

DO NOT
SCALE FROM
THIS PRINT

NOTES:

1. \odot REPRESENTS A CRITICAL DIMENSION.
2. MINIMUM PUSHOUT FORCE: .5 LB.
3. COPLANARITY: .004[0.10] = POS 05 THRU 26
.006[0.15] = POS 27 THRU 50
4. TUBE ALL POSITIONS. PARTS TO BE TUBED WITH NOTCH GOING WITH ARROW.
5. PINS CAN BE ORIENTED IN ANY DIRECTION; BOTH ROWS MUST FACE SAME WAY.
6. SEE NOTCH FOR PROPER ORIENTATION.
7. MAXIMUM PIN HEIGHT VARIATION: .003[0.08]. FROM PIN TO PIN AND ROW TO ROW, MUST BE MEASURED BETWEEN ADJACENT PINS.
8. DUE TO HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
9. MEASUREMENT TO BE TAKEN AT BEND.
10. -TR OPTION ORDERS INVOLVING PARTIAL REEL QUANTITIES MAY BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM.
11. -FR OPTIONS WILL BE SHIPPED AT THE MAX QUANTITY PER REEL, BASED ON OPTIONS SELECTED.
12. LOAD VISION TRAYS WITH PIN #1 OPPOSITE STANDARD - AWAY FROM THE TERMINAL INDICATOR SIDE OF TRAY.

SFC-1XX-XX-XX-D-XX

NO OF POSITIONS

ALL POSITIONS AVAILABLE
-02 THRU -50

OPTIONS

(LEAVE BLANK FOR STANDARD AND USE SFM-XX-D)
 -A: ALIGNMENT PIN (USE SFM-XX-D-A) (SEE FIG 4, SHT 2)
 -LC: LOCKING CLIP (SEE FIG 6, SHT 3 & NOTE 8) (USE SFM-XX-D-LC)
 -TR: TAPE & REEL (SEE SHT 3) (SEE NOTE 10)
 -FR: FULL REEL QTY. TAPE & REEL (SEE NOTE 11)
 -K: POLYIMIDE FILM PAD (.005[0.13] THICKNESS) (SEE FIG 3, SHT 2) (USE K-DOT-.157-.250-.005)

LEAD STYLE

-T1: THROUGH HOLE (SEE FIG. 1, SHT. 1)
 -T2: SURFACE MOUNT (SEE FIG. 2, SHT. 2)

BODY SPECIFICATION

-D: DOUBLE ROW

PLATING SPECIFICATION

-F: 3 μ " FLASH SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
 -L: 10 μ " LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
 -FM: 3 μ " FLASH SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
 -LM: 10 μ " LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL

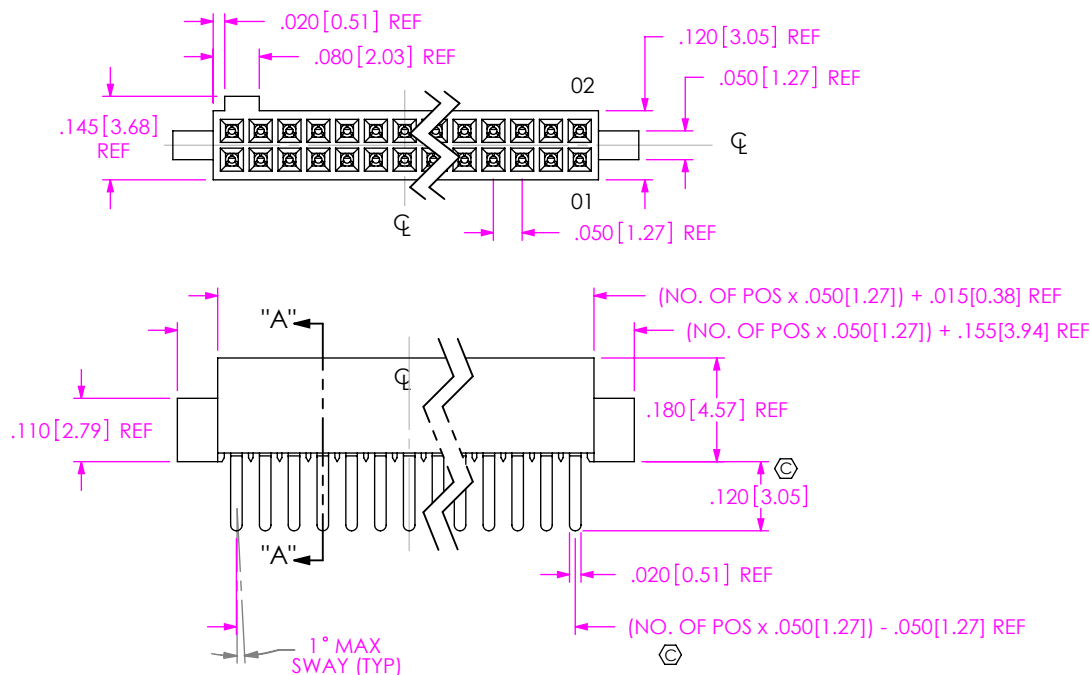
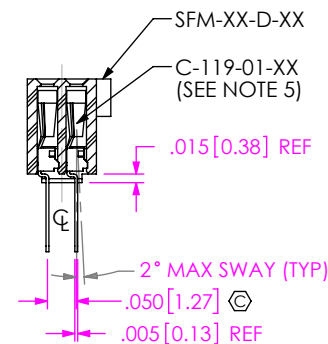


