

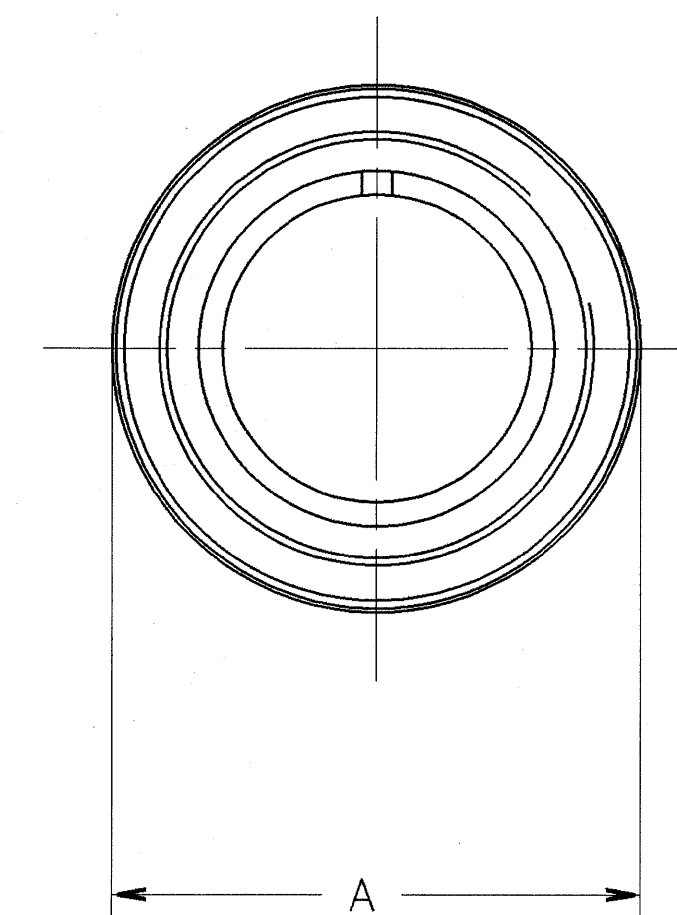
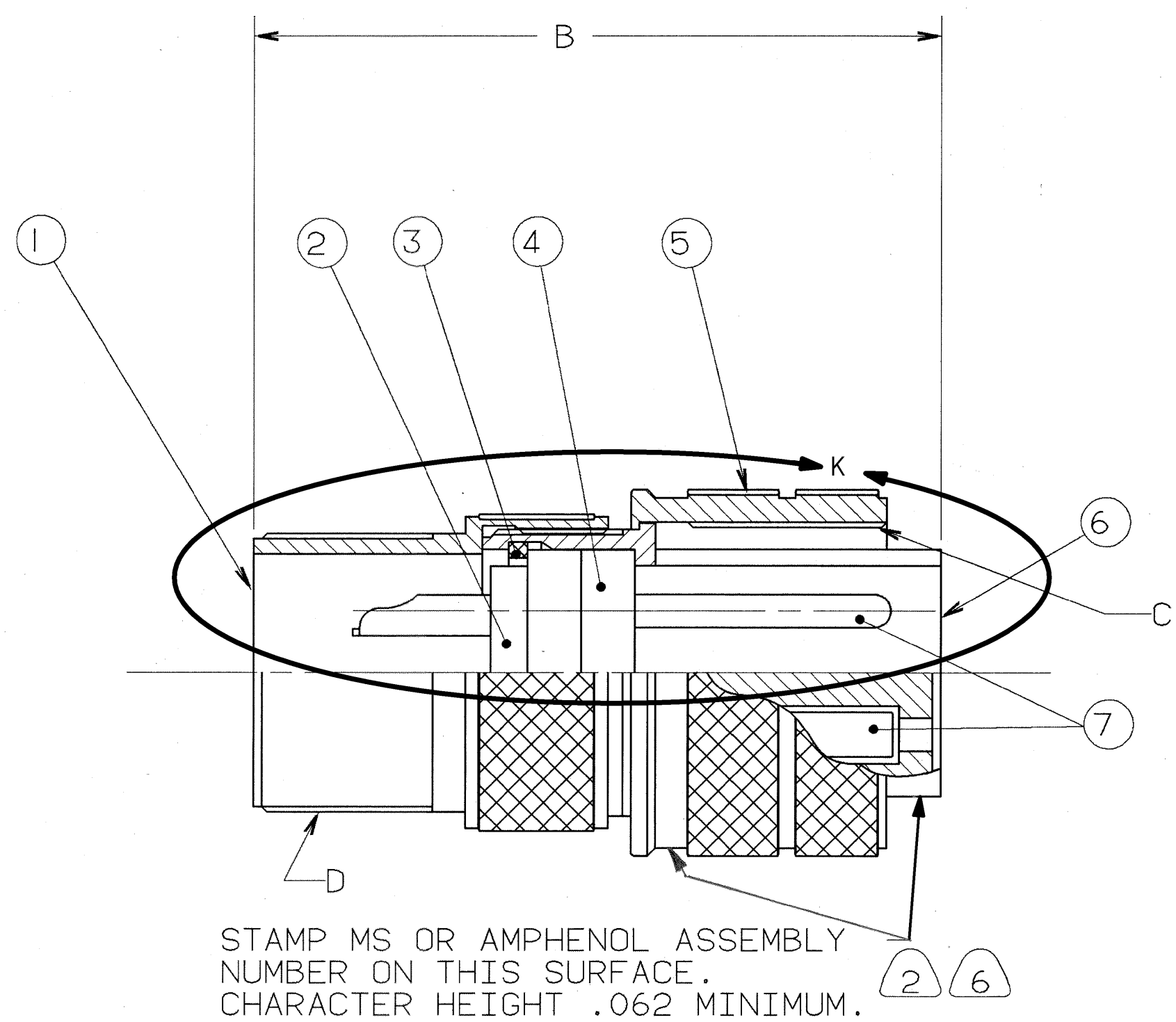
97 series solder type

