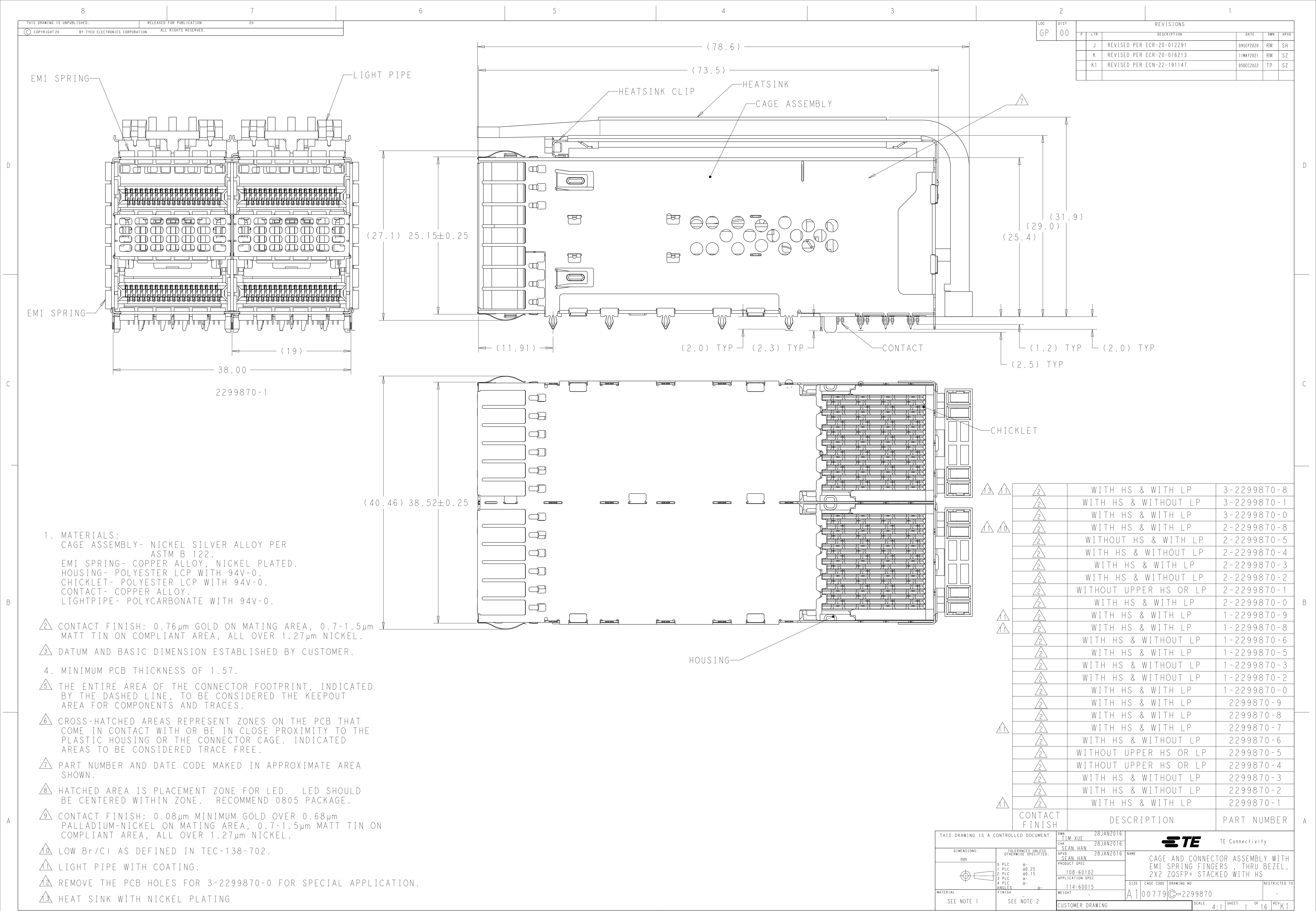




LOC	DIST	REVISIONS						
		P	LTR	DESCRIPTION	DATE	DWN	APVD	
GP	00		J	REVISED PER ECR-20-012291	09SEP2020	RM	SH	
			K	REVISED PER ECR-20-016213	11MAY2021	RM	SZ	
			K1	REVISED PER ECN-22-191147	05DEC2022	TP	SZ	

1. MATERIALS:
CAGE ASSEMBLY- NICKEL SILVER ALLOY PER ASTM B 122.
EMI SPRING- COPPER ALLOY, NICKEL PLATED.
HOUSING- POLYESTER LCP WITH 94V-0.
CHICKLET- POLYESTER LCP WITH 94V-0.
CONTACT- COPPER ALLOY.
LIGHTPIPE- POLYCARBONATE WITH 94V-0.

2 CONTACT FINISH: 0.76µm GOLD ON MATING AREA, 0.7-1.5µm MATT TIN ON COMPLIANT AREA, ALL OVER 1.27µm NICKEL.

3 DATUM AND BASIC DIMENSION ESTABLISHED BY CUSTOMER.

4. MINIMUM PCB THICKNESS OF 1.57.

5 THE ENTIRE AREA OF THE CONNECTOR FOOTPRINT, INDICATED BY THE DASHED LINE, TO BE CONSIDERED THE KEEPOUT AREA FOR COMPONENTS AND TRACES.

6 CROSS-HATCHED AREAS REPRESENT ZONES ON THE PCB THAT COME IN CONTACT WITH OR BE IN CLOSE PROXIMITY TO THE PLASTIC HOUSING OR THE CONNECTOR CAGE. INDICATED AREAS TO BE CONSIDERED TRACE FREE.

7 PART NUMBER AND DATE CODE MAKED IN APPROXIMATE AREA SHOWN.

8 HATCHED AREA IS PLACEMENT ZONE FOR LED. LED SHOULD BE CENTERED WITHIN ZONE. RECOMMEND 0805 PACKAGE.

9 CONTACT FINISH: 0.08µm MINIMUM GOLD OVER 0.68µm PALLADIUM-NICKEL ON MATING AREA, 0.7-1.5µm MATT TIN ON COMPLIANT AREA, ALL OVER 1.27µm NICKEL.

10 LOW Br/Cl AS DEFINED IN TEC-138-702.

1 LIGHT PIPE WITH COATING.

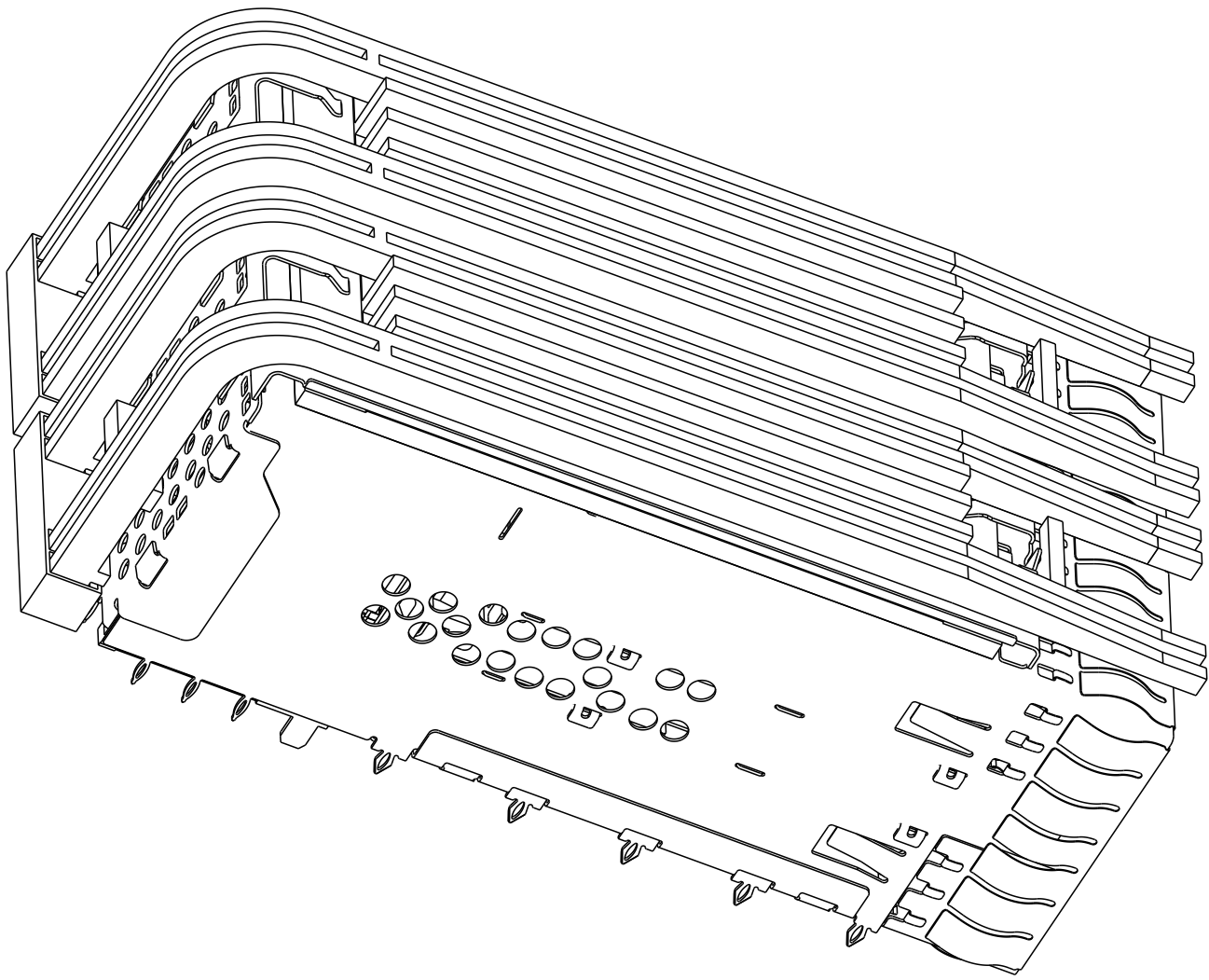
2 REMOVE THE PCB HOLES FOR 3-2299870-0 FOR SPECIAL APPLICATION.

3 HEAT SINK WITH NICKEL PLATING

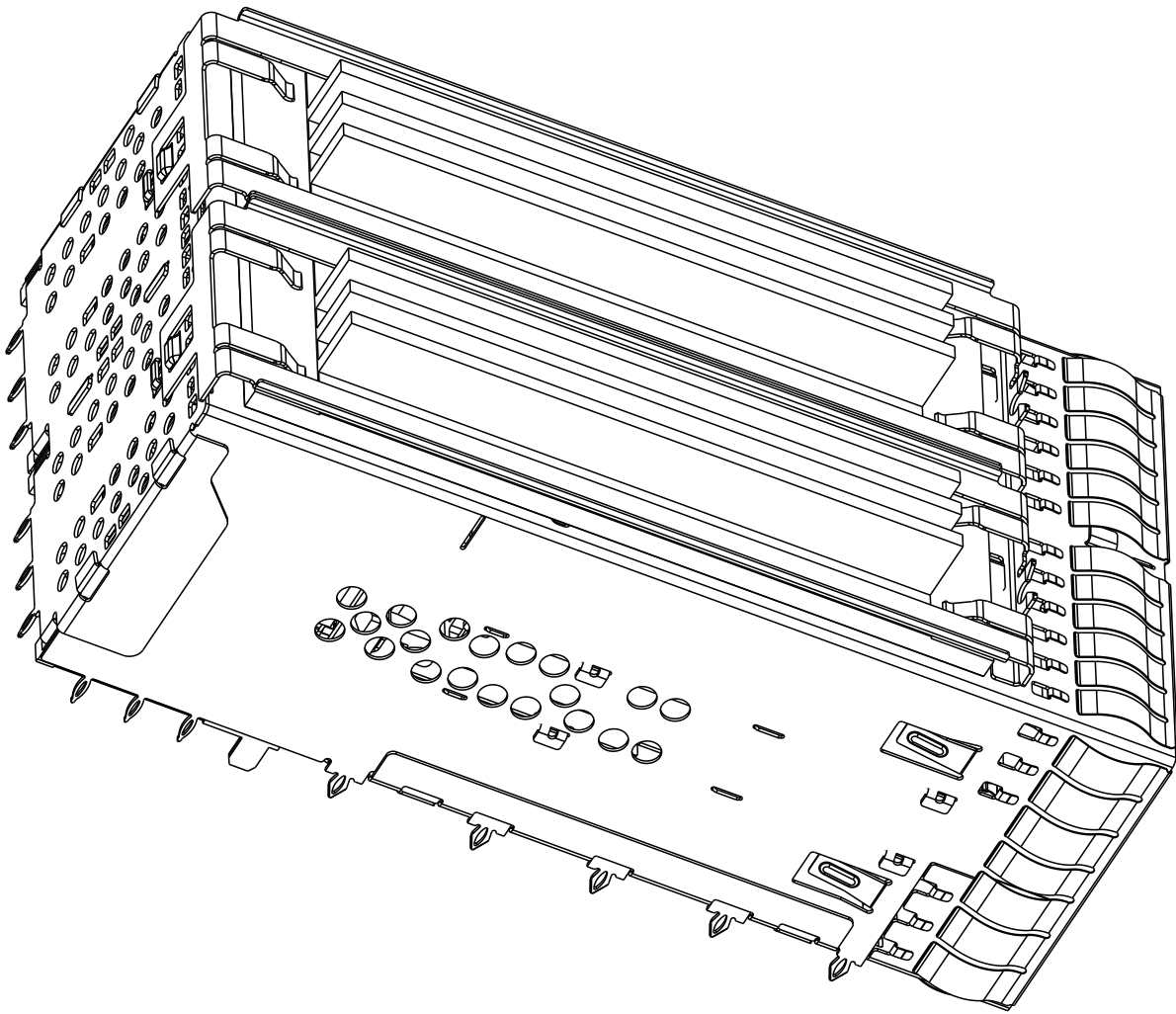
2	WITH HS & WITH LP	3-2299870-8
2	WITH HS & WITHOUT LP	3-2299870-1
2	WITH HS & WITH LP	3-2299870-0
2	WITH HS & WITH LP	2-2299870-8
2	WITHOUT HS & WITH LP	2-2299870-5
2	WITH HS & WITHOUT LP	2-2299870-4
2	WITH HS & WITH LP	2-2299870-3
2	WITH HS & WITHOUT LP	2-2299870-2
2	WITHOUT UPPER HS OR LP	2-2299870-1
2	WITH HS & WITH LP	2-2299870-0
2	WITH HS & WITH LP	1-2299870-9
2	WITH HS & WITH LP	1-2299870-8
2	WITH HS & WITHOUT LP	1-2299870-6
2	WITH HS & WITH LP	1-2299870-5
2	WITH HS & WITHOUT LP	1-2299870-3
2	WITH HS & WITHOUT LP	1-2299870-2
2	WITH HS & WITH LP	1-2299870-0
2	WITH HS & WITH LP	2299870-9
2	WITH HS & WITH LP	2299870-8
2	WITH HS & WITH LP	2299870-7
2	WITH HS & WITHOUT LP	2299870-6
2	WITHOUT UPPER HS OR LP	2299870-5
2	WITHOUT UPPER HS OR LP	2299870-4
2	WITH HS & WITHOUT LP	2299870-3
2	WITH HS & WITHOUT LP	2299870-2
2	WITH HS & WITH LP	2299870-1
CONTACT FINISH	DESCRIPTION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	TIM XUE		28JAN2016		 TE Connectivity	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK	SEAN HAN		28JAN2016			
DIMENSIONS: mm		APVD	SEAN HAN		28JAN2016		NAME	CAGE AND CONNECTOR ASSEMBLY WITH EMI SPRING FINGERS , THRU BEZEL, 2X2 ZQSFP+ STACKED WITH HS
		PRODUCT SPEC						
		108-60102					SIZE	RESTRICTED TO
		APPLICATION SPEC						
MATERIAL	SEE NOTE 1	114-60015					CAGE CODE	DRAWING NO
		ANGLES FINISH						
SEE NOTE 2		WEIGHT			DRAWING NO	REV		
		CUSTOMER DRAWING						
		SCALE			SHEET	OF		
		4:1						
		1			REV	K1		

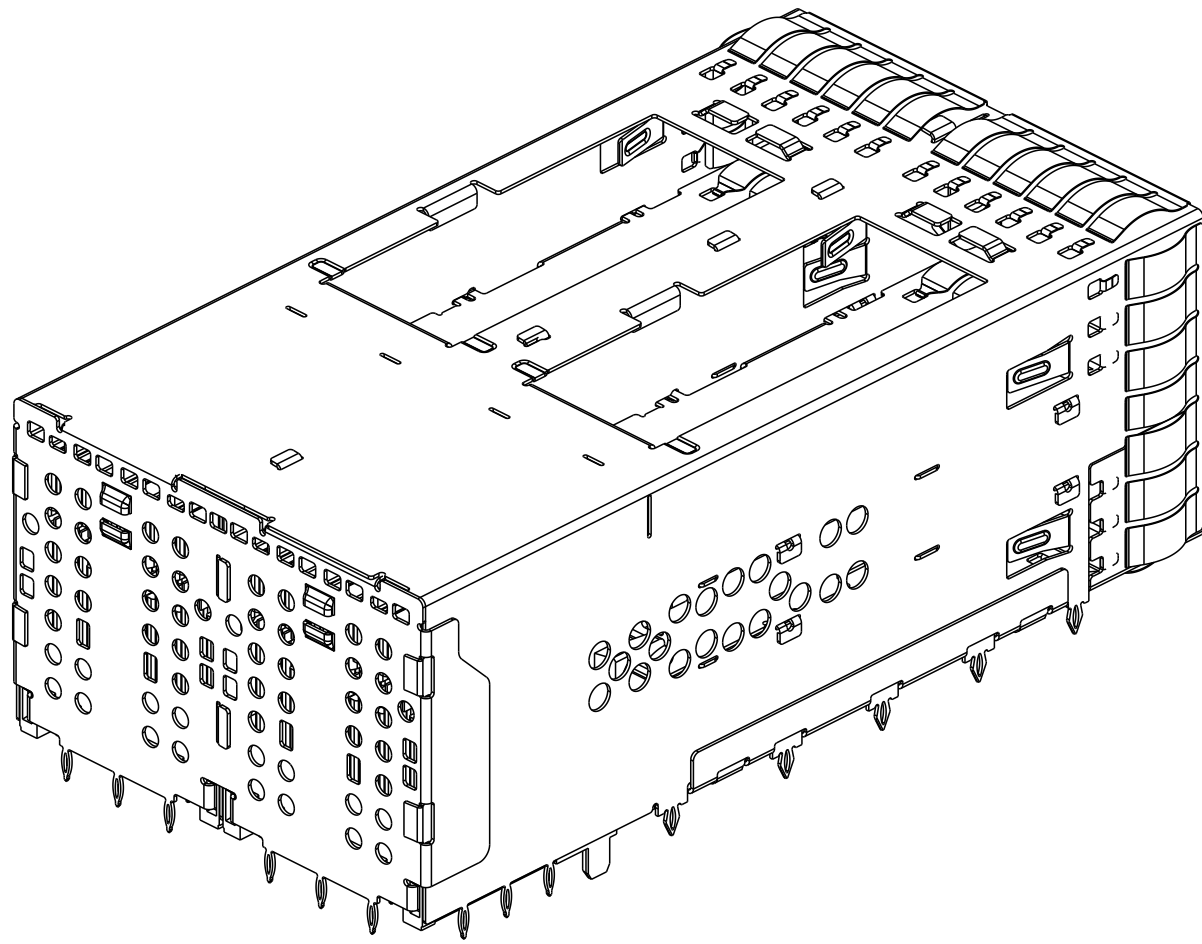
LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-



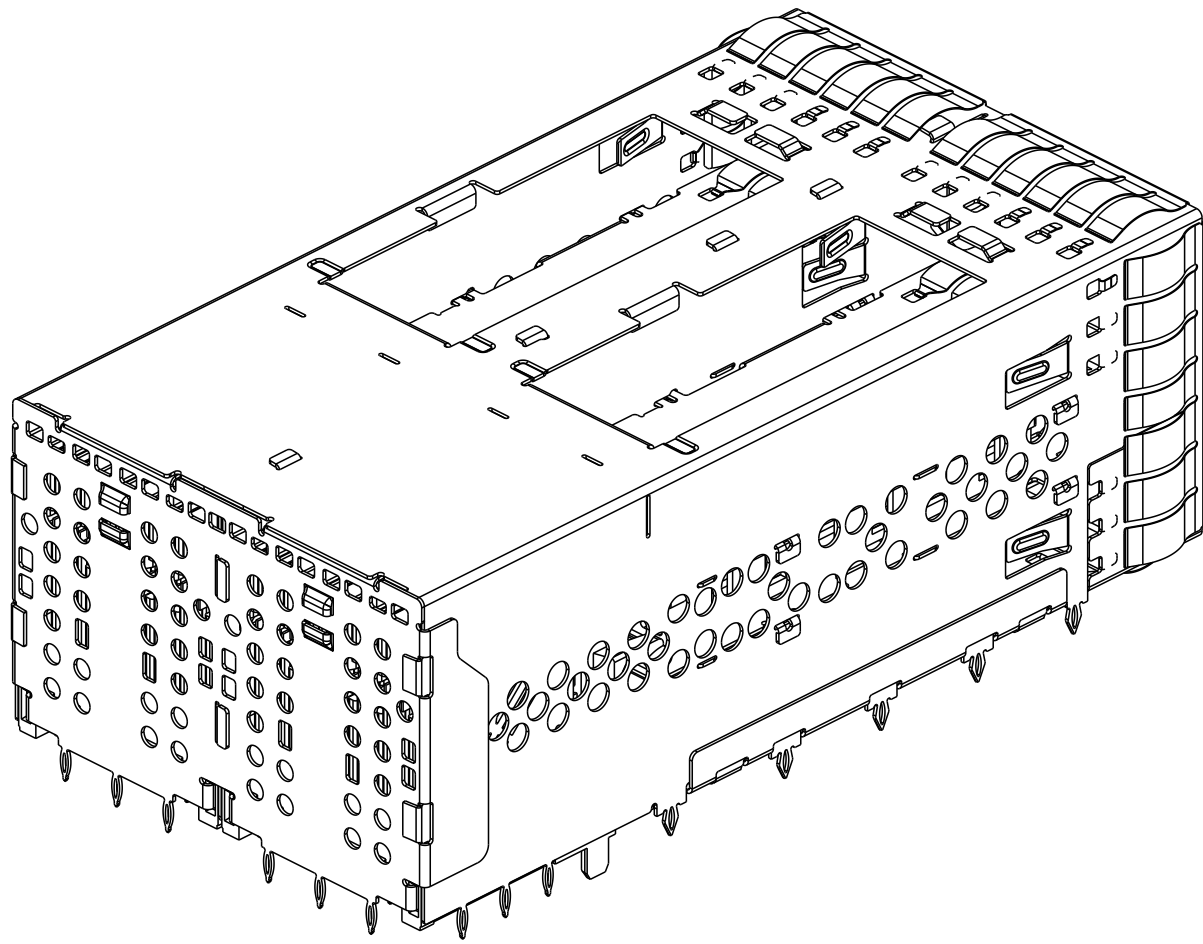
2299870-1 AS SHOWN
SCALE 2:1



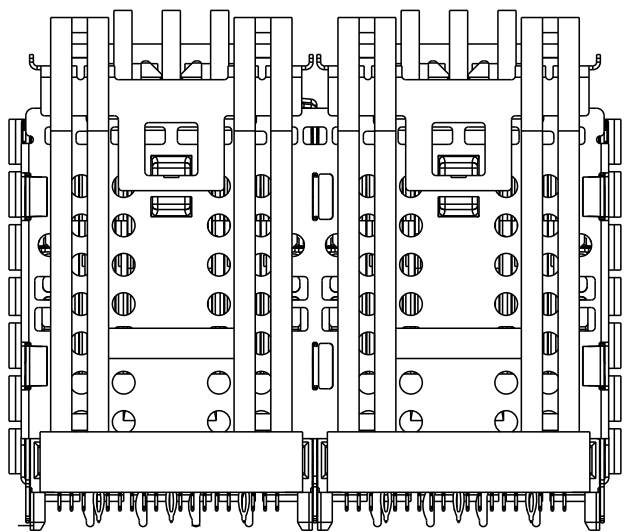
2299870-2 AND 1-2299870-2AS SHOWN
SAME AS 2299870-1 EXCEPT
W/O LEGHT PIPE AND ORGANIZER
SCALE 2:1



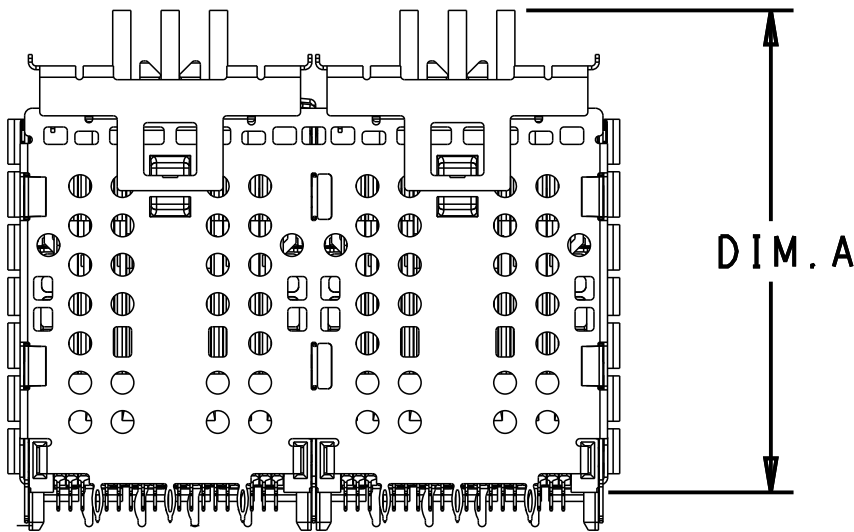
2299870-4 AS SHOWN
SAME AS 2299870-2 EXCEPT
W/O EXTERNAL HEAT SINK AND LP
SCALE 2:1



