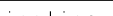


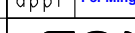
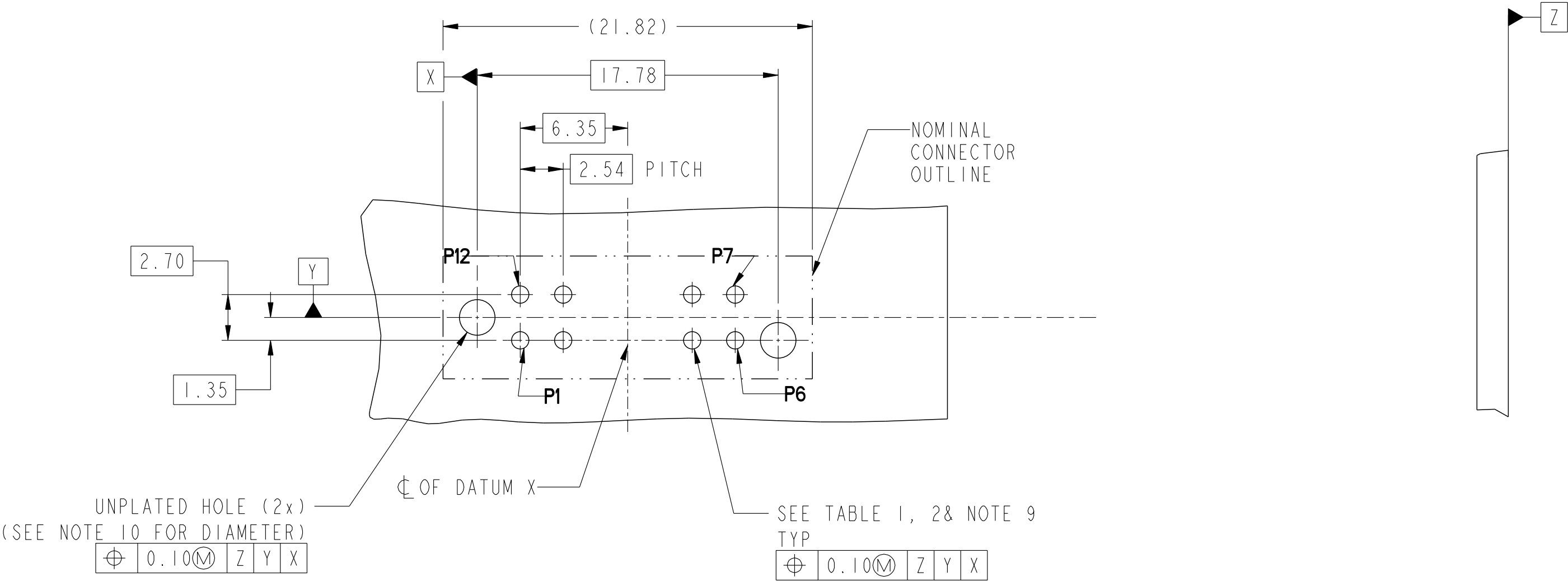

