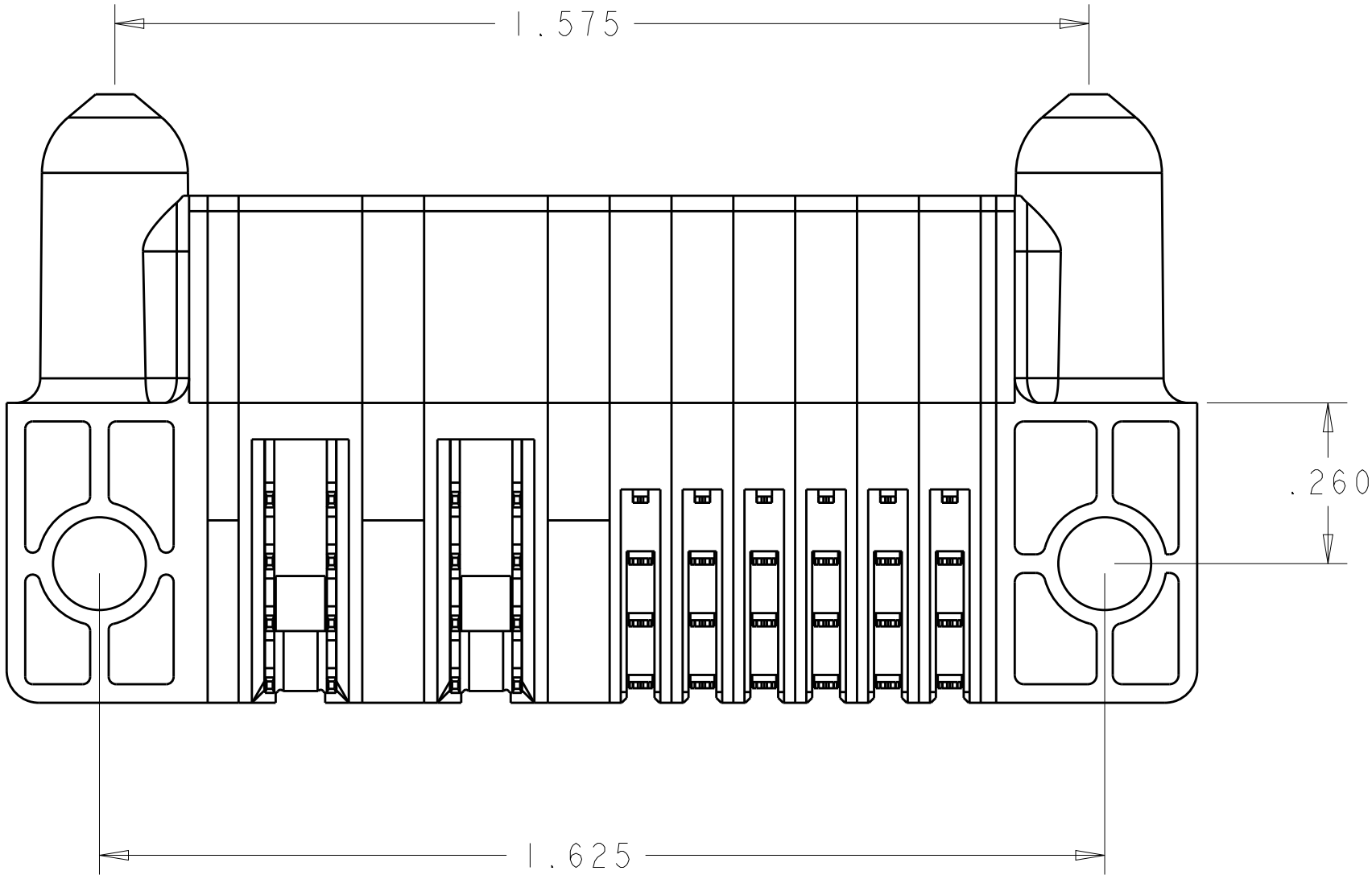
