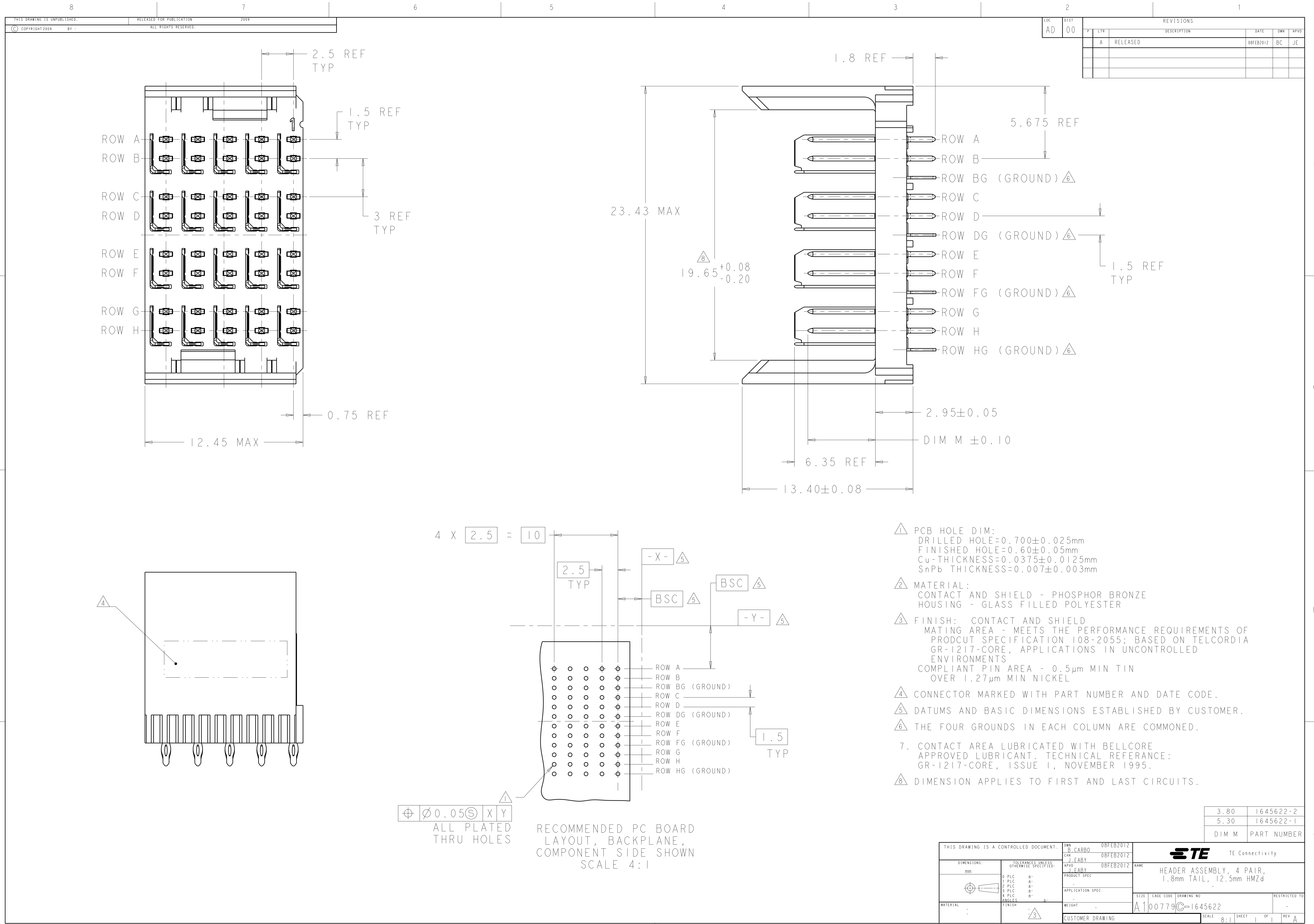




LOC		DIST		REVISIONS				
AD	00	F	LYR	DESCRIPTION	DATE	DWN	APVD	
		A		RELEASED	08FEB2012	BC	JE	

- 1 PCB HOLE DIM:
DRILLED HOLE=0.700±0.025mm
FINISHED HOLE=0.60±0.05mm
Cu-THICKNESS=0.0375±0.0125mm
SnPb THICKNESS=0.007±0.003mm
- 2 MATERIAL:
CONTACT AND SHIELD - PHOSPHOR BRONZE
HOUSING - GLASS FILLED POLYESTER
- 3 FINISH: CONTACT AND SHIELD
MATING AREA - MEETS THE PERFORMANCE REQUIREMENTS OF PRODCUT SPECIFICATION 108-2055; BASED ON TELCORDIA GR-1217-CORE, APPLICATIONS IN UNCONTROLLED ENVIRONMENTS
COMPLIANT PIN AREA - 0.5µm MIN TIN OVER 1.27µm MIN NICKEL
- 4 CONNECTOR MARKED WITH PART NUMBER AND DATE CODE.
- 5 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 THE FOUR GROUNDS IN EACH COLUMN ARE COMMONED.
7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- 8 DIMENSION APPLIES TO FIRST AND LAST CIRCUITS.

3.80	1645622-2
5.30	1645622-1
DIM M	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. CARBO	08FEB2012	STE TE Connectivity	
DIMENSIONS:		CHK J. EARY	08FEB2012		
mm		APVD J. EARY	08FEB2012	NAME HEADER ASSEMBLY, 4 PAIR, 1.8mm TAIL, 12.5mm HMZd	
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	
		9 PLC ±		APPLICATION SPEC	
MATERIAL		FINISH		SIZE CAGE CODE DRAWING NO	
-		-3		A100779C=1645622	
				RESTRICTED TO	
				CUSTOMER DRAWING	
				SCALE 8:1 SHEET 1 OF 1 REV A	