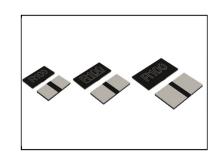


## Features

- 1) High power (4W to 10W)
- 2) High heat dissipation
- 3) Excellent TCR characteristics
- 4) Low ohmic  $(5m\Omega \text{ to } 220m\Omega)$
- 5) ROHM resistors have obtained ISO9001 / IATF16949 certification
- 6) Corresponds to AEC-Q200



# Products list

Part No.	Size		Rated power	Rated terminal Temperature	Tolerance	Temperature <sup>*1</sup> coefficient	Resistance <sup>*2</sup> range	Operating temperature range	Automotive grade available (AEC-Q200)
	(mm)	(inch)	(W)	(°C)		(ppm/°C)	(Ω)	(°C)	
GMR50	5025	2010	4	90	F(±1%)	0 ∼+25	5m≦R<10m	-65 ∼ +170	Yes
GMKSU	0020	2010	7	30	1 (±170)	±25	10m≦R≦220m		100
	6432 2512	6432 2512	7	70	F(±1%)	0 ∼+50	5m≤R<10m	-65 ∼ +170	
GMR100						±20	10m≦R≦220m		Yes
GMK100			0432   2312	5 11	110	110 F(±1%)	0 ∼+50	5m≤R<10m	-03 ~ 1170
			3	110	1 (±170)	±20	10m≤R≤220m		
			10	70	F(±1%)	0 ~+50	5m≤R<10m		
CMD220	7140	7142 2817 7		70	F(±170)	±25	10m≤R≤100m	-65 ∼ +170	Yes
GMR320	7 142		110	E(.40/.)	0 ~+50	5m≤R<10m	-03 ~ +170	165	
			,	110	F(±1%)	±25	10m ≤R≤100m		

Design and specifications are subject to change without notice. Carefully check the specification sheet supplied with the product before using or ordering it.

# Part number description

	_
GMR	32

**(1**)

2

**(3**)

\_

<u>A</u>

<u>(6)</u>

**(7**)

5L00

1
Part No.
GMR
High pow er metal plate
shunt resistors

(2)							
Size	(mm)	[inch]					
50	(5025)	[2010]					
100	(6432)	[2512]					
320	(7142)	[2817]					

Packing specifications code								
Part No.	Quantity pcs/reel							
GMR50	Н	Embossed tape(4mm Pitch)	2,000					
GMR100	Н	Embossed tape(8mm Pitch)	2,000					
GMR320	Н	Embossed tape(8mm Pitch)	2,000					

4	
	Product code
JA	5mΩ≦R<10mΩ
JB	10mΩ≦R<100mΩ
JC	100mΩ≦R≦220mΩ

	(5)
	Product other
	than E24 series
	than E24 Series
	Α
•	

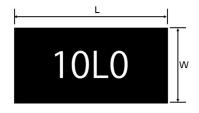
<u> </u>								
Special part code								
Α	$10m\Omega,40m\Omega,100m\Omega$							
D	5mΩ							
Е	15mΩ							
G	18mΩ							
Н	20mΩ							
-	22mΩ, 220mΩ							
K	27mΩ							
М	33mΩ							
Q	47mΩ							
W	82mΩ							

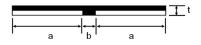
8						
Nominal resistance						
Resistance	F Class					
10mΩ	10L0					
15mΩ	R015					
100mΩ	R100					

<sup>\*1 (+20/+60°</sup>C)

<sup>\*2</sup> Development schedule will vary depending on resistance value. Please contact us for resistance values.

# •Chip resistor dimensions and markings





<Marking method>

There are four digits used for the calculation number.

"L" means decimal point of  $m\Omega$  unit in case resistance value is  $0.01\Omega$  or less.

"R" means decimal point of  $\Omega$  unit in case resistance value is above  $0.01\Omega$ .

