	DESCRIPTION	DATE	DWN	APVD	
-	-	SEE SHEET 1	-	-	-	

D

D

C

C

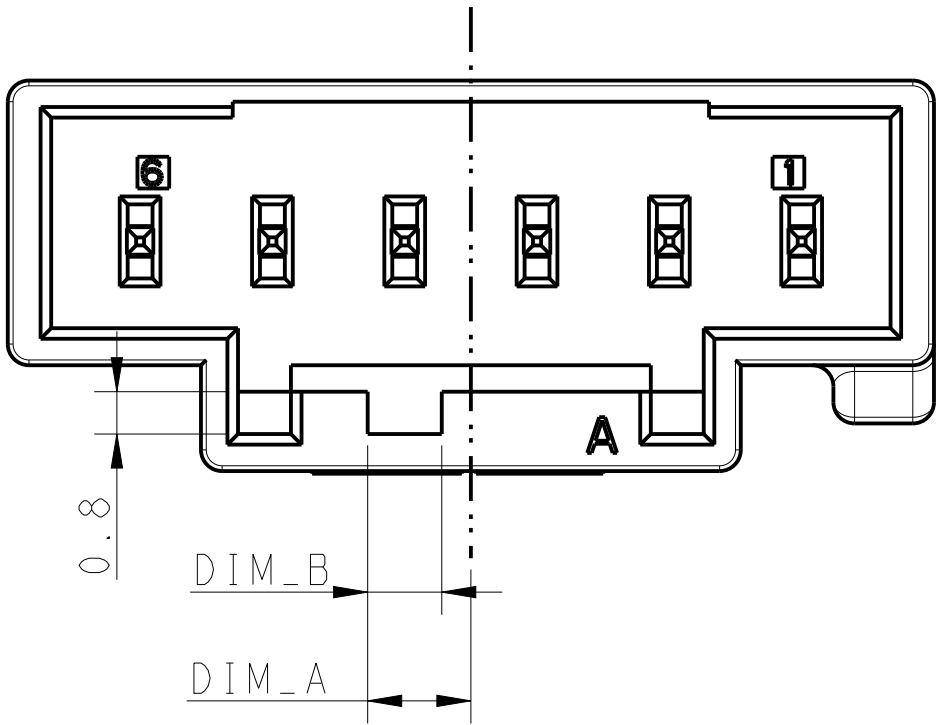
B

B

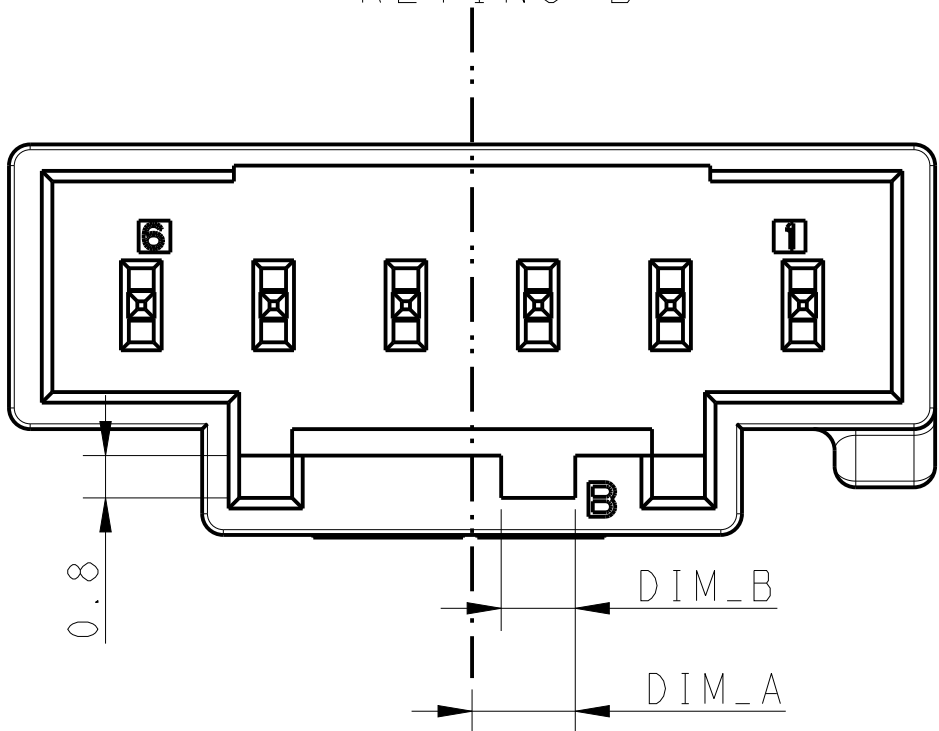
A

A

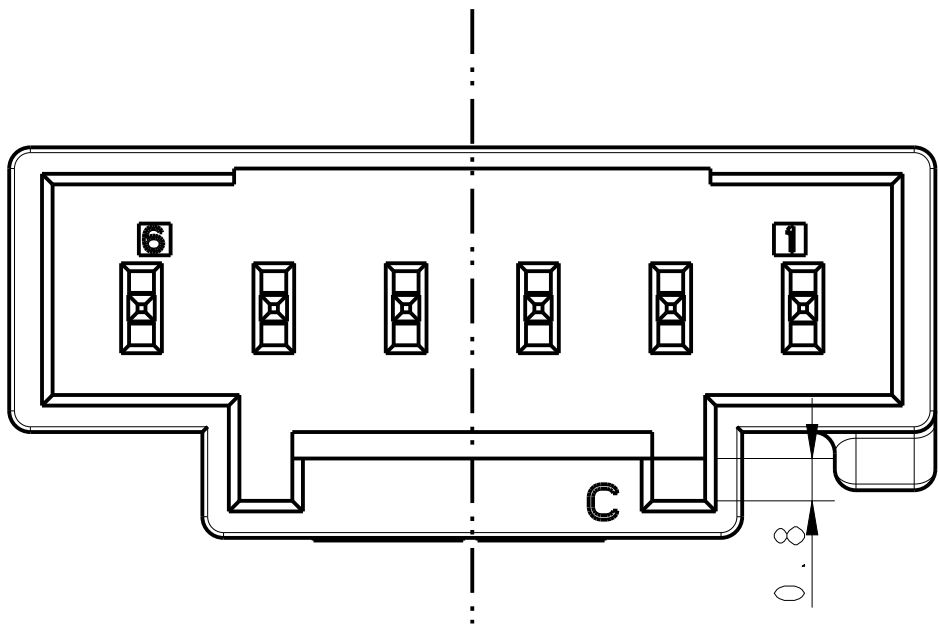
KEYING - A



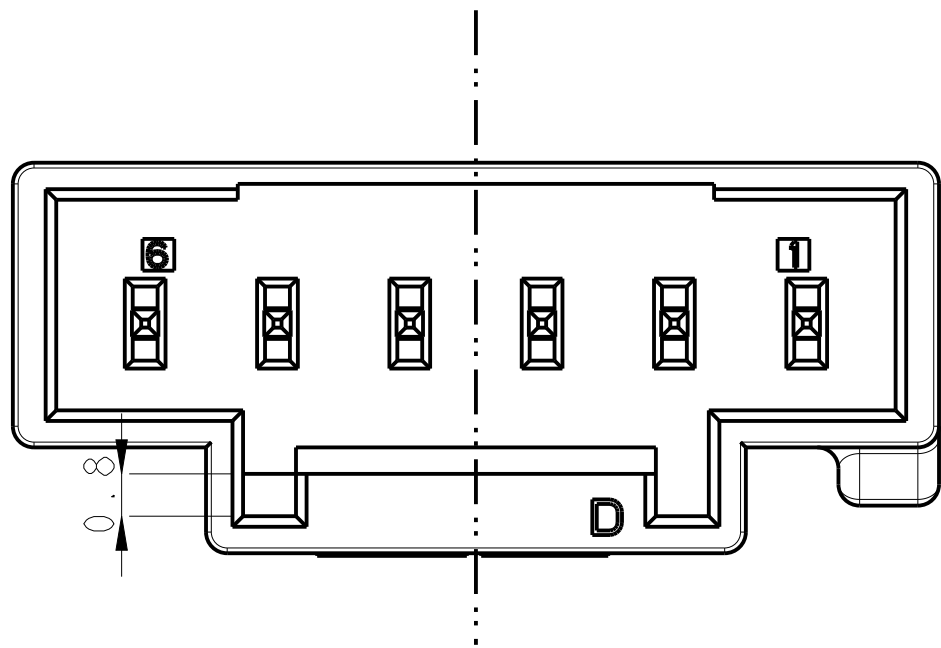
KEYING - B



KEYING - C



KEYING - D



DIMENSION MATRIX FOR KEYING

1.4	2.4	8P
1.4	2.4	7P
1.4	1.95	6P
1.4	1.95	5P
1.4	1.6	4P
1.4	1.3	3P
1.25	1.05	2P
DIM_B	DIM_A	POS.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ± 0.3

1 PLC ± 0.3

2 PLC ± 0.001

3 PLC ± 0.001

4 PLC ± 0.0001

ANGLES ± -

FINISH

DWN HJ.Z 28MAY2013

CHK HJ.Z 28MAY2013

APVD YH.M 28MAY2013

PRODUCT SPEC 108-106077

APPLICATION SPEC -

WEIGHT -

Customer Drawing

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

TE

TE Connectivity

HEADER ASSY, PITCH 2.5 WITH BOSS D1.5

NEXT GENERATION

GRACE INERTIA CONNETOR

A2

-

1971800

SCALE /

SHEET 2 OF 3

