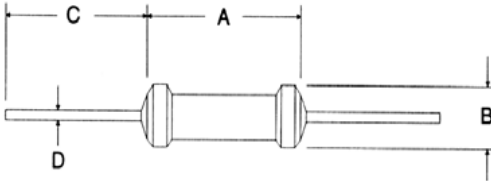


Features:

- Conformal coating
- Flameproof construction
- Cut and formed product is available on select sizes - contact Stackpole for details
- RoHS compliant and lead free without exemption
- Halogen free
- REACH compliant
- Bulk packaging available – contact Stackpole for package quantities

Electrical Specifications						
Type/Code	Size	Power Rating (W) @ 85°C	Maximum Working (V)	Dielectric Withstanding (RMS) (V)	TCR (ppm/°C)	Ohmic Range (Ω) and Tolerance
						5%
WRC1S	0309	1	$\sqrt{P \cdot R}$	700	-80 ppm/°C ~ +900 ppm/°C	0.1 - 100
WRC1	0410	1				0.1 - 470
WRC2A	0416	2				
WRC3A	0416	3				
WRC4A	0416	4				
WRC5A	0416	5				
WRC3B	0617	3				0.1 - 680
WRC4B	0617	4				0.01 - 680
WRC5B	0617	5.5				

Mechanical Specifications					
					
Type/Code	A Body Length	B Body Width	C Lead Length (Bulk) (1)	D Lead Diameter	Unit
WRC1S	0.354 max 9.00 max	0.138 max 3.50 max	1.102 ± 0.079 28.00 ± 2.00	0.028 ± 0.002 0.70 ± 0.05	inches mm
WRC1	0.394 max 10.00 max	0.161 max 4.10 max	1.102 ± 0.079 28.00 ± 2.00	0.028 ± 0.002 0.70 ± 0.05	inches mm
WRC2A, WRC3A WRC4A, WRC5A	0.492 max 12.50 max	0.217 max 5.50 max	1.102 ± 0.118 28.00 ± 3.00	0.031 ± 0.002 0.80 ± 0.05	inches mm
WRC3B, WRC4B WRC5B	0.630 max 16.00 max	0.236 max 6.00 max	1.102 ± 0.118 28.00 ± 3.00	0.031 ± 0.002 0.80 ± 0.05	inches mm

(1) See "Resistor Packaging Specification Document" for lead length dimension for tape and reel packaged product.

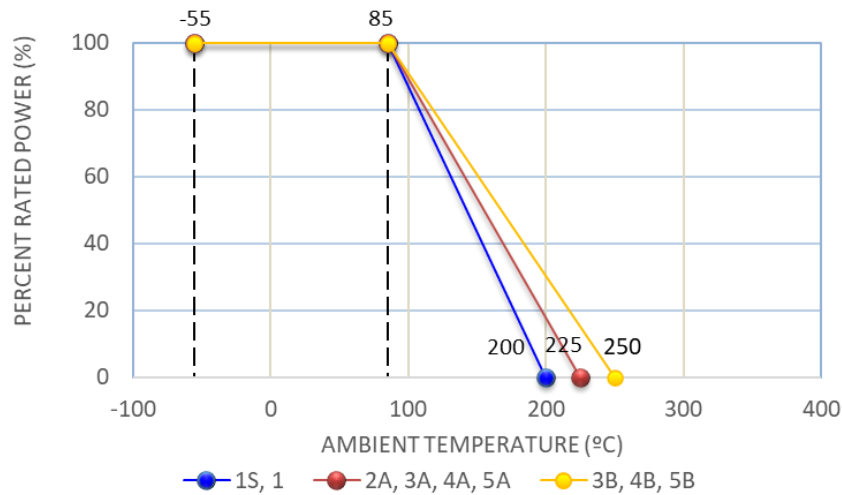
Performance Characteristics	
Test	Test Results
Moisture Resistance	± 5% + 0.05 Ω
Thermal Shock	± 2% + 0.05 Ω
Load Life @ 70°C - 1000 hours	± 5% + 0.05 Ω
Shock and Vibration	± 1% + 0.05 Ω
Resistance to Soldering Heat	± 2% + 0.05 Ω
Short Time Overload	± 3% + 0.05 Ω

