

**HDC insert
HDC HVE 10+2 FT CtH****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 16

D-32758 Detmold

Germany

Fon: +49 5231 14-0

Fax: +49 5231 14-292083

www.weidmueller.com



The HVE-series high-voltage inserts are equipped with two lagging contacts.

The wire connection level is designed as a crimp contact. Thus practically no servicing is required. In addition, a secure and permanent connection is established which is resistant to vibrations.

Number of poles: **12**

Rated current: **23 A**

Rated voltage: **830 V**

Nominal voltage acc. to UL/CSA: **600 V AC/DC**

Tension clamp connection

General ordering data

Type	HDC HVE 10+2 FT CtH
Order No.	1967260000
Version	HDC insert, Female, 830 V, 20 A, No. of poles: 12, Tension clamp connection, Size: 8
GTIN (EAN)	4032248661275
Qty.	1 pc(s).

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Technical data

Dimensions and weights

Length	111 mm	Length (inches)	4.37 inch
Width	34 mm	Width (inches)	1.339 inch
Height	33 mm	Height (inches)	1.299 inch
Net weight	95 g		

Temperatures

Limit temperature	-40 °C ... 125 °C
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Dimensions

Height of socket	33 mm	Total length base	111 mm
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General data

Conductor cross-section	2.5 mm ²	Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)
Insulating material group	IIIa	Insulation resistance	10 ¹⁰ Ω
Material	Copper alloy	No. of poles	12
No. of power contacts	10	No. of signal contacts	2
Plugging cycles, silver	≥ 500	Pollution severity	3
Rated current (DIN EN 61984)	20 A	Rated impulse voltage (DIN EN 61984)	8 kV
Rated voltage (DIN EN 61984)	830 V	Rated voltage according to UL/CSA	600 V AC/DC
Series	HVE	Size	8
Surface finish	Silver passivated	Type	Female
UL 94 flammability rating	V-0	Volume resistance	≤ 2mΩ

Connection data PE

Blade size, crosshead	size PH1	Blade size, slotted (PE connection)	SD 0.8 x 4.0
Connection type PE	Screw connection	Fixing screw	M 4
Rated cross-section	4 mm ²	Stripping length PE connection	10 mm
Tightening torque, max. PE connection	1.5 Nm	Tightening torque, min. PE connection	1.2 Nm
Wire connection cross section, finely stranded, max.	4 mm ²	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	4 mm ²
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm ²	Wire connection cross-section, finely stranded, min.	0.5 mm ²
Wire cross section, AWG (PE), max.	AWG 12	Wire cross section, AWG (PE), min.	AWG 20
Wire cross-section, solid, max.	4 mm ²	Wire cross-section, solid, min.	0.5 mm ²

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Technical data

Version

Blade size, slotted (screw connection)	SD 0.5 x 3.0	Conductor cross-section, max.	2.5 mm ²
Conductor cross-section, min.	0.25 mm ²	Material	Copper alloy
Size	8	Stripping length, rated connection	8 mm
Surface finish	Silver passivated	Type of connection	Tension clamp connection
Volume resistance	≤ 2mΩ	Wire connection cross section AWG, max.	AWG 14
Wire connection cross section AWG, min.	AWG 24	Wire connection cross section, finely stranded, max.	4 mm ²
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	4 mm ²	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm ²
Wire connection cross-section, finely stranded, min.	0.5 mm ²	Wire cross-section, solid, max.	4 mm ²
Wire cross-section, solid, min.	0.5 mm ²		

Classifications

ETIM 3.0	EC001121	ETIM 4.0	EC000438
ETIM 5.0	EC000438	ETIM 6.0	EC000438
UNSPSC	30-21-18-01	eClass 5.1	27-14-34-19
eClass 6.2	27-26-12-04	eClass 7.1	27-44-02-05
eClass 8.1	27-44-02-05	eClass 9.0	27-44-02-05
eClass 9.1	27-44-02-05		

Product information

Descriptive text technical data	Rated voltage 1000 V / 8 kV at pollution degree 2
Descriptive text accessories	Accessories, see chapter J - Tools, see chapter K

Approvals

Approvals



ROHS Conform

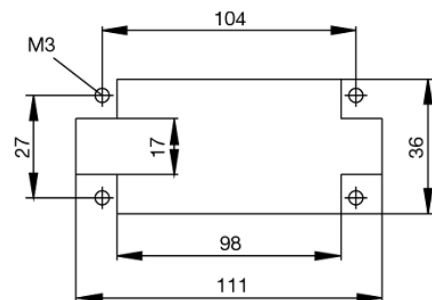
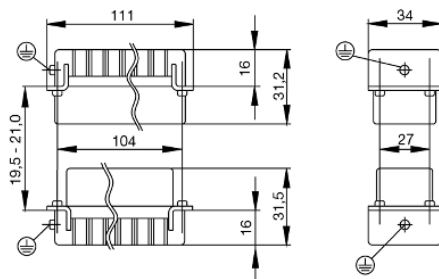
Downloads

Brochure/Catalogue	CAT 3 HDC 17/18 EN FL FIELDWIRING EN
Engineering Data	EPLAN, WSCAD

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Drawings



Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket
M 2.5	Signal contacts		
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 2.9 x 0.5	Fastening screws		
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
M 3	Contact screws		
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Signal contacts:		
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	PE connection via female contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm
	PE terminal		
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	Fastening screws	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide pin	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide bush	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Coding pins	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 4	Contact screws		
	HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	PE connection via male contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	1.2 - 1.5	SD 0.6 x 3.5 mm
	PE terminal		
	HA	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HEE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HVE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	HDD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	S 6/6 (for signal contacts)	1.2 - 1.5	0.8 x 4 mm or PZ1
	ConCept modular frame, plastic	1.2 - 1.5	0.8 x 4 mm or PZ1
M 5	PE terminal		
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
M 6	Power contacts		
	S 4/0 (Screw connection)	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/2	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/8	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
M 7 x 0.75	Power contacts		
	S 4	1.1 - 1.7	SW 2
	S 6/6 (+ PE)	6 - 8	SW 4
M 8 x 0.75	Power contacts		
	S 6/12	1.1 - 1.7	SW 2
	S 8/0 (+ PE)	6 (10-16 mm ²) - 7 (25 mm ²)	SW 4
M10 x 1	Power contacts		
	S 4/0 (Axial connection)	2 - 3	SW 3

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.