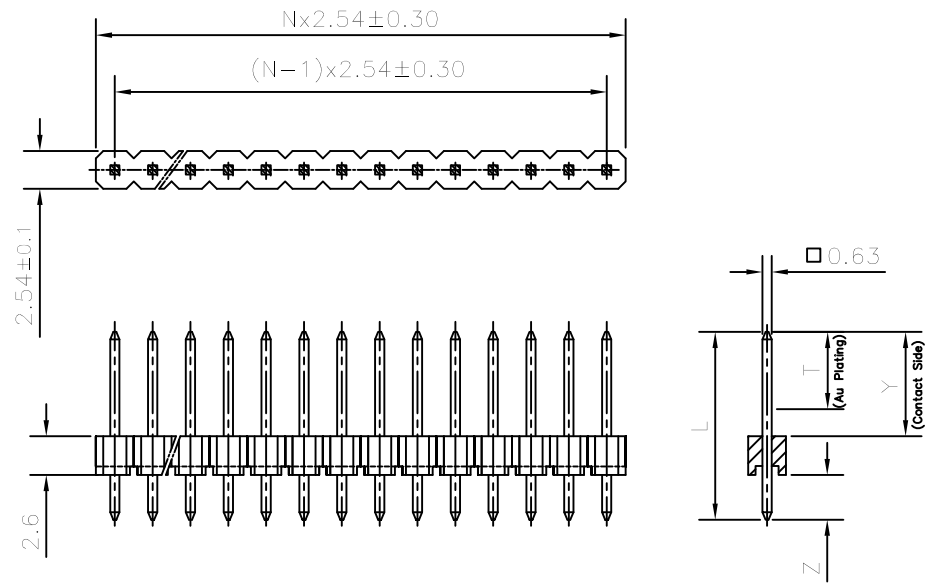




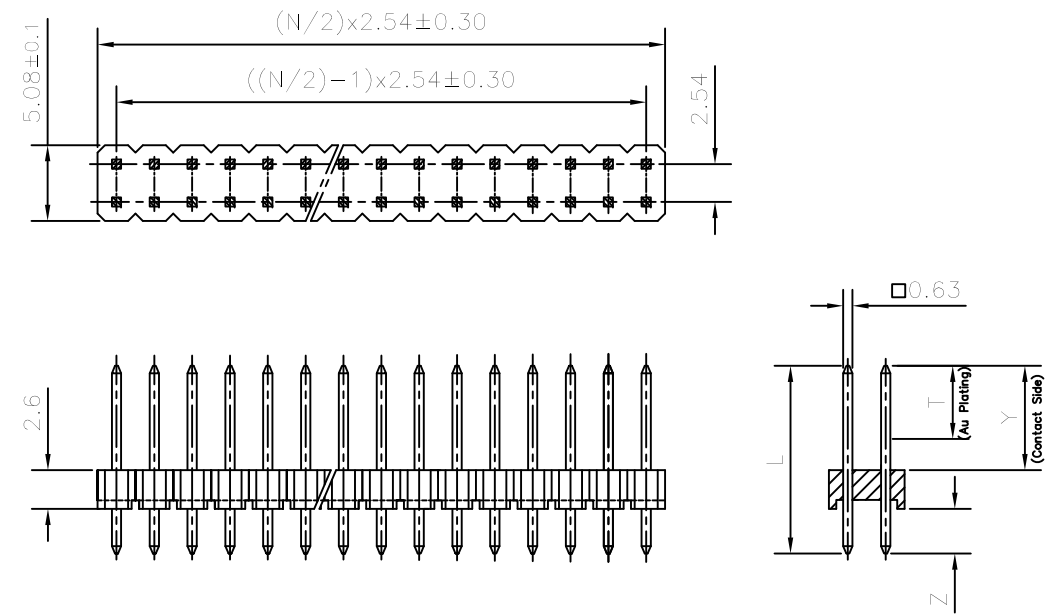
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### SINGLE ROW