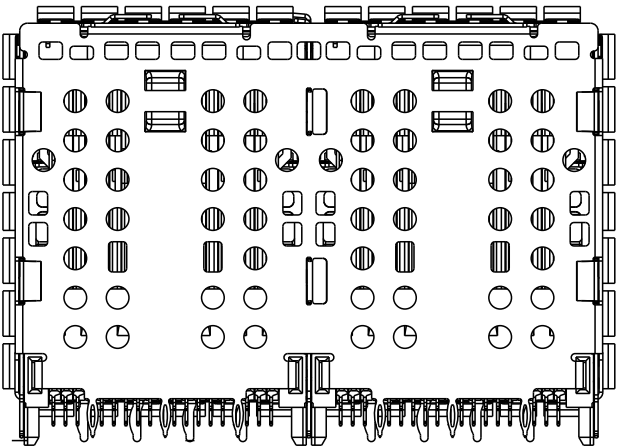
2299870-5
2-2299870-1
SCALE 2:1



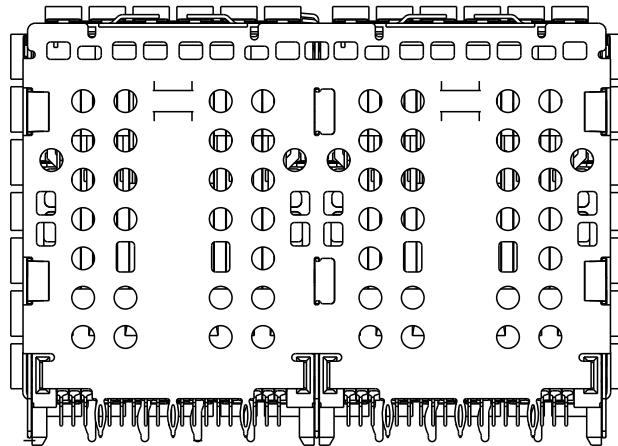
2299870-1
SCALE 2:1



2299870-2
1-2299870-2
SCALE 2:1



2299870-4
SCALE 2:1

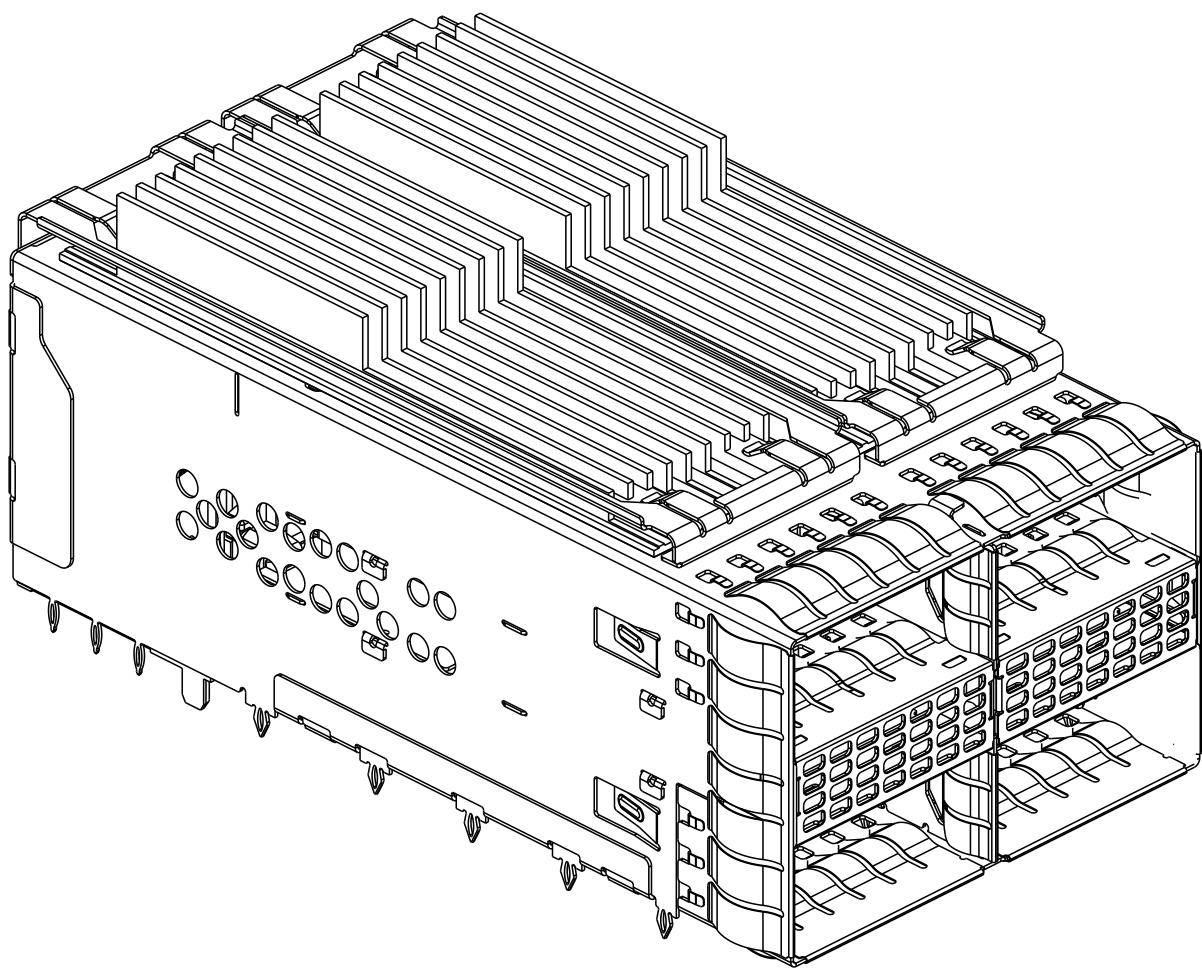


2299870-5
2-2299870-1
SCALE 2:1

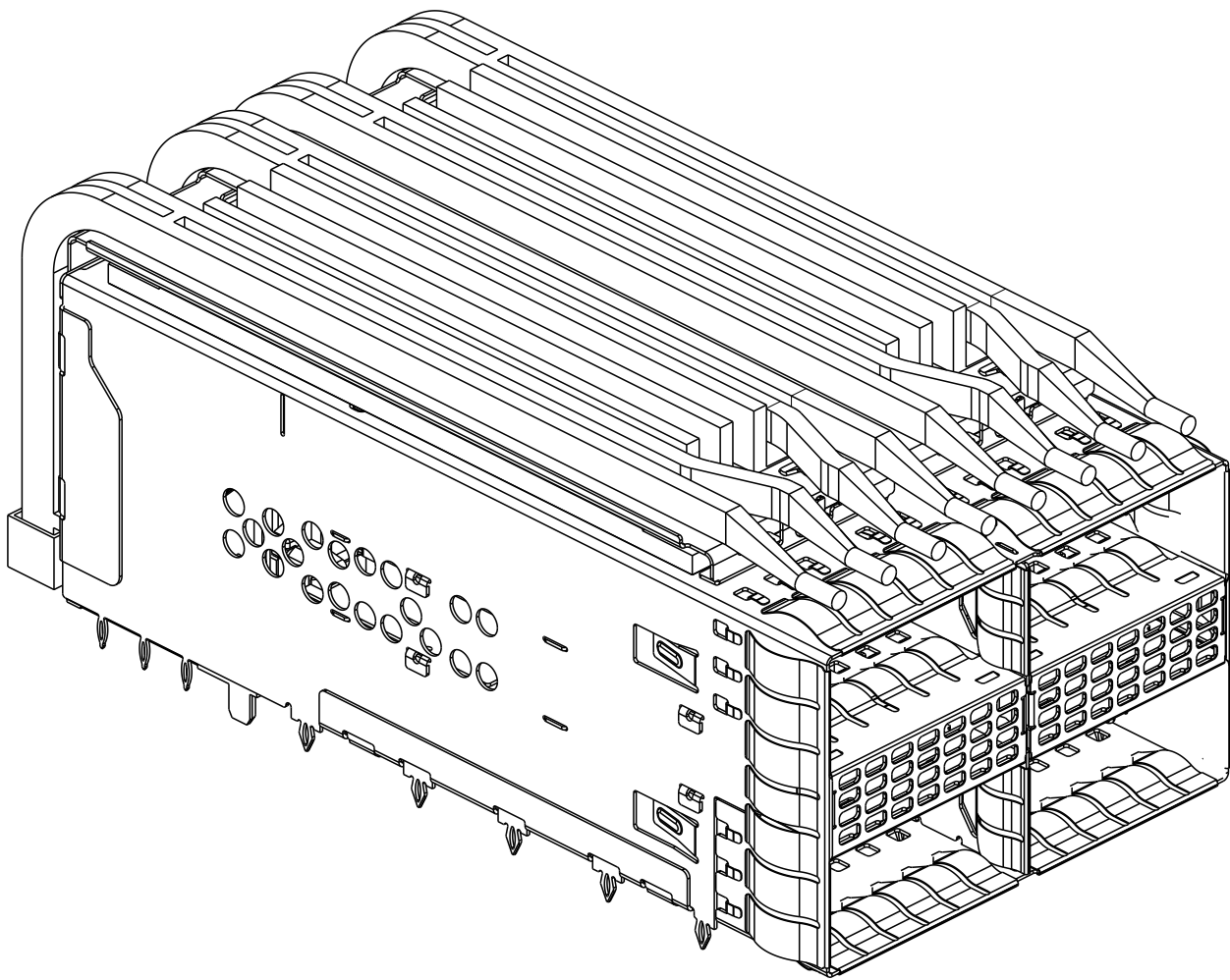
30.9	1-2299870-2
31.9	2299870-2
DIM.A	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN TIM XUE 28JAN2016	TE Connectivity	
		CHK SEAN HAN 28JAN2016		
DIMENSIONS:		APVD SEAN HAN 28JAN2016	NAME	
mm		PRODUCT SPEC	CAGE AND CONNECTOR ASSEMBLY WITH EMI SPRING FINGERS , THRU BEZEL, 2X2 ZQSPF+ STACKED WITH HS	
		108-60102		
		APPLICATION SPEC		
		114-60015		
		FINISH		
MATERIAL		WEIGHT		
SEE NOTE 1		-		
		CUSTOMER DRAWING		
		SCALE 4:1	SHEET 2 OF 16	
			REV K1	

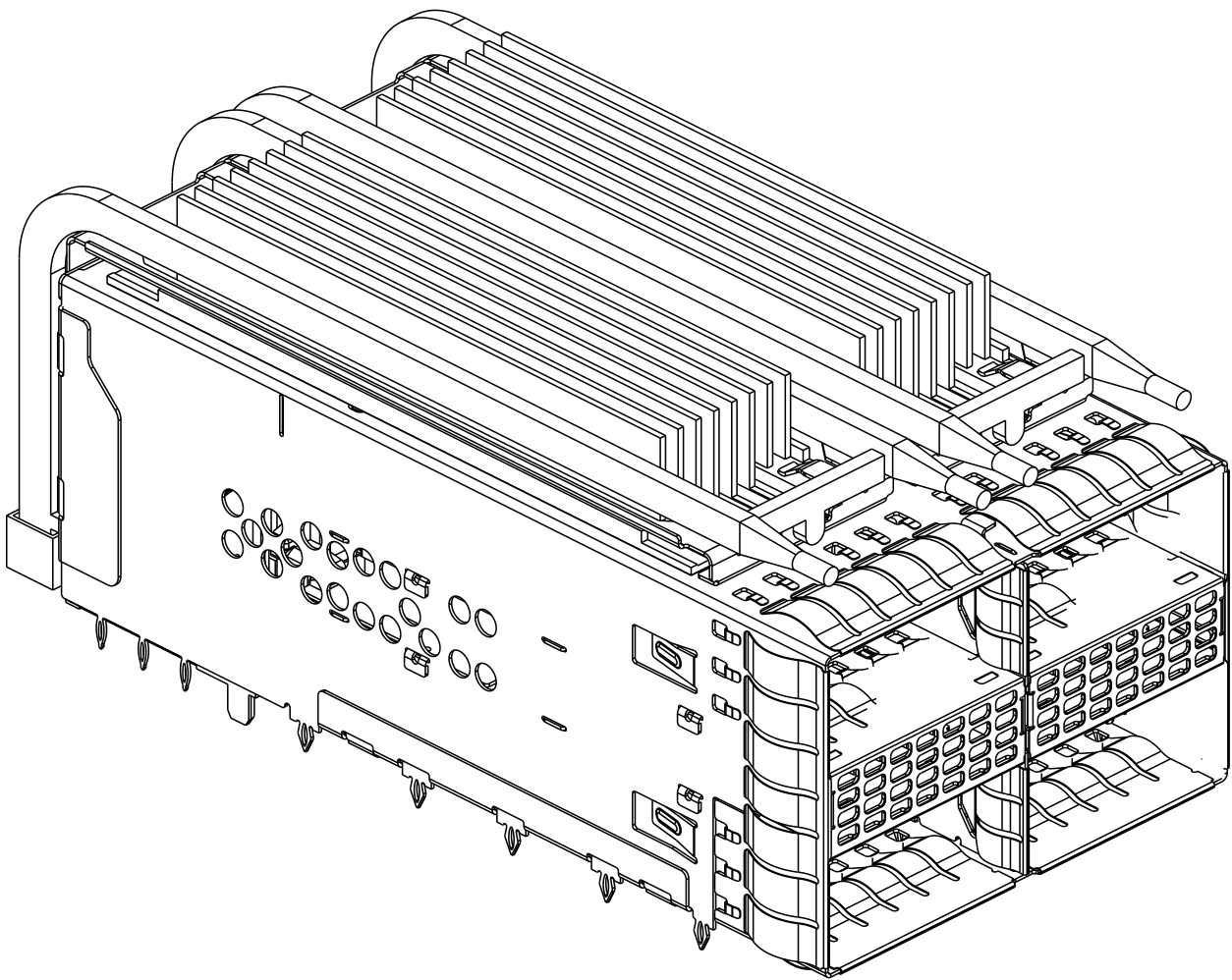
LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-



