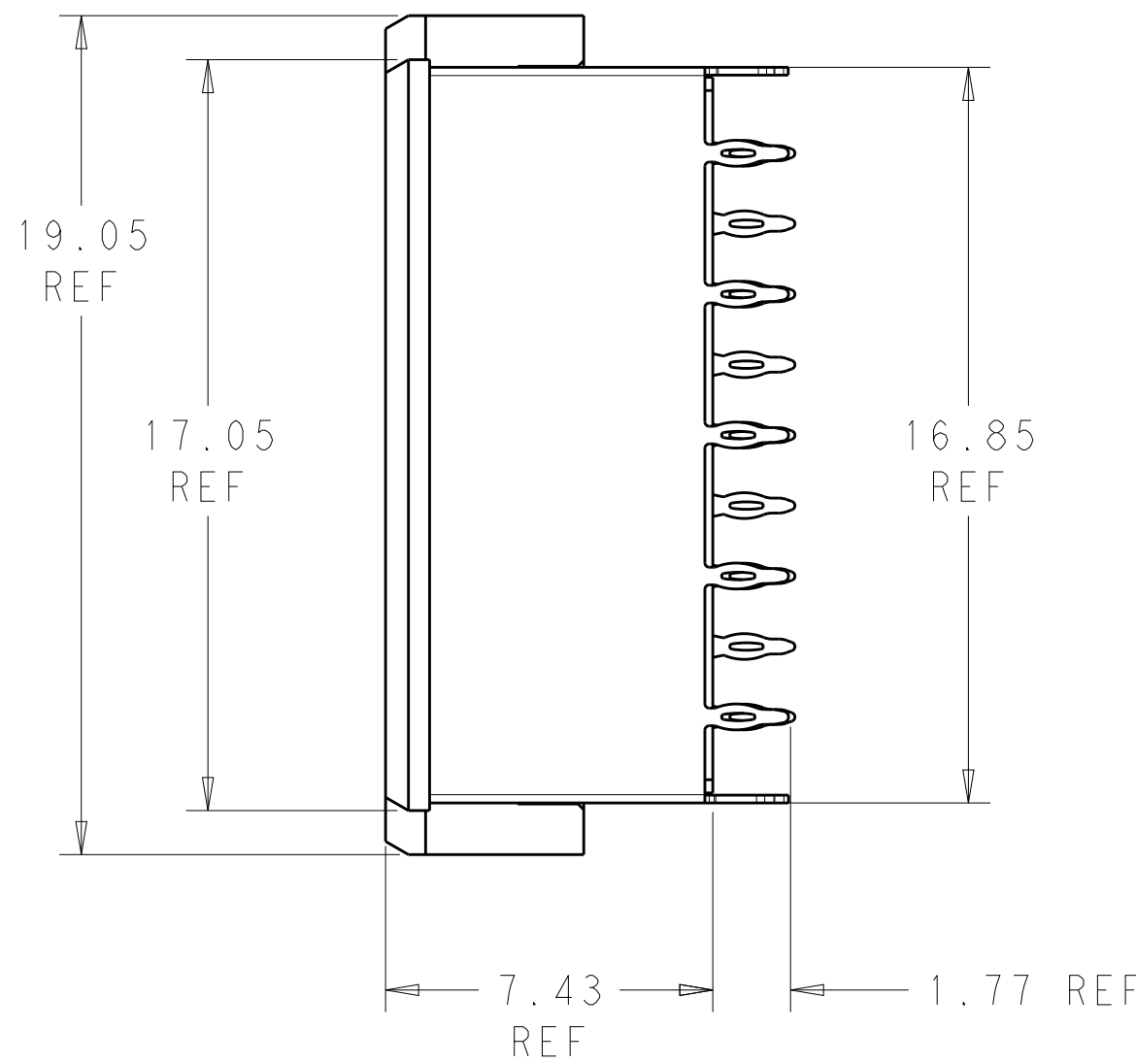