how to order

Example of part number for solder type connectors is given below.



REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
—	C	(CLII) ADDED NOTE 7 ECN:22391	08/29/89 BURNSIDE	J.B. m.n.
	D	(CL II) RELOC STAMPING NOTE ECN:26372	7/17/91 PRESCOTT	DM
	E	(CLII) CHANGE BLOCK CHANGE ONLY WAS SHELL 10-617702-XX3 (NO SLOT) ECN:90058	11-17-04 DEWATTE	J.C.
	F	(CL II) SEE CHANGE NOTICE ECN: A5986	4-20-09	H.BROOKER



STAMP MS OR AMPHENOL ASSEMBLY
NUMBER ON THIS SURFACE.
CHARACTER HEIGHT .062 MINIMUM.

9	1		10-825966-062	RING RETAINING, CPL (12SL ONLY)	
8	1		10-824853-014	RING RETAINING, CPL (10SL ONLY)	
7	SEE NOTE		SEE NOTE 1	CONTACTS	
6				SHELL	
5				RING, COUPLING	
4				INSERT, FRONT	
3				RING RETAINER	
2				INSERT, REAR	
1				BACK SHELL	

FIND NO.	QTY REQD.	FSCM NO.	PART NUMBER	DESCRIPTION	NOTE REF.
PARTS LIST					
SPECIFICATIONS		SIGNATURES		DATES	
MATERIAL SPEC.		PREPARED A. PRESCOTT		11/6/87	
N/A		CHECKED PHILPOTT		11/09/87	
		MATERIAL			
PROCESS SPEC.		APPROVED BERNHARDT		11/10/87	
9-2437-33		APPROVED HAYNER		11/10/87	
		1ST PART NO.		SF-820071-06P	
		SIZE		FSCM NO.	
		C 77820		10-820060/079	
		SCALE		NONE	
		WT.		N/A	
		REF		N/A	
		SHEET		1 OF 2	
		REV.		F	

SEE SHEET 2.

NOTES:

THE USE OF THIS DOCUMENT IS UNLIMITED. HOWEVER, DOCUMENTS REFERENCED HEREON MAY CONTAIN LIMITED RIGHTS DATA.	N/A
	N/A
	NEXT ASSEMBLY

UNLESS OTHERWISE SPECIFIED
LINEAR DIMENSIONS ARE IN
INCHES.

TOLERANCES: .XXX±.010,
.XX ±.03, .X ±.1,
ANGLES ±2°.

OTHER STANDARDS PER 9-3800
AND DOD-D-1000.