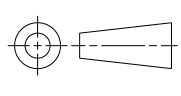
REV C

P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

8-1971793-4	22.5	17.5	8	YELLOW	D	8-1971800-4	HEADER HOUSING ASSEMBLY
				RED	C	8-1971800-3	
				BLUE	B	8-1971800-2	
				NATURAL	A	8-1971800-1	
7-1971793-4	20.0	15.0	7	YELLOW	D	7-1971800-4	
7-1971793-3				RED	C	7-1971800-3	
7-1971793-2				BLUE	B	7-1971800-2	
7-1971793-1				NATURAL	A	7-1971800-1	
6-1971793-4	17.5	12.5	6	YELLOW	D	6-1971800-4	
6-1971793-3				RED	C	6-1971800-3	
6-1971793-2				BLUE	B	6-1971800-2	
6-1971793-1				NATURAL	A	6-1971800-1	
5-1971793-4	15.0	10.0	5	YELLOW	D	5-1971800-4	
5-1971793-3				RED	C	5-1971800-3	
5-1971793-2				BLUE	B	5-1971800-2	
5-1971793-1				NATURAL	A	5-1971800-1	
4-1971793-4	12.5	7.5	4	YELLOW	D	4-1971800-4	
4-1971793-3				RED	C	4-1971800-3	
4-1971793-2				BLUE	B	4-1971800-2	
4-1971793-1				NATURAL	A	4-1971800-1	