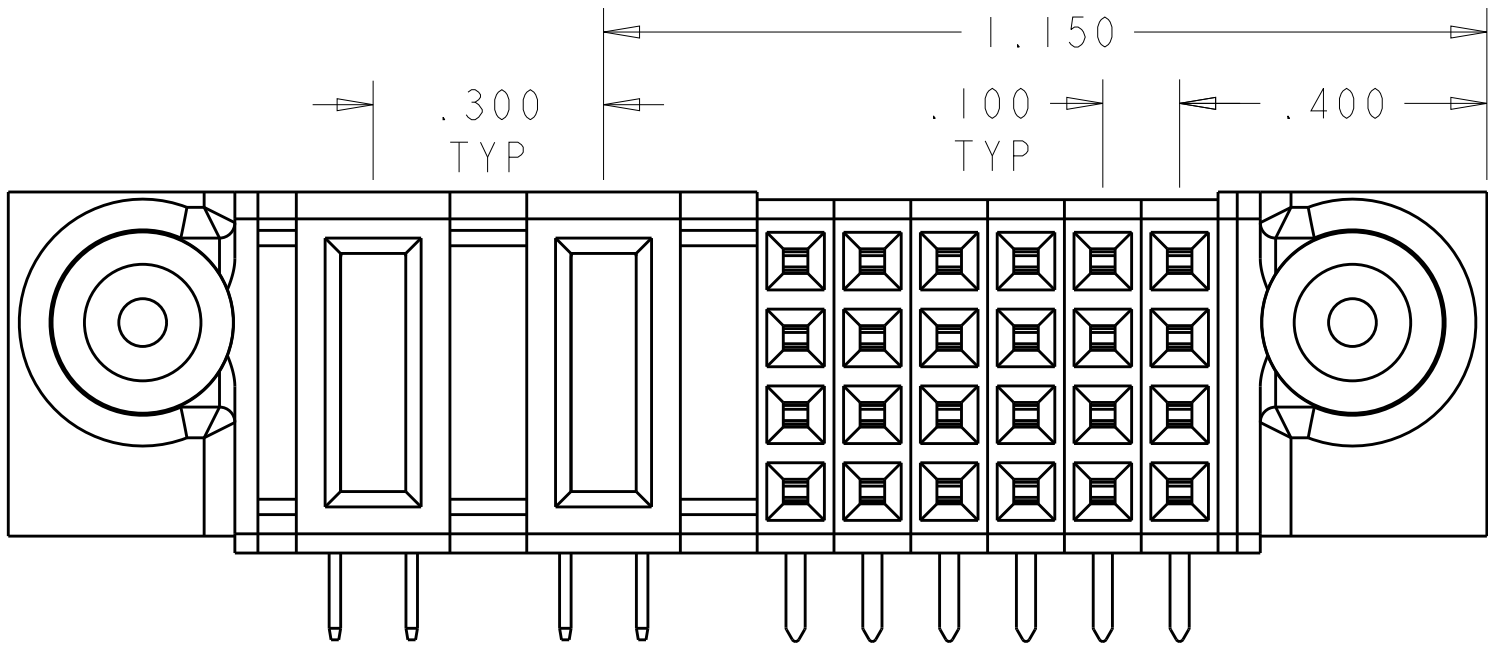
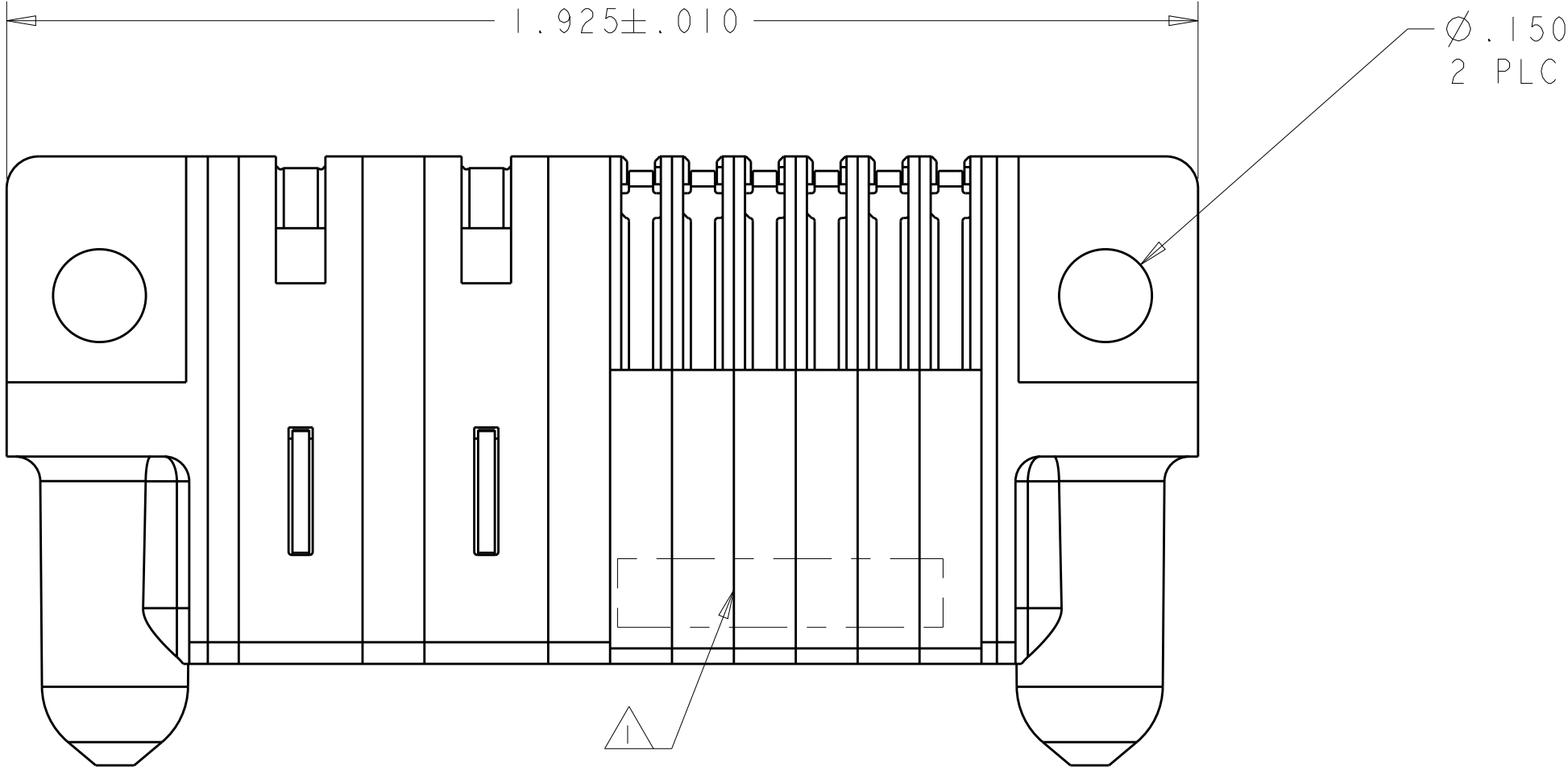