### DOUBLE ROW



### ORDERING INFORMATION

8614 - 00 - XX - X - YO - X - XXX - XX

LF :: LEAD FREE

SERIES

OPEN MALE HEADER

NO: OF CONTACTS

01 TO 36 FOR SINGLE ROW  
02 TO 72 FOR DOUBLE ROW

NO. OF ROWS

1 - SINGLE ROW  
2 - DOUBLE ROW

TYPE OF CONTACT

VERTICAL FLOW SOLDER

SPECIAL CODES

PLATING : NOTE 3

#### NOTES:

- 1, THE REMAINING AREA ON THE CONTACT SIDE FOLLOWING THE DIMENSION 'T' SHOULD BE PLATED WITH GOLD FLASH
- 2, THE PRODUCT (LF) MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-47-004
3. FOR PLATING DETAILS AND TECHNICAL SPECIFICATION REFER DRAWING : C-8614-0000

|        |                       |            |       |       |       |
|--------|-----------------------|------------|-------|-------|-------|
| 13     | 8614-00-XX-X-YO-X-313 | 4.5        | 21.0  | 5.7   | 12.76 |
| 12     | 8614-00-XX-X-YO-X-314 | 5.8        | 19.6  | 7.0   | 10.06 |
| 11     | 8614-00-XX-X-YO-X-315 | 4.5        | 18.3  | 5.7   | 10.06 |
| 10     | 8614-00-XX-X-YO-X-316 | 4.5        | 15.8  | 5.7   | 7.56  |
| 09     | 8614-00-XX-X-YO-X-317 | 4.8        | 13.5  | 6.0   | 4.96  |
| 08     | 8614-00-XX-X-YO-X-318 | 14.2       | 21.0  | 15.4  | 3.06  |
| 07     | 8614-00-XX-X-YO-X-319 | 4.6        | 11.9  | 5.8   | 3.46  |
| 06     | 8614-00-XX-X-YO-X-320 | 4.2        | 18.3  | 12.7  | 3.06  |
| 05     | 8614-00-XX-X-YO-X-321 | 5.5        | 12.5  | 6.7   | 3.26  |
| 04     | 8614-00-XX-X-YO-X-322 | 5.8        | 12.5  | 7.0   | 2.96  |
| 03     | 8614-00-XX-X-YO-X-323 | 4.6        | 11.3  | 5.8   | 2.96  |
| 02     | 8614-00-XX-X-YO-X-324 | 7.3        | 13.5  | 8.5   | 2.46  |
| 01     | 8614-00-XX-X-YO-X-325 | 4.5        | 10.8  | 5.7   | 2.56  |
| SL No. | OEN PART NO:          | T          | L±0.3 | Y±0.2 | Z±0.2 |
|        |                       | DIMENSIONS |       |       |       |

|                       |             |                |            |                                       |                               |                  |                                               |  |  |  |
|-----------------------|-------------|----------------|------------|---------------------------------------|-------------------------------|------------------|-----------------------------------------------|--|--|--|
| mat'l. code<br>NOTE 3 |             |                |            | surface<br>ISO 1302 ✓                 | tolerance<br>ISO 406 ISO 1101 | projection<br>MM | product family<br>8614                        |  |  |  |
| ltr                   | ecn no      | dr             | date       | tolerances unless otherwise specified |                               | MM               | title<br>8614 OPEN HEADER<br>(STRAIGHT SPILL) |  |  |  |
| A                     | 106-0179    | AB             | 2006-08-29 | angles                                | linear                        |                  |                                               |  |  |  |
| B                     | 108-0006    | MINI           | 2008-01-17 | ±1°                                   |                               | scale —          | dwg no<br>C-8614-0127                         |  |  |  |
| C                     | 109-0184    | GT             | 2009-09-05 |                                       |                               |                  |                                               |  |  |  |
| D                     | 110-0077    | GT             | 2010-03-22 | dr                                    | MINI K V                      | 2003-05-02       | sheet 1 of 1                                  |  |  |  |
| E                     | 110-0136    | GT             | 2010-06-23 | enrg                                  | GEORGE V JOSEPH               | 2003-05-02       |                                               |  |  |  |
| F                     | ELX-I-16863 | GM             | 2014-01-27 | chr                                   | GREGAR.MATHEW                 | 2013-02-05       | A3                                            |  |  |  |
|                       |             |                |            | appd                                  | BIJU K PAUL                   | 2013-02-05       |                                               |  |  |  |
| sheet index           |             | revision sheet | E 1        |                                       |                               |                  |                                               |  |  |  |