

THIS DRAWING IS UNPUBLISHED.

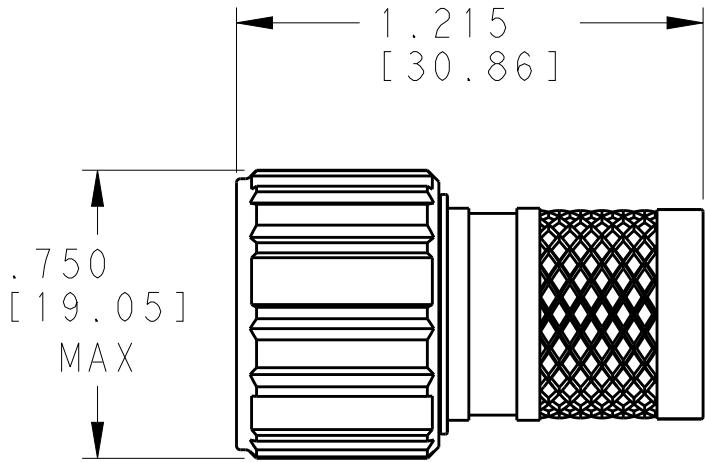
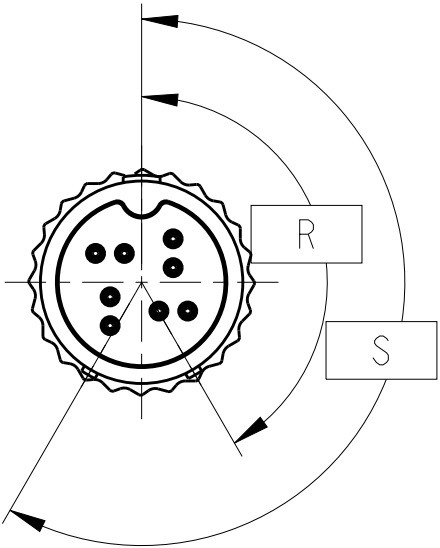
RELEASED FOR PUBLICATION

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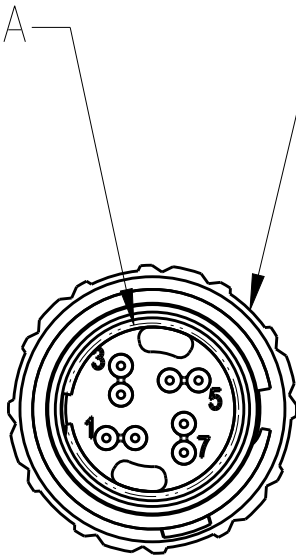
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	F	REV PER ECO 20-010434	7-27-20	CT	DM

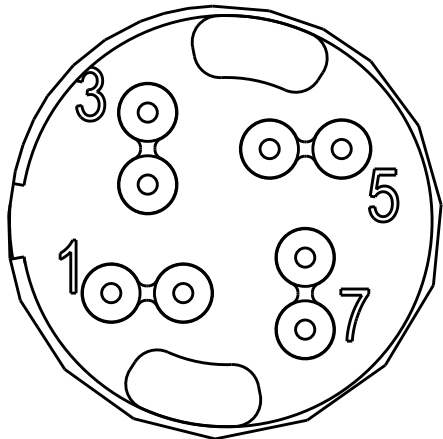
KEY OPTION	KEY ROTATION	
	"R"	"S"
NORMAL	150°	210°
A	140°	215°
B	132°	248°