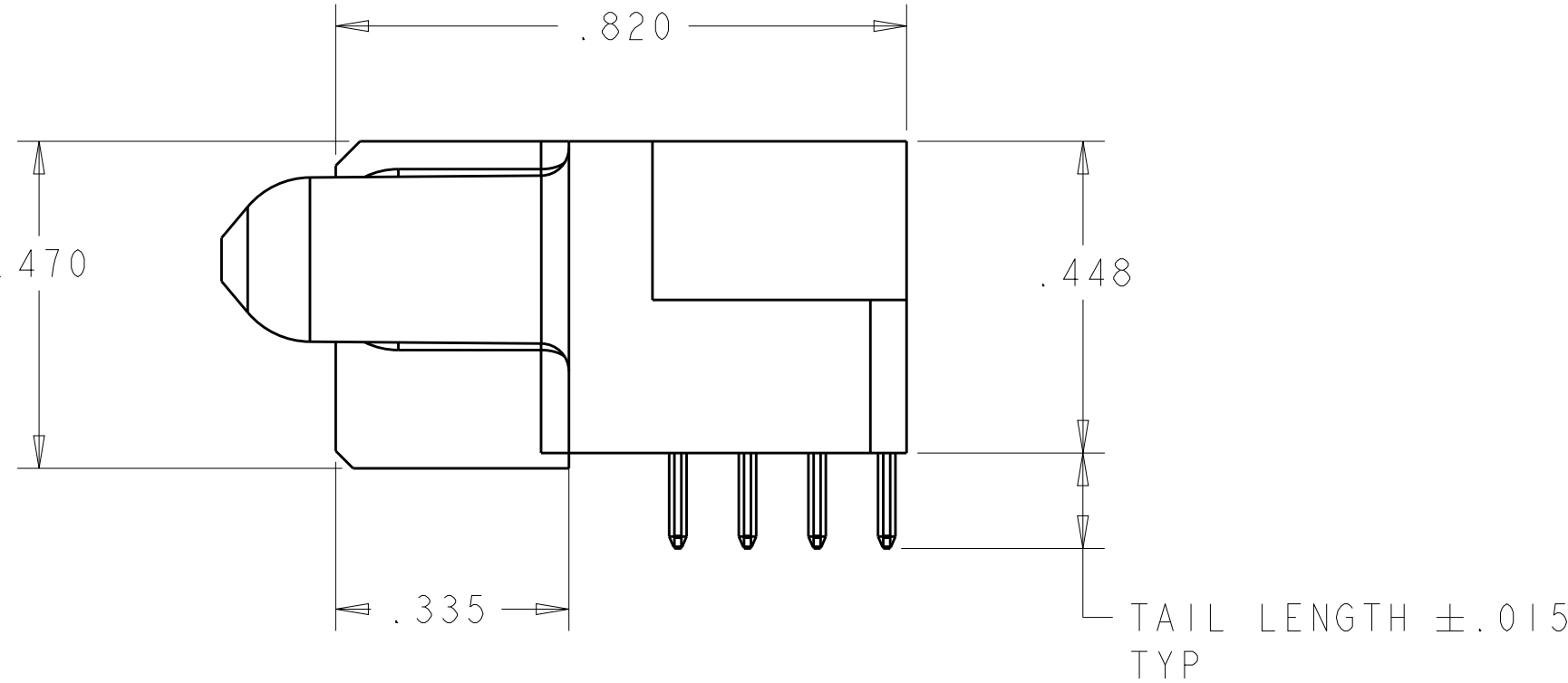


