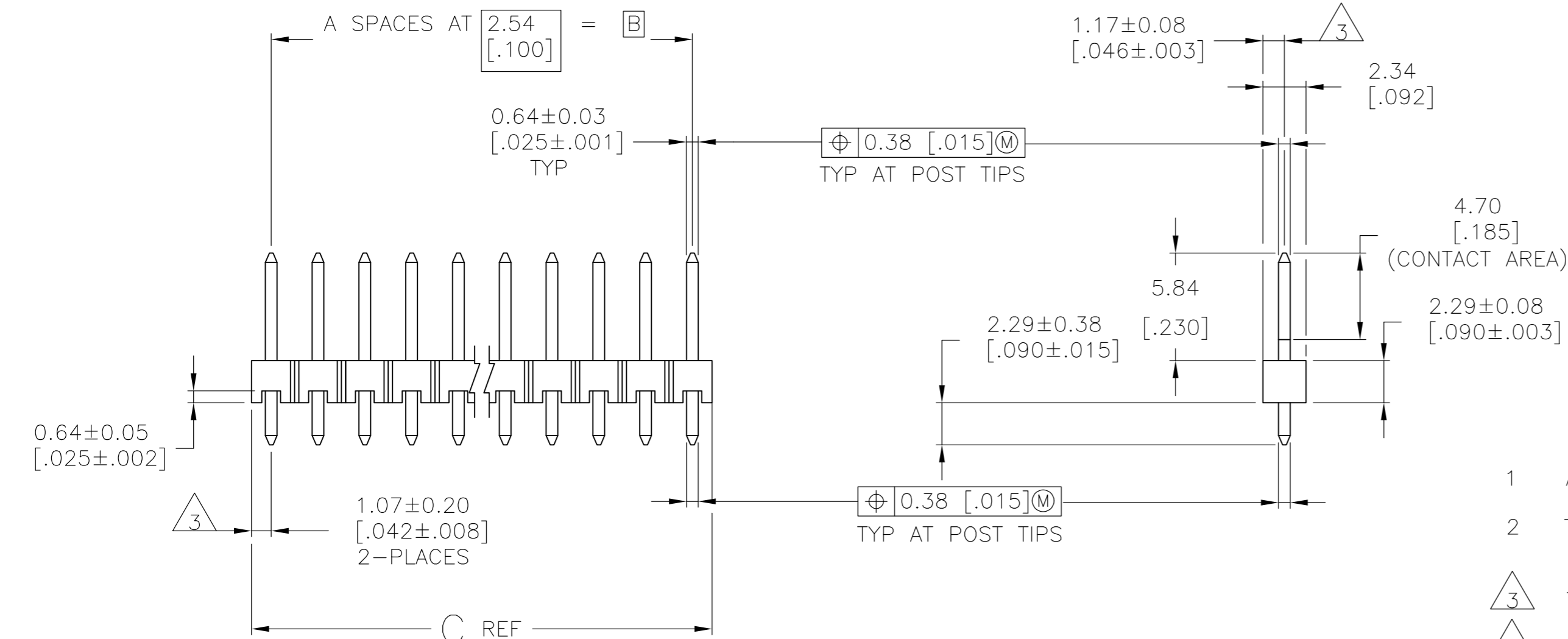
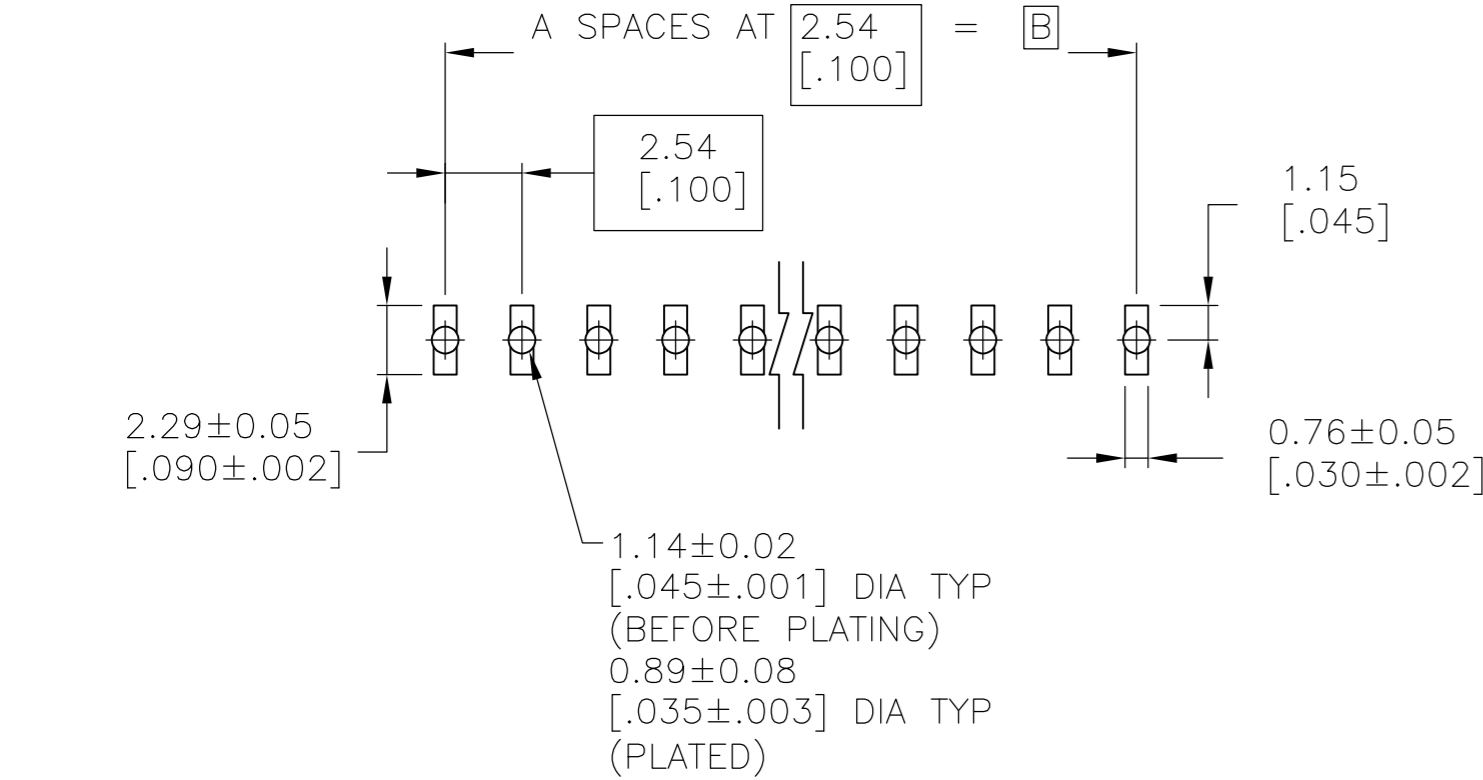