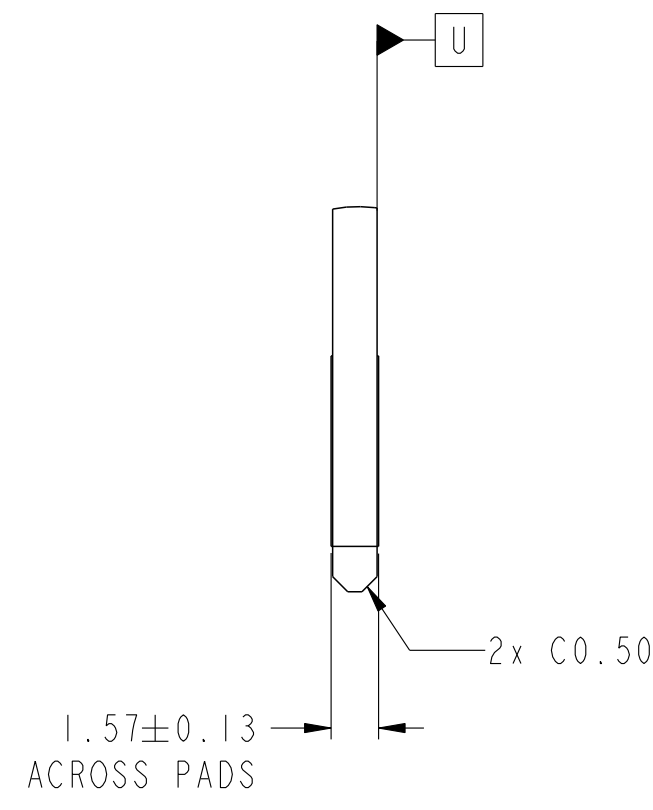
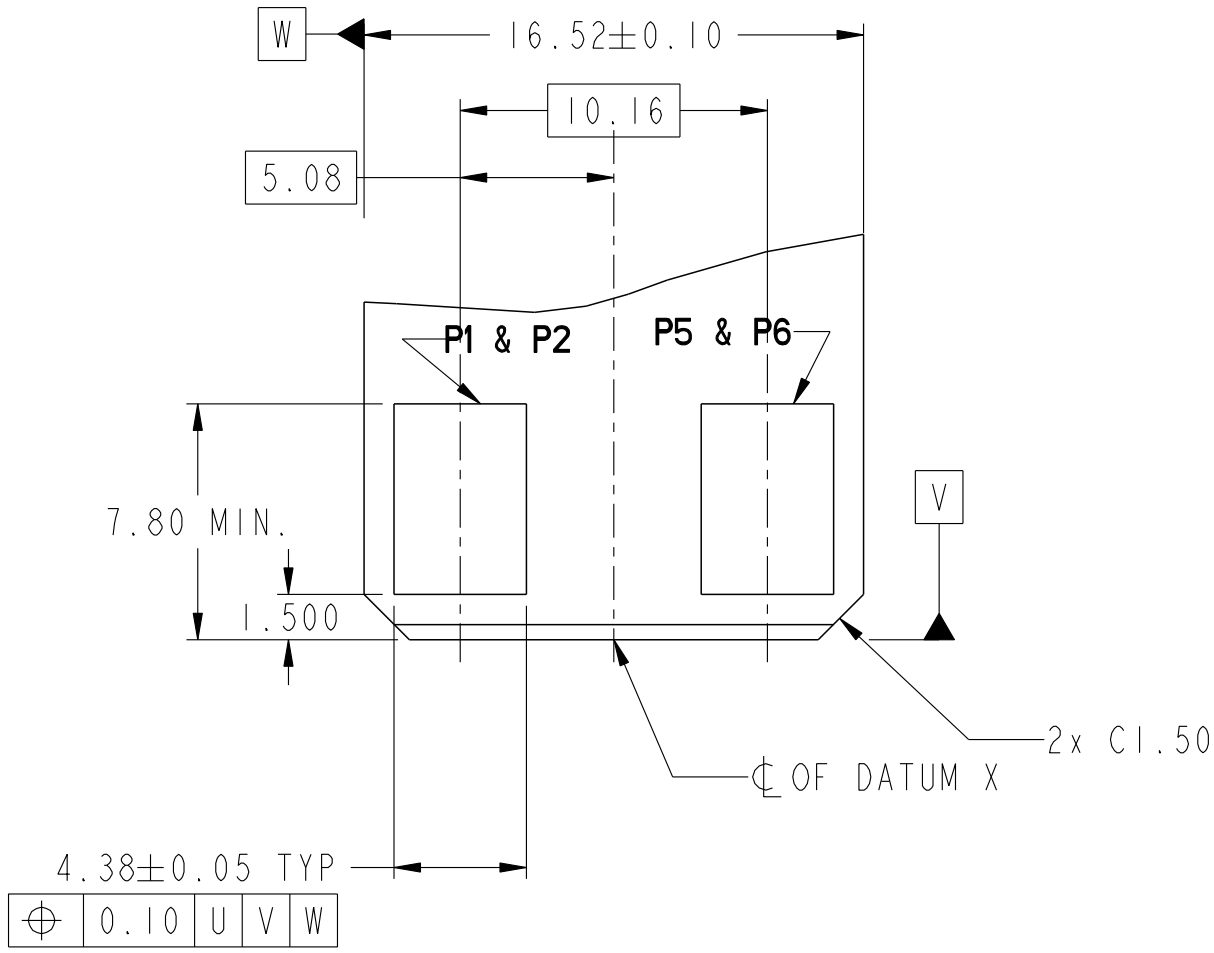