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
ES	00		A	REV PER ECR-07-012702	01JUN2007	DZ	SY



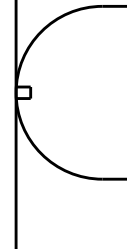
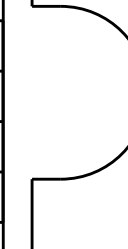
- 1 "AMP", PART NUMBER, AND DATE CODE TO BE MARKED IN AREA SHOWN
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UV94 V-O  
SIGNAL CONTACT - HIGH CONDUCTIVITY COPPER ALLOY  
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA OF POWER AND SIGNAL CONTACTS
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- 6 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES
- 7 PCB - .0453 ± .0010 DRILLED HOLE PLATED WITH .0003 MIN Sn OVER .001-.003 PLATING TO ACHIEVE A .040 HOLE
- 8 POWER CONTACT AREA LUBRICATED WITH LUBRICANT
- 9 NOT RELEASED FOR PRODUCTION

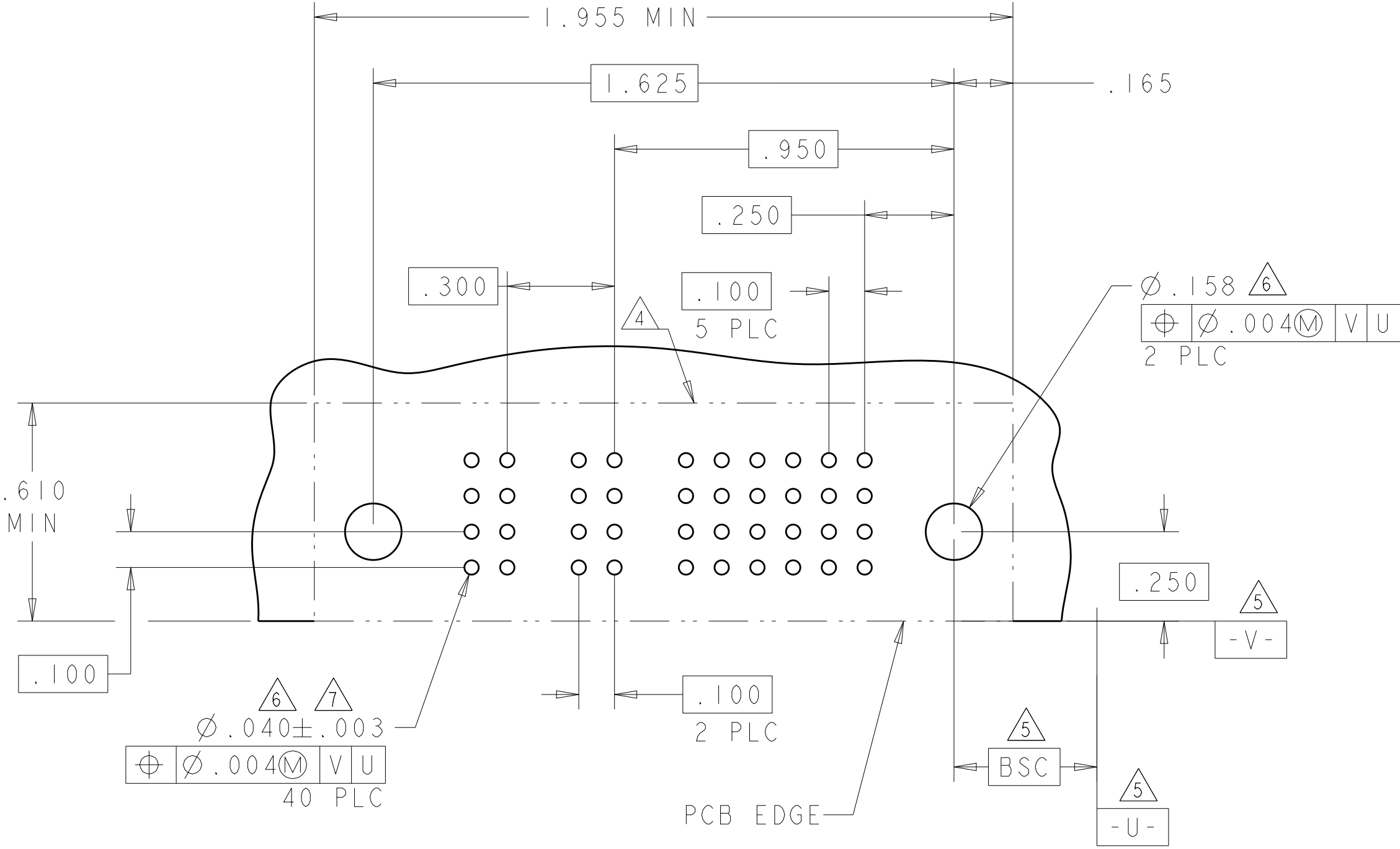


24S + 2ACP	1892521-1
DESCRIPTION	PART NUMBER

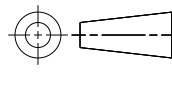
1892521-1		DWN		01JUN2007		Tyco Electronics Corporation	
DIMENSIONS:		CHK		01JUN2007		Shanghai, P.R. China, 200233	
INCHES		S. ZHAO		APVD		NAME	
		S. YAO		-		RIGHT ANGLE RECEPTACLE ASSEMBLY	
		PRODUCT SPEC		108-1973		MULTI-BEAM XL	
		APPLICATION SPEC		114-13038		SIZE	