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	00		C	REVISED PER ECO-14-006554	09MAY2014	NK	MM






- 1
- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS.
- 2
- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- 3
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- 4
- MATERIAL: HOUSING - LCP, COLOR: BLACK.  
POSTS - PHOSPHOR BRONZE.
- 5
- PLATING: 0.000076[.000003] MIN GOLD OVER 0.00068[.000027] Pd/Ni IN CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN ON SOLDER TAIL,ALL OVER 0.00127 [.000050] NICKEL.



RECOMENDED PC BOARD MOUNTING DIMENSIONS  
FOR 1.60[.063] THICK PC BOARD AND  
0.305[.0120] STENCIL THICK.

5	101.19 [3.984]	99.06 [3.900]	39	40	4-1977950-0
5	2.13 [.084]	-	0	1	1977950-1
PLATING	C	B	A	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN KIRAN HOLAL 31AUG2013	 TE Connectivity			
DIMENSIONS: mm [INCHES]		CHK MIKE MILLER 31AUG2013				
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± 0.13[.005] 3 PLC ± - 4 PLC ± - ANGLES ± -	APVD MIKE MILLER 31AUG2013	NAME  HEADER ASSEMBLY, MOD II, BREAKWAY, SINGLE ROW, HIGH TEMPERATURE, VERTICAL W/.025 SQ POSTS, .100 C, 30 Pd/Ni			
		PRODUCT SPEC —				
		MATERIAL 	FINISH SEE TABLE	APPLICATION SPEC —	SIZE A2	CAGE CODE 00779
CUSTOMER DRAWING			SCALE 1:1	SHEET 1 of 1	REV C	