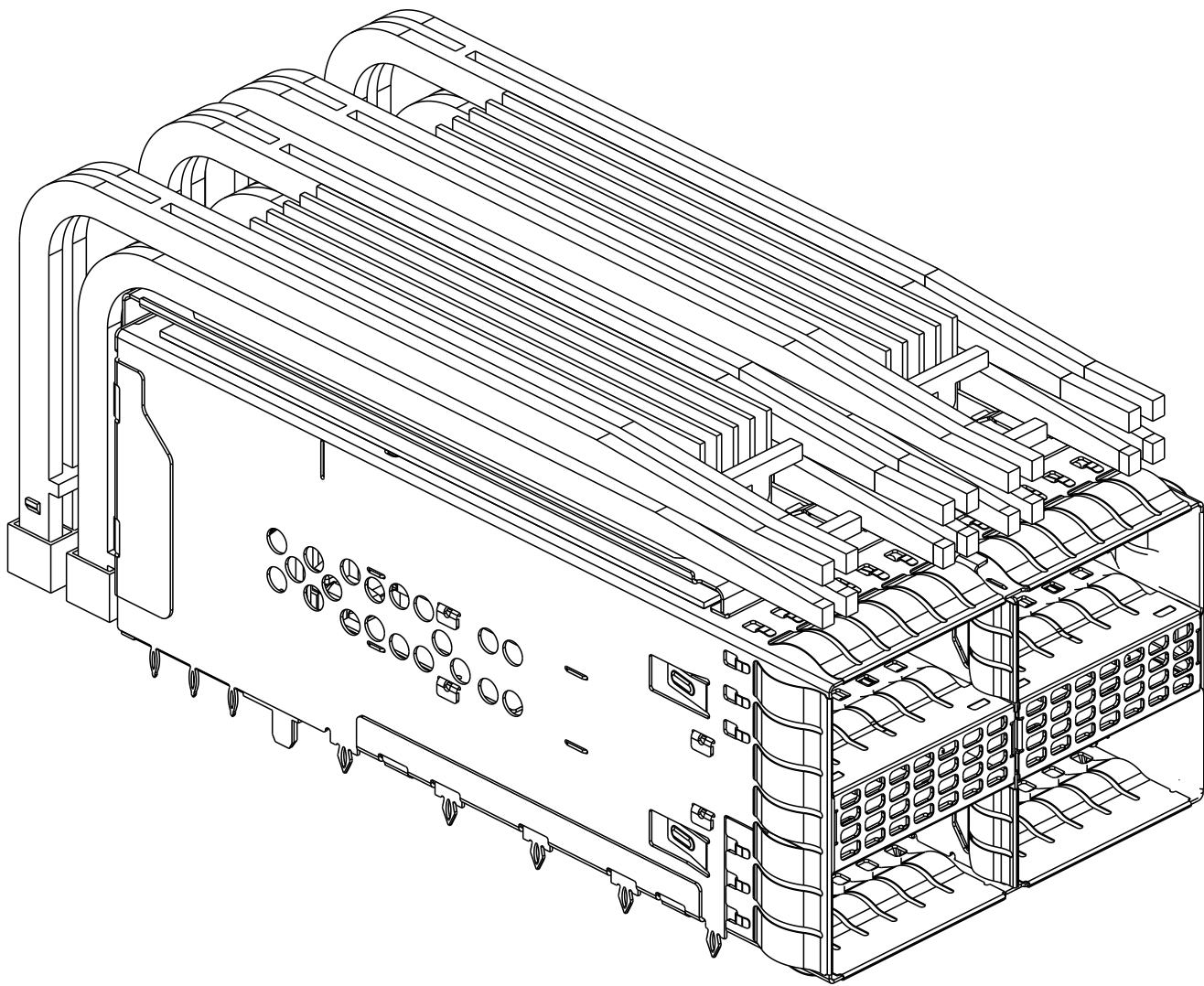
2299870-6
SCALE 2:1



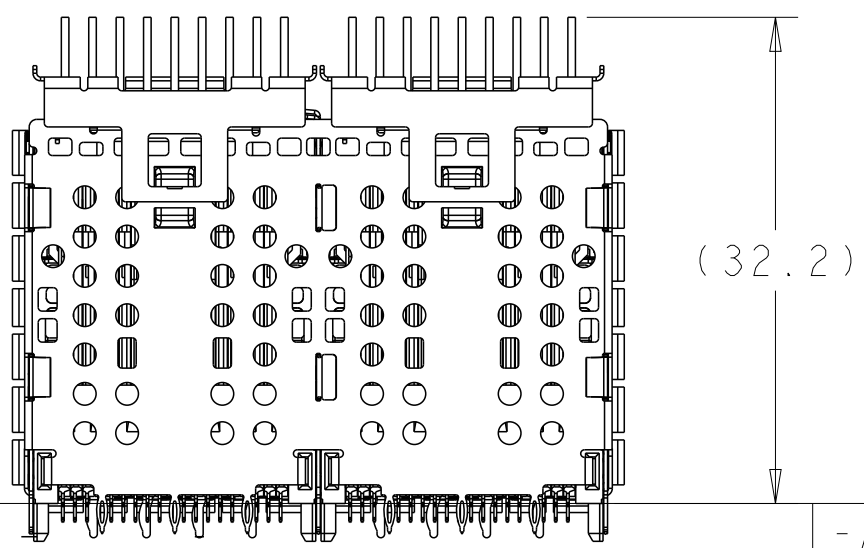
2299870-7
SCALE 2:1



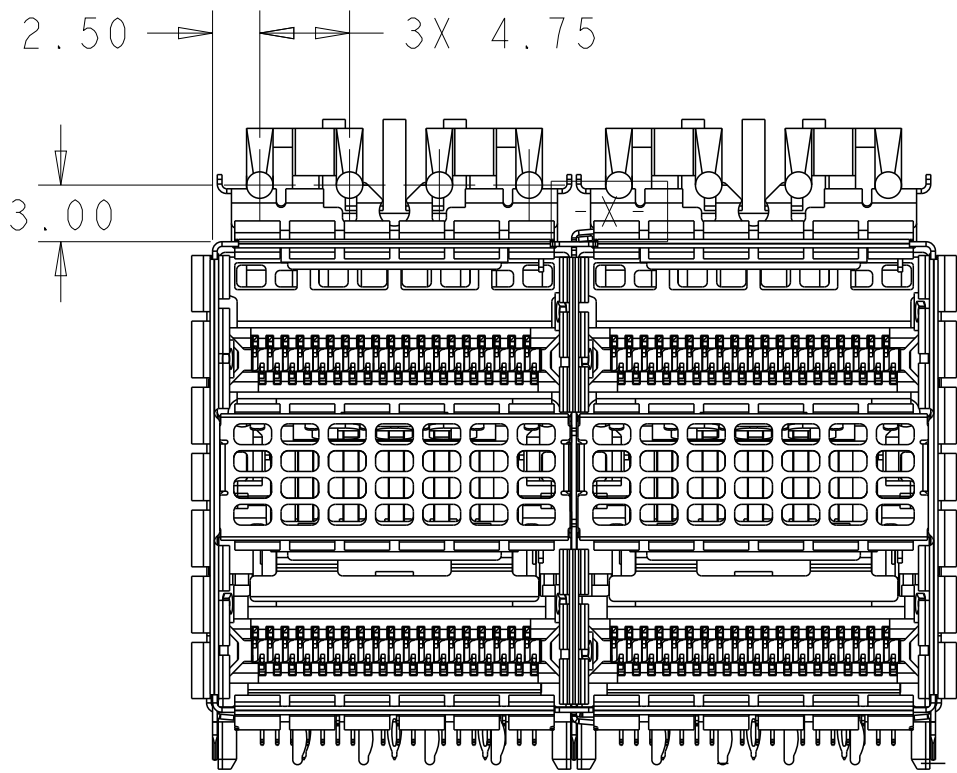
2299870-8
SCALE 2:1



2299870-9
SCALE 2:1

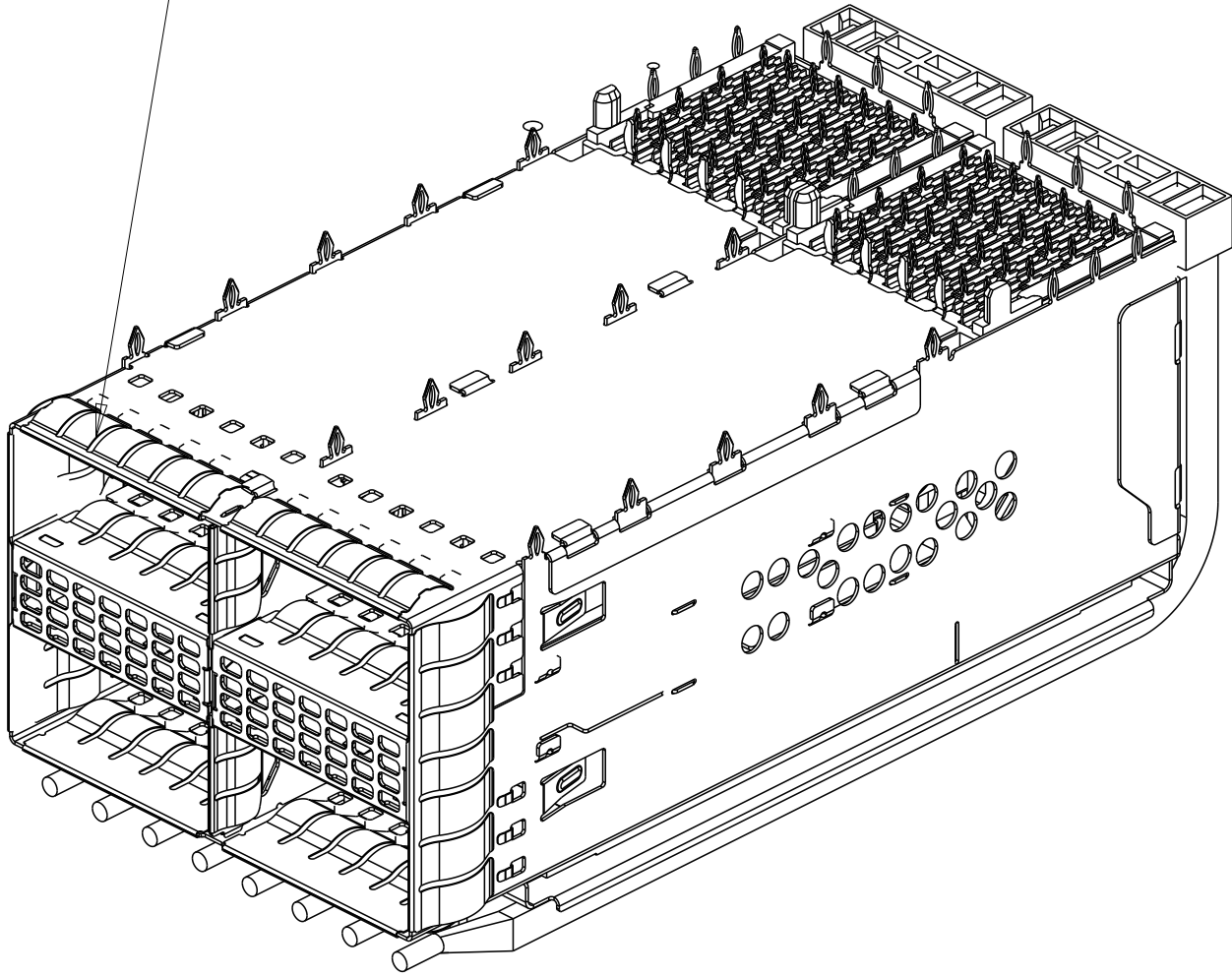


2299870-6
SCALE 2:1

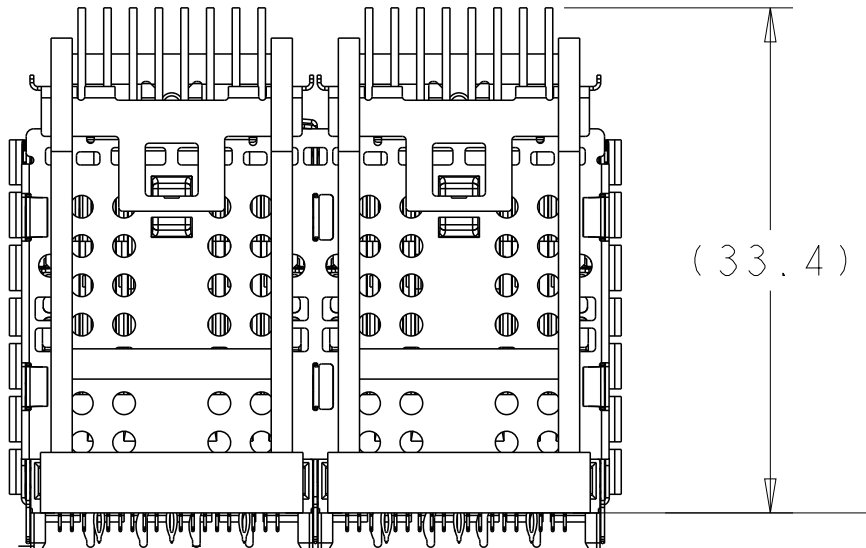


SCALE 5:2

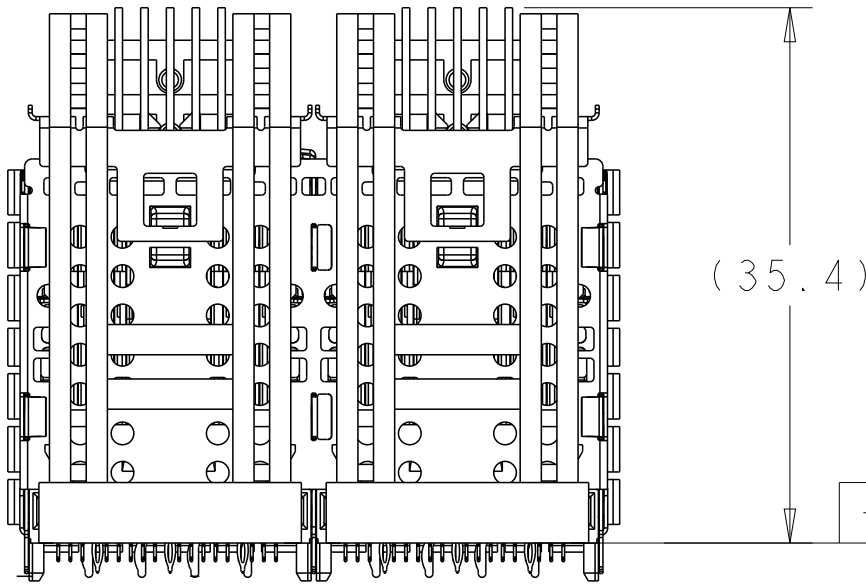
2299870-7 BOTTOM
OUTER SPRING FINGERS



2299870-7
SCALE 2:1



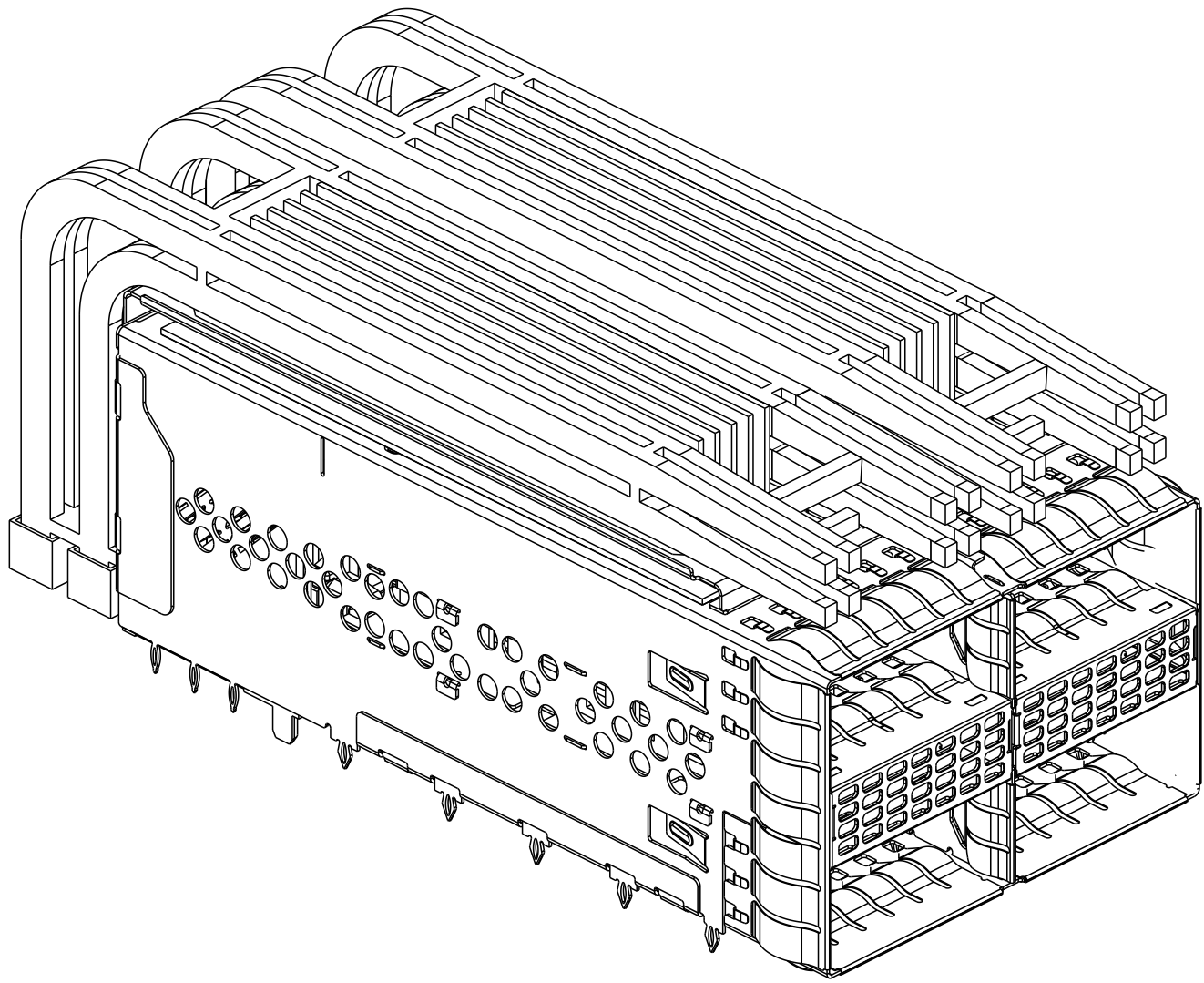
2299870-8
SCALE 2:1



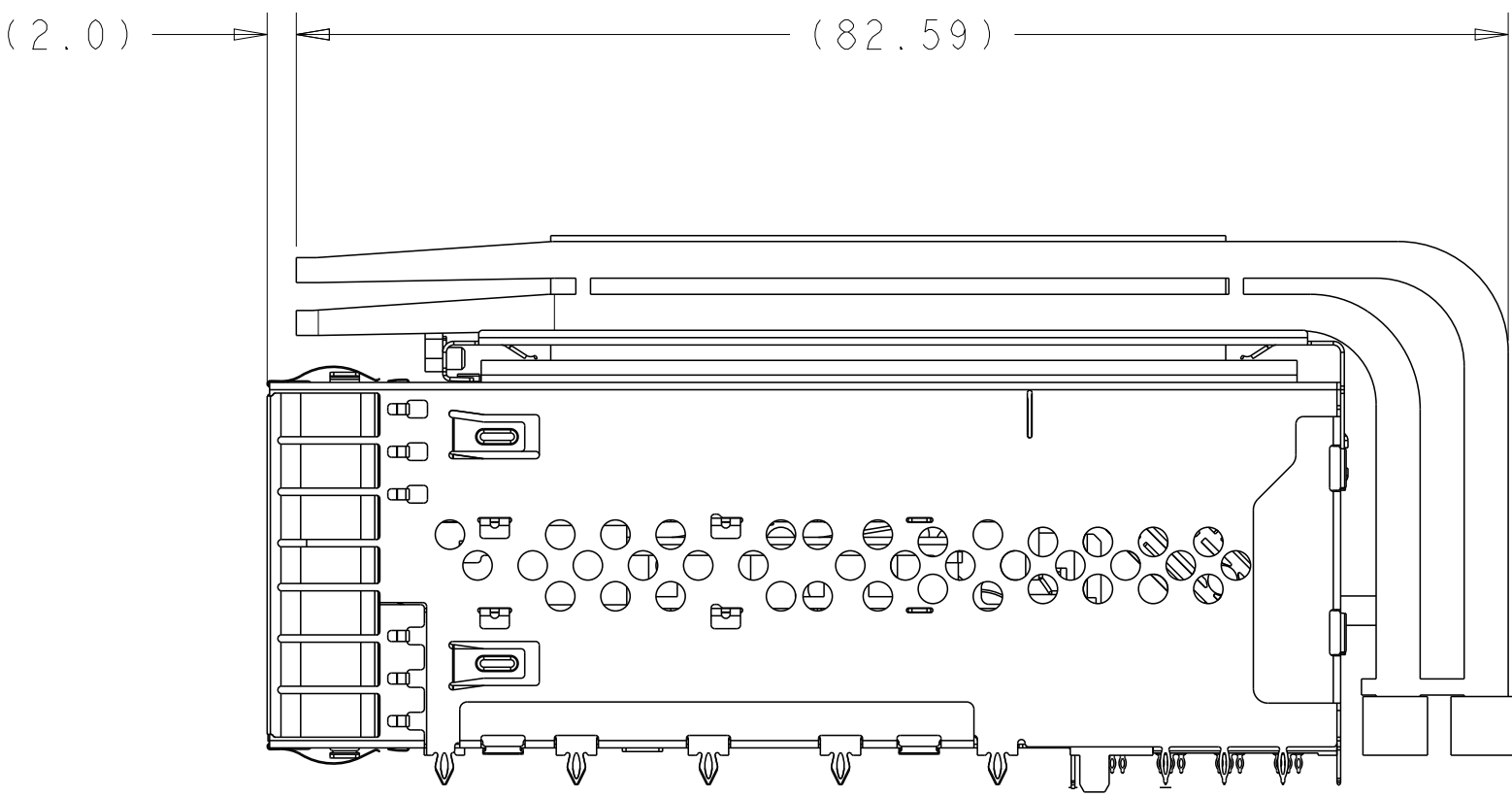
SCALE 2:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN TIM XUE 28JAN2016	TE Connectivity	
DIMENSIONS:		CHK SEAN HAN 28JAN2016		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD SEAN HAN 28JAN2016	NAME	
	0 PLC	±	PRODUCT SPEC	
	1 PLC	±0.25	108-60102	
	2 PLC	±0.15	APPLICATION SPEC	
	3 PLC	±	114-60015	
	4 PLC	±	WEIGHT	
MATERIAL	FINISH	SEE NOTE 2	RESTRICTED TO	
SEE NOTE 1	SEE NOTE 2	CUSTOMER DRAWING	A100779C=2299870	
		SCALE 4:1	SHEET 3	OF 16

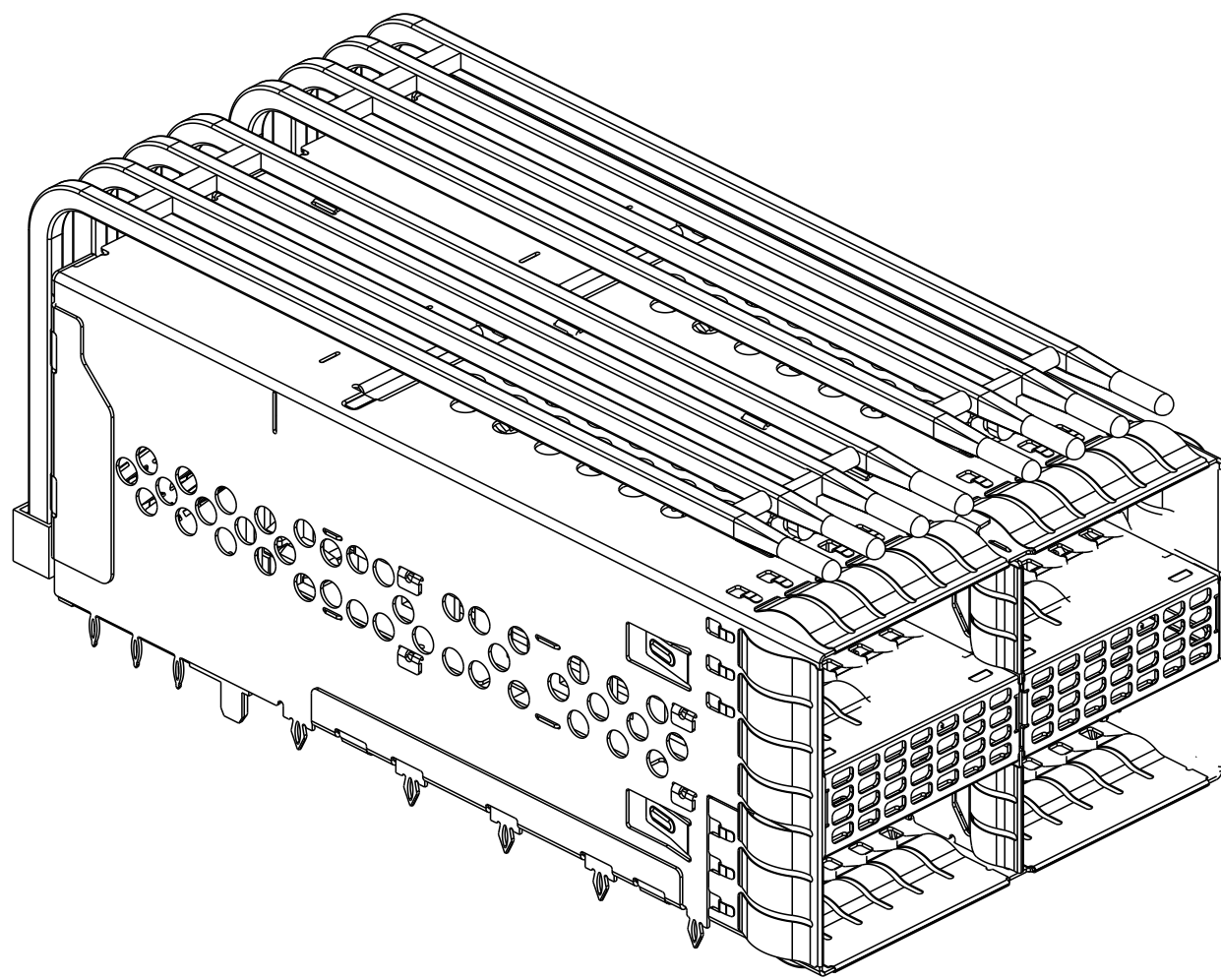
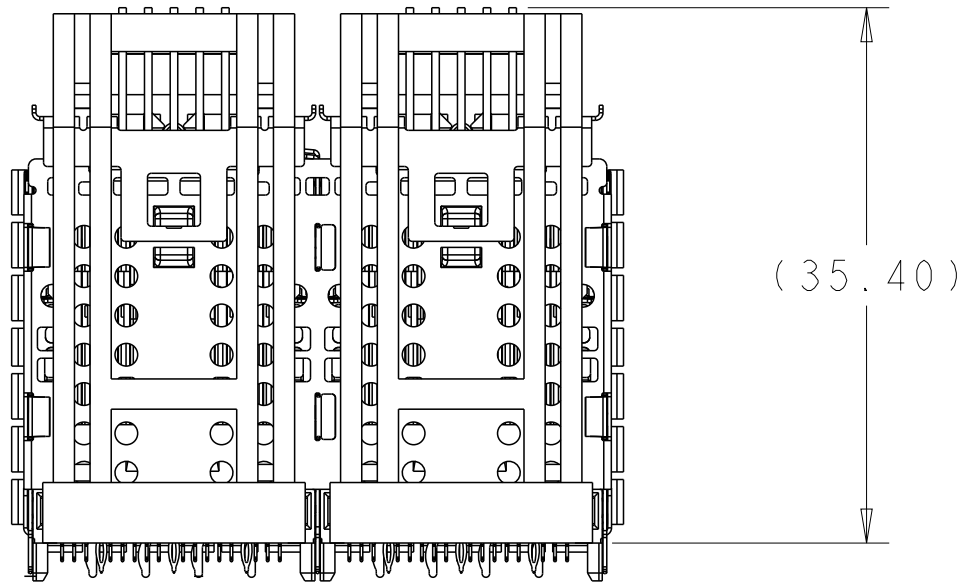
LOC		DIST		REVISIONS					
GP		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
				-		SEE SHEET 1	-	-	-



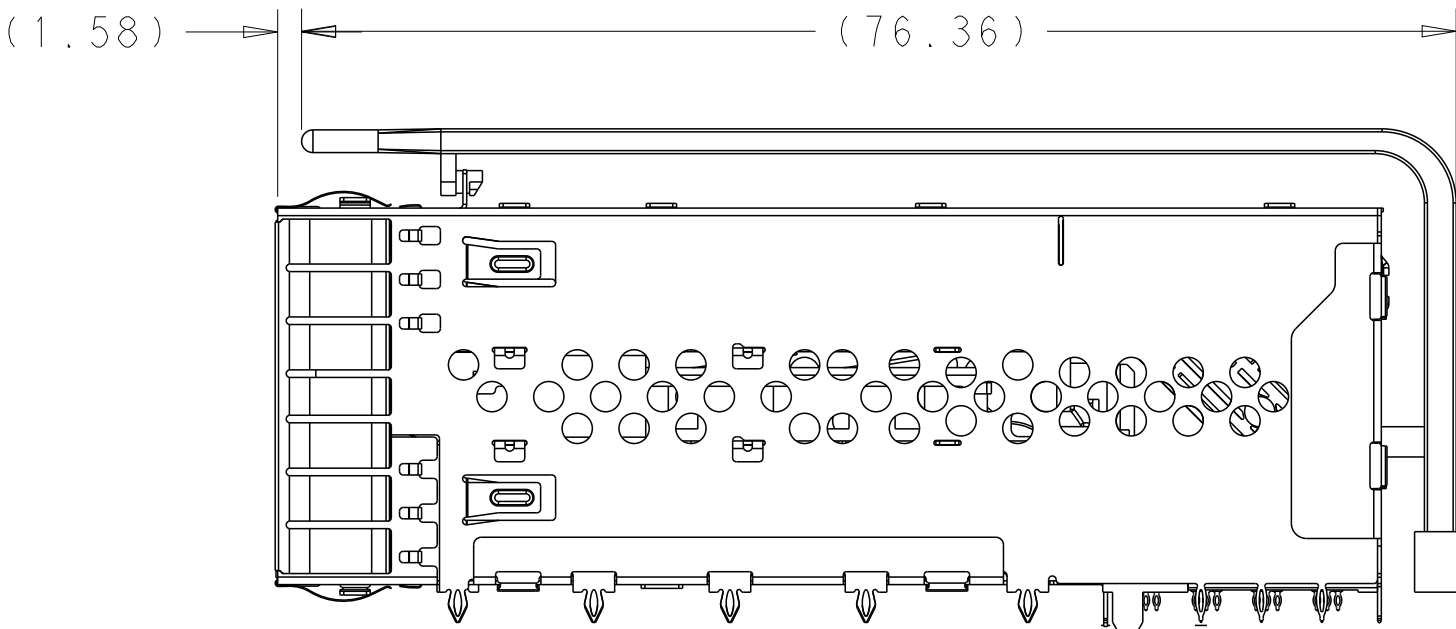
1-2299870-5
SCALE 2:1



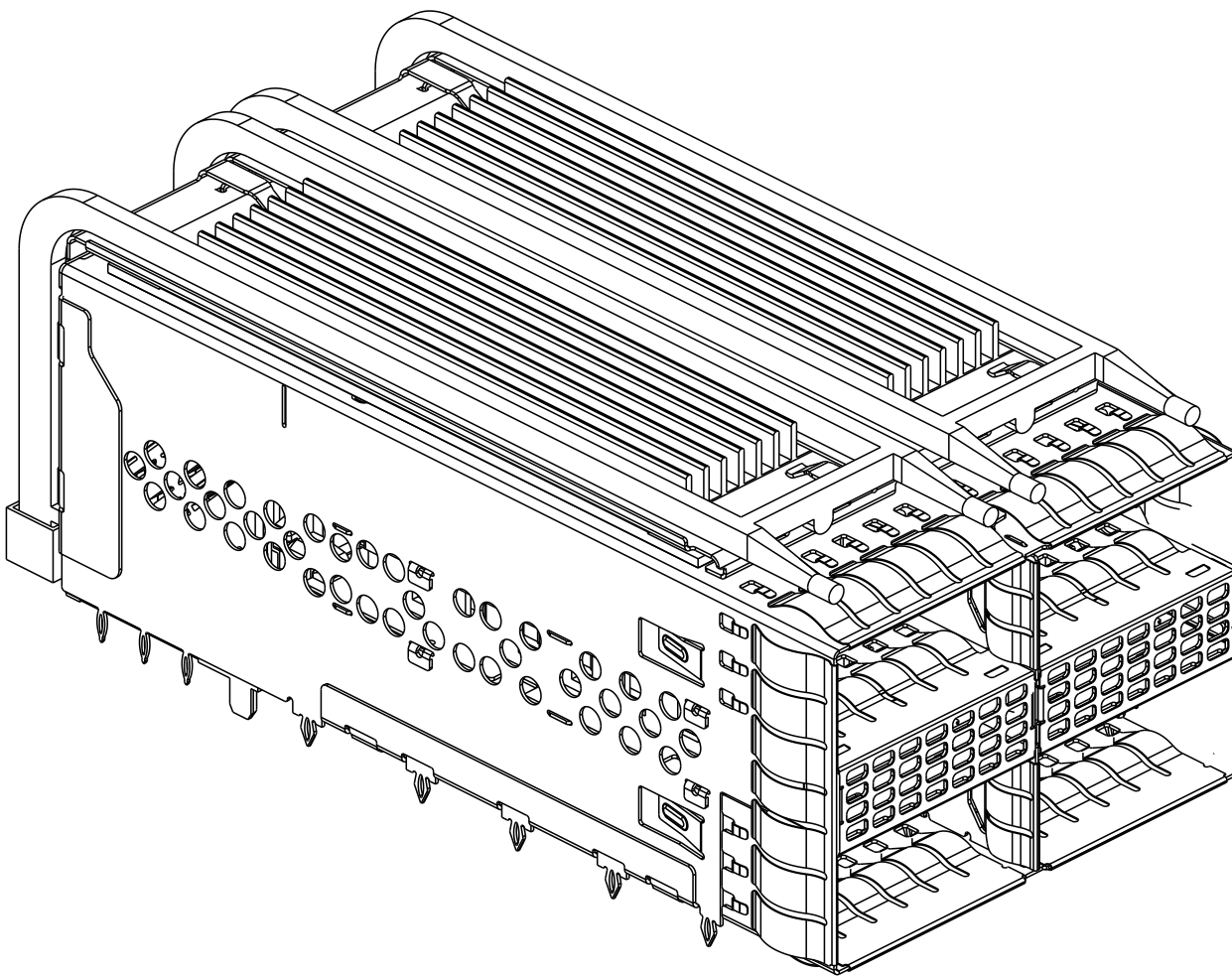
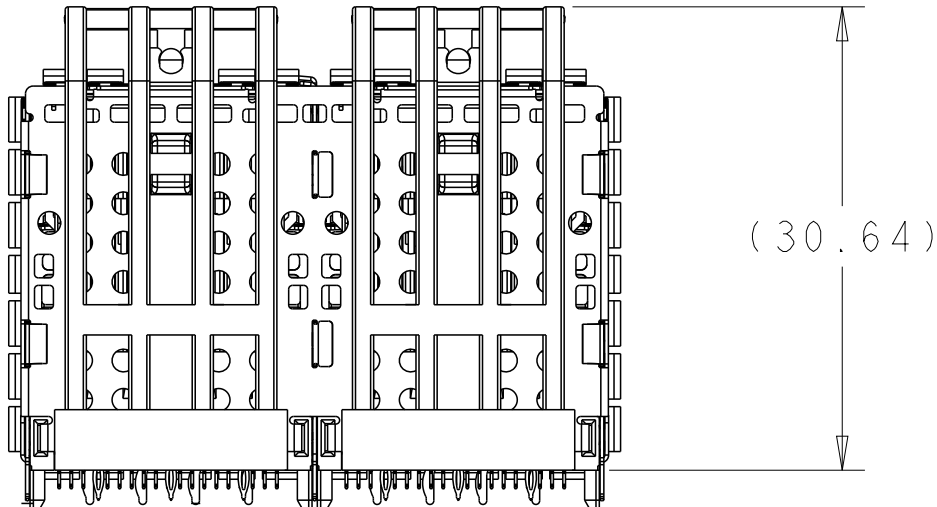
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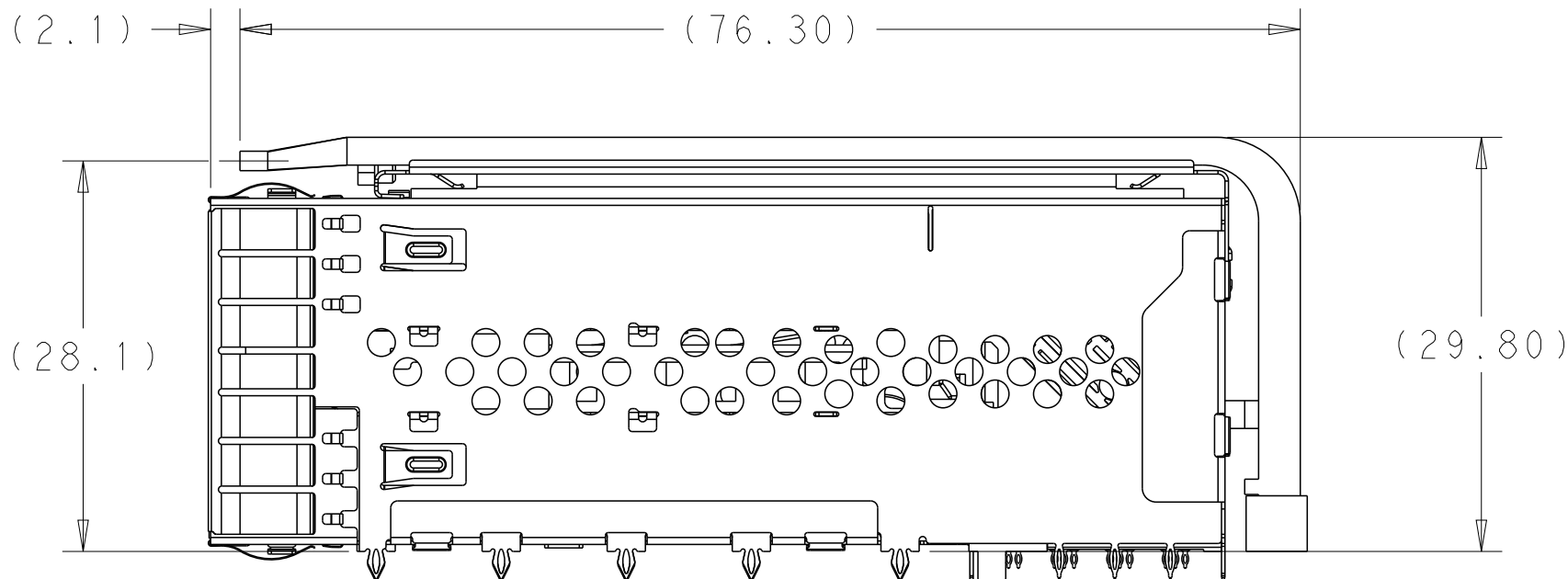
2-2299870-5
SCALE 2:1



