

REVISION BU

DO NOT SCALE
FROM THIS PRINT

NOTES:

- PARTS MAY BE CUT TO POSITION.
- MEASURED AT BEND RADIUS, NOT AT END OF PIN.
- TUBE ONLY -05 THROUGH -50 POSITIONS.
- GOLD PLATING TO BE ON POST, TIN PLATING ON TAIL.
- © REPRESENTS A CRITICAL DIMENSION.
- MINIMUM PUSHOUT FORCE: 1.0 LB.
- SURFACE MOUNT TAILS TO BE SHEARED TO DIMENSION ON STYLE -05 ONLY.
- NOTE DELETED.
- MAX. CUT FLASH: .020 [1.51]
- FLASH NOT TO BE ON SURFACE MOUNT SIDE.
- DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC, -EC, -EBC AND -EPC OPTIONS.

PLATING

- L: LIGHT SELECTIVE, 15 Au / 50 NI MIN ON CONTACT, MATTE TIN TAIL
- F: FLASH SELECTIVE, 3 Au / 50 NI MIN ON CONTACT, MATTE TIN TAIL
- S: SELECTIVE, 30 Au / 50 NI MIN ON CONTACT, MATTE TIN TAIL
- G: GOLD, 20 Au / 50 NI MIN ON CONTACT, 3 Au / 50 NI MIN ON TAIL
- T: MATTE TIN CONTACT AND TAIL
- H: HEAVY GOLD, 30 Au / 50 NI MIN ON CONTACT, 3 Au / 50 NI MIN ON TAIL
- TM: MATTE TIN CONTACT AND TAIL
- LM: LIGHT SELECTIVE, 15 Au / 50 NI MIN ON CONTACT, MATTE TIN TAIL
- SM: SELECTIVE, 30 Au / 50 NI MIN ON CONTACT, MATTE TIN TAIL
- FM: FLASH SELECTIVE, 3 Au / 50 NI MIN ON CONTACT, MATTE TIN TAIL

TMMH-1XX-XX-XX-DV-XXX-XXX

NO OF POS
-02 THRU -50
(PER ROW)

LEAD STYLE
-01: .126 [3.20]
(USE T-1S13-07-XX-2)
-04: .075 [1.91]
(USE T-1S13-04-XX-2)
-05: .065 [1.65] MIN
(USE T-1S13-20-XX-2)

UNLESS OTHERWISE NOTED

DIMENSIONS ARE IN INCHES

TOLERANCES ARE:

ONE PLACE DECIMALS $\pm .1$ [2.5] THREE PLACE DECIMALS $\pm .005$ [1.3]
TWO PLACE DECIMALS $\pm .01$ [3] FOUR PLACE DECIMALS $\pm .0020$ [51]

TITLE:

2mm x 2mm
TERMINAL STRIP ASSEMBLY

DWG NO:

TMMH-1XX-XX-XX-DV-XXX-XXX

SHEET 1 OF 3

TABLE 1				
STYLE	"A"	"B"	TERMINAL	"L"
-01	.126 [3.20]	.101 [2.57]	T-1S13-07-XX-2	.302 [7.67]
-04	.075 [1.91]	.050 [1.27]	T-1S13-04-XX-2	.255 [6.48]
-05	.065 [1.65]	.040 [1.02]	T-1S13-20-XX-2	.323 [8.20]

POLARIZATION

SPECIFY POS -XXX TO BE OMITTED

OPTIONS **

- M: PICK & PLACE PAD (USE PPP-10) (SEE FIG 3; 5 POS MIN)
- TR: TAPE & REEL PACKAGING (36 POS. MAX. CONTACT SAMTEC FOR LARGER POSITIONS.)
- ES: END SHROUDS (SEE FIG. 4, SHT. 2, 9 POS MIN)
- EC: LOCKING CLIP (SEE FIG. 6, SHT. 3, 9 POS MIN) (DO NOT USE WITH -A OR -LC)
- EP: GUIDE POST (SEE FIG. 9, SHT. 2, 9 POS MIN)
- EL: BOARD LOCK (SEE FIG. 5, SHT. 2, 9 POS MIN)
- LC: FLEX MOLD LOCKING CLIP (USE LC-09-TM, SEE FIG 2, SHEET 2, 5 POS MIN)
- A: ALIGNMENT PIN (USE TMMH-50-D-A-XX, SEE FIG 2, SHEET 2) (3 POS MIN)
- EBC: BOARD LOCK WITH LOCKING CLIP (SEE FIG. 8 SHT. 2, 9 POS MIN) (NOT AVAILABLE WITH -A OR -LC)
- EPC: GUIDE POST WITH LOCKING CLIP (SEE FIG. 7, SHT. 3, 9 POS MIN) (NOT AVAILABLE WITH -A OR -LC)