spec ref -		dr		Hai-Ling Liu	2015/04/20			size	A2	scale	4:1		
tolerance std		eng		Hai-Ling Liu	2015/05/13			ecn no -	rel level	Released			
ISO 406		chr		Terris Liu	2015/05/13								
ISO 1101		appr		Pei-Ming Zheng	2015/05/13								
						product family							
surface 		linear	0.X	±0.5		title	HPCE VERT RECT 6LP OMITTED 2LP		dwg no	10134811		rev	A
			0.XX	±0.25									
			0.XXX	±0.10									
ISO 1302		angular	0°	±2°	www.fci.com	cat. no.	Product - Customer Drw			sheet 1 of 4			

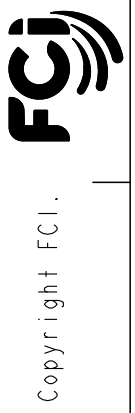
CONTACT TYPE	TOP LAYER DESCRIPTION	TABLE 1 (HPCE / SOLDER TAILS) PLATED THROUGH-HOLE REQUIREMENTS				
		DRILLED HOLE DIAMETER	COPPER THICKNESS	TIN-LEAD THICKNESS	TIN THICKNESS	FINISHED HOLE DIAMETER
POWER & SIGNAL	TIN-LEAD	1.10-1.16 (1.15 DRILL)	0.025 - 0.050	0.005 - 0.015	--	0.94 - 1.10
	IMMERSION TIN	1.10-1.16 (1.15 DRILL)	0.025 - 0.050	--	0.9 - 1.5um	0.94 - 1.10
	COPPER (SEE NOTE 8)	1.10-1.16 (1.15 DRILL)	0.025 - 0.050	--	--	0.94 - 1.10
CONTACT TYPE	TOP LAYER DESCRIPTION	TABLE 2 (HPCE / PRESS-FIT TAILS) PLATED THROUGH-HOLE REQUIREMENTS				
		DRILLED HOLE DIAMETER	COPPER THICKNESS	TIN-LEAD THICKNESS	TIN THICKNESS	FINISHED HOLE DIAMETER
POWER & SIGNAL	TIN-LEAD	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	0.005 - 0.015	--	0.65 - 0.80
	IMMERSION TIN	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	0.9 - 1.5um	0.70 - 0.80
	COPPER (SEE NOTE 8)	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	0.70 - 0.80



spec ref		-		dr		Hai-Ling Liu		2015/04/20		projection				MM		size		A2		scale		4:1	
tolerance std		ISO 406		eng		Hai-Ling Liu		2015/05/13		chr		Terris Liu		2015/05/13		ecn no		-		rel level		Released	
ISO 1101		TOLERANCES UNLESS OTHERWISE SPECIFIED		appr		Pei-Ming Zheng		2015/05/13		product family													
surface		linear		0.X		±0.5		FCI		title		HPCE VERT RECT		dwg no		10134811		rev		A			
				0.XX		±0.25						6LP OMITTED 2LP											
ISO 1302		angular		0°		±2°		www.fci.com		cat. no.				Product - Customer Drw		sheet 2 of 4							



⊕	0.10	U	V	W
---	------	---	---	---



spec ref -		dr		Hai-Ling Liu	2015/04/20	projection		MM		size	A2	scale	4:1		
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	Hai-Ling Liu	2015/05/13	ecn no -										
		chr	Terris Liu	2015/05/13	rel level Released										
ISO 406		appr	Pei-Ming Zheng	2015/05/13	product family										
ISO 1101															
surface ✓	linear	0.X	±0.5				title	HPCE VERT RECT				dwg no	10134811		rev
		0.XX	±0.25												
		0.XXX	±0.10												
ISO 1302	angular	0°	±2°			www.fci.com	cat. no.	Product - Customer Drw				sheet 3 of 4			
														A	