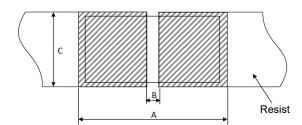
Example :  $4 \text{digits} \dots 10 \text{m} \Omega = 10 \text{L}0$ ,  $100 \text{m} \Omega = R100$ 

GMR100: Marked with an underbar under the resistance

(Unit: mm)

Part No.	(mm)	(inch)	L	W	t	а	b	Marking existence
GMR50	5025	2010	5.00±0.25	2.50±0.25	0.40±0.15	2.05±0.25	0.90±0.25	Yes
GMR100	6432	2512	6.40±0.25	3.20±0.25	0.40±0.15	2.75±0.25	0.90±0.25	Yes
GMR320	7142	2817	7.10±0.25	4.20±0.25	0.40±0.15	3.10±0.25	0.90±0.25	Yes

# •Land pattern example



(Unit: mm)

Part No.	Α	В	С	
GMR50	6.0	0.6	3.0	
GMR100	6.8	0.6	3.6	
GMR320	7.4	0.6	4.6	

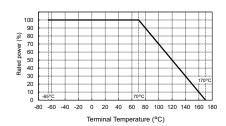
# Derating curve

<When the terminal temperature exceeds 70°C> <When the terminal temperature exceeds 90°C> <When the terminal temperature exceeds 110°C>

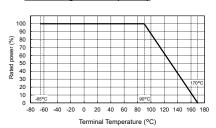
■GMR100 : Rated power 7W ■GMR320 : Rated power 10W ■GMR50 : Rated power 4W

■GMR100 : Rated power 5W ■GMR320 : Rated power 7W

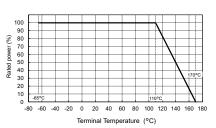
## Derating curve (70°C)



## Derating curve (90°C)



## Derating curve (110°C)



## Characteristics

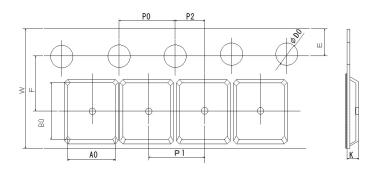
Testitems	Guaranteed value	Test conditions		
Resistance	See P.1	20°C		
		Measuring method : Measure Bottom terminal		
		by 4 probes.		
		probe		
Variation of resistance with	See P.1	Measurement: +20/+60°C		
temperature				
Overload	±0.5%	Rated power×4.0		
		Test time: 5s		
Solderability	A new uniform coating of minimum	Rosin-ethanol solution 25% (mass)		
	of 95% of the surface being immersed	Soldering condition : 245±5°C		
	and no soldering damage.	Duration of immersion : 2.0±0.5s		
Resistance to soldering	±0.5%	Soldering condition : 260±5°C		
heat	No remarkable abnormality on the appearance.	Duration of immersion : 10±1s		
Rapid change of	±0.5%	Test temperature : -55°C~+155°C		
temperature		Test time: 1,000 cycles		
Temperature humidity	±1.0%	Test temperature : 85°C		
storage		Relative humidity: 85%		
		Test time: 1,000h		
Endurance at	±1.0%	Terminal temperature : 90°C (GMR50)		
Terminal temperature		: 70°C (GMR100/320)		
		: 110°C (GMR100/320)		
		Rated power : 1.5h:ON-0.5h:OFF		
		Test time: 1,000h		
Endurance	±1.0%	Test temperature : 170°C		
		Test time: 1,000h		
Resistance to solvent	±0.5%	23±5°C, Immersion cleaning, 5±0.5min		
		Solvent: 2-propanol		
Bend strength of the end	±1.0%	Endurance with 90mm width		
face plating	Without mechanical damage such as breaks.	Deflection : 3mm		