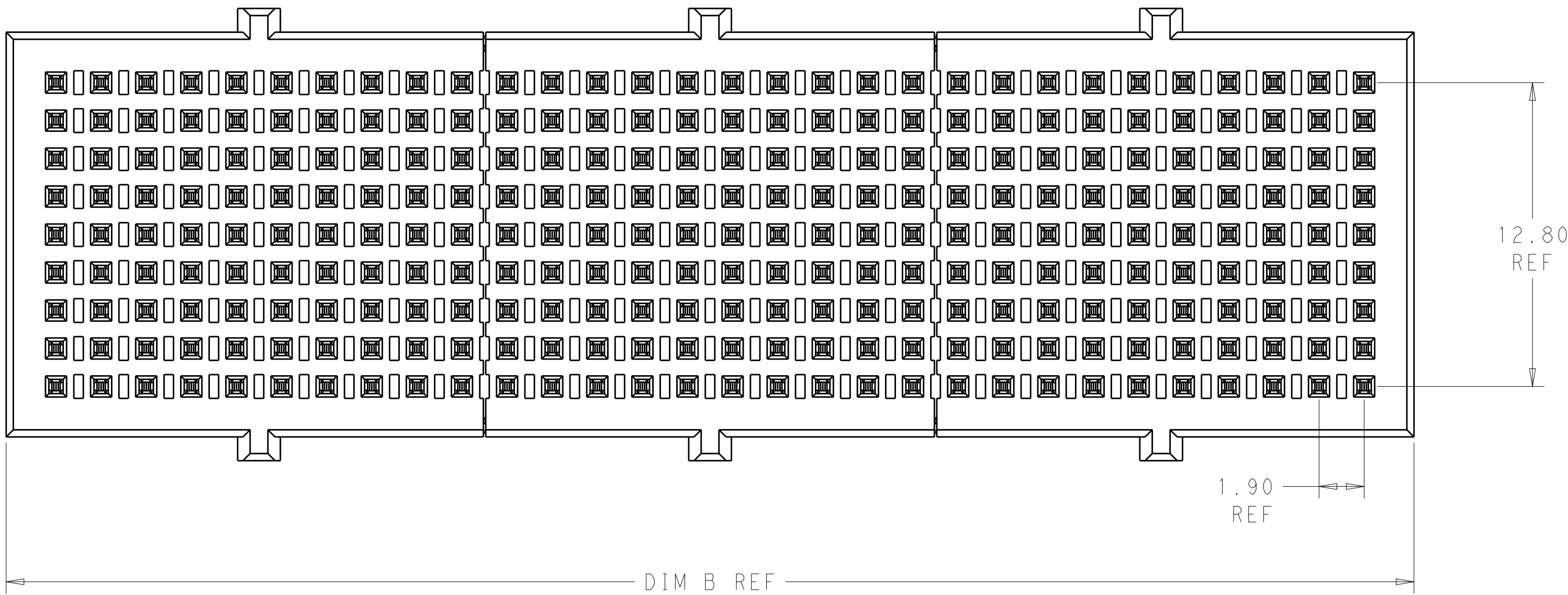
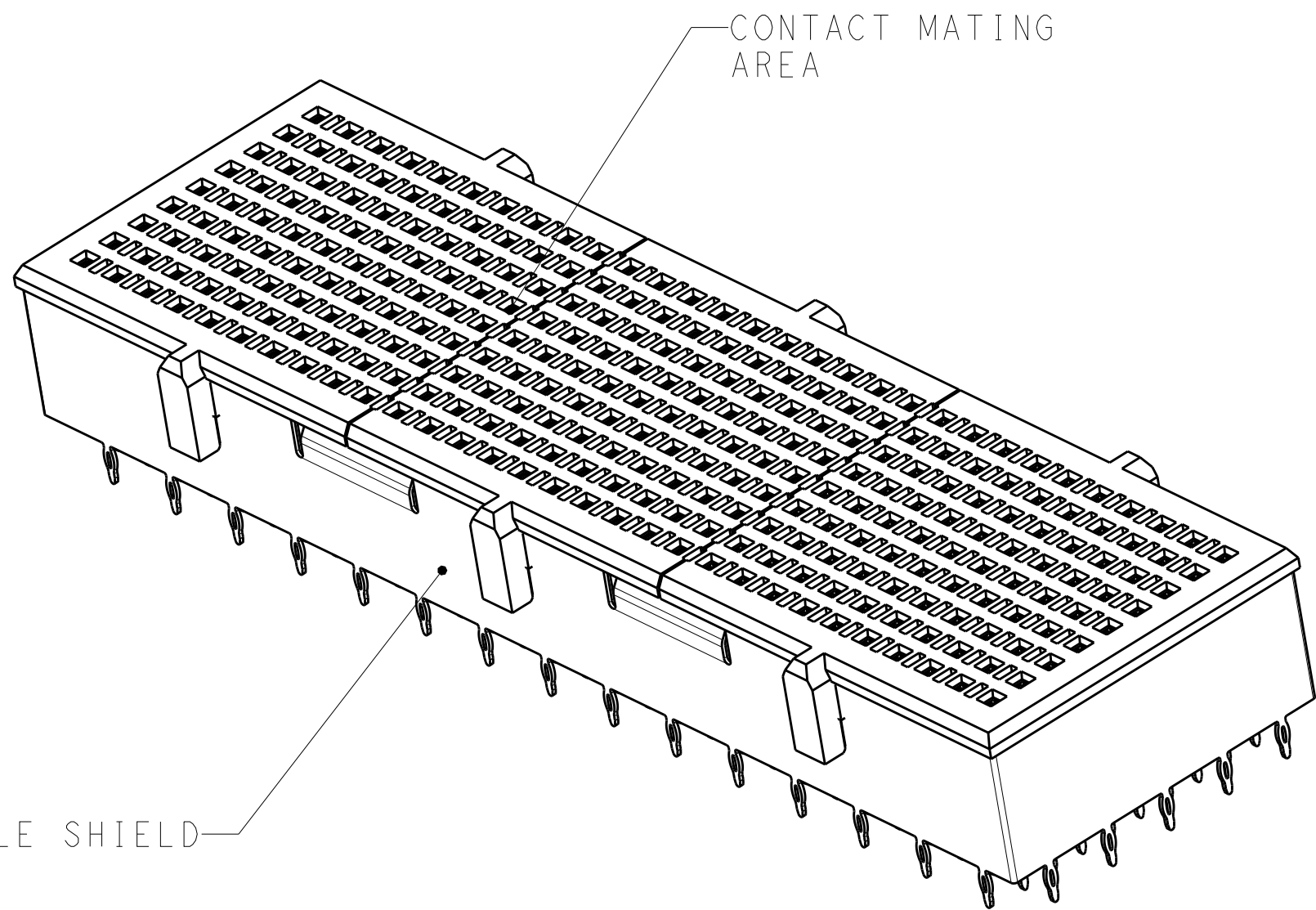
