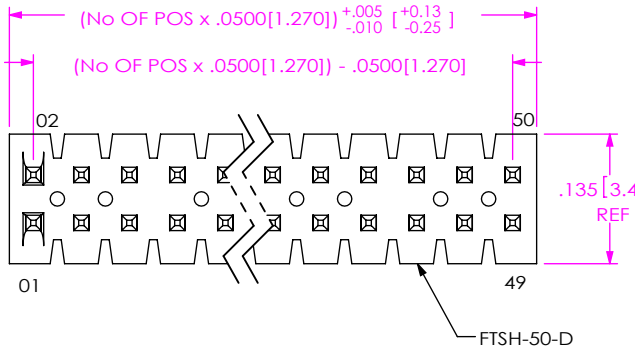


DO NOT
SCALE FROM
THIS PRINT

- NOTES:
- 1.  REPRESENTS A CRITICAL DIMENSION.
 - 2. PARTS MAY BE CUT TO POSITION.
 - 3. MAXIMUM CUT FLASH: .010[0.25] ON TAIL SIDE, ALL OTHER AREAS AT .015[0.38]. LOOSE CUT FLASH MUST BE REMOVED.
 - 4. MINIMUM PUSHOUT FORCE: 1.0 LB.
 - 5. TERMINALS TO BE SHEARED TO MEET DIMENSION SPECIFICATION.
 - 6. LAYER PACKAGE 2 - 4 POSITIONS AND TUBE 5 - 50 POSITIONS.
 - 7. MAXIMUM BURR ALLOWANCE: .003[0.08].
 - 8. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -EC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -EC OPTION.
 - 9. MAXIMUM HEIGHT VARIATION BETWEEN ROWS: .005[0.13].
 - 10. VOIDS MAY OR MAY NOT BE PRESENT ON POSITIONS 5 THROUGH 8 AND CAN BE MIXED WITHIN AN ORDER.



FTSH-1XX-XX-XXX-D-XXX-XX

No OF POSITIONS
-02 THRU -50
(PER ROW)

LEAD STYLE
-01: .120 [3.05]
-02: .075 [1.91]
-03: .065 [1.65]
-04: .150 [3.81]

PLATING SPECIFICATION

- G: 10μ" GOLD IN CONTACT AREA, 3μ" GOLD ON TAIL
- F: 3μ" FLASH SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- L: 10μ" LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- S: 30μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- H: 30μ" HEAVY GOLD IN CONTACT AREA, 3μ" GOLD ON TAIL
- FM: 3μ" FLASH SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- LM: 10μ" LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN TAIL
- SM: 30μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- LTL: 10μ" LIGHT GOLD IN CONACT AREA, TIN/LEAD (90%/10 +/-5%) ON TAIL

ROW SPECIFICATION

-D: DOUBLE ROW

OPTIONS

- ES: END SHROUDS (SEE FIG 2, SHT 2)
(MOLDED 5 POS MIN; -02 & -03 LEAD STYLE ONLY)
(MUST USE FTSH-XX-ES-XX-X)
(SNAP SHROUDS 9 POS MIN; -02 & -03 LEAD STYLE ONLY)
(MUST USE FTSH-50-D)
- EJ: EJECTOR SHROUDS: (SEE FIG 3, SHT 2)
(10 POS MIN; -01 LEAD STYLE ONLY)
(MUST USE FTSH-50-D)
- EC: LOCKING CLIP (SEE FIG 4, SHT 2; SEE NOTE 8)
(9 POS MIN; -02 & -03 LEAD STYLES ONLY)
(MUST USE FTSH-50-D)
- EP: GUIDE POST (SEE FIG 5, SHT 2)
(9 POS MIN; -02 & -03 LEAD STYLES ONLY)
(USE ONLY WHEN MATING WITH CLP)
(MUST USE FTSH-50-D)
- EL: BOARD LOCKS (SEE FIG 6, SHT 2)
(9 POS MIN; -02 & -03 LEAD STYLES ONLY)
(USE ONLY WHEN MATING WITH CLP)
(MUST USE FTSH-50-D)
- K: KEYING OPTION FOR MATING WITH FFSD
(05 THRU 25 ONLY)
(POSITION 13, 17, 20 & 25 AVAILABLE WITH -EJ OPTION)
(LEAD STYLE -01 ONLY, SEE FIG 7, SHT 3)
(MUST USE FTSH-XX-CN-XX)
- LC: LOCKING CLIP: (SEE FIG 8, SHT 3)
(5 POS MIN, ONLY AVAILABLE IN -01 LEAD STYLE)
(IN COMBINATION WITH -K, USE FTSH-XX-CN-XX,
10 POSITION MINIMUM, ONLY AVAILABLE IN
-01 LEAD STYLE)
(MUST USE FTSH-50-D)
(SINGLE MATING CYCLE ONLY)
(MUST BE MATED TO SAMTEC FFSD SERIES)