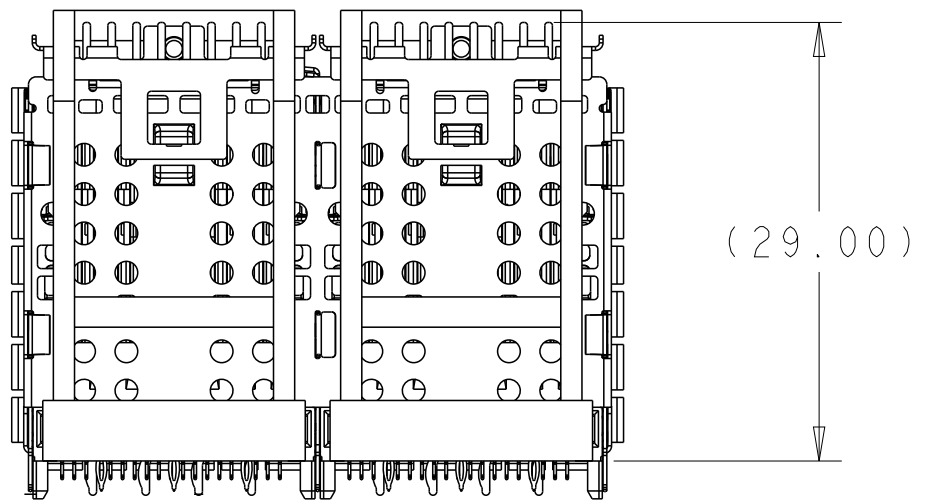
SCALE 2:1



2-2299870-0
SCALE 2:1

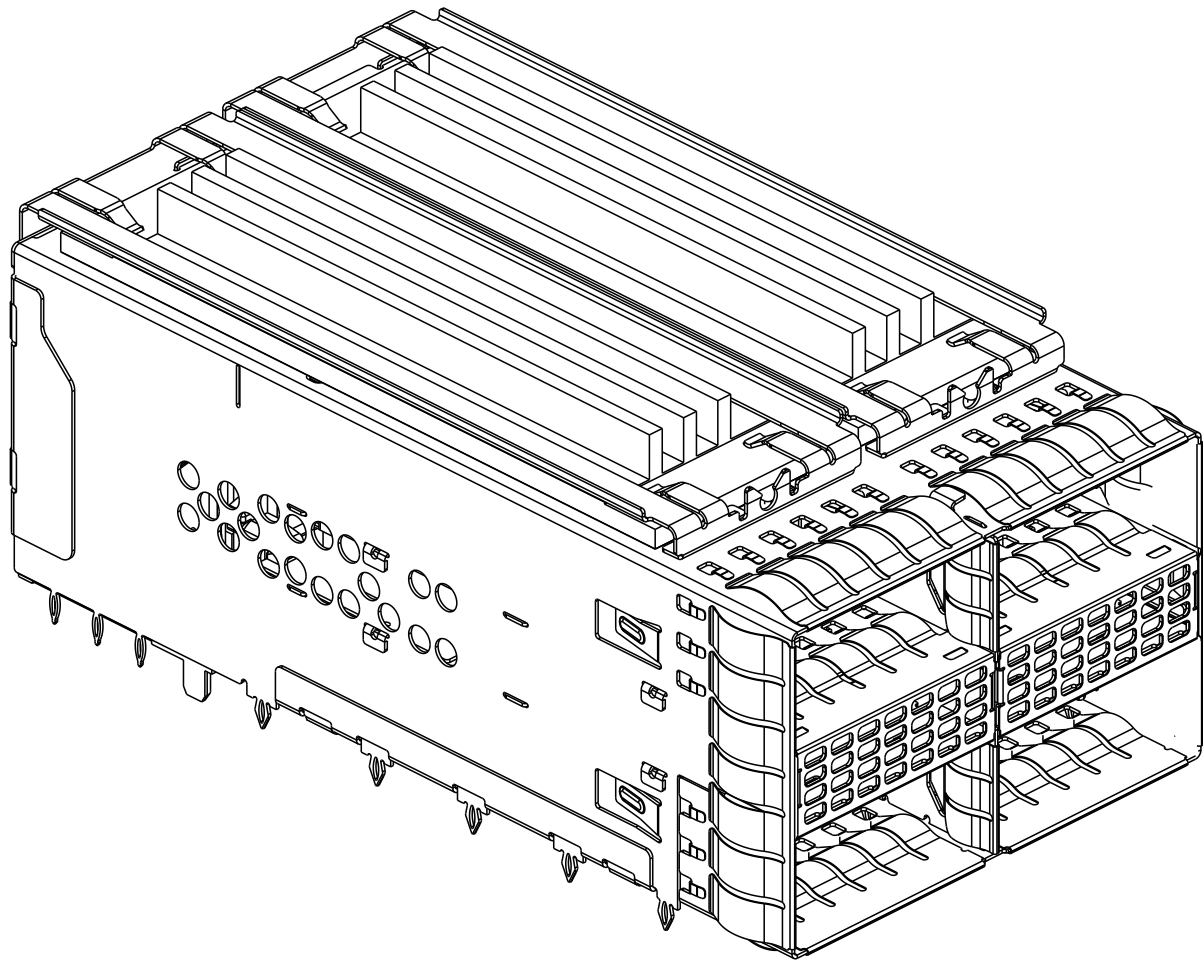


SCALE 2:1

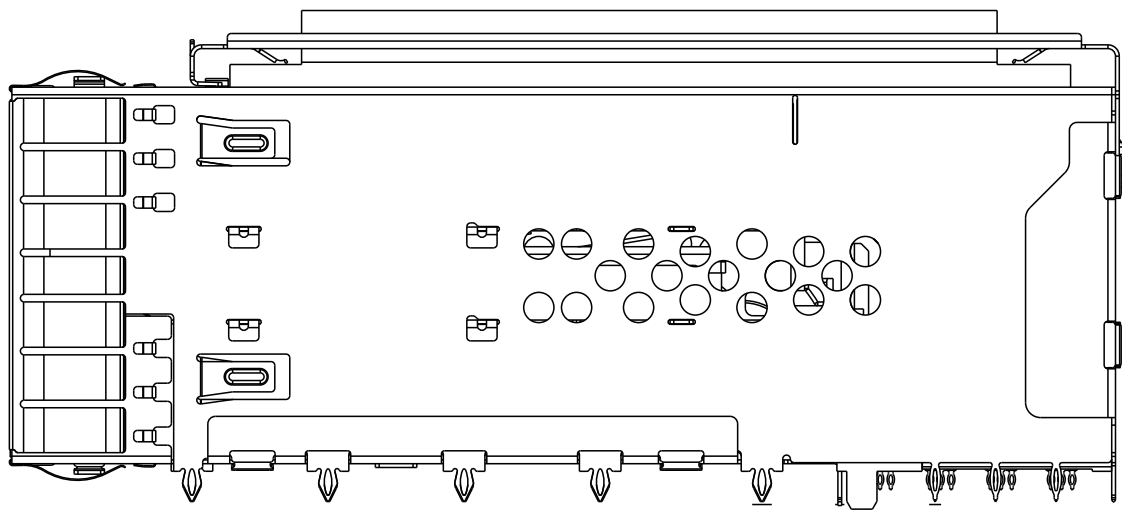


THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN	TIM XUE		28JAN2016		 TE Connectivity														
				CHK	SEAN HAN		28JAN2016																
DIMENSIONS:				TOLERANCES UNLESS OTHERWISE SPECIFIED:				APVD	SEAN HAN		28JAN2016		NAME		CAGE AND CONNECTOR ASSEMBLY WITH EMI SPRING FINGERS , THRU BEZEL, 2X2 ZQSFP+ STACKED WITH HS								
mm				0 PLC ±				PRODUCT SPEC															
				1 PLC ±0.25				108-60102															
				2 PLC ±0.15				APPLICATION SPEC															
				3 PLC ±				114-60015															
				4 PLC ±				WEIGHT															
				ANGLES				-															
FINISH												SIZE		CAGE CODE					DRAWING NO		RESTRICTED TO		
MATERIAL												A1		00779C=2299870									
SEE NOTE 1				SEE NOTE 2				CUSTOMER DRAWING						SCALE		4:1		SHEET 5 OF 16		REV K			

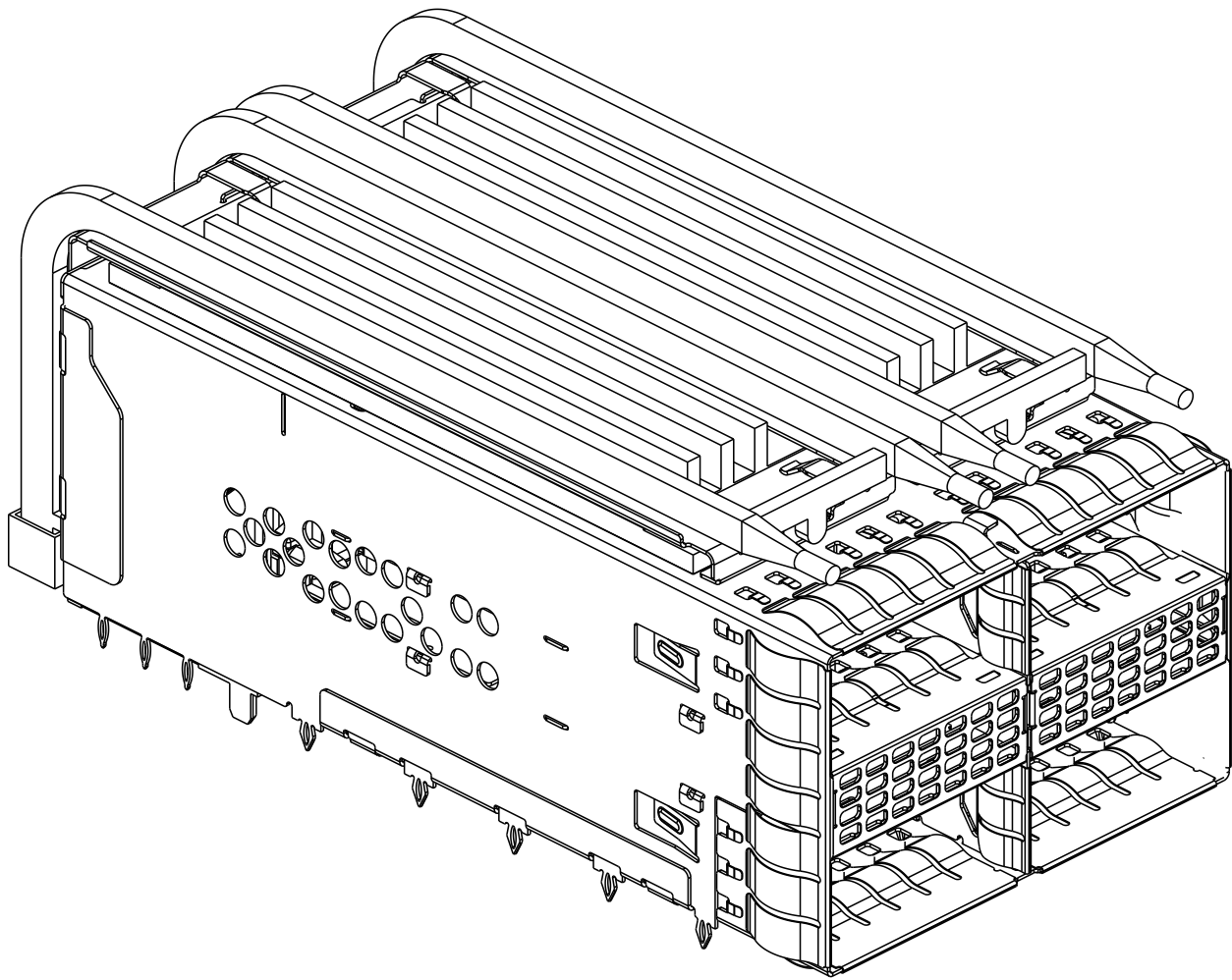
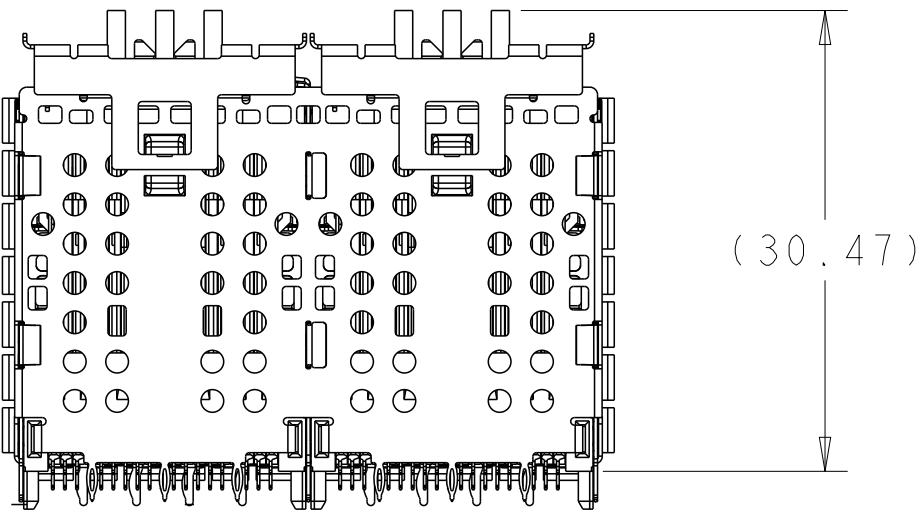
LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-



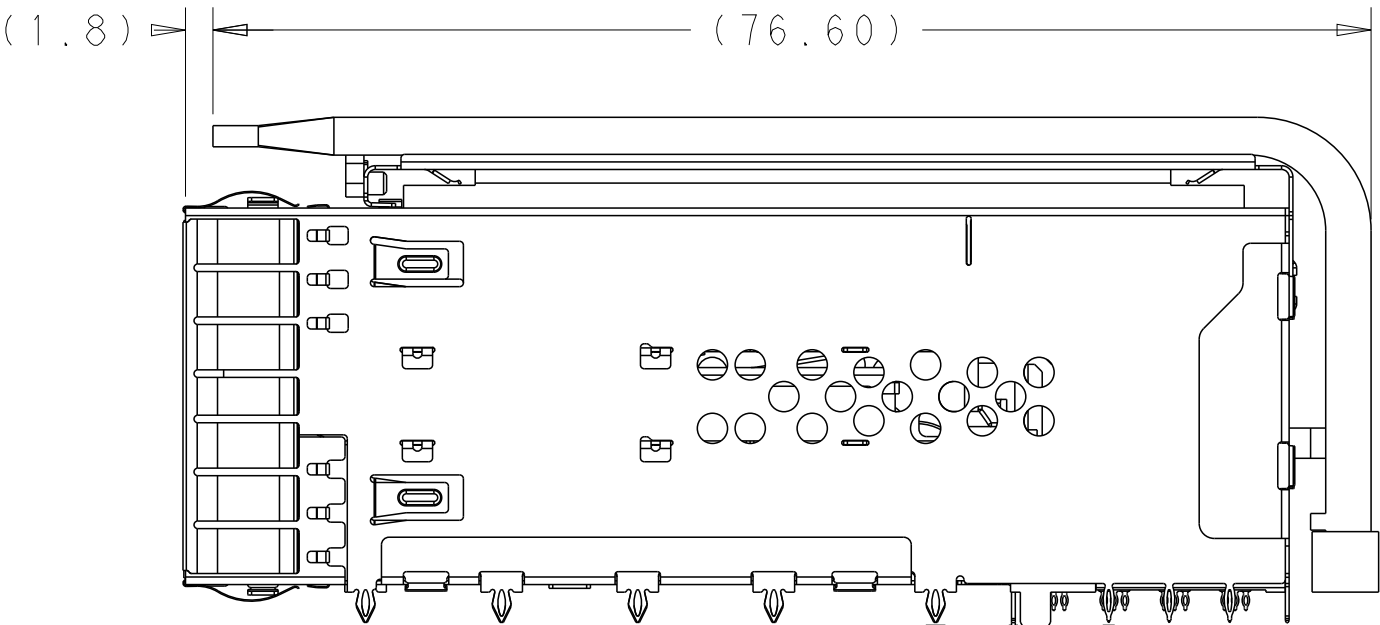
2-2299870-2
SCALE 2:1



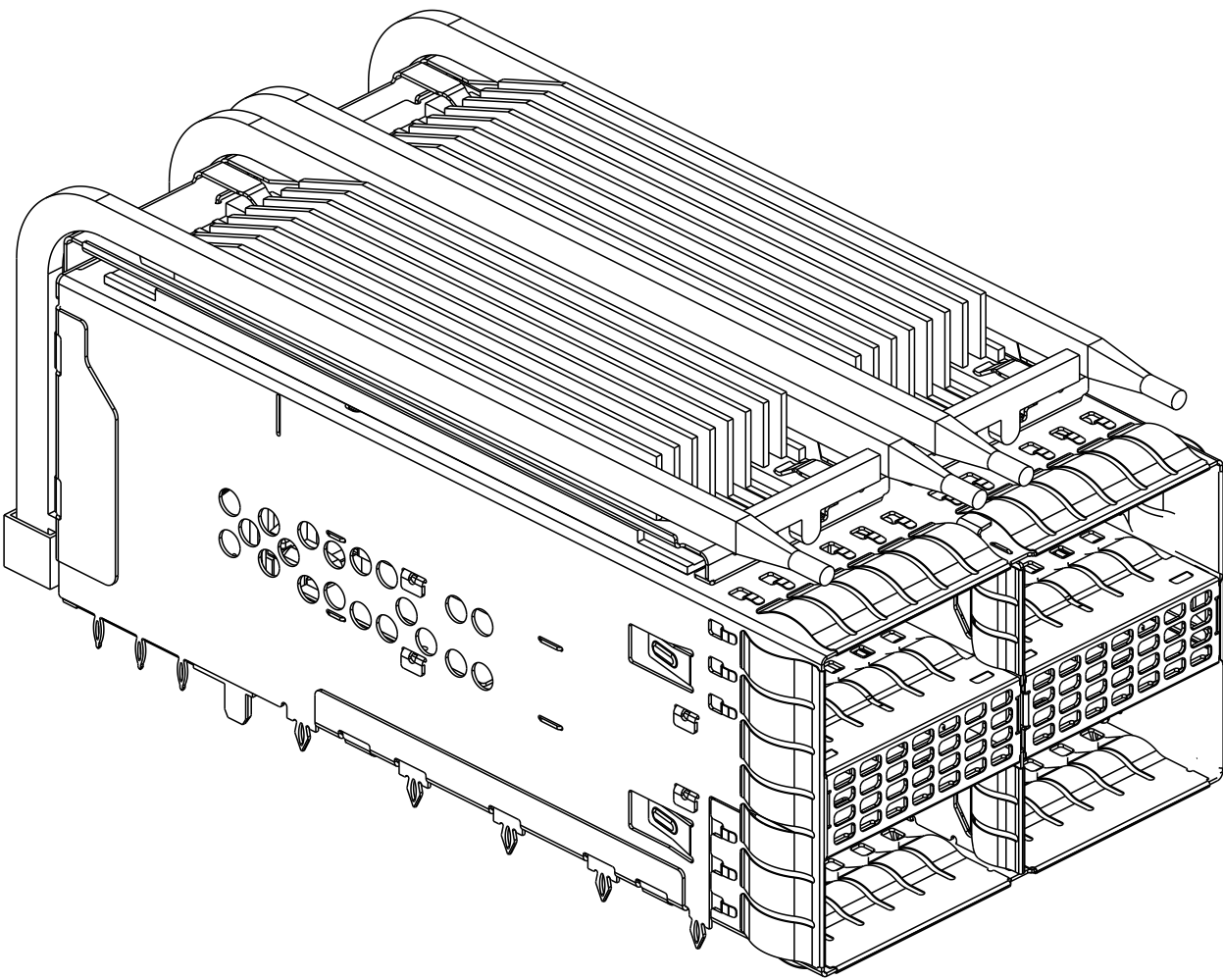
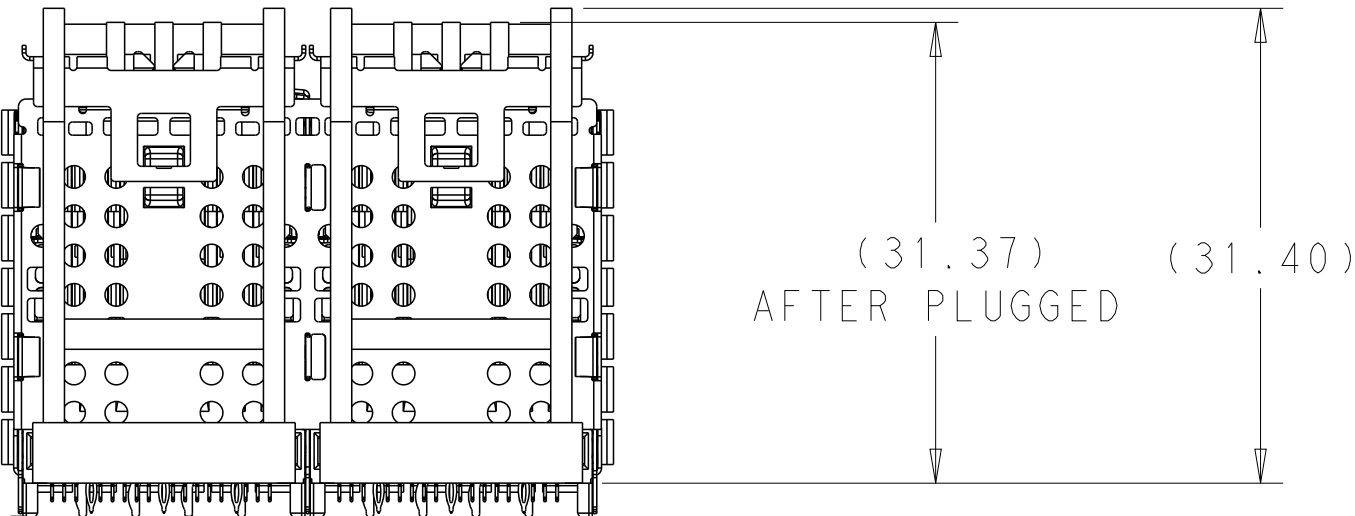
SCALE 2:1



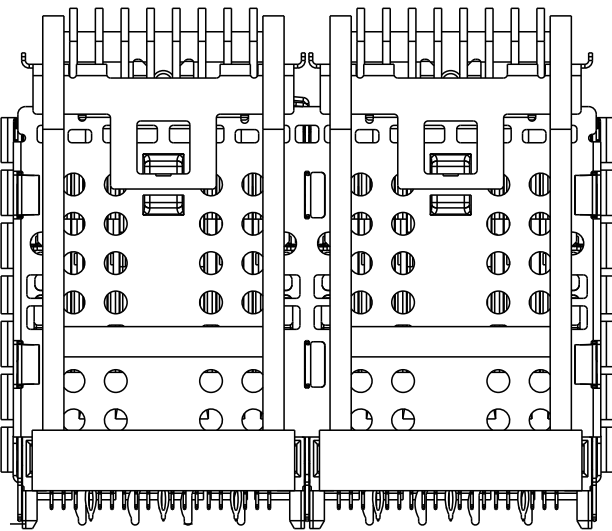
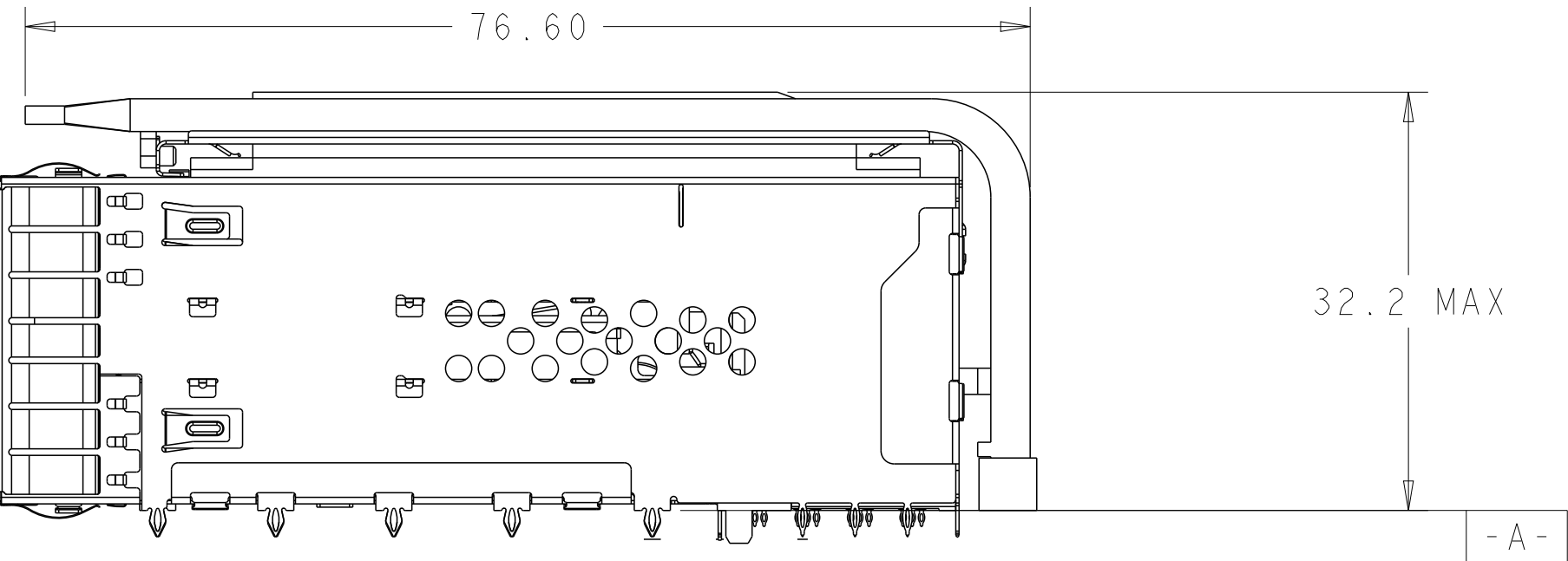
2-2299870-3
SCALE 2:1