3-1971793-4	10.0	5.0	3	YELLOW	D	3-1971800-4	
3-1971793-3				RED	C	3-1971800-3	
3-1971793-2				BLUE	B	3-1971800-2	
3-1971793-1				NATURAL	A	3-1971800-1	
2-1971793-4	7.5	2.5	2	YELLOW	D	2-1971800-4	
2-1971793-3				RED	C	2-1971800-3	
2-1971793-2				BLUE	B	2-1971800-2	
2-1971793-1				NATURAL	A	2-1971800-1	
MATING CONN P/N	P	M	P o s	COLOR	KEYING	PART NUMBER	DESCRIPTION

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
mm



TOLERANCES UNLESS OTHERWISE SPECIFIED

0 PLC ± 0.3

1 PLC ± 0.3

2 PLC ± 0.3

3 PLC ± 0.001

4 PLC ± 0.001

ANGLES ± -

FINISH

MATERIAL

-

DWN HJ.Z 28MAY2013

CHK HJ.Z 28MAY2013

APVD YH.M 28MAY2013

PRODUCT SPEC 108-106077

APPLICATION SPEC -

WEIGHT -

Customer Drawing

 TE Connectivity

NAME
HEADER ASSY, PITCH 2.5 WITH BOSS D1.5
NEXT GENERATION
GRACE INERTIA CONNETOR

SIZE A2

CAGE CODE -

DRAWING NO. © 1971800

RESTRICTED TO -

SCALE / SHEET 3 OF 3 REV C

1471-9 (3/11)