POLARIZING OPTION

XXX INDICATES POSITION TO BE OMITTED
(NOT AVAILABLE WITH EX OPTIONS)
(ONLY AVAILABLE WITH -F, -FM, -L, -LM PLATING OPTIONS)

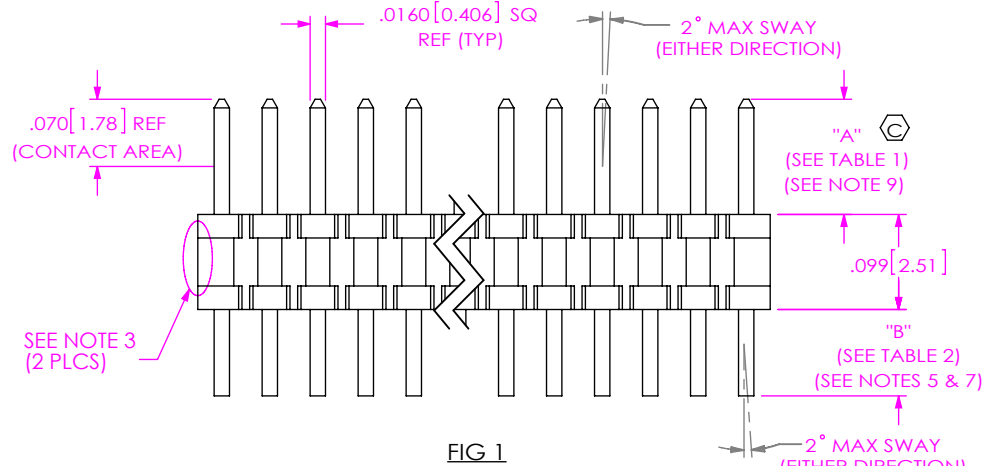
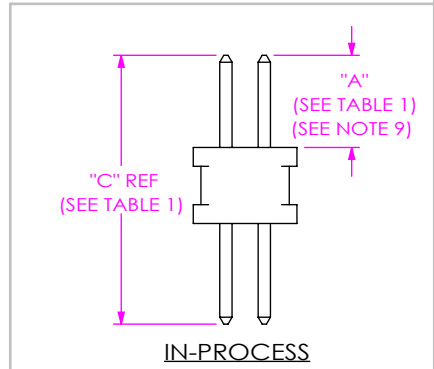
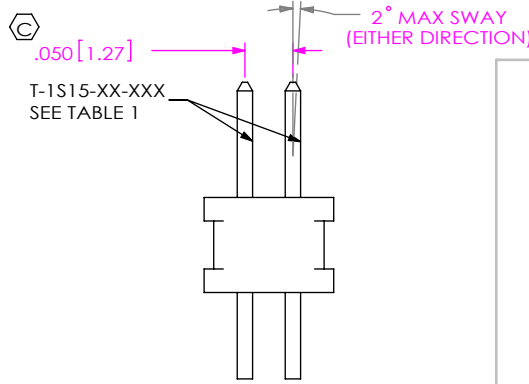


FIG 1

TABLE 1			
LEAD STYLE	"A"	TERMINAL	"C" REF
-01	.120 [3.05]	T-1S15-02-XX	.350 [8.89]
-02	.075 [1.91]	T-1S15-02-XX	.350 [8.89]
-03	.065 [1.65]	T-1S15-04-XX	.450 [11.43]
-04	.150 [3.81]	T-1S15-04-XX	.450 [11.43]

TABLE 2	
OPTIONS	"B"
NONE	.09 [2.3]
-ES, -EC	.09 [2.3]
-EJ, -EJ-K	.11 [2.7]
-EP	.09 [2.3]
-EL	.09 [2.3]
-K	.09 [2.3]
-LC, -K-LC	.12 [3.0]



UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:

DECIMALS ANGLES
.XX: ±.01 [.3]
.XXX: ±.005 [.13]
.XXXX: ±.0010 [.025]

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MATERIAL: DO NOT SCALE DRAWING
INSULATOR: LCD UL 94-V0
TERMINAL: PHOSPHOR BRONZE

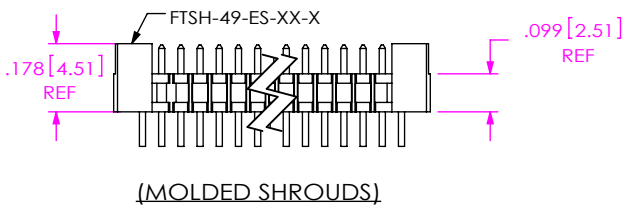
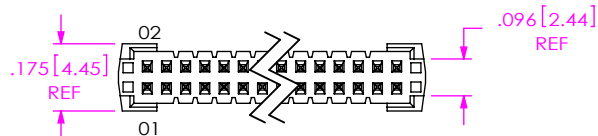
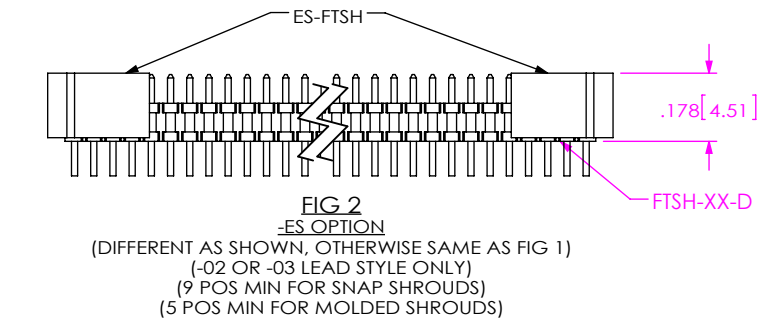
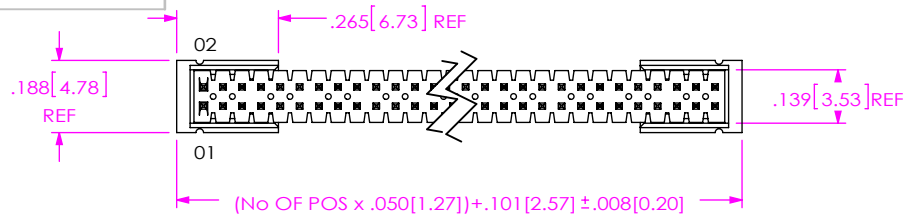
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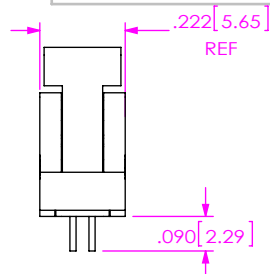
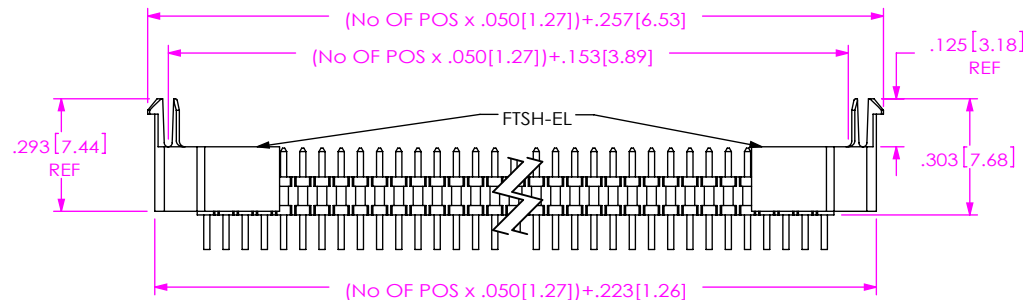
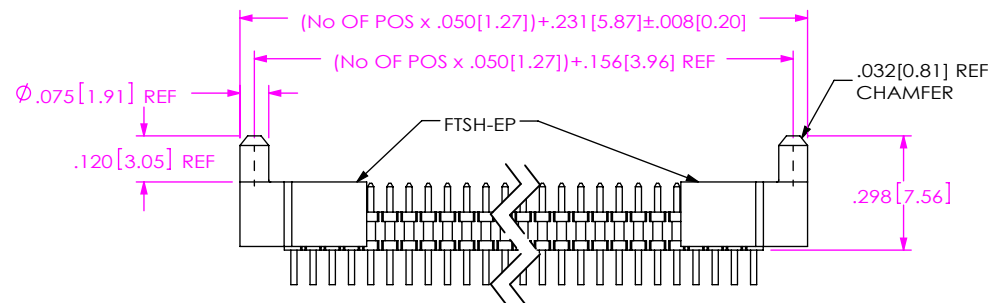
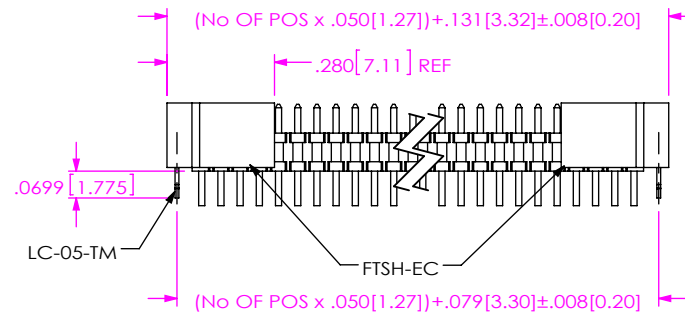
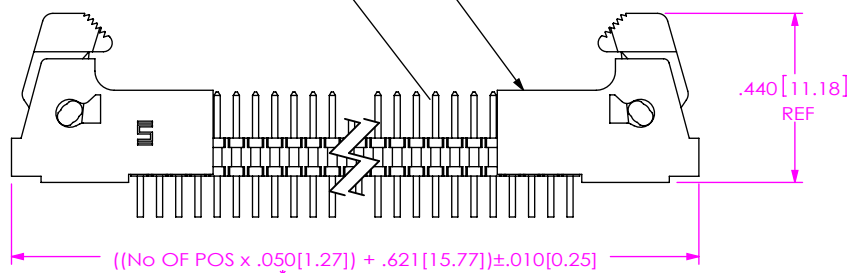
DESCRIPTION:
.050 x .050 CL THROUGH HOLE TERMINAL STRIP
DWG. NO.