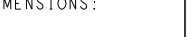
SCALE 2:1



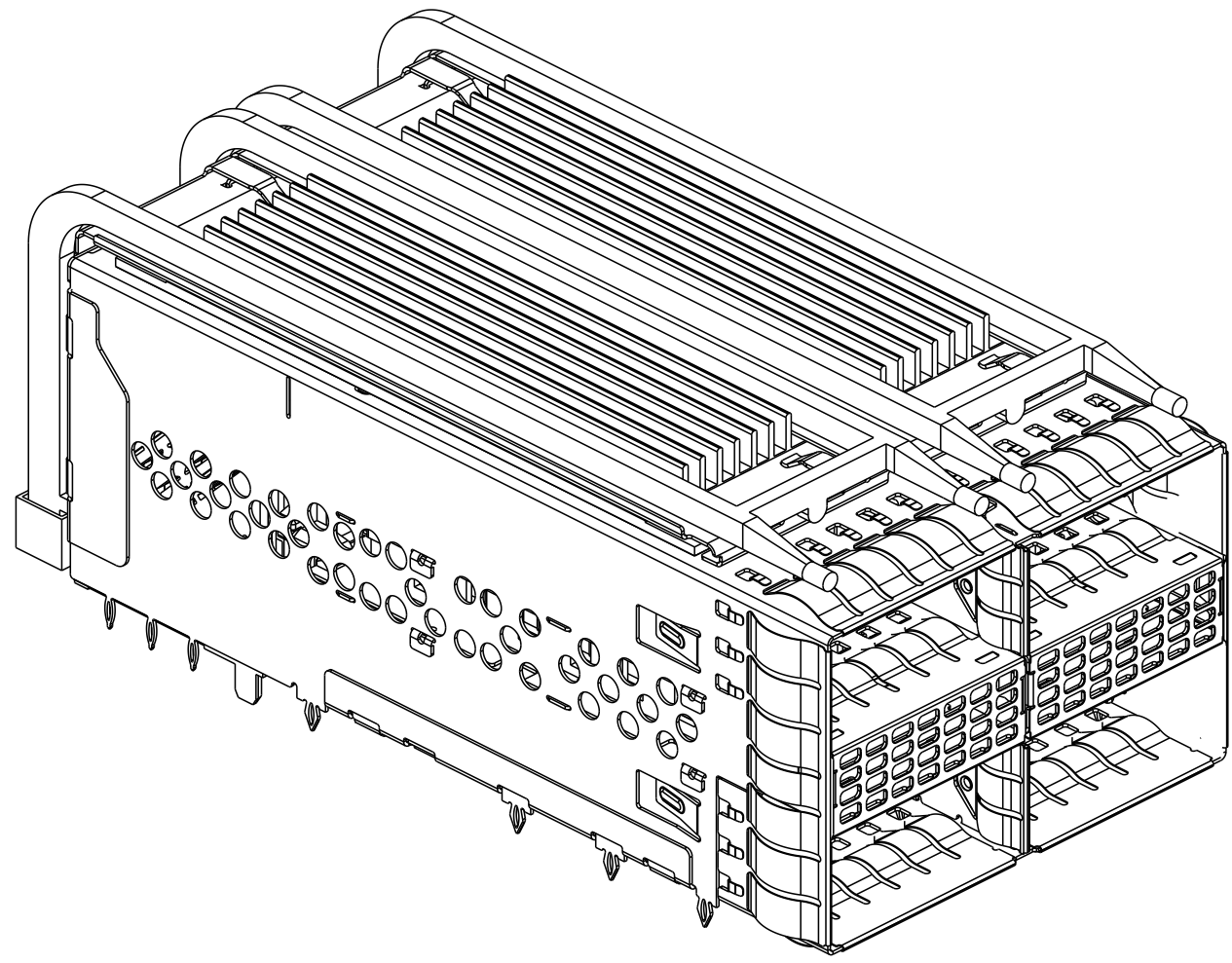
1-2299870-9
SCALE 2:1



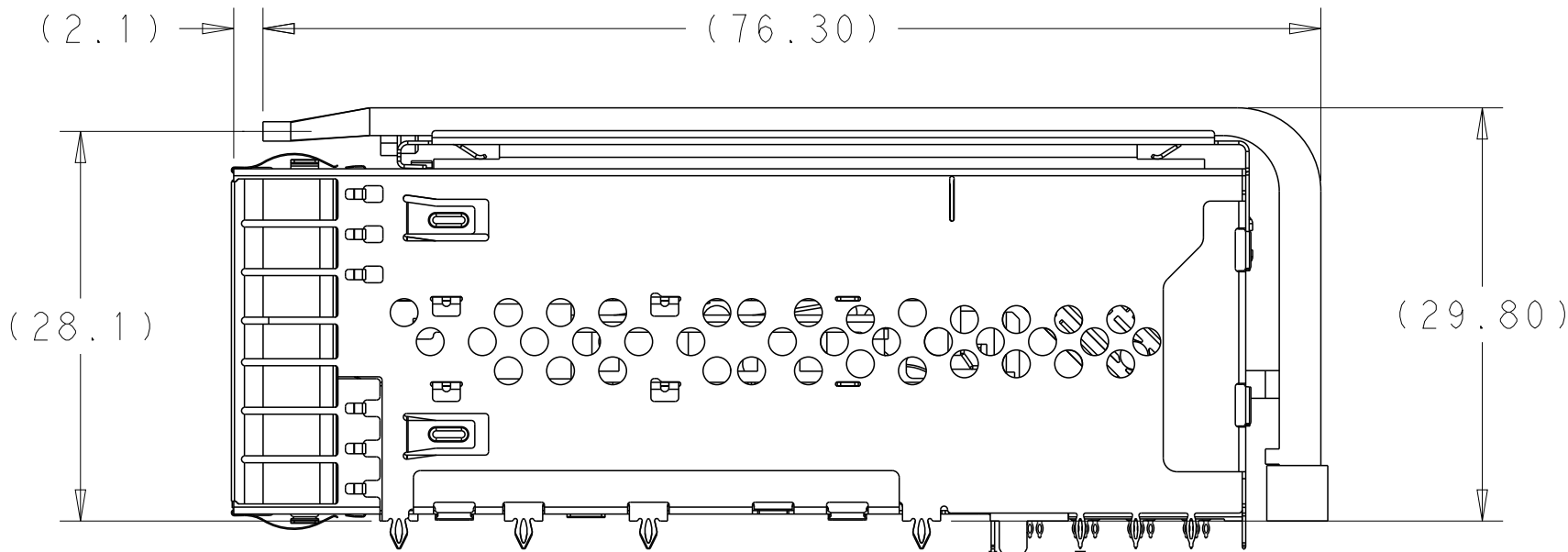
1-2299870-9
SCALE 2:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN TIM XUE 28JAN2016	 TE Connectivity										
DIMENSIONS:		CHK SEAN HAN 28JAN2016											
mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME									
		0 PLC ± 1 PLC ±0.25 2 PLC ±0.15 3 PLC ± 4 PLC ± ANGLES ± FINISH ±											
MATERIAL		APVD SEAN HAN 28JAN2016	PRODUCT SPEC										
SEE NOTE 1		108-60102		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO						
SEE NOTE 2		APPLICATION SPEC											
		114-60015		A1	00779	C=2299870							
		WEIGHT											
		CUSTOMER DRAWING		SCALE		4:1	SHEET	6	OF	16	REV	K	

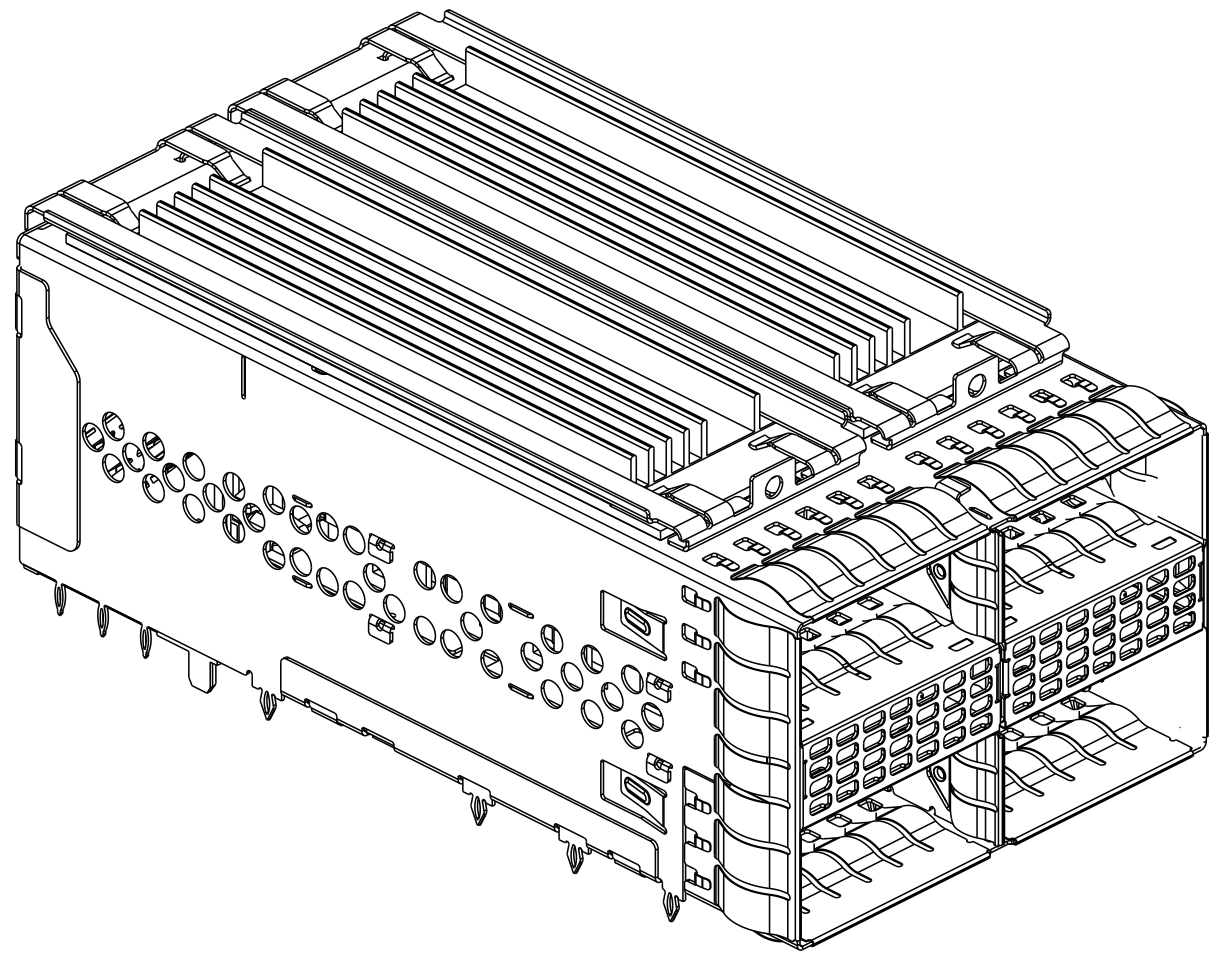
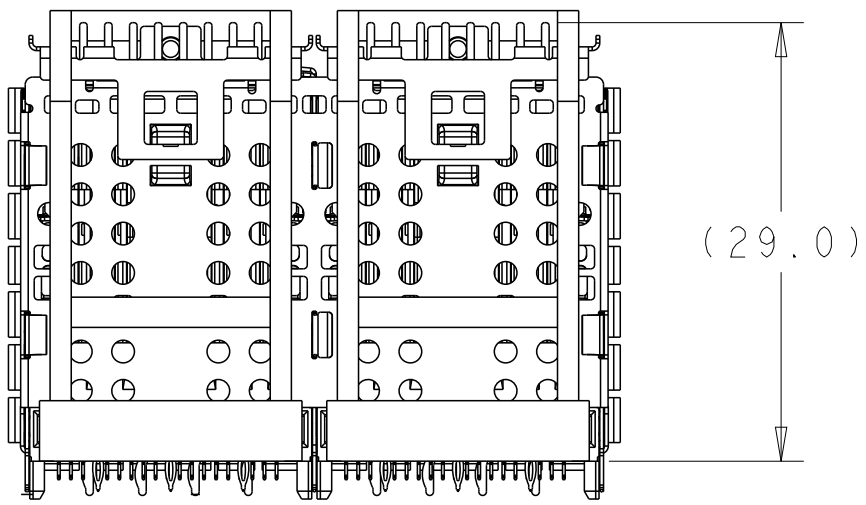
LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-



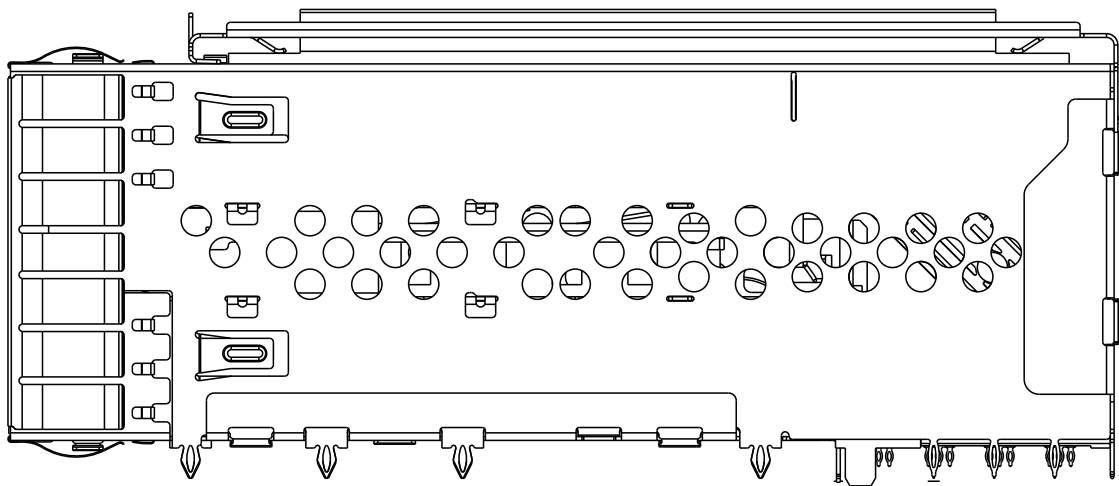
3-2299870-0
SCALE 2:1



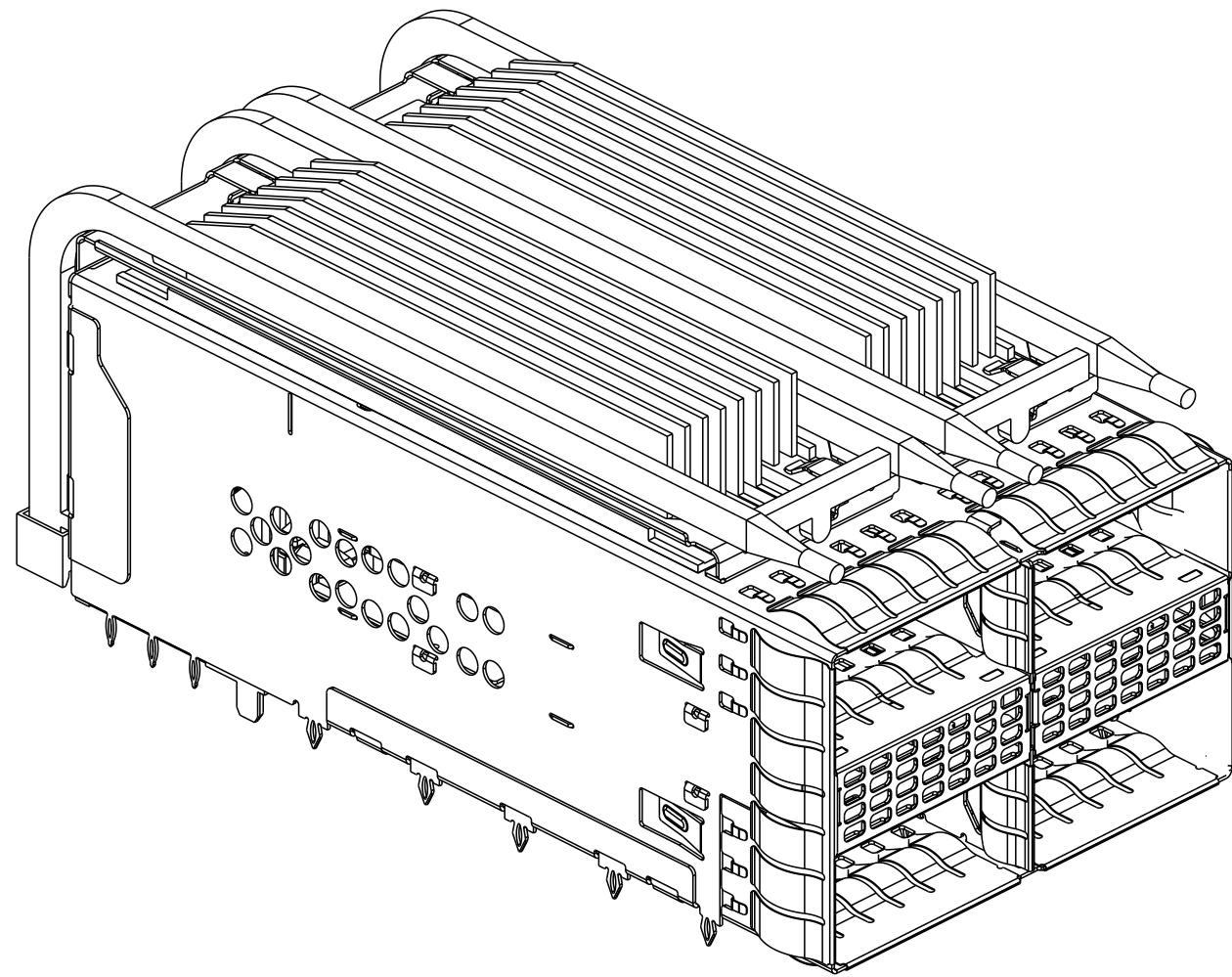
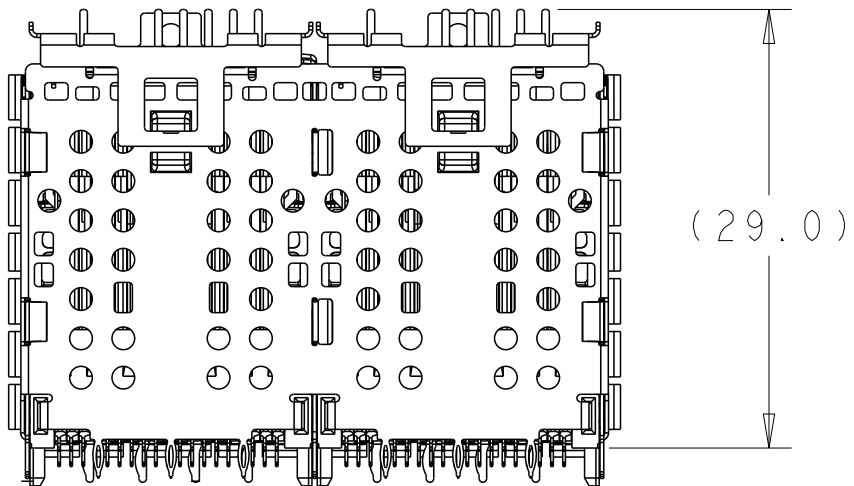
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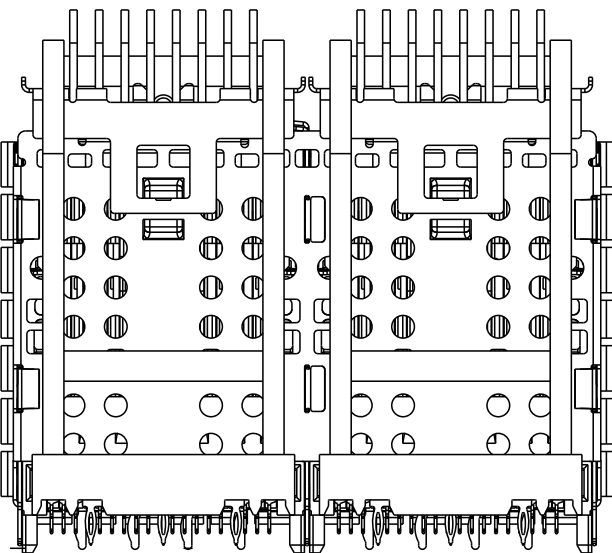
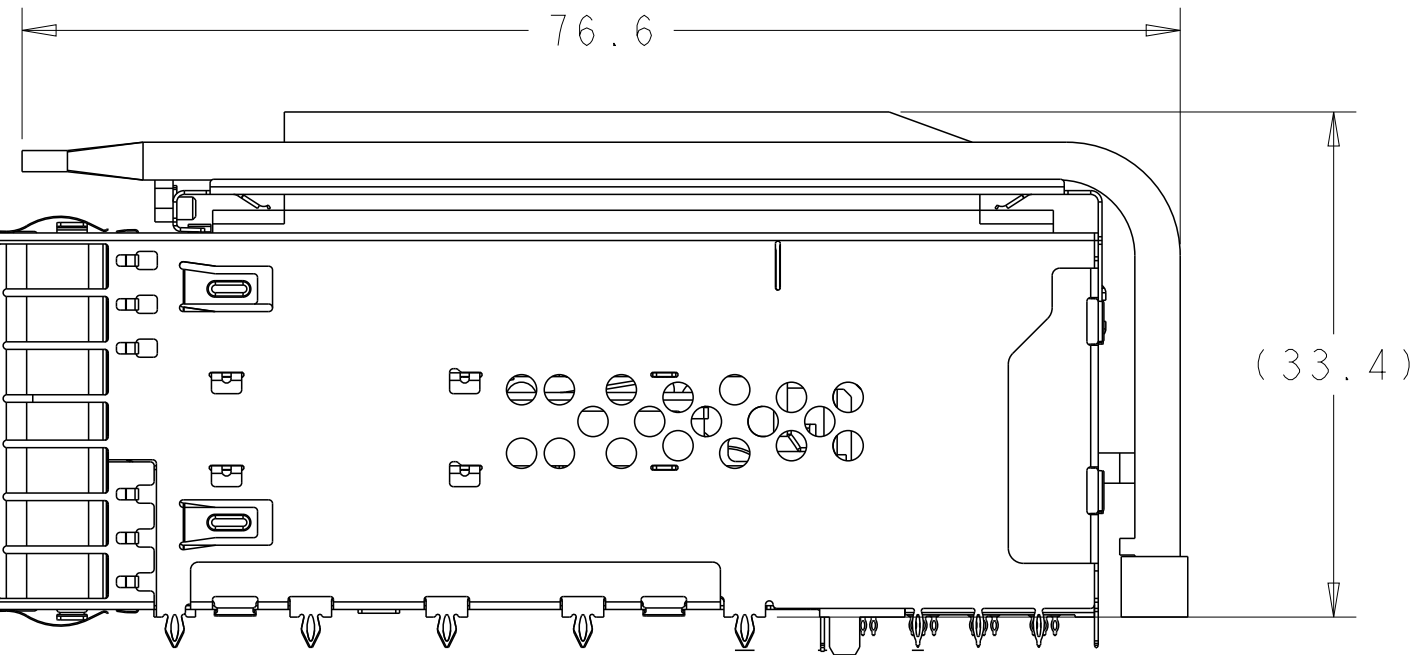
3-2299870-1
SCALE 2:1



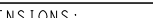
SCALE 2:1



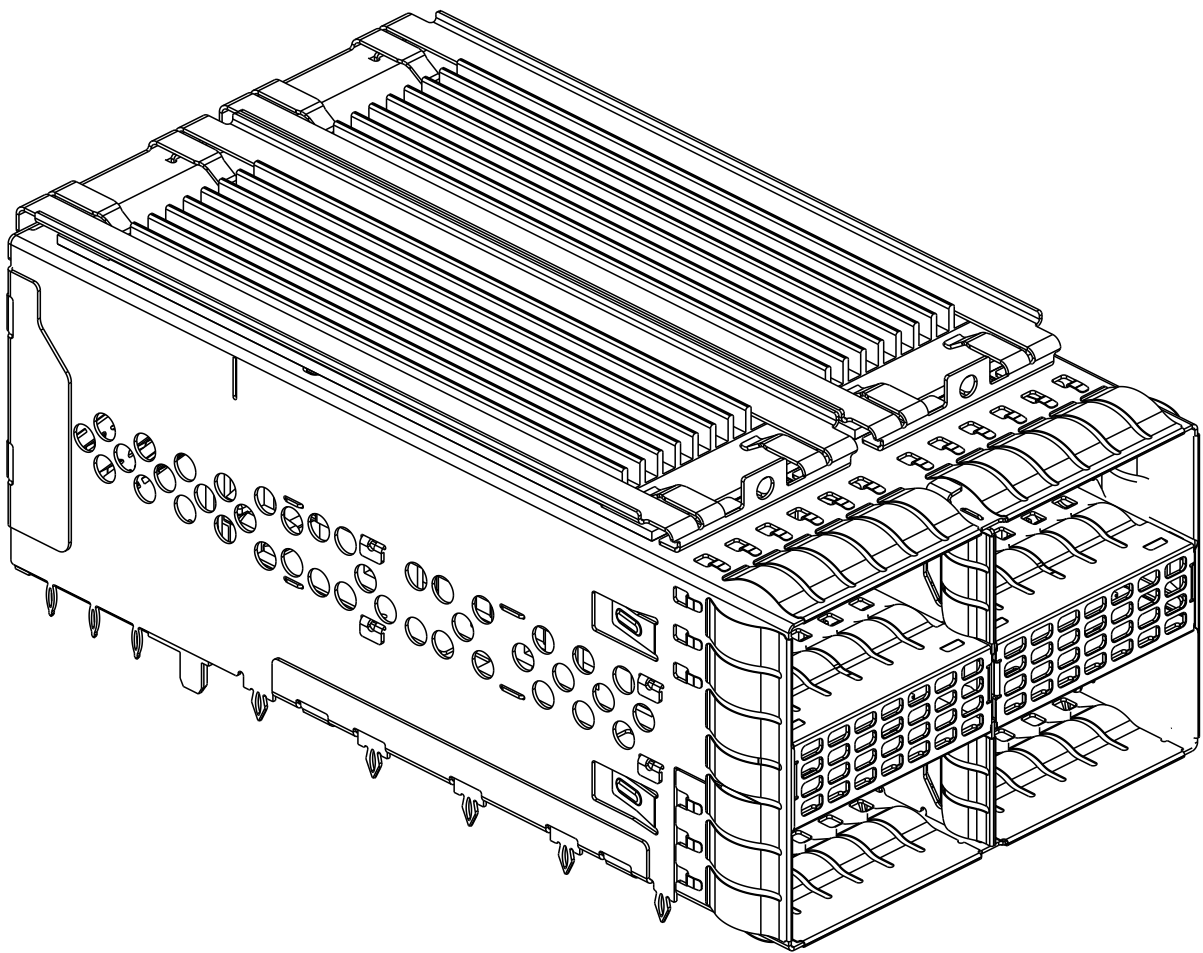
3-2299870-8
SCALE 2:1



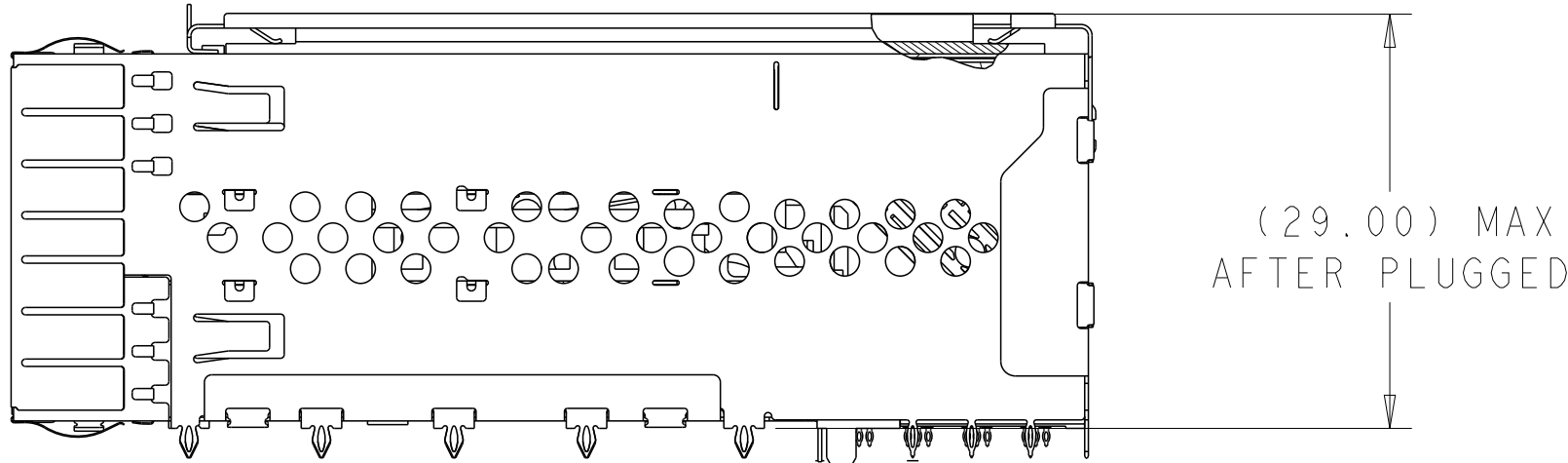
3-2299870-8
SCALE 2:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN TIM XUE 28JAN2016	 TE Connectivity		
		CHK SEAN HAN 28JAN2016			
DIMENSIONS: mm		APVD SEAN HAN 28JAN2016	NAME	CAGE AND CONNECTOR ASSEMBLY WITH EMI SPRING FINGERS , THRU BEZEL, 2X2 ZQSPF+ STACKED WITH HS	
		PRODUCT SPEC 108-60102			
MATERIAL		APPLICATION SPEC 114-60015	SIZE	CAGE CODE A100779	
		FINISH			
SEE NOTE 1		WEIGHT	DRAWING NO C=2299870		
SEE NOTE 2		CUSTOMER DRAWING		RESTRICTED TO -	
		SCALE	4:1	SHEET 7 OF 16	
				REV K1	