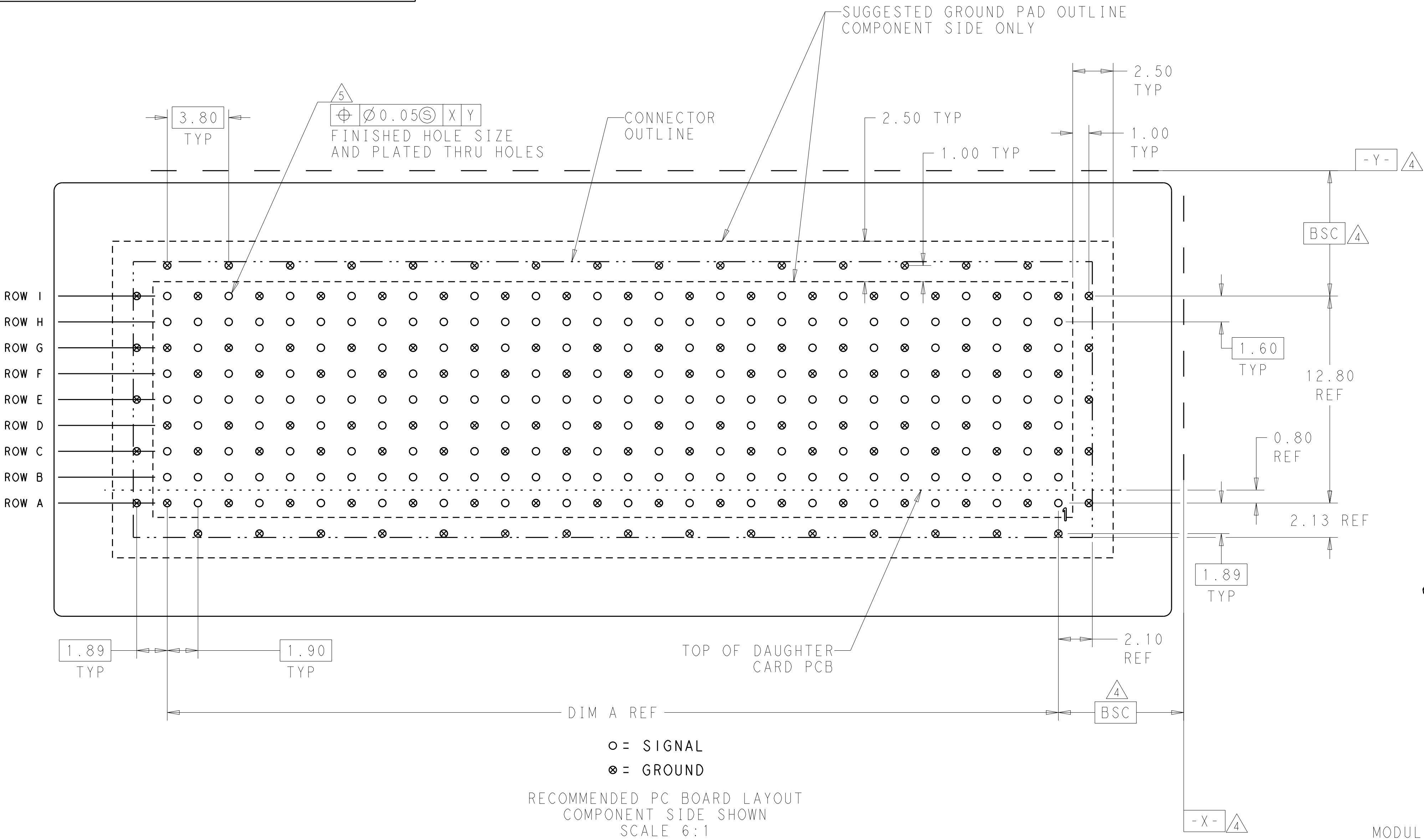