FTSH-1XX-XX-XXX-D-XXX-XX



USE SUB-FTSH-EJEHA
(2 REQ'D PER ASSEMBLY
EACH USES 1 EHA-02,
1 FTSH-EJ)

POST SIDE OF CONNECTOR



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DESCRIPTION:
.050 x .050 CL THROUGH HOLE TERMINAL STRIP

DWG. NO.
FTSH-1XX-XX-XXX-D-XXX-XX

BY: J. FERRY 02/27/1996 SHEET 2 OF 3

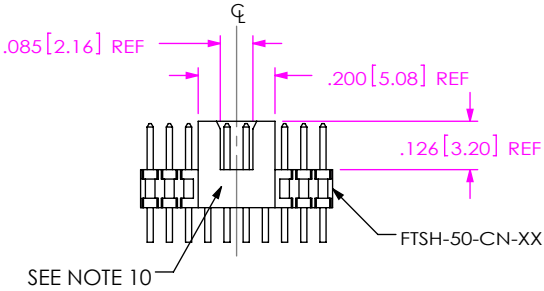
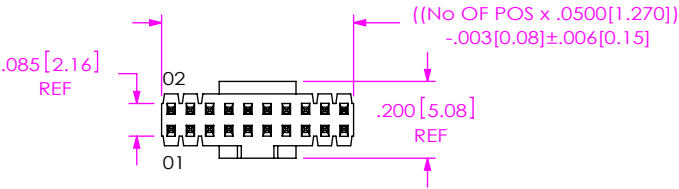


FIG 7
-K OPTION
(LEAD STYLE -01)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
(POSITION 13, 17, 20 & 25 AVAILABLE WITH -K & -EJ OPTION)

