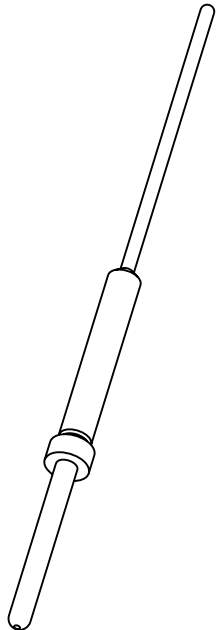
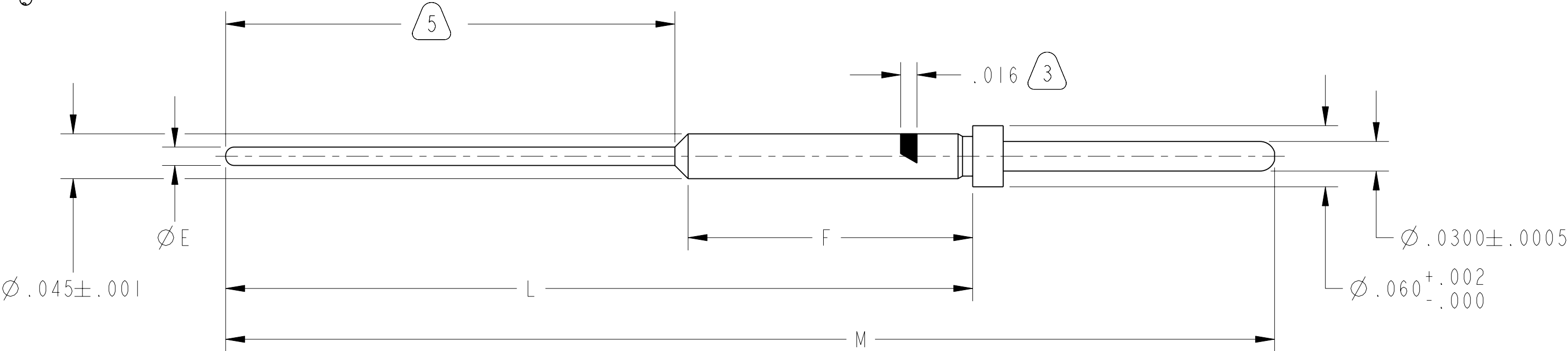


REV.	SHEET 1 OF 4	10-407552 DOCUMENT NO.	
REVISIONS			
LTR	DESCRIPTION		DATE
AJ	SEE RCD DWG FOR REV AB THRU AH (CL11) SEE ENG CHG ECN: A6987		JHEATH 4/30/09
AK	(CL 11) ADD -N- RELEASE 10-407552-56() -N- DATA ECN:A9463		05/18/2010 BIVIANO
AL	(CL 11) SEE CHG NOTICE ECN: A9969-0000		7/21/10
AM	(CL 11) ADD -61/-67 ECN: B4774-0000		3/5/13
AN	(CL 11) ADD -68 THRU -70 ECN: B5960-0000		12/11/13
AP	(CL 11) ADD -71 THRU -75 ECN: C0334-0000		4/15/16
AR	(CL 11) SEE CHG NOTICE ECN: C3611-0000		11/21/16



SCALE 4



5 INDICATED AREA SHALL BE CAPABLE OF MEETING THE SOLDERABILITY REQUIREMENTS OF 9-8825 AFTER STEAM AGING.

4. PROCESS SPEC:
9-1180, 9-6700
9-6800, 9-8825, 9-7599, 9-9111

3 IF NOT PREVIOUSLY METAL STAMPED, BLACK INK STAMP TRADEMARK 9-6700 TYPE IV, PER 9-1180 IN APPROXIMATE POSITION SHOWN AFTER PLATING. DIRECTION OPTIONAL. TRADEMARK MAY BE SOLID AS SHOWN.

2. ALL DIMENSIONS ARE AFTER PLATING.

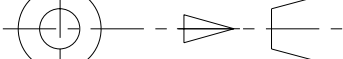
1 ADD LAST CHARACTER TO SUFFIX FOR FINISH:

SUFFIX LAST CHARACTER	FINISH	
2	GOLD PLATE	9-6800-2
3	GOLD PLATE	9-6800-3
4	GOLD PLATE	9-6800-4
F	GOLD PLATE	9-6800-F
H	GOLD PLATE	9-6800-H
5	GOLD PLATE	9-6800-5
6	BRIGHT TIN PLATE	9-7599
X	GOLD,PALLADIUM, NI	9-9111
C	GOLD PLATE	9-6800-C

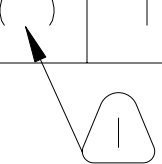
NOTES:

THE USE OF THIS DOCUMENT IS UNLIMITED. HOWEVER, DOCUMENTS REFERENCED HEREON MAY CONTAIN LIMITED RIGHTS DATA.