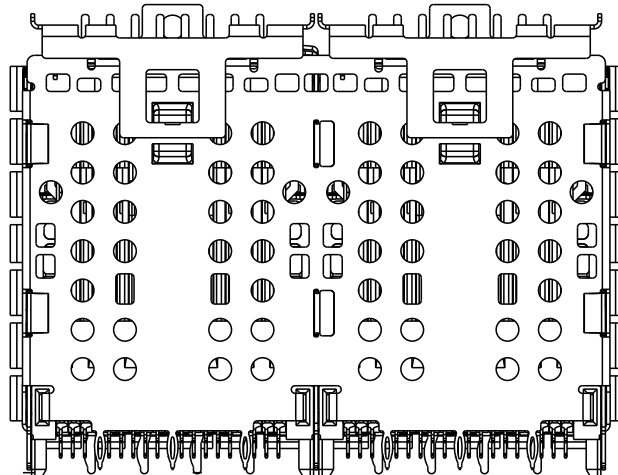
LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-



2-2299870-4
SCALE 2:1



SECTION U-U
SCALE 2:1



THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN

TIM XUE

28JAN2016

CHK

SEAN HAN

28JAN2016

APVD

SEAN HAN

28JAN2016

DIMENSIONS:

mm

0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

FINISH

±

±0.25

±0.15

±

±

±

±

TOLERANCES UNLESS OTHERWISE SPECIFIED:

PRODUCT SPEC

108-60102

APPLICATION SPEC

114-60015

WEIGHT

-

MATERIAL

SEE NOTE 1

SEE NOTE 2

CUSTOMER DRAWING

NAME

CAGE AND CONNECTOR ASSEMBLY WITH EMI SPRING FINGERS , THRU BEZEL, 2X2 ZQSFP+ STACKED WITH HS

SIZE

A1

CAGE CODE

00779

DRAWING NO

C=2299870

RESTRICTED TO

-

TE Connectivity

SCALE

4:1

SHEET

8

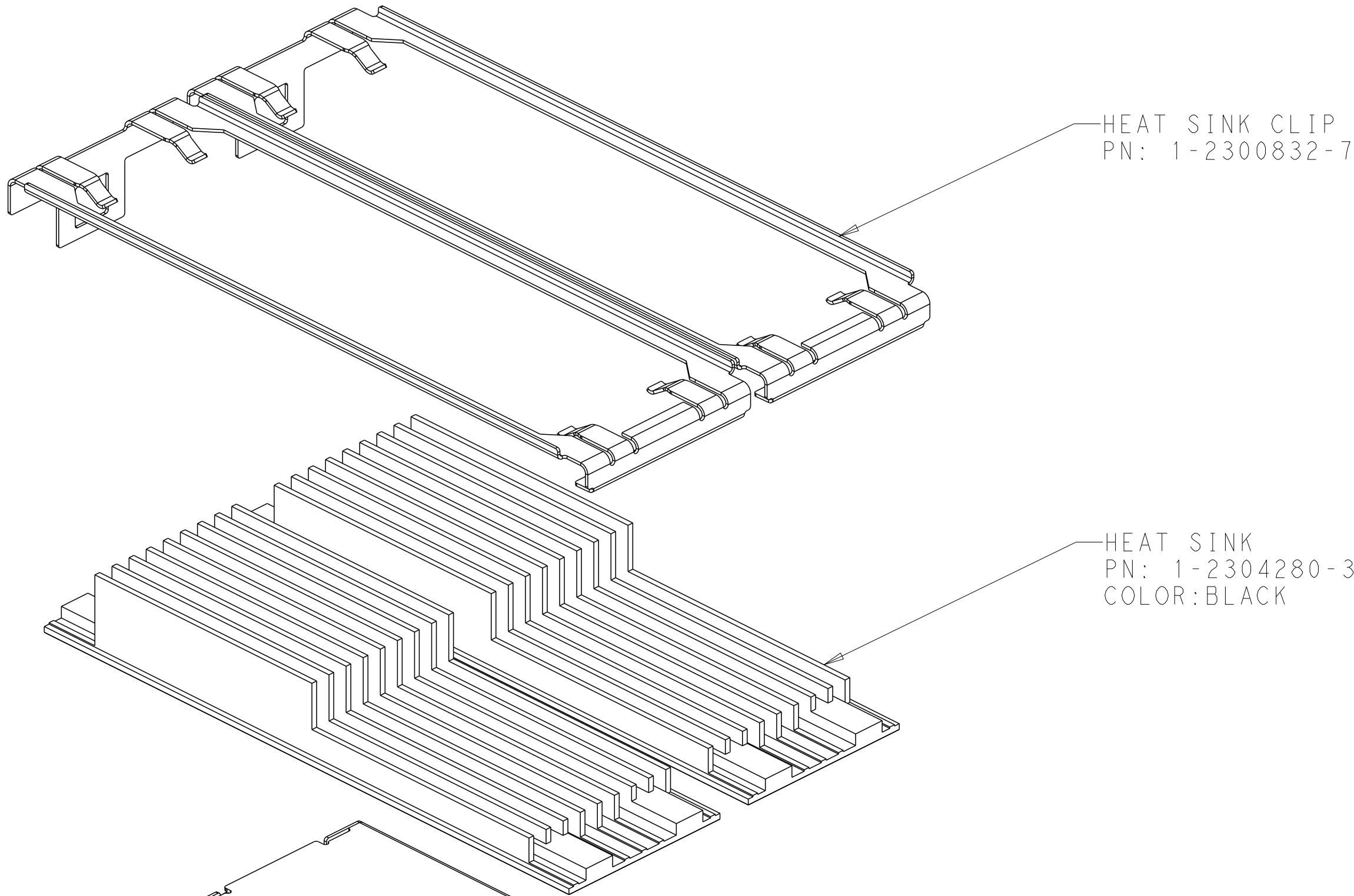
OF

16

REV

K1

LOC		DIST		REVISIONS						
GP		00		P	LTR	DESCRIPTION	DATE	DWN	APVD	
				-		SEE SHEET 1	-	-	-	

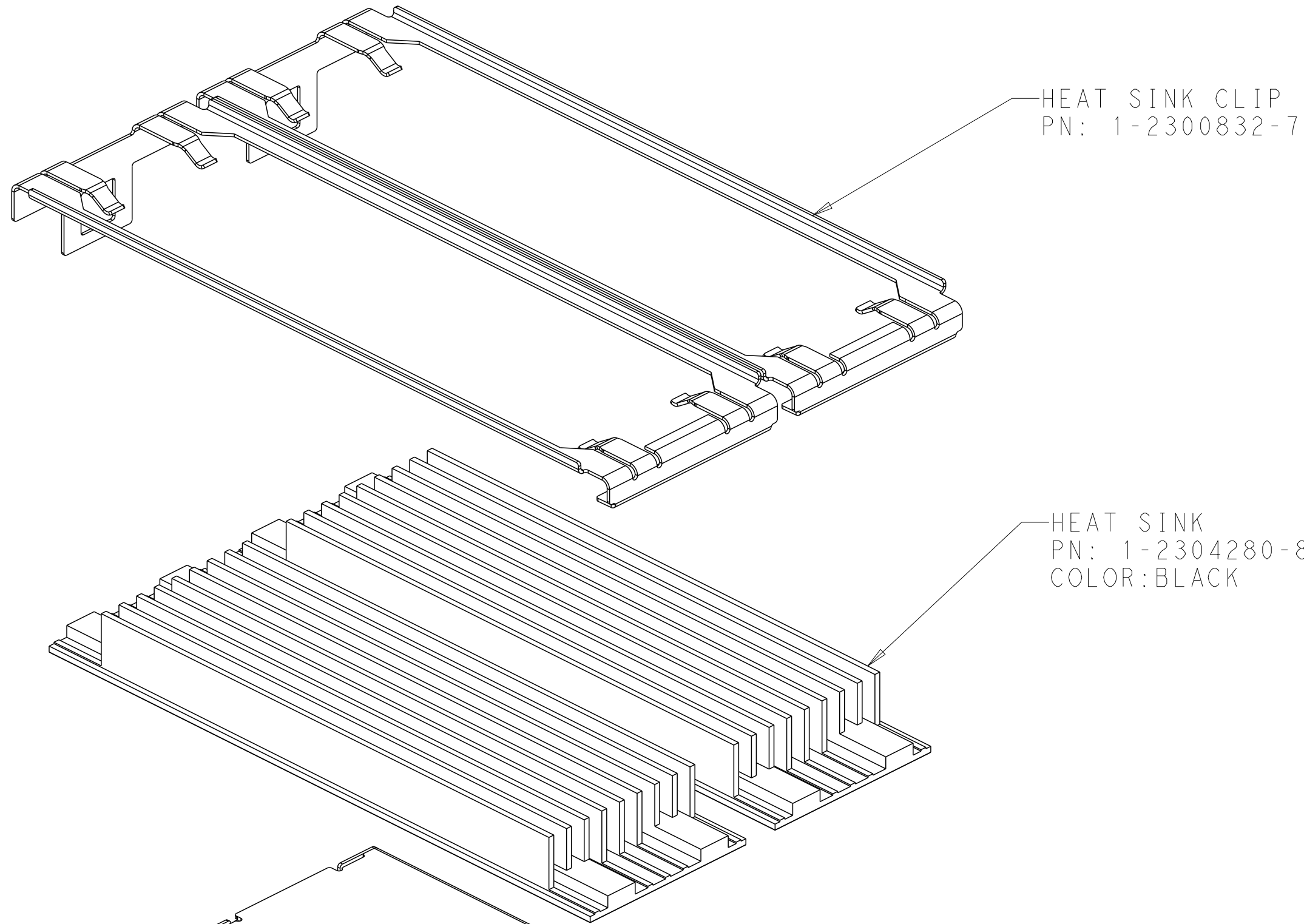


HEAT SINK CLIP
PN: 1-2300832-7

HEAT SINK
PN: 1-2304280-3
COLOR: BLACK

CAGE AND CONNECTOR ASSEMBLY
PN: 2299870-4

2299870-3 AS SHOWN, KIT PACKAGE
SCALE 3:1



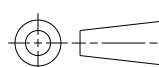
HEAT SINK CLIP
PN: 1-2300832-7

HEAT SINK
PN: 1-2304280-8
COLOR: BLACK

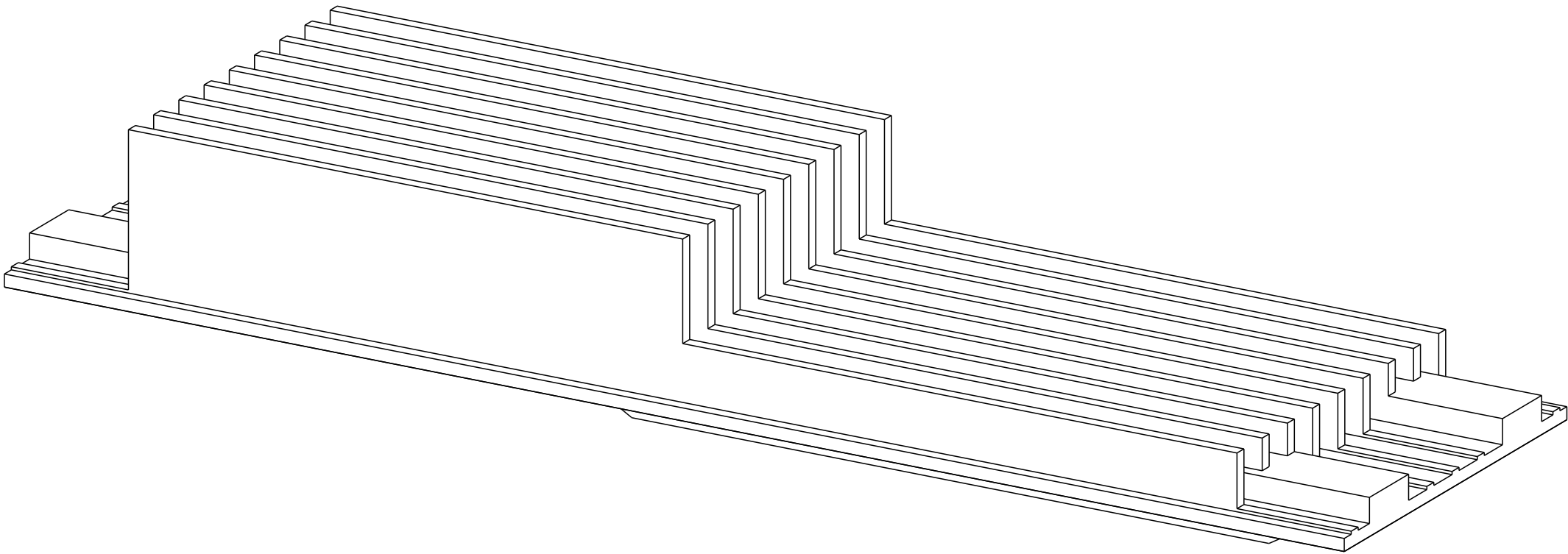
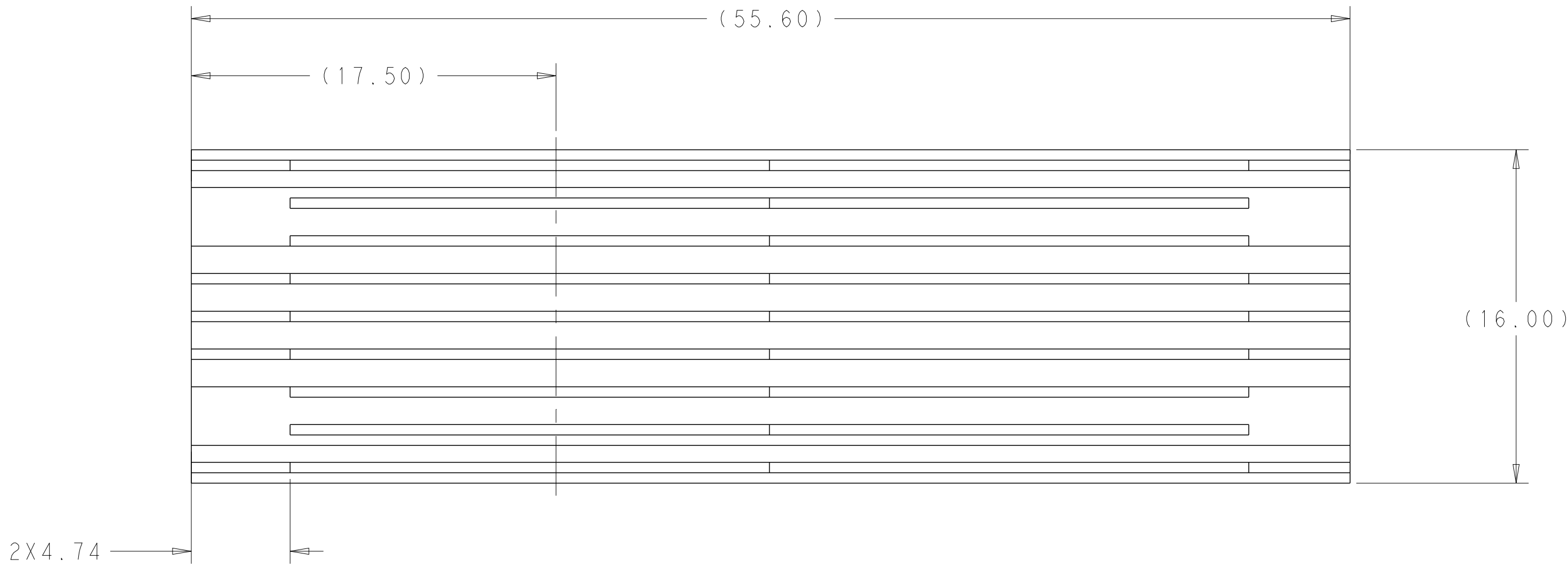
CAGE AND CONNECTOR ASSEMBLY
PN: 2299870-4

1-2299870-3 AS SHOWN, KIT PACKAGE
SCALE 3:1

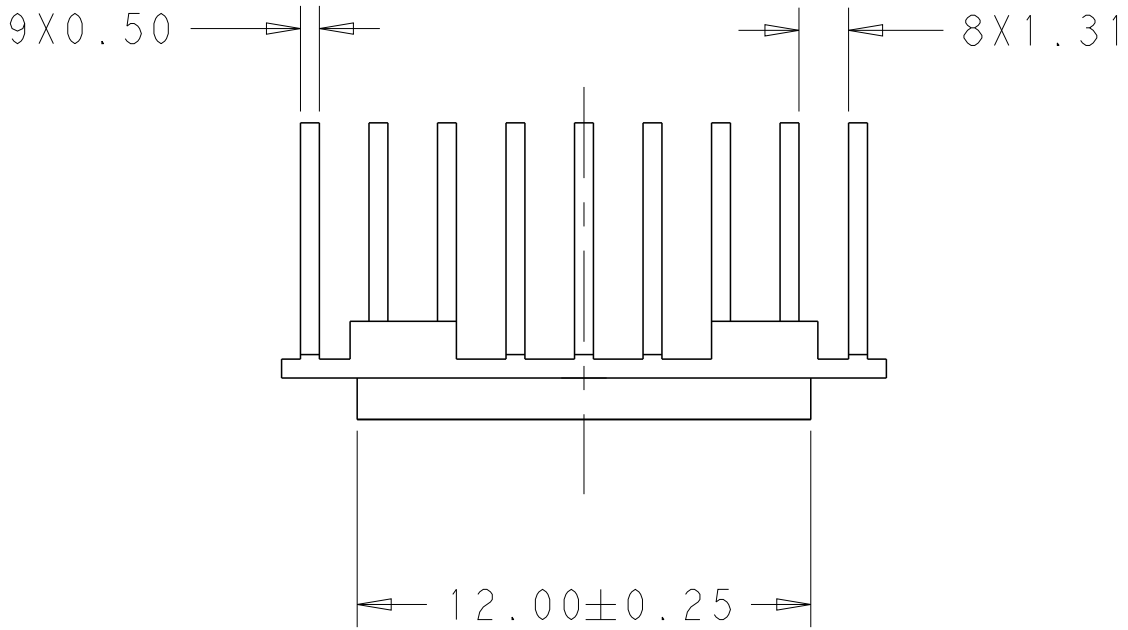
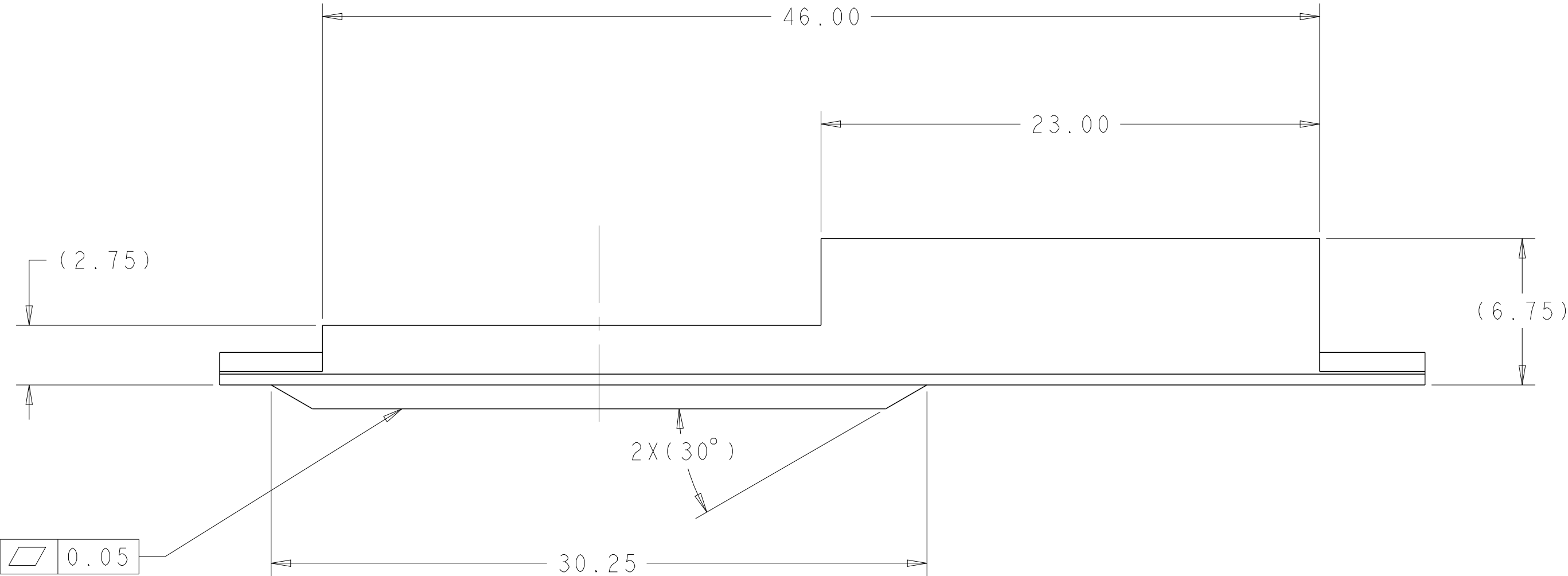
2	2	1-2300832-7	HEAT SINK CLIP	3
2	-	1-2304280-8	HEAT SINK	2
-	2	1-2304280-3		
1	1	2299870-4	CAGE AND CONNECTOR ASSEMBLY	1
1-2299870-3	2299870-3	PART NUMBER	DESCRIPTION	ITEM

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN TIM XUE 28JAN2016	 TE Connectivity			
DIMENSIONS:		CHK SEAN HAN 28JAN2016				
mm		APVD SEAN HAN 28JAN2016	NAME			
		PRODUCT SPEC	CAGE AND CONNECTOR ASSEMBLY WITH EMI SPRING FINGERS , THRU BEZEL, 2X2 ZQSFP+ STACKED WITH HS			
		108-60102				
		APPLICATION SPEC				
		114-60015				
MATERIAL		FINISH	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
SEE NOTE 1		SEE NOTE 2	A1	00779	C=2299870	-
CUSTOMER DRAWING						SCALE 4:1 SHEET 9 OF 16 REV K1

LOC		DIST		REVISIONS					
GP		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
					-	SEE SHEET 1	-	-	-