SEE DETAIL A



"TE" AND DATE
CODE ON 1 OF 6
SURFACES
TE PN ON
ADJACENT FLAT

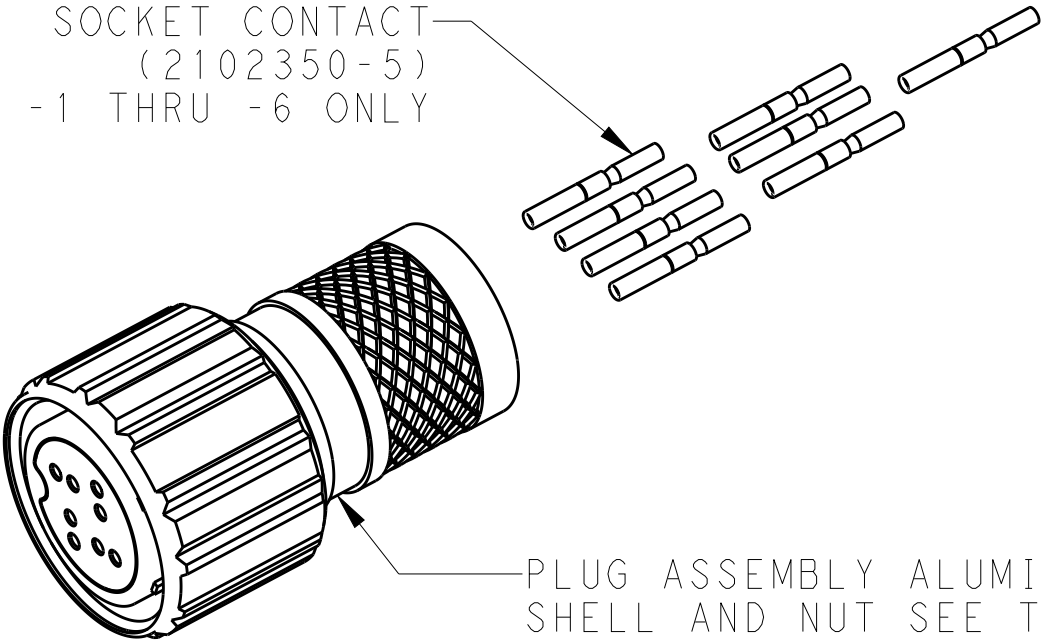


DETAIL A
SCALE 5:1

PARTS REMOVED FOR CLARIFICATION

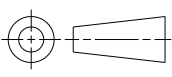
- 1, -3 -5 AND -7 ARE ELECTROLESS NICKEL PLATE PER MIL-C-26074.
- 2, -4 AND -6 ARE BLACK ZINC NICKEL PER AMS-2417.
- CONTACTS SHALL BE PACKAGED SEPARATELY IN KIT.

SOCKET CONTACT
(2102350-5)
-1 THRU -6 ONLY



PLUG ASSEMBLY ALUMINUM
SHELL AND NUT SEE TABLE
FOR FINISH

---	NORMAL	FINISH	DESCRIPTION	PART NUMBER
10	B	NICKEL PLATE	PLUG ASSEMBLY	2102353-7
10	B	BLACK ZINC NICKEL PLATE	PLUG ASSEMBLY	2102353-6
10	B	NICKEL PLATE	PLUG ASSEMBLY	2102353-5
10	A	BLACK ZINC NICKEL PLATE	PLUG ASSEMBLY	2102353-4
10	A	NICKEL PLATE	PLUG ASSEMBLY	2102353-3
10	NORMAL	BLACK ZINC NICKEL PLATE	PLUG ASSEMBLY	2102353-2
10	NORMAL	NICKEL PLATE	PLUG ASSEMBLY	2102353-1
SOCKET CONTACTS 50μ GOLD PLATE	KEYING OPTION	FINISH	DESCRIPTION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M (ISO STANDARDS)		DWN MCKIBBEN, JOHN CHK DOWHOWER, KENNETH APVD DOWHOWER, KENNETH	10 JUN 2011 10 JUN 2011 10 JUN 2011		 TE Connectivity	
DIMENSIONS: INCHES [mm]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME PLUG ASSEMBLY KIT		
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ±.005 [0.13] 4 PLC ± ANGLES ±		PRODUCT SPEC 108-2482		
				APPLICATION SPEC 114-32025		
MATERIAL - -		FINISH - -		SIZE A3	CAGE CODE 00779	DRAWING NO C-2102353
CUSTOMER DRAWING				SCALE 2:1	SHEET 1 OF 1	REV F