NOTE REF. = 

4

3

2

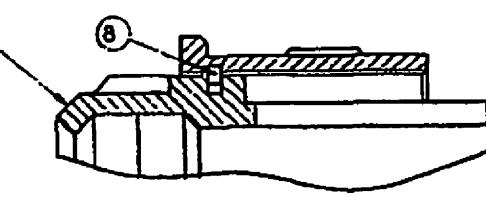
1

BENDIX ASSEMBLY NUMBER	AMPHENOL ASSEMBLY NUMBER	MS ASSEMBLY NUMBER	A DIA.	B	C THREAD	D THREAD
10-820060-()	97-3106A- 8S -()	MS 3106A- 8S -()	.750	1.250	.5000-28 UNEF-2B	.5000-28 UNEF-2A
10-820061-()	-10S -()	-10S -()	.875	1.312	.6250-24 UNEF-2B	.5000-28 UNEF-2A
10-820062-()	-10SL-()	-10SL-()	.875	1.375	.6250-24 UNEF-2B	.6250-24 UNEF-2A
10-820063-()	-12S -()	-12S -()	1.000	1.438	.7500-20 UNEF-2B	.6250-24 UNEF-2A
10-820064-()	-12SL-()	-12SL-()	1.000	1.484	.7500-20 UNEF-2B	.7500-20 UNEF-2A
10-820065-()	-12 -()	-12 -()	1.000	1.875	.7500-20 UNEF-2B	.6250-24 UNEF-2A
10-820066-()	-14S -()	-14S -()	1.125	1.438	.8750-20 UNEF-2B	.7500-20 UNEF-2A
10-820067-()	-14 -()	-14 -()	1.125	1.875	.8750-20 UNEF-2B	.7500-20 UNEF-2A
10-820068-()	-16S -()	-16S -()	1.250	1.453	1.0000-20 UNEF-2B	.8750-20 UNEF-2A
10-820069-()	-16 -()	-16 -()	1.250	1.891	1.0000-20 UNEF-2B	.8750-20 UNEF-2A
10-820070-()	-18 -()	-18 -()	1.344	2.000	1.1250-18 UNEF-2B	1.0000-20 UNEF-2A
10-820071-()	-20 -()	-20 -()	1.469	2.125	1.2500-18 UNEF-2B	1.1875-18 UNEF-2A
10-820072-()	-22 -()	-22 -()	1.594	2.125	1.3750-18 UNEF-2B	1.1875-18 UNEF-2A
10-820073-()	-24 -()	-24 -()	1.719	2.250	1.5000-18 UNEF-2B	1.4375-18 UNEF-2A
10-820074-()	-28 -()	-28 -()	1.969	2.250	1.7500-18 UNEF-2B	1.4375-18 UNEF-2A
10-820075-()	-32 -()	-32 -()	2.219	2.375	2.0000-18 UNEF-2B	1.7500-18 UNEF-2A
10-820076-()	-36 -()	-36 -()	2.469	2.375	2.2500-16 UN-2B	2.0000-18 UNEF-2A
10-820077-()	-40 -()	-40 -()	2.719	2.375	2.5000-16 UN-2B	2.2500-16 UN-2A
10-820078-()	-44 -()	-44 -()	NOT AVAILABLE			
10-820079-()	-48 -()	-48 -()	NOT AVAILABLE			

TO COMPLETE, ADD APPLICABLE INSERT
ARRANGEMENT SUFFIX PER 9-2437-33.

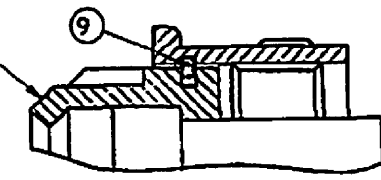
6

FORM OVER



VIEW K
BACK SHELL REMOVED
SIZE 10SL ONLY

FORM OVER



VIEW K
BACK SHELL REMOVED
SIZE 12SL ONLY

7. IDENTIFY PACKAGE WITH APPLICABLE MS OR 97- PART NUMBER PER NOTE 6.

6. FOR BENDIX INSERT ARRANGEMENT SUFFIX -1 THROUGH -49, STAMP MS ASSEMBLY NUMBER. FOR BENDIX INSERT ARRANGEMENT SUFFIX -50 THROUGH -99, AND -AA THROUGH -BC, STAMP AMPHENOL ASSEMBLY NUMBER.

5. FOR CONTACT ARRANGEMENT, SEE MIL-STD-1651 AND L-22208-() THROUGH L-22248-().

4. PACKAGE PER PRODUCTION PROCESS SHEET.

3. UNITS MEET THE APPLICABLE REQUIREMENTS OF MIL-C-5015.

2. SEE WORK ORDER FOR PERMISSIBLE ADDITIONAL OR ALTERNATE STAMPING.

1. SEE SEPARATE PARTS LIST FOR COMPONENT PART NUMBERS AND QUANTITIES.

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SIZE

FSCM NO.

10-820060/079

REV.

F

SCALE

WT.

REF

SHEET

2

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TAB.