FIG 1
THROUGH HOLE/STRAIGHT MODIFIED



SECTION "A"-"A"

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES
 .XX: $\pm .01$ [.3] 2°
 .XXX: $\pm .005$ [.13]
 .XXXX: $\pm .0020$ [.051]

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MATERIAL: DO NOT SCALE DRAWING
 INSULATOR: LCP, COLOR: BLACK
 CONTACT: PHOSPHOR BRONZE

SHEET SCALE: 3:1

DESCRIPTION:
 .050 x .050 SOCKET STRIP DOUBLE ROW ASSEMBLY

DWG. NO.

SFC-1XX-XX-XX-D-XX

BY: BRATCHER 5/25/01

SHEET 1 OF 3

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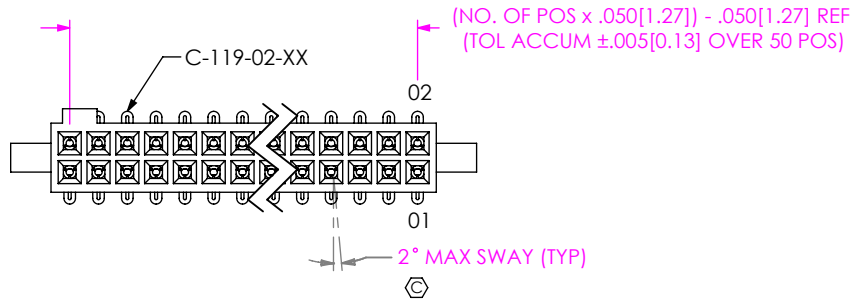
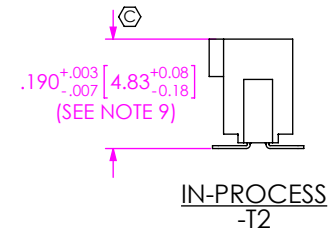
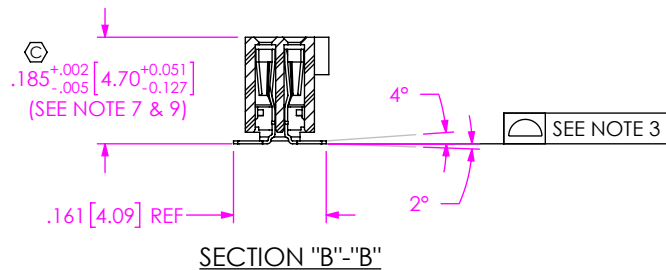


FIG 2
-T2: SURFACE MOUNT
(SAME AS FIG 1, DIFFERENT AS SHOWN)