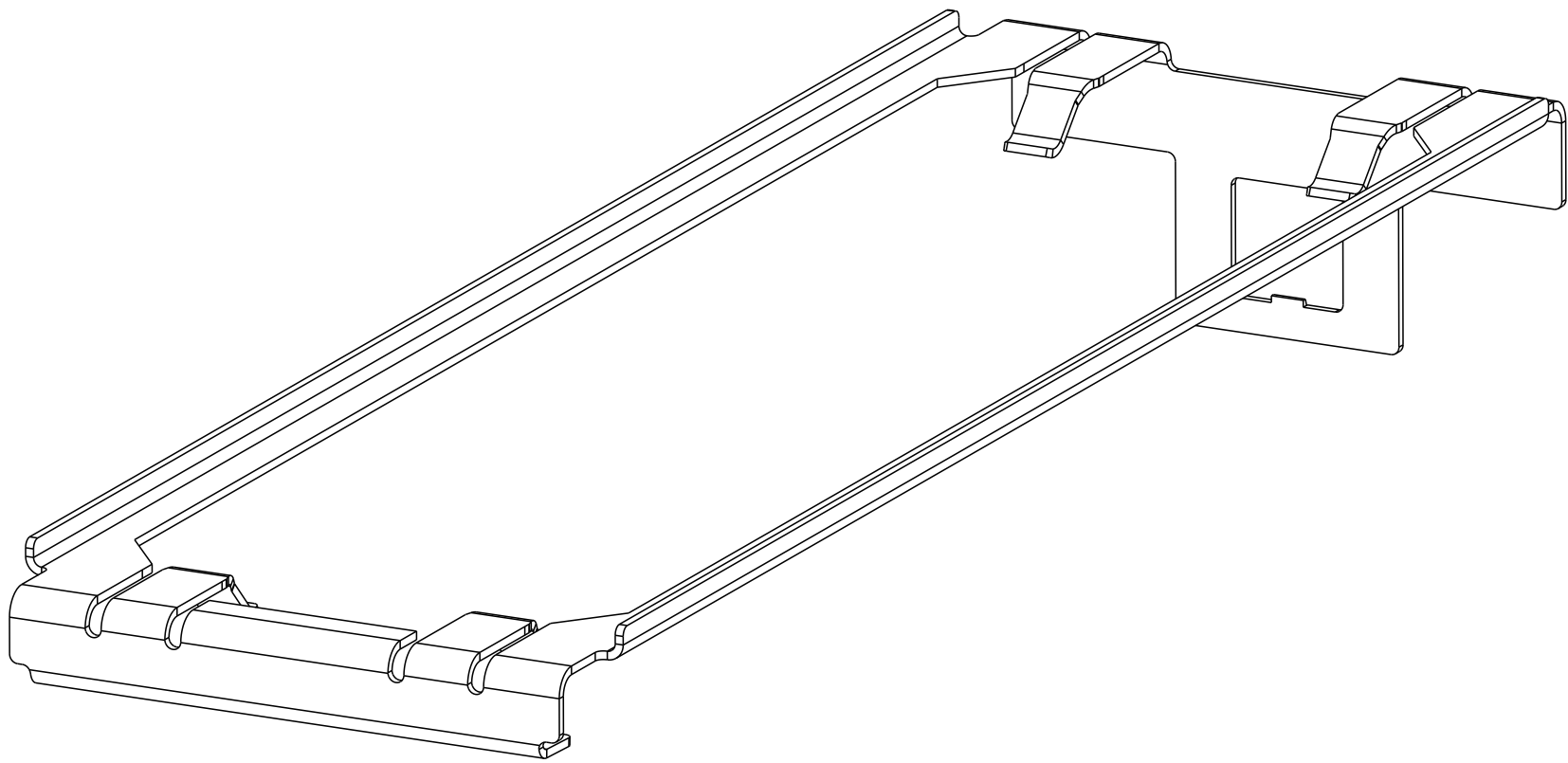
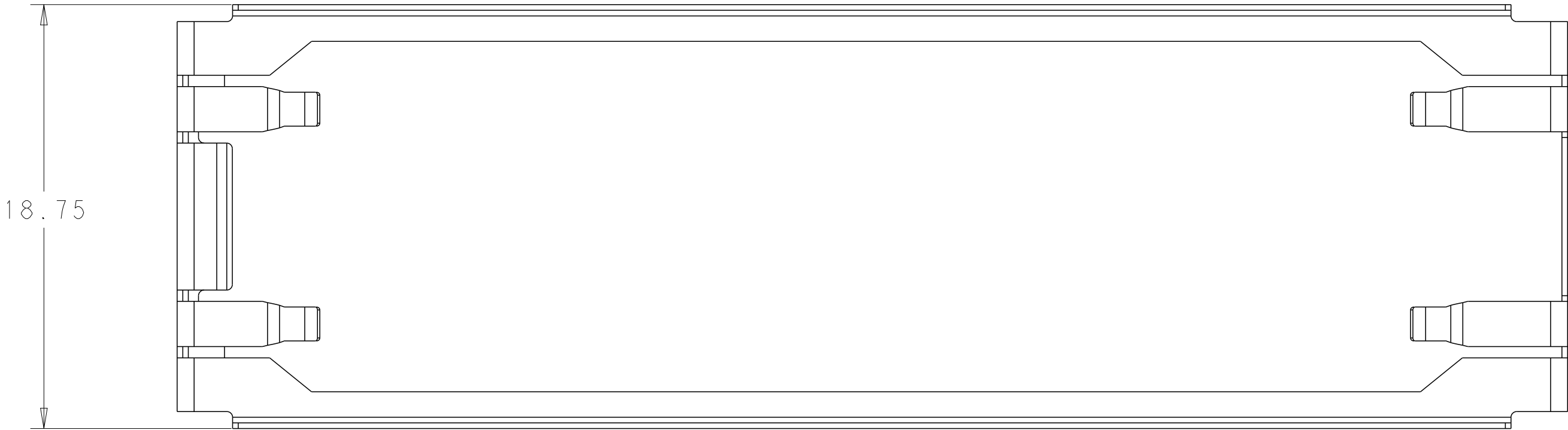


1-2304280-3 HEAT SINK SHOWN
(THE COLOR IS BLACK)
SCALE 5:1

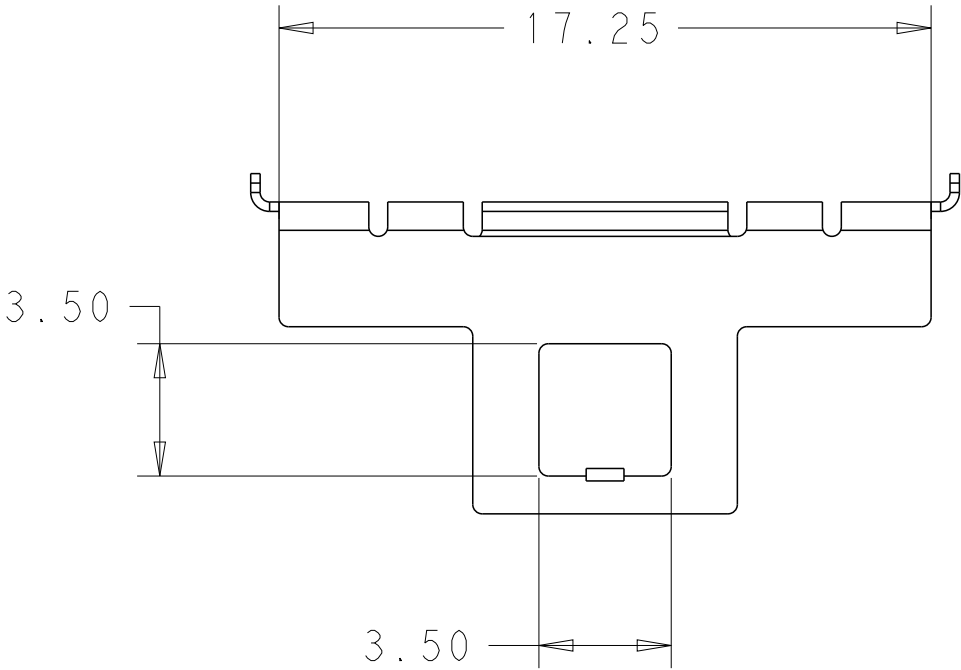
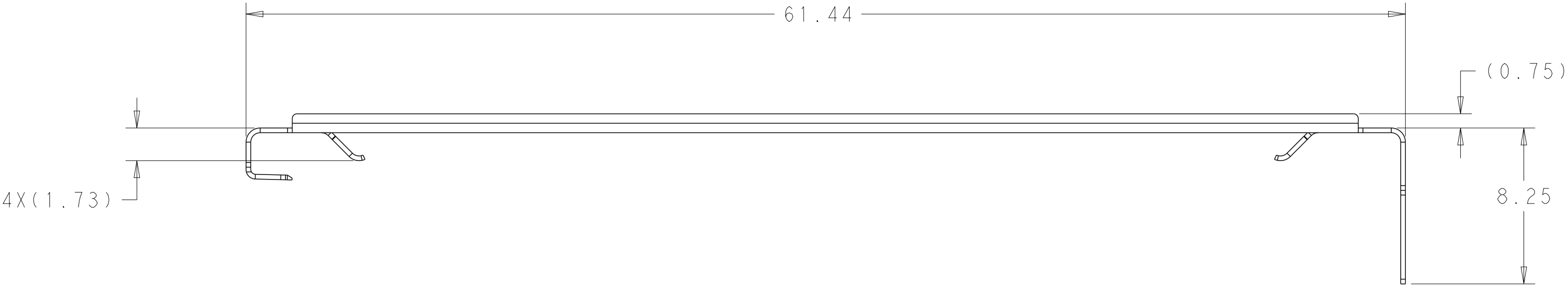


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN TIM XUE	28JAN2016	 TE Connectivity	
		CHK SEAN HAN	28JAN2016		
DIMENSIONS:		APVD SEAN HAN	28JAN2016	NAME CAGE AND CONNECTOR ASSEMBLY WITH EMI SPRING FINGERS , THRU BEZEL, 2X2 ZQSFP+ STACKED WITH HS	
mm		PRODUCT SPEC			
		108-60102		SIZE A1	
		APPLICATION SPEC			
		114-60015			
		WEIGHT			
MATERIAL		CUSTOMER DRAWING		RESTRICTED TO	
SEE NOTE 1		SEE NOTE 2		SCALE 4:1	
				SHEET 10 OF 16	
				REV K1	

LOC		DIST		REVISIONS					
GP		00		P	LTR	DESCRIPTION			DATE
					-	SEE SHEET 1			-
									-
									-
									-



1-2300832-7, HEAT SINK CLIP
SCALE 5:1



THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN

TIM XUE

28JAN2016

CHK

SEAN HAN

28JAN2016

DIMENSIONS:

mm

0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

FINISH

±

±0.25

±0.15

±

±

±

±

TOLERANCES UNLESS OTHERWISE SPECIFIED:

114-60015

114-60015

114-60015

114-60015

114-60015

114-60015

114-60015

MATERIAL

SEE NOTE 1

SEE NOTE 2

CUSTOMER DRAWING

DWN

TIM XUE

28JAN2016

CHK

SEAN HAN

28JAN2016

APVD

SEAN HAN

28JAN2016

PRODUCT SPEC

108-60102

APPLICATION SPEC

114-60015

WEIGHT

-

NAME

CAGE AND CONNECTOR ASSEMBLY WITH EMI SPRING FINGERS , THRU BEZEL, 2X2 ZQSFP+ STACKED WITH HS

SIZE

A1

CAGE CODE

00779

DRAWING NO

C=2299870

RESTRICTED TO

-

SCALE

4:1

SHEET

11

OF

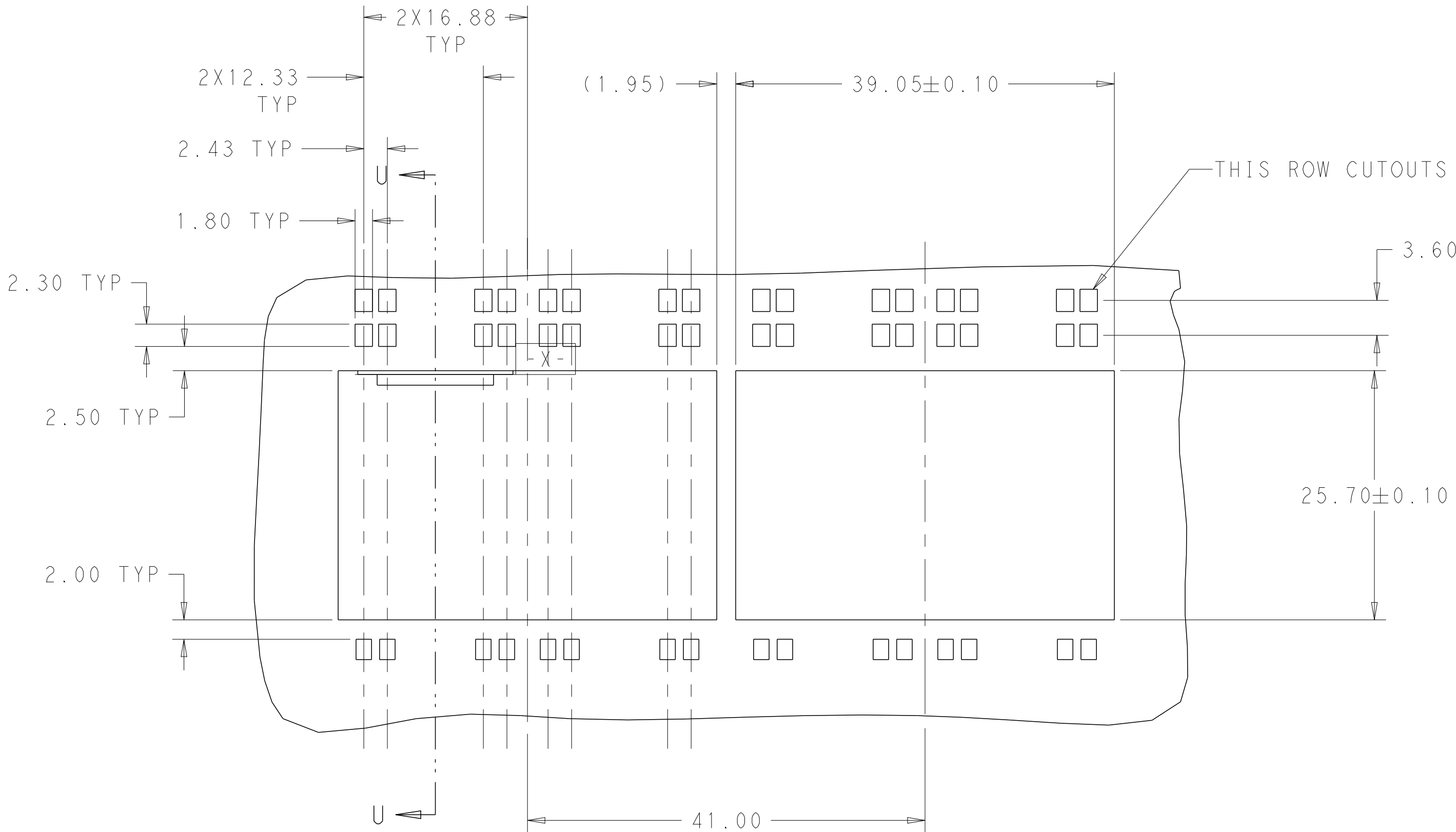
16

REV

K1

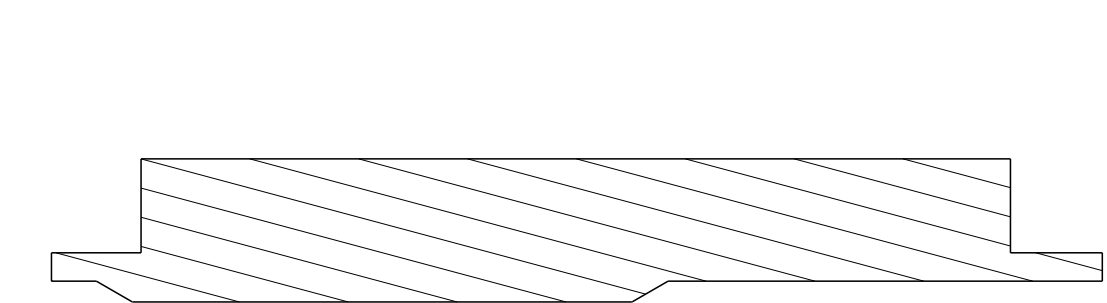
TE Connectivity

LOC		DIST		REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD		
		-		SEE SHEET 1	-	-	-		

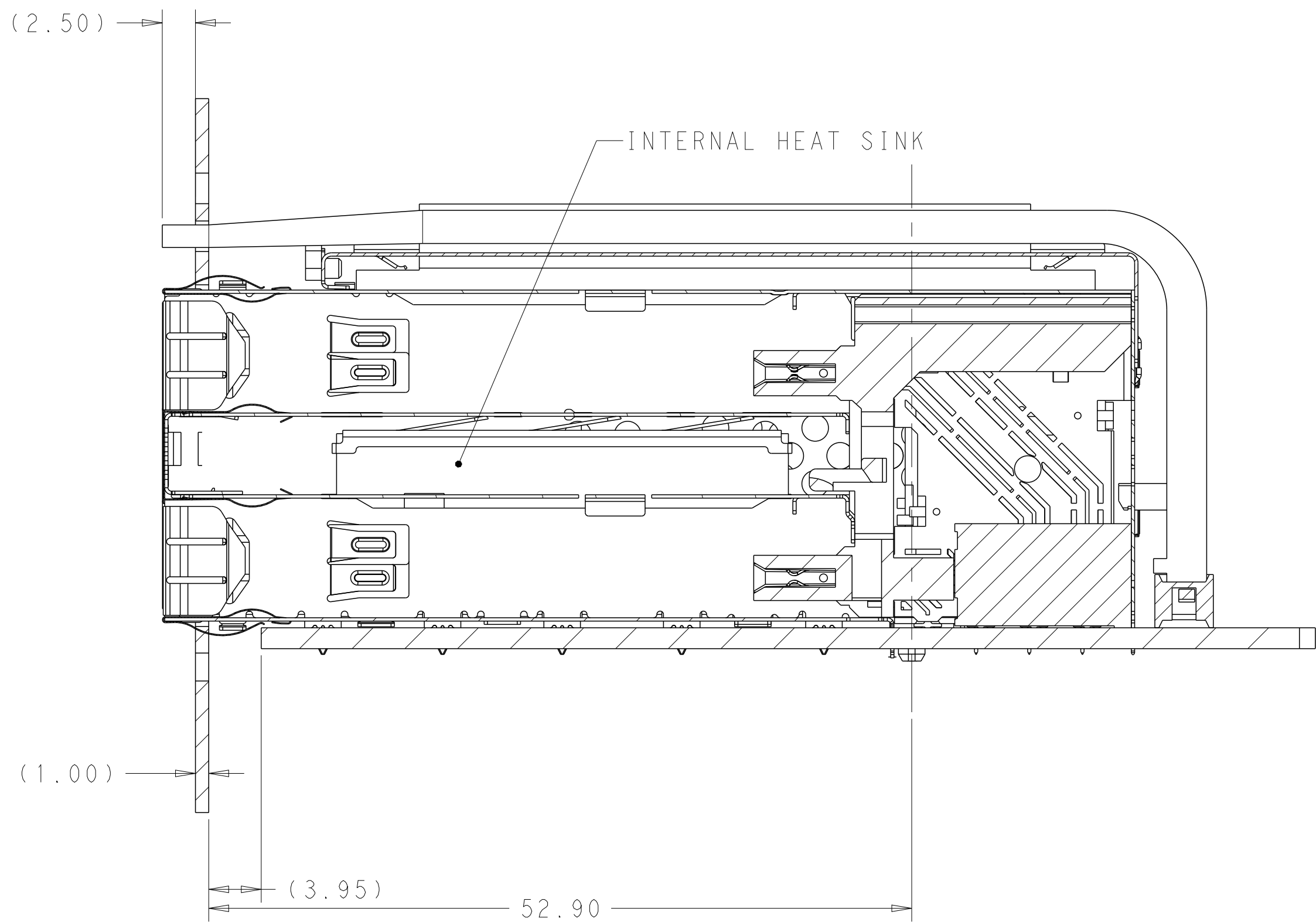


RECOMMENDED PANEL CUTOUT
AND PC BOARD PANEL POSITION
SCALE 5:2

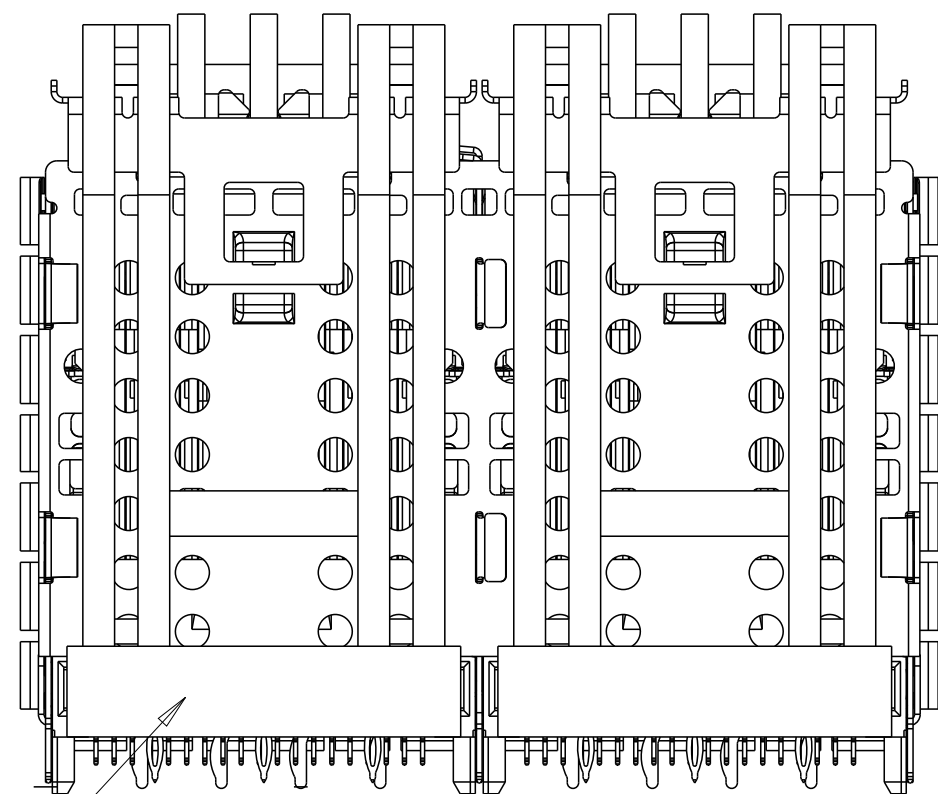
0.10±0.10
BOTTOM OF CUTOUT
IN PANEL TO TOP
OF PC BOARD