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	RELEASED PER ECO 17-012487	8-28-17	CT	DH



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. BELACK 23JUL2010	TE Connectivity	
DIMENSIONS:		CHK A. TSANG 23JUL2010		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD W. McALONIS 23JUL2010	NAME Fortis Zd 3-PAIR, VERTICAL SHIELDED MODULE ASSEMBLY	
	0 PLC ±0.13	PRODUCT SPEC	SIZE	
	1 PLC ±0.05	APPLICATION SPEC	CAGE CODE	
	2 PLC ±0.05	WEIGHT	DRAWING NO	
	3 PLC ±0.05	CUSTOMER DRAWING	REV	
MATERIAL	FINISH	SCALE	SHEET	
		6:1	1 OF 2	
		REV		A

- 1

MATERIAL:
CONTACT - BERYLLIUM COPPER ALLOY
HOUSING - BLACK LCP
SHIELD - NICKEL SILVER PER UNS C77000
- 2

FINISH:
MATING AREA: 1.27µm MIN GOLD OVER
3.81µm MIN NICKEL
COMPLIANT PIN AREA: 0.5µm MIN 93/7 SnPb OVER
1.27µm MIN NICKEL
- 3

FINISH:
MATING AREA: 1.27µm MIN GOLD OVER
3.81µm MIN NICKEL
COMPLIANT PIN AREA: 0.5µm MIN Sn OVER
1.27µm MIN NICKEL
- 4

DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 5

REFERENCE APPLICATION SPEC 114-13267 FOR RECOMMENDED
PLATING THRU HOLE DIAMETER AND PLATING THICKNESS.

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

23.33	116.30	112.10	3	60 COLUMN	180	2-2102248-6
19.58	97.30	93.10	3	50 COLUMN	150	2-2102248-5
15.82	78.30	74.10	3	40 COLUMN	120	2-2102248-4
12.07	59.30	55.10	3	30 COLUMN	90	2-2102248-3
8.32	40.30	36.10	3	20 COLUMN	60	2-2102248-2
4.56	21.30	17.10	3	10 COLUMN	30	2-2102248-1
23.33	116.30	112.10	2	60 COLUMN	180	2102248-6
19.58	97.30	93.10	2	50 COLUMN	150	2102248-5
15.82	78.30	74.10	2	40 COLUMN	120	2102248-4
12.07	59.30	55.10	2	30 COLUMN	90	2102248-3
8.32	40.30	36.10	2	20 COLUMN	60	2102248-2
4.56	21.30	17.10	2	10 COLUMN	30	2102248-1
WEIGHT(g)	DIM "B"	DIM "A"	COMPLIANT PIN PLATING	DESCRIPTION	DIFF PAIRS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

mm

MATERIAL

-

-

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

FINISH

±

±0.13

±0.05

±

±

±2°

-

-

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN

D. BELACK

23JUL2010

CHK

A. TSANG

-

APVD

M. McALONIS

-

PRODUCT SPEC

108-2409

APPLICATION SPEC

114-13267

WEIGHT

-

CUSTOMER DRAWING

NAME

Fortis Zd, 3-PAIR, VERTICAL
SHIELDED MODULE ASSEMBLY

SIZE

CAGE CODE

DRAWING NO

A100779

©=2102248

RESTRICTED TO

-

SCALE

6:1

SHEET

2

OF

2

REV

A

4805 (3/13)