ROW OPTION

-DV: DOUBLE VERTICAL
(USE TMMX-50-D-X-XX)

** ALL OPTIONS EXCEPT THE -EX OPTIONS USE THE TMMC-50-D-X-XX
-EX OPTIONS USE THE TMMH-50-D-X-XX

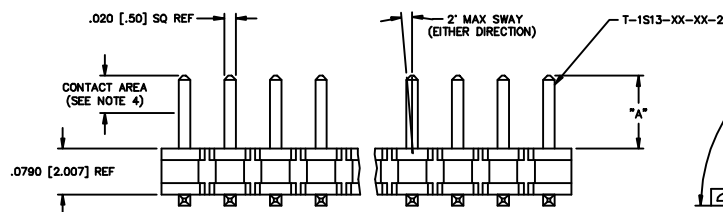
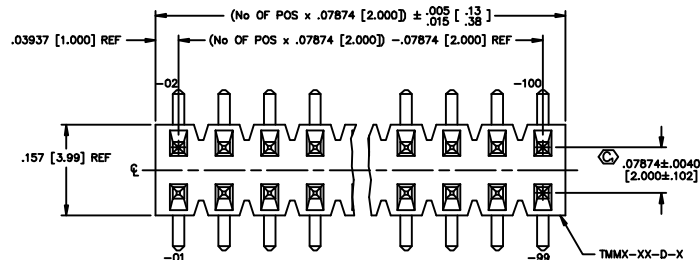


FIG. 1

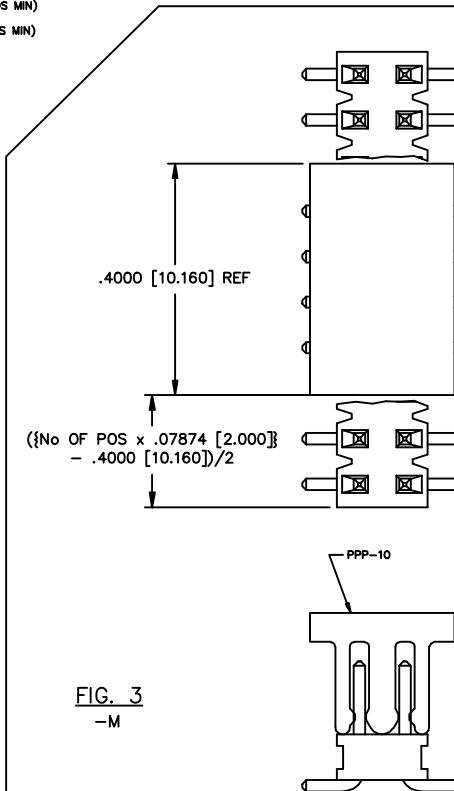
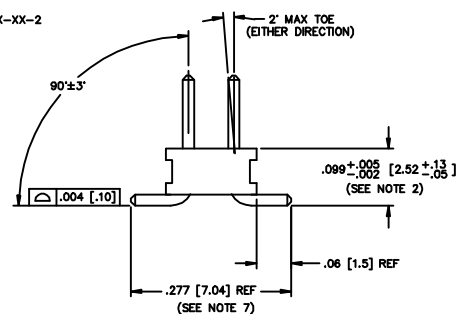
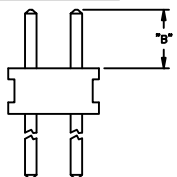


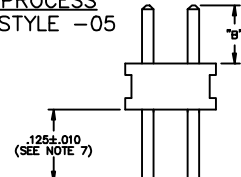
FIG. 3

-M

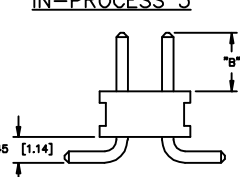
IN-PROCESS 1



IN-PROCESS FOR STYLE -05



IN-PROCESS 3



MATERIAL:
BODIES:
LCP, UL 94 VO
COLOR: BLACK
TERMINALS:
PHOSPHOR BRONZE, ALLOY

samtec

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY:

PURVIS 10-08-96

TMMH-1XX-XX-XX-DV-XXX-XXX

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