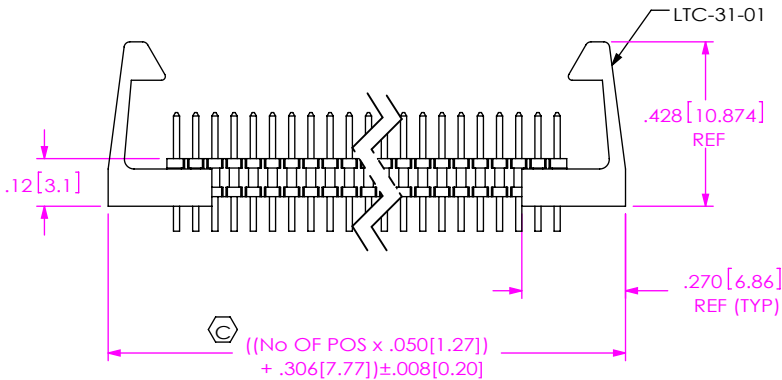


FIG 8
-LC OPTION
(LEAD STYLE -01)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

TABLE 3
(SEE NOTE 6)

LEAD STYLE	OPTION(S)	PACKAGING TUBE	TUBE PLUG
-01, -02, -03	NONE	PT-1-24-01-43	TP-24
-04	NONE	PT-1-24-11-09	TP-09
ALL	-EJ, -EJ-K, -LC, -K-LC	PT-1-24-05-09	TP-07
ALL	-EC, -EC-K	PT-1-24-01-38	TP-24
ALL	-EL, -EP, -EL-K, -EP-K	PT-1-24-03-09	TP-09
ALL	-K	PT-1-24-11-09	TP-09
ALL	-ES, -ES-K	PT-1-24-01-55	TP-24

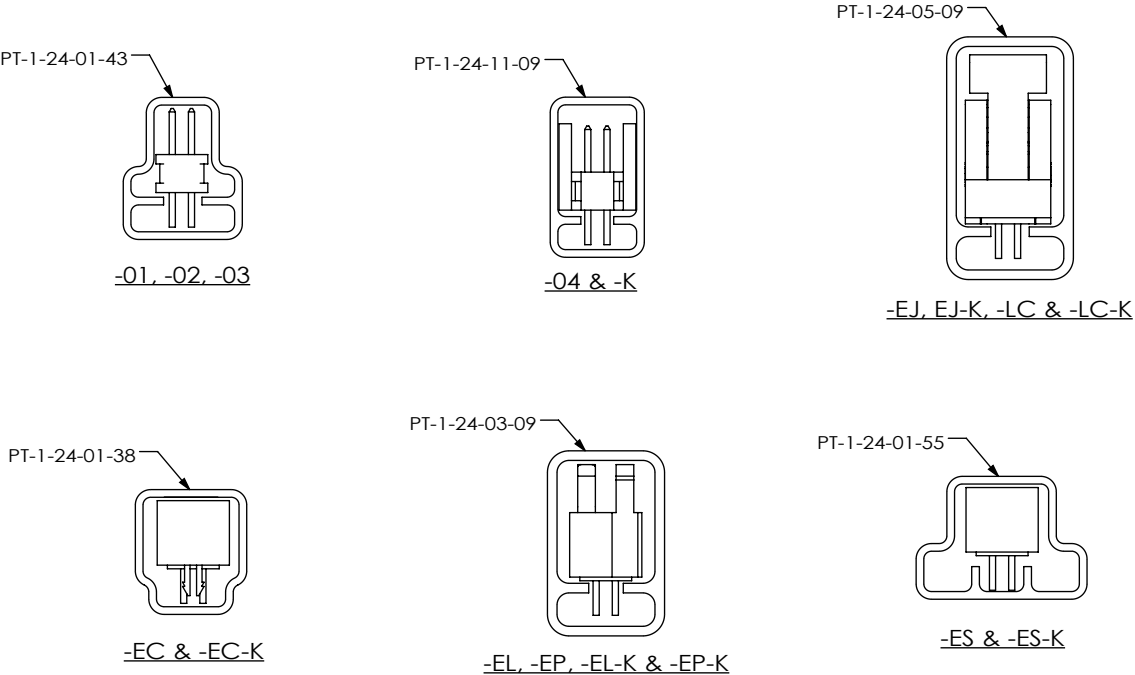


FIG 9
TUBE VIEWS

F:\DWG\MISC\MKTG\FTSH-1XX-XX-XXX-D-XXX-XX-MKT.SLDDRW

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