Compliance Standards : IEC 60115-1 / IEC  $\,60115-8\,$ 

JIS C 5201-1 / JIS C 5201-8

# •Tape dimensions

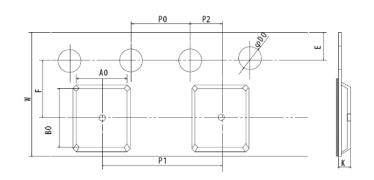
# ■GMR50



(Unit: mm)

Part No.	W	F	E	A0	В0	D0	P0	P1	P2	К
GMR50	12.0±0.3	5.5±0.05	1.75±0.1	2.9±0.1	5.3±0.1	Ф1.55±0.05	4.0±0.1	4.0±0.1	2.0±0.05	MAX1.1

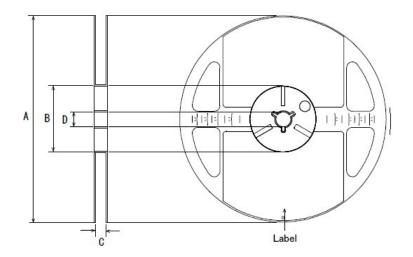
# ■GMR100 / 320



(Unit:mm)

Part No.	W	F	E	A0	В0	D0	P0	P1	P2	К
GMR100	12.0±0.3	5.5±0.05	1.75±0.1	3.5±0.2	6.7±0.2	Ф1.55±0.05	4.0±0.1	8.0±0.1	2.0±0.05	MAX1.1
GMR320	12.0±0.3	5.5±0.05	1.75±0.1	4.5±0.2	7.5±0.2	Ф1.55±0.05	4.0±0.1	8.0±0.1	2.0±0.05	MAX1.1

# •Reel dimensions



(Unit: mm)

Part No.	А	В	С	D
GMR50				
GMR100	Ф180 0 -1.5	Ф60 +1.0 0	13+1.0 0	Ф13±0.2
GMR320				

# **Notice**

### **Precaution on using ROHM Products**

1. If you intend to use our Products in devices requiring extremely high reliability (such as medical equipment (Note 1), aircraft/spacecraft, nuclear power controllers, etc.) and whose malfunction or failure may cause loss of human life, bodily injury or serious damage to property ("Specific Applications"), please consult with the ROHM sales representative in advance. Unless otherwise agreed in writing by ROHM in advance, ROHM shall not be in any way responsible or liable for any damages, expenses or losses incurred by you or third parties arising from the use of any ROHM's Products for Specific Applications.

(Note1) Medical Equipment Classification of the Specific Applications

(1.0.0.1) medical =quipment endeemedicit et alle epecime replications							
JAPAN	USA	EU	CHINA				
CLASSⅢ	CLASSⅢ	CLASS II b	CLASSIII				
CLASSIV	CLASSIII	CLASSⅢ	CLASSIII				