Operating temperature range for 1S and 1 is -55°C to +200°C

Operating temperature range for 2A, 3A, 4A and 5A is -55°C to +225°C

Operating temperature range for 3B, 4B and 5B is -55°C to +250°C

Power Derating Curve:



Recommended Solder Profile

This information is intended as a reference for solder profiles for Stackpole resistive components. These profiles should be compatible with most soldering processes. These are only recommendations. Actual numbers will depend on board density, geometry, packages used, etc., especially those cells labeled with “*”.

100% Matte Tin / RoHS Compliant Terminations

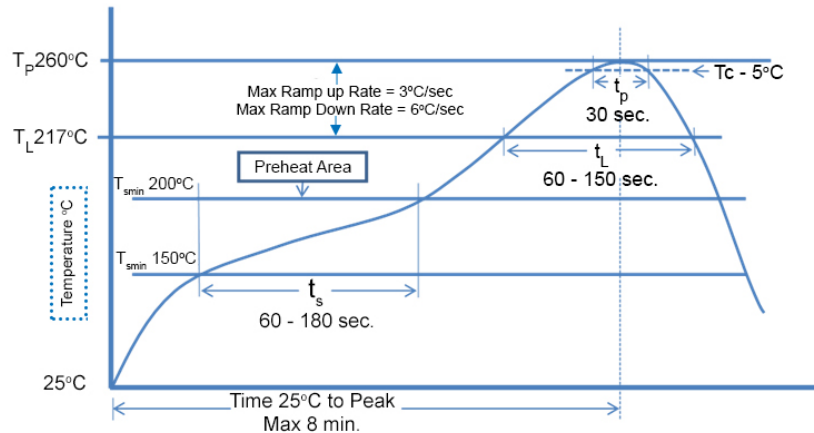
Soldering iron recommended temperatures: 330°C to 350°C with minimum duration.
Maximum number of reflow cycles: 3.

Wave Soldering			
Description	Maximum	Recommended	Minimum
Preheat Time	80 seconds	70 seconds	60 seconds
Temperature Diff.	140°C	120°C	100°C
Solder Temp.	260°C	250°C	240°C
Dwell Time at Max.	10 seconds	5 seconds	*
Ramp DN (°C/sec)	N/A	N/A	N/A

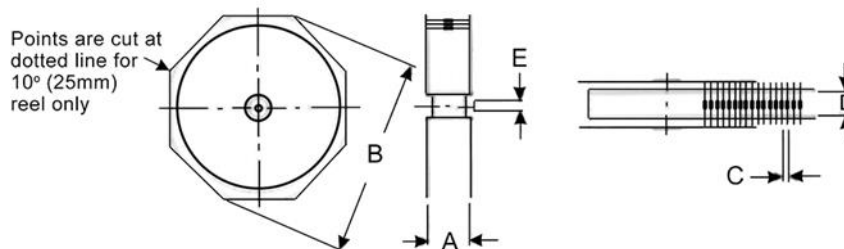
Temperature Diff. = Difference between final preheat stage and soldering stage.

Convection IR Reflow			
Description	Maximum	Recommended	Minimum
Ramp Up (°C/sec)	3°C/sec	2°C/sec	*
Dwell Time > 217°C	150 seconds	90 seconds	60 seconds
Solder Temp.	260°C	245°C	*
Dwell Time at Max.	30 seconds	15 seconds	10 seconds
Ramp DN (°C/sec)	6°C/sec	3°C/sec	*

