



1. CONNECTOR MUST BE FREE OF ANY MECHANICAL DEFECTS WHICH COULD NEGATIVELY AFFECT FIT, FUNCTION, OR PERFORMANCE
2. PERIPHERAL SEAL RETAINER MUST BE FULLY LOCKED IN TWO LOCATIONS INTO OUTER HOUSING
3. CPA MUST BE INSTALLED IN PRE-STAGE POSITION AS SHOWN
4. JULIAN DATE CODE IN THIS LOCATION AT ASSEMBLY
5. TE PART NUMBER IN THIS LOCATION AT ASSEMBLY (VARIABLE)

INDEX CODE	WEIGHT	PART NO
F	14.39 g	2103534-6
E	14.30 g	2103534-5
D	14.64 g	2103534-4
B	14.62 g	2103534-2
A	14.48 g	2103534-1
		INDEX CODE
		WEIGHT
		PART NO

TE Connectivity  
PLUG SUB-ASSEMBLY  
HVA280

THIS DRAWING IS A CONTROLLED DOCUMENT.		DRW 04SEP2013	NAME PLUG SUB-ASSEMBLY HVA280
DIMENSIONS:	mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	
0 PLC	±	0 PLC	DRW 04SEP2013
1 PLC	±0.5	1 PLC	APVD 04SEP2013
2 PLC	±0.30	2 PLC	A. GUANCO 04SEP2013
3 PLC	±	3 PLC	-
4 PLC	±10	4 PLC	APPLICATION SPEC
MATERIAL	FINISH	ANGLES	
WEIGHT SEE TABLE			SIZE CAGE CODE DRAWING NO
			A 100779 C=2103534
			Customer Drawing
			SCALE 2:1 SHEET 1 OF 1 REV A