FOR HAND FILL ONLY
NOTE: DIMENSION APPLIES PRIOR
TO RE-PRESS, SEE SECTION "B-B"
FOR FINISHED DIMENSION

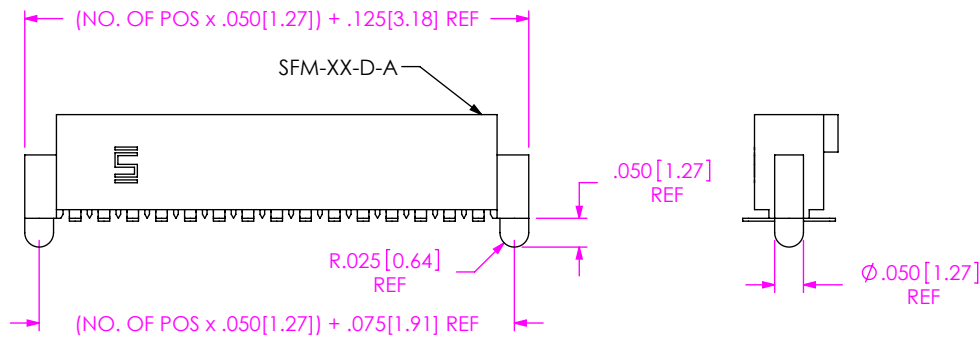


FIG 4
-A: ALIGNMENT PIN
(SAME AS FIG 2, DIFFERENT AS SHOWN)

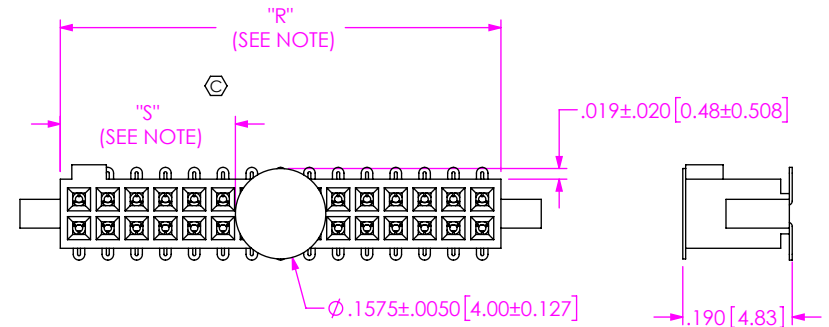


FIG 3
-K: POLYIMIDE FILM PAD
(SAME AS FIG 2, DIFFERENT AS SHOWN)
NOTE: "R" = USED MEASURED DIMENSION REF
"S" = {"R" - .1575[4.000]}/2±.020[0.51]