Recommended Lead Free Resistor Reflow Profile



Packaging Specifications



Type/Code	A max ⁽¹⁾	B max	C	D ⁽²⁾	Tape	Unit
WRC1S	2.756 70.00	11.933 303.10	0.197 ± 0.020 5.00 ± 0.50	2.047 ± 0.079 52.00 ± 2.00	0.236 ± 0.039 6.00 ± 1.00	inches mm
WRC1	2.756 70.00	11.933 303.10	0.197 ± 0.020 5.00 ± 0.50	2.047 ± 0.079 52.00 ± 2.00	0.236 ± 0.039 6.00 ± 1.00	inches mm
WRC2, WRC2A, WRC3A WRC4A, WRC5A	2.756 70.00	11.933 303.10	0.197 ± 0.020 5.00 ± 0.50	2.047 ± 0.079 52.00 ± 2.00	0.236 ± 0.039 6.00 ± 1.00	inches mm
WRC3B, WRC4B WRC5B	2.756 70.00	11.933 303.10	0.197 ± 0.020 5.00 ± 0.50	2.047 ± 0.079 52.00 ± 2.00	0.236 ± 0.039 6.00 ± 1.00	inches mm

(1) Reference value only. The "A" dimension shall be governed by the overall length of the taped component. The distance between flanges shall be 0.059 inches (1.50 mm) to 0.315 inches (8.00 mm) greater than the overall component.

(2) The given dimension "D" expresses the standard width spacing. A 26 mm narrow spacing is available as an option "N" packaging code

RoHS Compliance

Stackpole Electronics has joined the worldwide effort to reduce the amount of lead in electronic components and to meet the various regulatory requirements now prevalent, such as the European Union's directive regarding "Restrictions on Hazardous Substances" (RoHS 3). As part of this ongoing program, we periodically update this document with the status regarding the availability of our compliant components. All our standard part numbers are compliant to EU Directive 2011/65/EU of the European Parliament as amended by Directive (EU) 2015/863/EU as regards the list of restricted substances.

RoHS Compliance Status

Standard Product Series	Description	Package / Termination Type	Standard Series RoHS Compliant	Lead-Free Termination Composition	Lead-Free Mfg. Effective Date (Std Product Series)	Lead-Free Effective Date Code (YY/WW)
WRC	Conformal Coated Welded Wirewound Resistor	Axial	YES	100% Matte Sn	Always	Always

“Conflict Metals” Commitment

We at Stackpole Electronics, Inc. are joined with our industry in opposing the use of metals mined in the “conflict region” of the Eastern Democratic Republic of the Congo (DRC) in our products. Recognizing that the supply chain for metals used in the electronics industry is very complex, we work closely with our own suppliers to verify to the extent possible that the materials and products we supply do not contain metals sourced from this conflict region. As such, we are in compliance with the requirements of Dodd-Frank Act regarding Conflict Minerals.

Compliance to “REACH”

We certify that all passive components supplied by Stackpole Electronics, Inc. are SVHC (Substances of Very High Concern) free and compliant with the requirements of EU Directive 1907/2006/EC, “The Registration, Evaluation, Authorization and Restriction of Chemicals”, otherwise referred to as REACH. Contact us for complete list of REACH Substance Candidate List.

Environmental Policy

It is the policy of Stackpole Electronics, Inc. (SEI) to protect the environment in all localities in which we operate. We continually strive to improve our effect on the environment. We observe all applicable laws and regulations regarding the protection of our environment and all requests related to the environment to which we have agreed. We are committed to the prevention of all forms of pollution.

How to Order

W		R		C		2		A		J		A		3		0		0		R	
Product Series WRC Conformal Coated Welded Wirewound		Size		Tolerance		Packaging										Resistance Value					
		Code	W	Code	Tol	Code	Description	Size		Quantity	Four characters with the multiplier used as the decimal holder. "L" used as multiplier of 10 ⁻³ for any value under 0.1 ohm. 0.01 ohm = 10L0 0.1 ohm = R100 1 ohm = 1R00 10 ohm = 10R00										
		1S	1	J	5%	T	Tape & Reel	1S		5000											
		1	1					1, 2A, 3A, 4A, 5A		2000											
		2A	2					3B, 4B, 5B		1000											
		3A	3			A	Ammo	1S, 1		2000											
		4A	4					2A, 3A, 4A, 5A, 3B, 4B, 5B		1000											
		5A	5																		
		3B	3																		
		4B	4																		
5B	5.5																				