PRO/ENGINEER INFORMATION	
Pro/e Model Used:	
Drawing Name:	

UNLESS OTHERWISE SPECIFIED		SPECIFICATIONS		POS	QTY	PART NUMBER	DESCRIPTION	NOTE
LINEAR DIMENSIONS ARE IN INCHES TOLERANCES: .XXXX = ±.0005 ANGLES= ±2° .XXX = ±.010 .XX = ±.03 .X = ±.1 ----- DIM.& TOL. PER ASME Y14.5M; DRM PER MIL-DTL-31000; OTHER Amphenol Slds. PER 9-3800 LEGENDS: =FLAG NOTE CALL OUT REFERENCE ONLY 		MATERIAL SPEC.		APPROVALS		DATE	PARTS LIST	
		N/A		PREPARED BY	JHEATH	07-May-04	AMPHENOL CORPORATION 40-60 DELAWARE AVENUE SIDNEY, N.Y. 13838	
				ENGINEER IN CHARGE	LRATCHFORD			
				DESIGN MANAGER	ADAVIS			
		PROCESS SPEC.		DESIGN ACTIVITY GROUP	MIL AERO		CONTACT, PIN, ELECTRICAL CONNECTOR, SIZE 22M, TYPE JT-R, PCB	
SEE NOTE 4		THIRD ANGLE PROJECTION		SIZE C		CAGE CODE 77820	DOCUMENT NO. 10-407552	REV. AR
				SCALE: 10.0		REF. 10-251415-23H		SHEET 1 OF 4

N/A	NEXT ASSEMBLY
-----	---------------

4			3				2		10-407552 DOCUMENT NO.		SHEET 3 OF 4		REV. AR	
10-407552 DOCUMENT NO.	PART NUMBER	MADE FROM	ØE ±.001	F	L	M REF	MEAN SURFACE AREA SQ. IN.							
	10-407552-31()	10-407552-31B	.019	.454±.008	1.027±.005	1.324	.1408							
	10-407552-32()	10-407552-32B		.454±.008	.897±.005	1.194	.1324							
	10-407552-33()	10-407552-33B		.376 ^{+.000} -.015	.815±.005	1.112	.1040							
	10-407552-34()	10-407552-34B		.280±.010	.735 ^{+.000} -.015	1.032	.1017							
	10-407552-35()	10-407552-35B		.520±.005	.758 ^{+.000} -.015	1.055	.1235							
	10-407552-36()	10-407552-36B		.376 ^{+.000} -.015	.898±.004	1.195	.1090							
	10-407552-37()	10-407552-37B		.280 ^{+.000} -.015	.672±.003	.969	.0960							
	10-407552-38()	10-407552-38B		.700±.010	.950±.005	1.247	.1473							
	10-407552-39()	10-407552-39B		.280±.010	.805±.005	1.102	.1036							
	10-407552-40()	10-407552-40B		.453±.003	1.436±.003	1.733	.1534							
	10-407552-41()	10-407552-41B		.234±.003	.395±.003	.692	.0844							
	10-407552-42()	10-407552-42B		.250±.010	.412±.005	.709	.0882							
	10-407552-43()	10-407552-43B		.520±.005	.865±.005	1.162	.1187							
	10-407552-44()	10-407552-44B		.330±.005	.699±.005	.996	.1017							
	10-407552-45()	10-407552-45B		.229 ^{+.005} -.004	.754 ^{+.000} -.015	1.051	.0965							
	10-407552-46()	10-407552-46B		.280 ^{+.000} -.015	.532±.005	.829	.0881							
	10-407552-47()	10-407552-47B		.376 ^{+.000} -.015	.650±.005	.947	.1027							
	10-407552-48()	10-407552-48B		1.250±.005	1.710±.005	2.007	.2630							
	10-407552-49()	10-407552-49B		.460 ^{+.000} -.015	.845±.005	1.142	.1272							
10-407552-50()	10-407552-50B	.280 ^{+.000} -.015		.625±.003	.922	.0934								
10-407552-51()	10-407552-51B	.280 ^{+.000} -.015	.699±.005	.996	.0976									
10-407552-52()	10-407552-52B	.280 ^{+.000} -.015	.595±.005	.892	.0916									
10-407552-53()	10-407552-53B	.670±.005	1.073±.005	1.370	.1506									
10-407552-54()	10-407552-54B	.520±.005	.920±.005	1.217	.1300									
NOTES: 														
THE USE OF THIS DOCUMENT IS UNLIMITED. HOWEVER, DOCUMENTS REFERENCED HEREON MAY CONTAIN LIMITED RIGHTS DATA.														
DOCUMENT NO. 10-407552		SHEET 3 OF 4		REV. AR										
4		3		2		1								

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DOCUMENT NO.

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