- 2. ROHM designs and manufactures its Products subject to strict quality control system. However, semiconductor products can fail or malfunction at a certain rate. Please be sure to implement, at your own responsibilities, adequate safety measures including but not limited to fail-safe design against the physical injury, damage to any property, which a failure or malfunction of our Products may cause. The following are examples of safety measures:
  - [a] Installation of protection circuits or other protective devices to improve system safety
  - [b] Installation of redundant circuits to reduce the impact of single or multiple circuit failure
- 3. Our Products are not designed under any special or extraordinary environments or conditions, as exemplified below. Accordingly, ROHM shall not be in any way responsible or liable for any damages, expenses or losses arising from the use of any ROHM's Products under any special or extraordinary environments or conditions. If you intend to use our Products under any special or extraordinary environments or conditions (as exemplified below), your independent verification and confirmation of product performance, reliability, etc, prior to use, must be necessary:
  - [a] Use of our Products in any types of liquid, including water, oils, chemicals, and organic solvents
  - [b] Use of our Products outdoors or in places where the Products are exposed to direct sunlight or dust
  - [c] Use of our Products in places where the Products are exposed to sea wind or corrosive gases, including Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, and NO<sub>2</sub>
  - [d] Use of our Products in places where the Products are exposed to static electricity or electromagnetic waves
  - [e] Use of our Products in proximity to heat-producing components, plastic cords, or other flammable items
  - [f] Sealing or coating our Products with resin or other coating materials
  - [g] Use of our Products without cleaning residue of flux (Exclude cases where no-clean type fluxes is used. However, recommend sufficiently about the residue.); or Washing our Products by using water or water-soluble cleaning agents for cleaning residue after soldering
  - [h] Use of the Products in places subject to dew condensation
- 4. The Products are not subject to radiation-proof design.
- 5. Please verify and confirm characteristics of the final or mounted products in using the Products.
- 6. In particular, if a transient load (a large amount of load applied in a short period of time, such as pulse, is applied, confirmation of performance characteristics after on-board mounting is strongly recommended. Avoid applying power exceeding normal rated power; exceeding the power rating under steady-state loading condition may negatively affect product performance and reliability.
- 7. De-rate Power Dissipation depending on ambient temperature. When used in sealed area, confirm that it is the use in the range that does not exceed the maximum junction temperature.
- 8. Confirm that operation temperature is within the specified range described in the product specification.
- ROHM shall not be in any way responsible or liable for failure induced under deviant condition from what is defined in this document.

## Precaution for Mounting / Circuit board design

- 1. When a highly active halogenous (chlorine, bromine, etc.) flux is used, the residue of flux may negatively affect product performance and reliability.
- 2. In principle, the reflow soldering method must be used on a surface-mount products, the flow soldering method must be used on a through hole mount products. If the flow soldering method is preferred on a surface-mount products, please consult with the ROHM representative in advance.

For details, please refer to ROHM Mounting specification

## **Precautions Regarding Application Examples and External Circuits**

- 1. If change is made to the constant of an external circuit, please allow a sufficient margin considering variations of the characteristics of the Products and external components, including transient characteristics, as well as static characteristics.
- 2. You agree that application notes, reference designs, and associated data and information contained in this document are presented only as guidance for Products use. Therefore, in case you use such information, you are solely responsible for it and you must exercise your own independent verification and judgment in the use of such information contained in this document. ROHM shall not be in any way responsible or liable for any damages, expenses or losses incurred by you or third parties arising from the use of such information.

#### **Precaution for Electrostatic**

This Product is electrostatic sensitive product, which may be damaged due to electrostatic discharge. Please take proper caution in your manufacturing process and storage so that voltage exceeding the Products maximum rating will not be applied to Products. Please take special care under dry condition (e.g. Grounding of human body / equipment / solder iron, isolation from charged objects, setting of lonizer, friction prevention and temperature / humidity control).

### **Precaution for Storage / Transportation**

- 1. Product performance and soldered connections may deteriorate if the Products are stored in the places where:
  - [a] the Products are exposed to sea winds or corrosive gases, including Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, and NO<sub>2</sub>
  - [b] the temperature or humidity exceeds those recommended by ROHM
  - [c] the Products are exposed to direct sunshine or condensation
  - [d] the Products are exposed to high Electrostatic
- Even under ROHM recommended storage condition, solderability of products out of recommended storage time period
  may be degraded. It is strongly recommended to confirm solderability before using Products of which storage time is
  exceeding the recommended storage time period.
- 3. Store / transport cartons in the correct direction, which is indicated on a carton with a symbol. Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.
- 4. Use Products within the specified time after opening a humidity barrier bag. Baking is required before using Products of which storage time is exceeding the recommended storage time period.

### **Precaution for Product Label**

A two-dimensional barcode printed on ROHM Products label is for ROHM's internal use only.

### **Precaution for Disposition**

When disposing Products please dispose them properly using an authorized industry waste company.

### **Precaution for Foreign Exchange and Foreign Trade act**

Since concerned goods might be fallen under listed items of export control prescribed by Foreign exchange and Foreign trade act, please consult with ROHM in case of export.

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