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SHEET SCALE: 3:1

DESCRIPTION:
.050 x .050 SOCKET STRIP DOUBLE ROW ASSEMBLY

DWG. NO.
SFC-1XX-XX-XX-D-XX

BY: BRATCHER 5/25/01 SHEET 2 OF 3

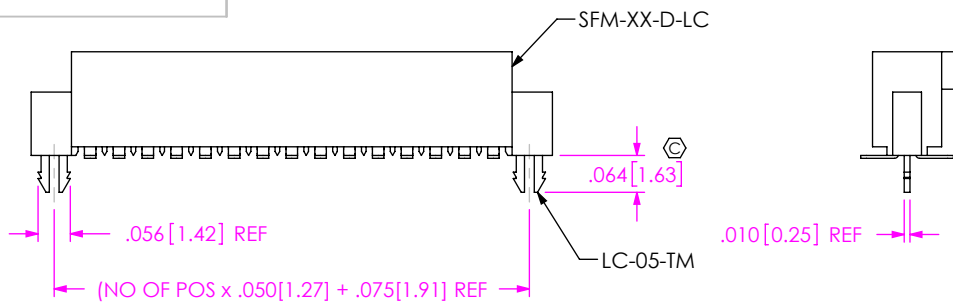
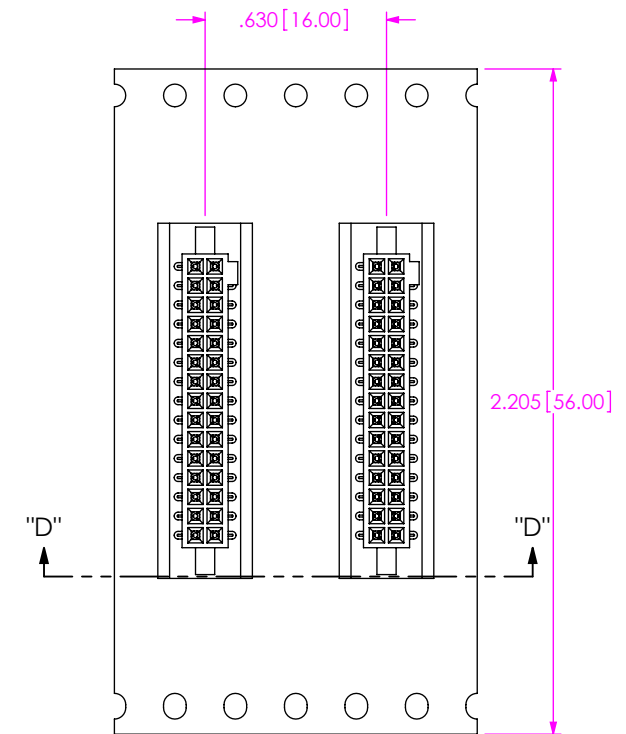
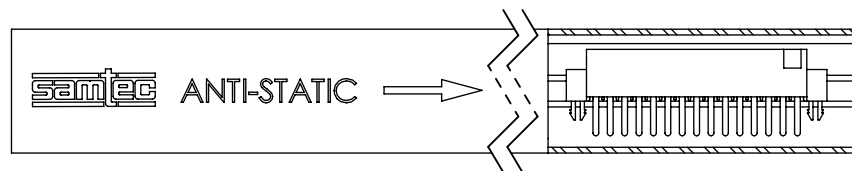
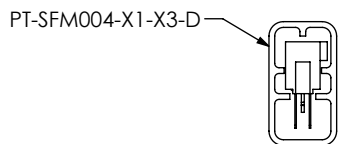
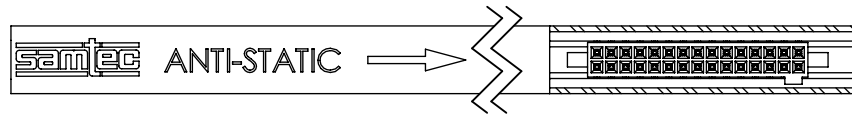
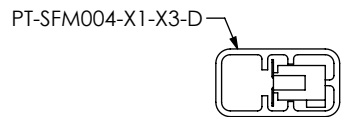
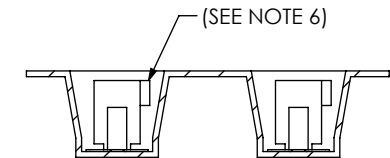


FIG 6
-LC: LOCKING CLIP
(SAME AS FIG 2, DIFFERENT AS SHOWN)



UNWINDING DIRECTION →



SECTION "D"-"D"
SCALE 2 : 1
PACKAGING VIEW
-TR: TAPE AND REEL

LEAD STYLE	PACKAGING TUBE	PLUG
-105-T2-X-D, -105-T2-X-D-LC, -105-T2-D-A, -105-T2-D-K-LC	PT-1-24-14-09	TP-24-02
-T1-D, -T1-D-LC, -T1-D-A, -T1-D-K	PT-SFM004-X1-X3-D	TP-24-02
-T2-D, -T2-D-K, -T2-D-LC, -T2-D-A, -T2-D-K-A, -T2-D-LC-K	PT-SFM004-X1-X3-D	TP-24-02
-102-T1-D, -102-T1-D-LC, -102-T1-D-A, -102-T1-D-K	PT-1-24-15-09	TP-24-02

*FOR MACHINE LOADING OF TUBES FOR PARTS W/O PADS USE PT-1-24-14-09, TP-24-02

5 POS -T1 LEAD STYLE MAY BE TUBED USING
PT-1-24-15-09, TP-24-02

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