		FINISH		-		CAGE CODE	
		WEIGHT		-		DRAWING NO	
		CUSTOMER DRAWING		SCALE		SHEET	
				4:1		1 OF 2	
						REV	
						A	

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

PART NUMBER	ROWS		POWER		SIGNAL						
			P2	P1	6	5	4	3	2	1	
1892521-1	D C B A		<div>RM</div>	<div>RM</div>	H	H	H	H	H	H	
					G	G	G	G	G	G	
					F	F	F	F	F	F	
					E	E	E	E	E	E	
24S + 2ACP											



RM	POWER CONTACT STD, TAIL LENGTH .135	-
H	SIGANL CONTACT TAIL LENGTH .135	D
G	SIGANL CONTACT TAIL LENGTH .135	C
F	SIGANL CONTACT TAIL LENGTH .135	B
E	SIGANL CONTACT TAIL LENGTH .135	A
CODE	DESCRIPTION	ROW

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND EXISTING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN D.ZHU CHK S.ZHAO APVD S.YAO	25APR2007 25APR2007 -	Tyco Electronics Corporation Shanghai, P.R.China. 200233	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.01 ANGLES ±.0020 FINISH #2		NAME RIGHT ANGLE RECEPTACLE ASSEMBLY	
		PRODUCT SPEC 108-1973		SIZE A	
MATERIAL -		APPLICATION SPEC 114-13038		CAGE CODE 00779	
		WEIGHT -		DRAWING NO 1892521	
		CUSTOMER DRAWING		RESTRICTED TO -	
		SCALE 4:1		SHEET 2 OF 2	
				REV A	