3.95±0.13
DISTANCE BETWEEN BACK
OF PANEL AND FRONT OF
PC BOARD
SECTION U-U



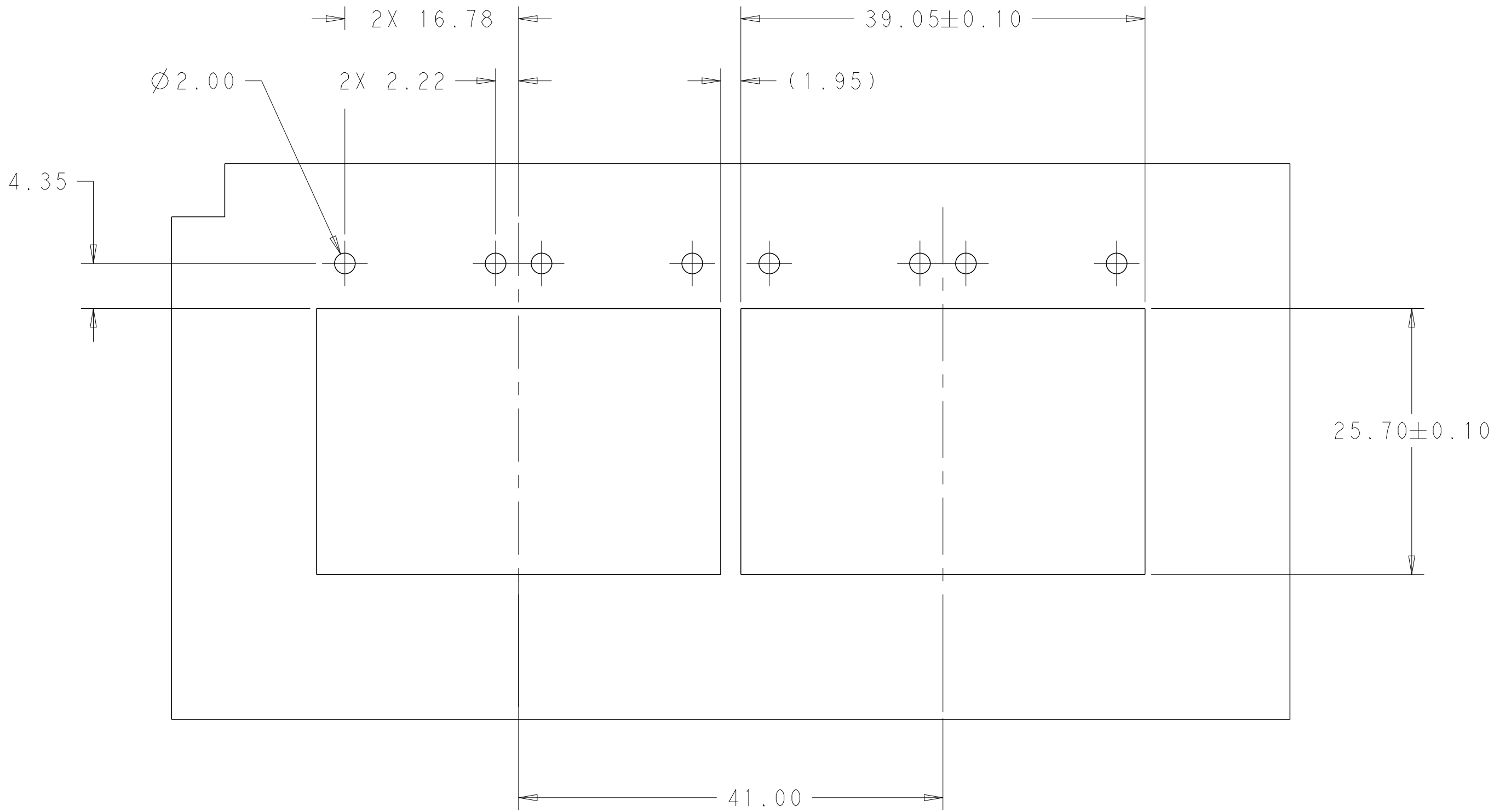
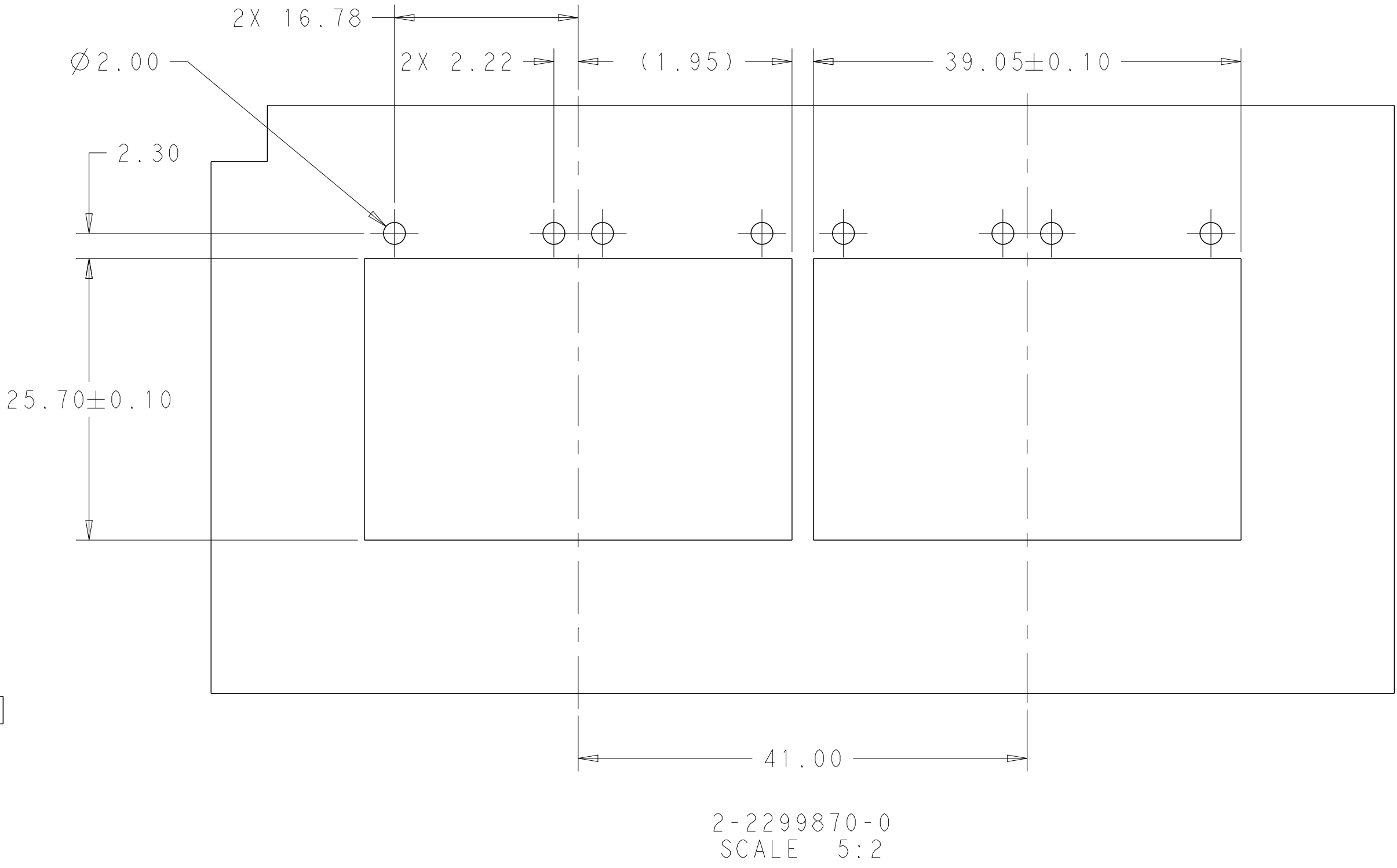
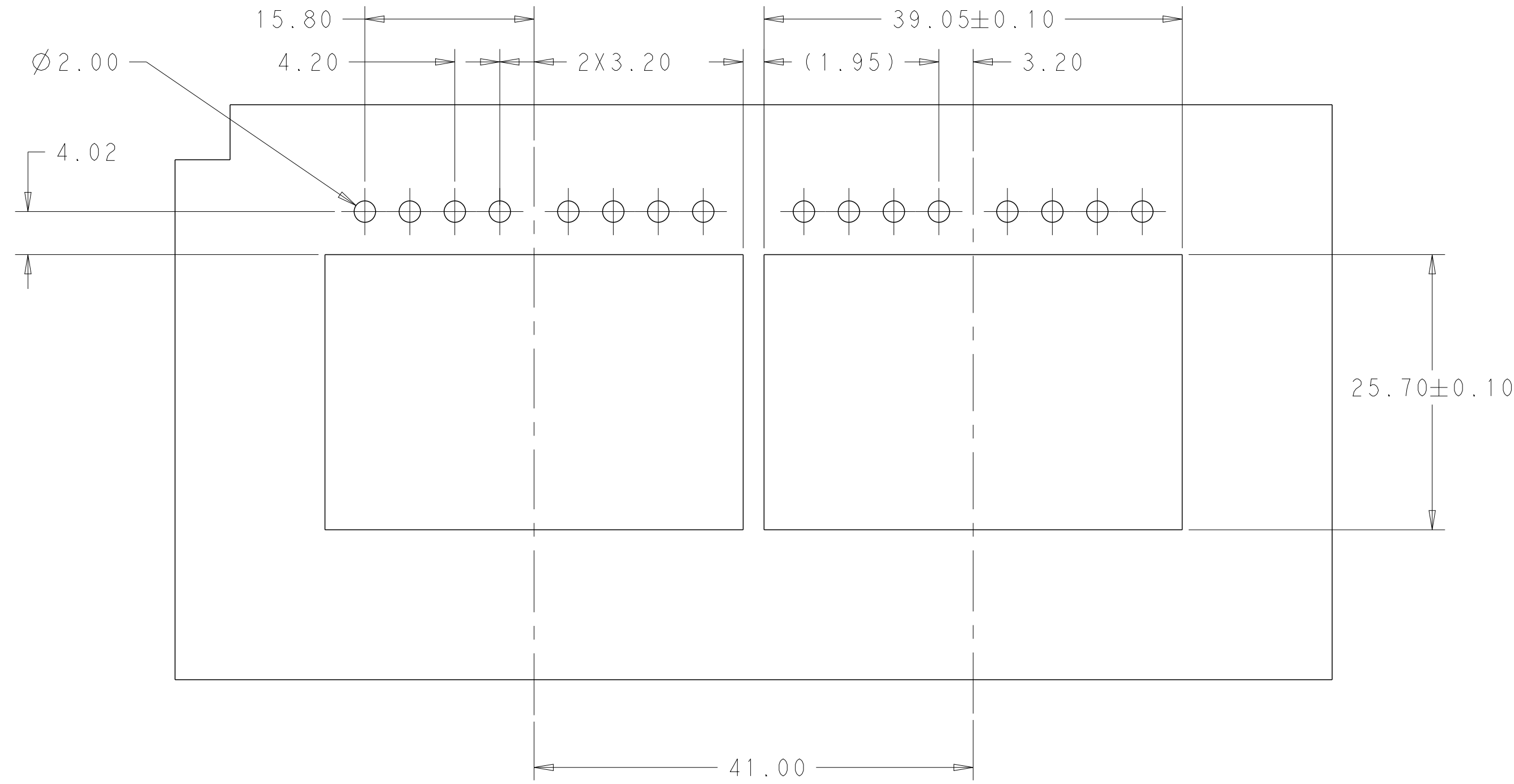
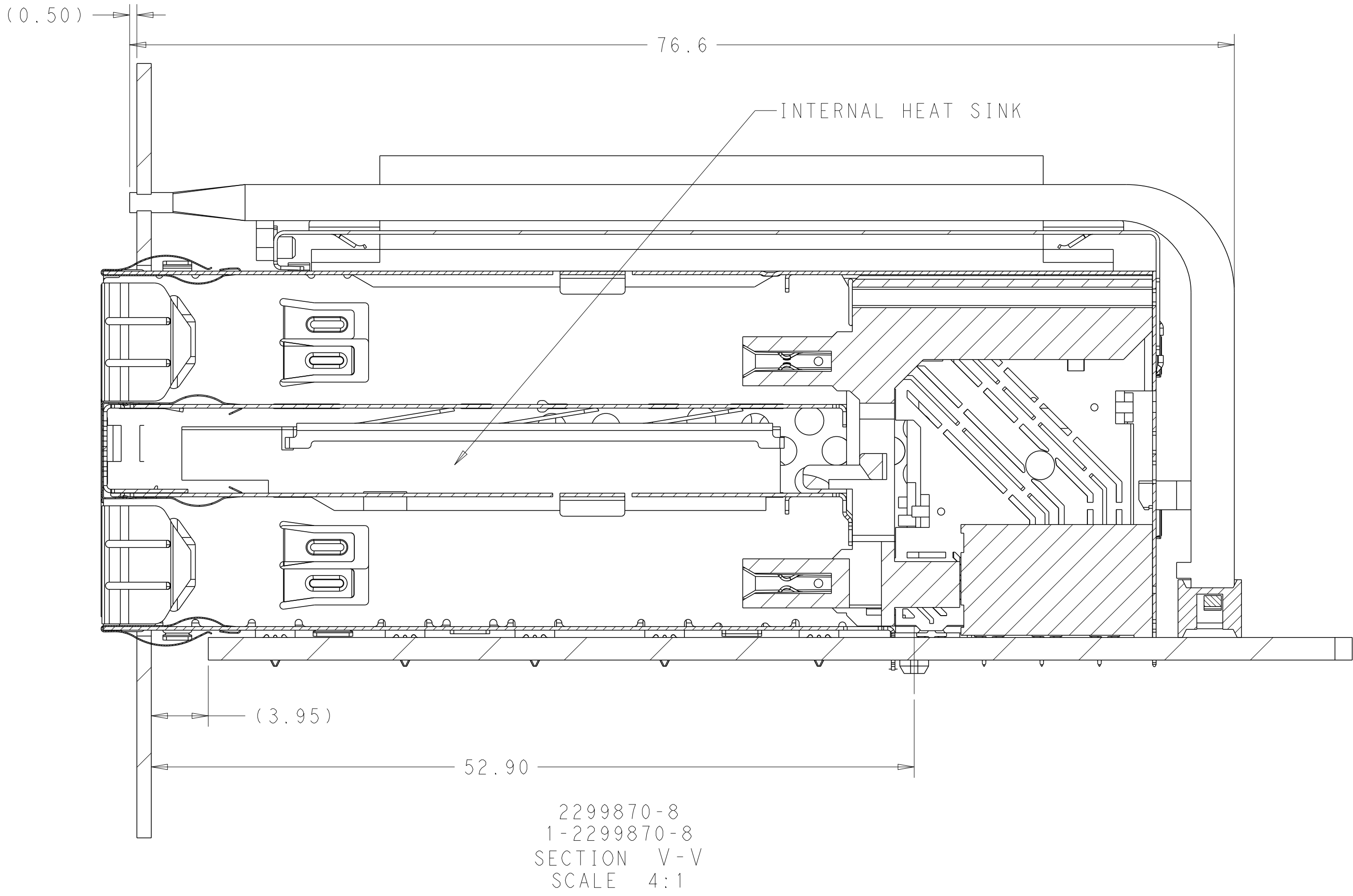
2299870-1 BEZEL LOCATION AS SHOWN
SECTION V-V
SCALE 3:1



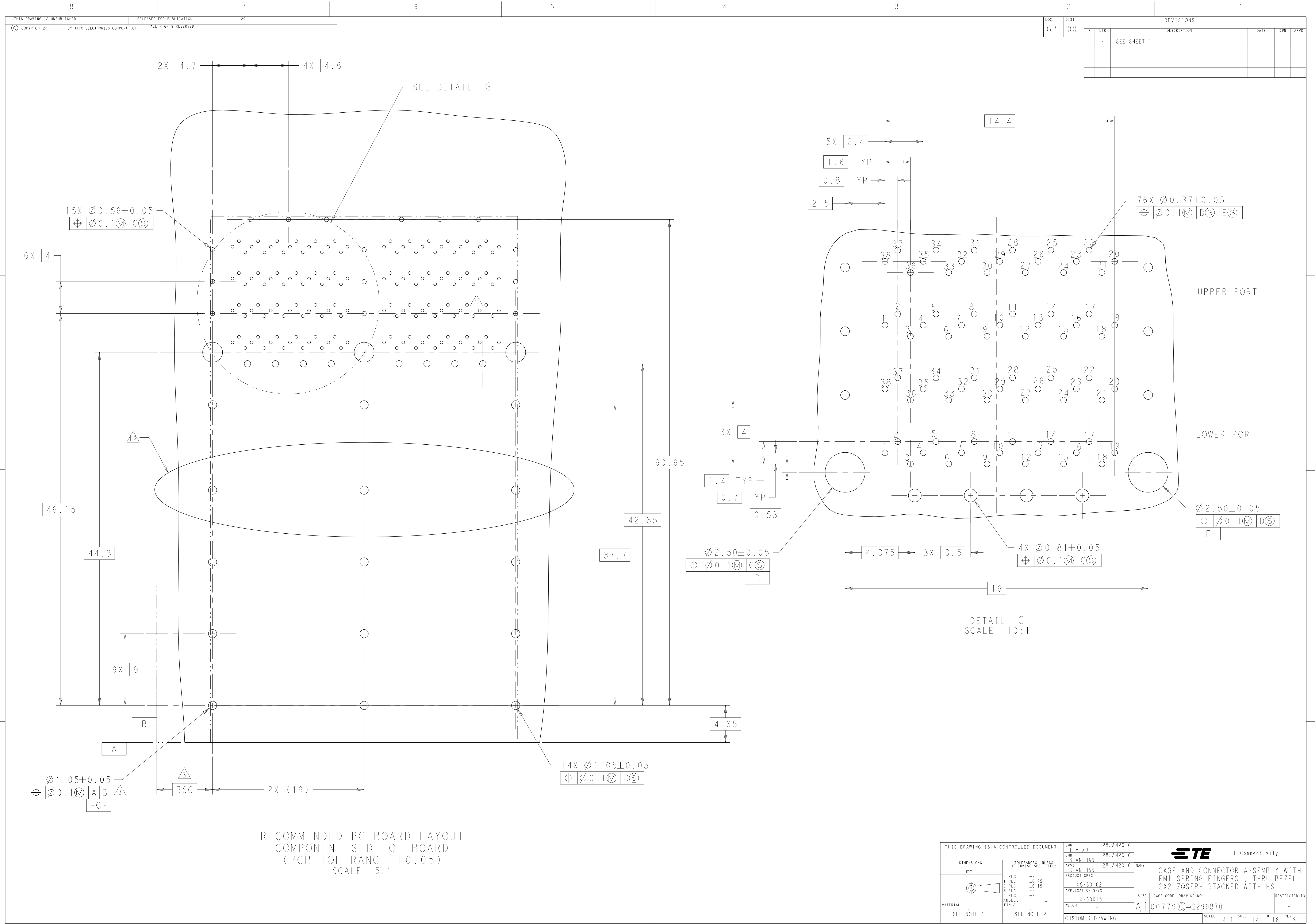
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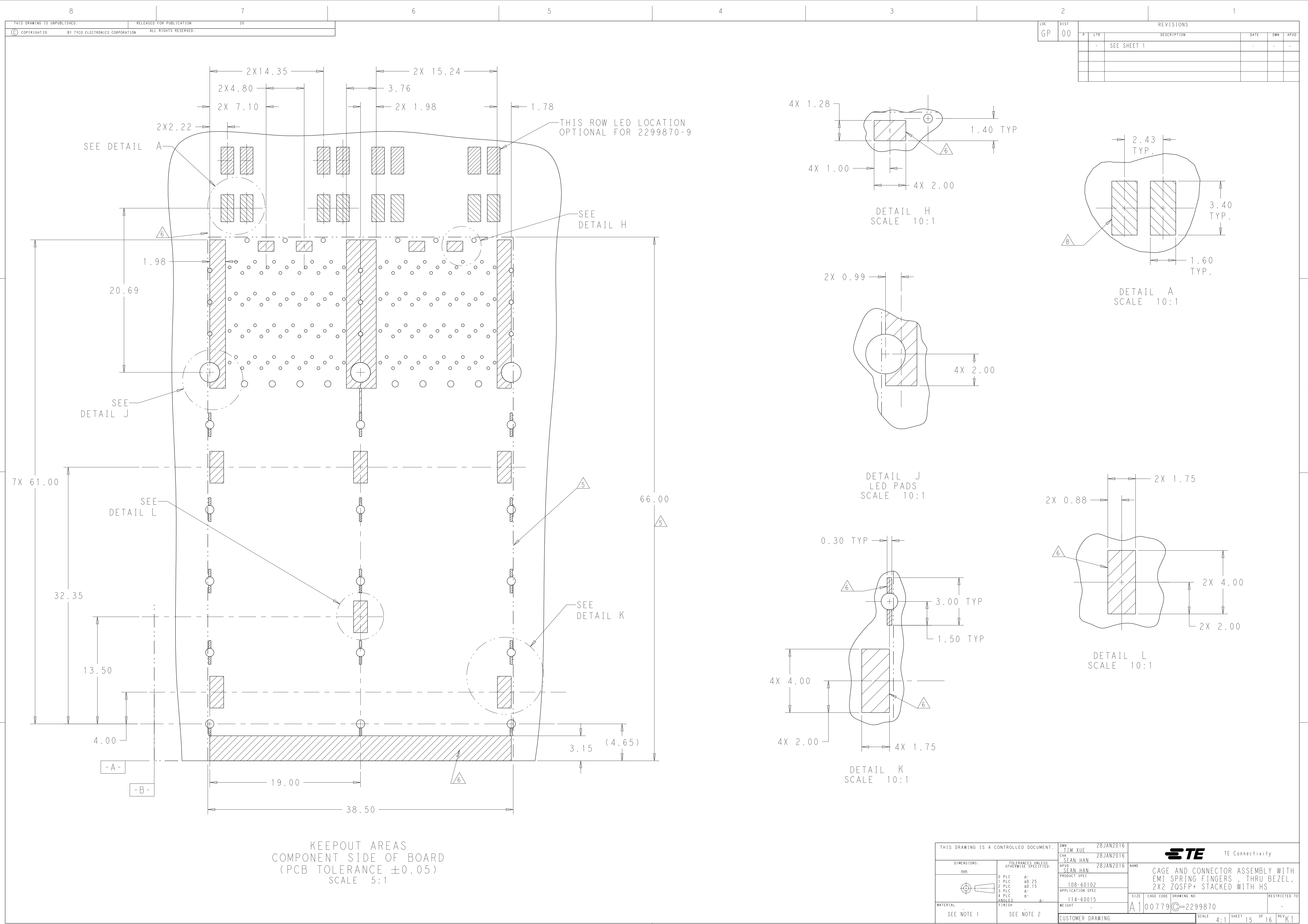
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	TIM XUE	28JAN2016	 TE Connectivity								
		CHK	SEAN HAN	28JAN2016									
DIMENSIONS:		APVD	SEAN HAN	28JAN2016	NAME	CAGE AND CONNECTOR FRAMES WITH EMI SPRING FINGERS , THRU BEZEL, 2X2 ZQSF+ STACKED WITH HS							
mm		PRODUCT SPEC											
		108-60102			APPLICATION SPEC								
		114-60015											
		ANGLES			SIZE			CAGE CODE		DRAWING NO		RESTRICTED TO	
		FINISH			A1			00779		C=2299870		-	
MATERIAL		WEIGHT											
SEE NOTE 1		SEE NOTE 2											
CUSTOMER DRAWING					SCALE 4:1		SHEET 12 OF 16		REV K1				

LOC		DIST		REVISIONS					
GP	00	P	LTR	DESCRIPTION			DATE	DWN	APVD
		-	SEE SHEET 1			-	-	-	

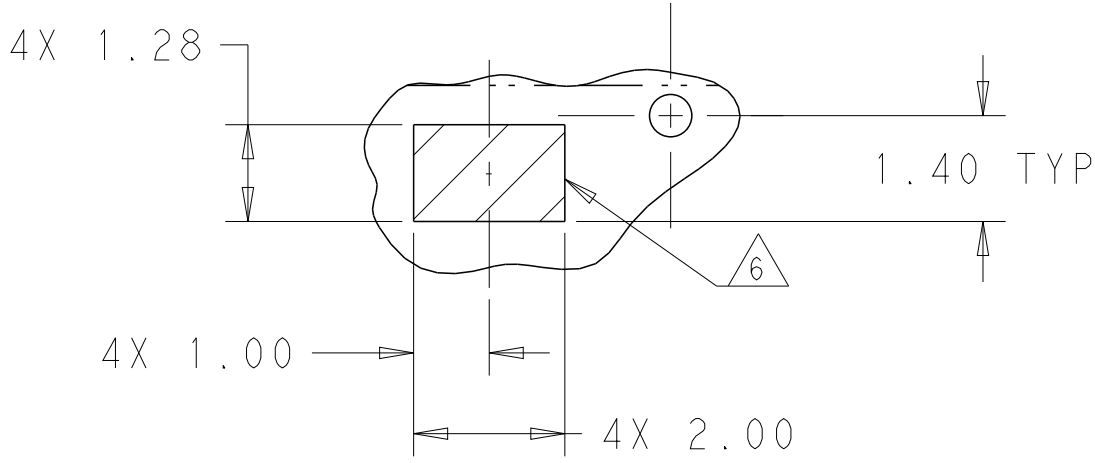


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	TIM XUE	28JAN2016	TE TE Connectivity							
		CHK	SEAN HAN	28JAN2016								
DIMENSIONS:		APVD	SEAN HAN	28JAN2016	NAME	CAGE AND CONNECTOR ASSEMBLY WITH EM1 SPRING FINGERS , THRU BEZEL, 2X2 ZOSFP+ STACKED WITH HS						
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC										
	1 P/LC ±:	108-60102										
	2 P/LC ±0.25	APPLICATION SPEC										
	3 P/LC ±0.15	114-60015										
	4 P/LC ±:											
MATERIAL		FINISH			WEIGHT	A	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
SEE NOTE 1		SEE NOTE 2					100779	C=2299870		-		
CUSTOMER DRAWING					SCALE	4:1	SHEET	13	OF	16	REV	K1

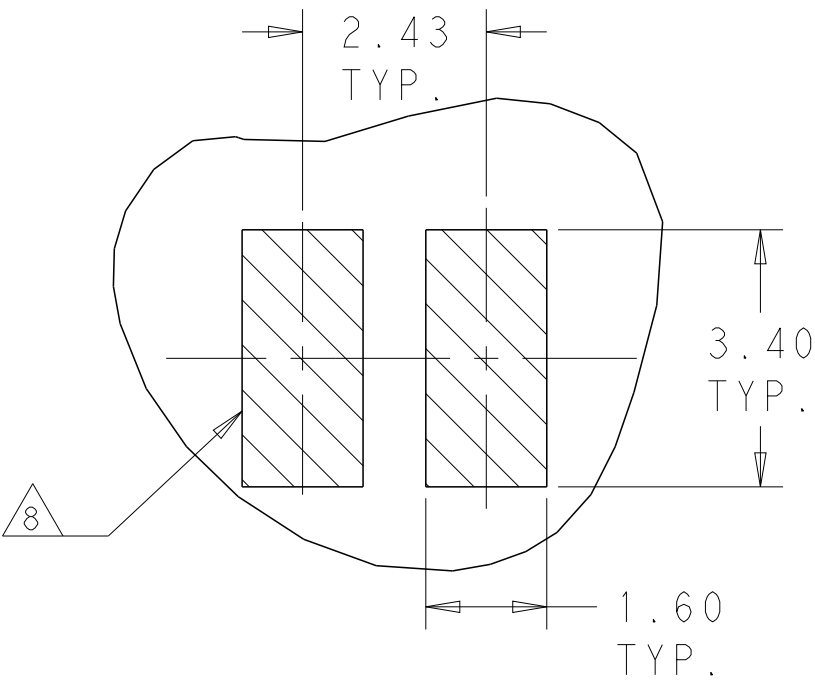




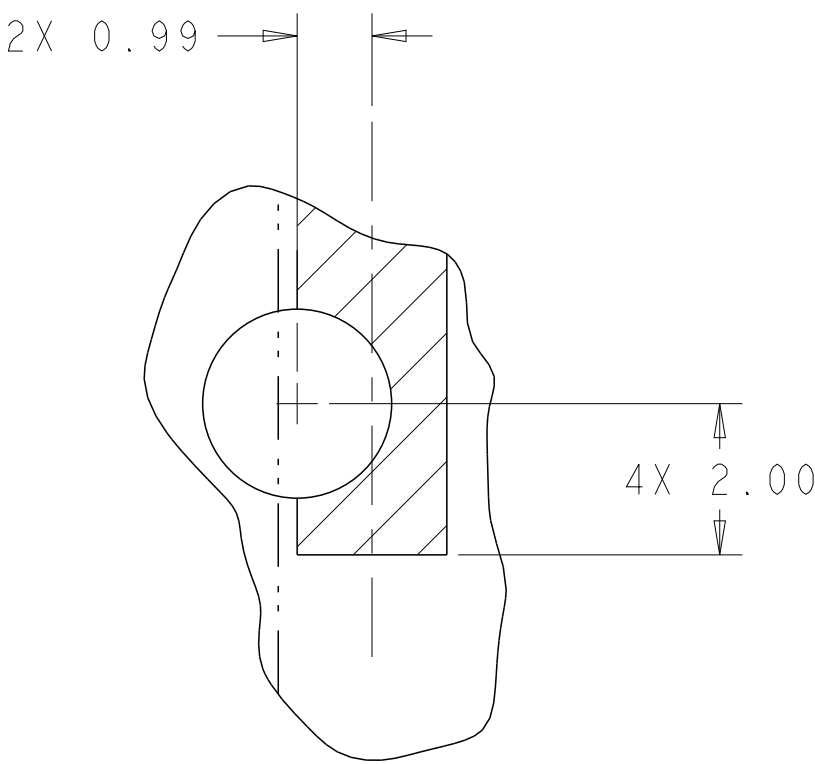
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00	-	-	SEE SHEET 1	-	-	-



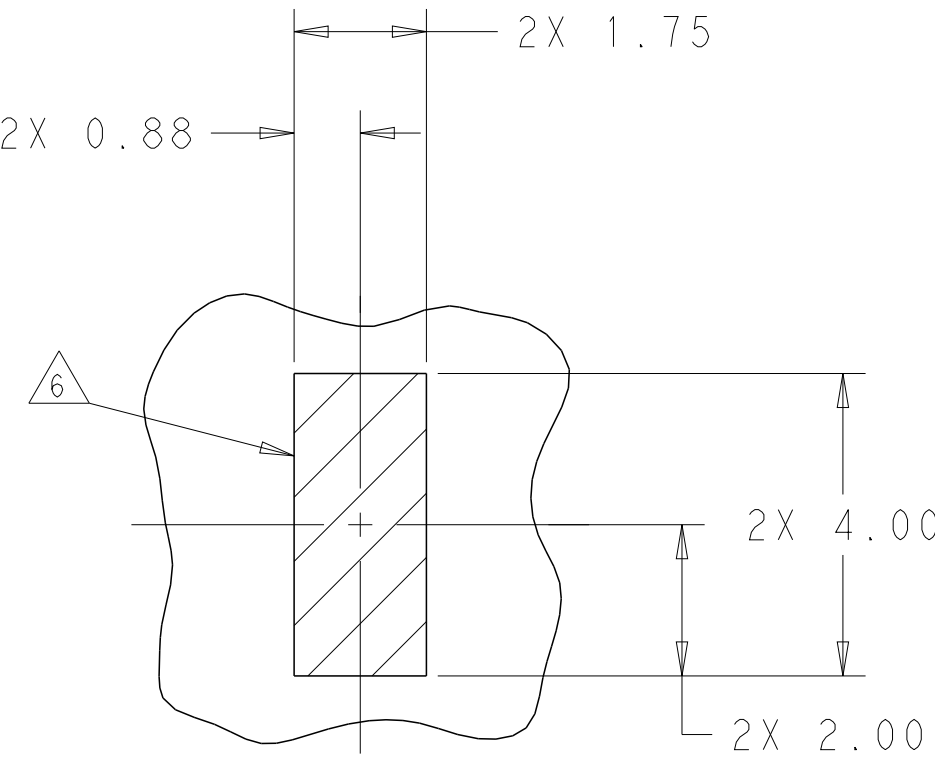
DETAIL H
SCALE 10:1



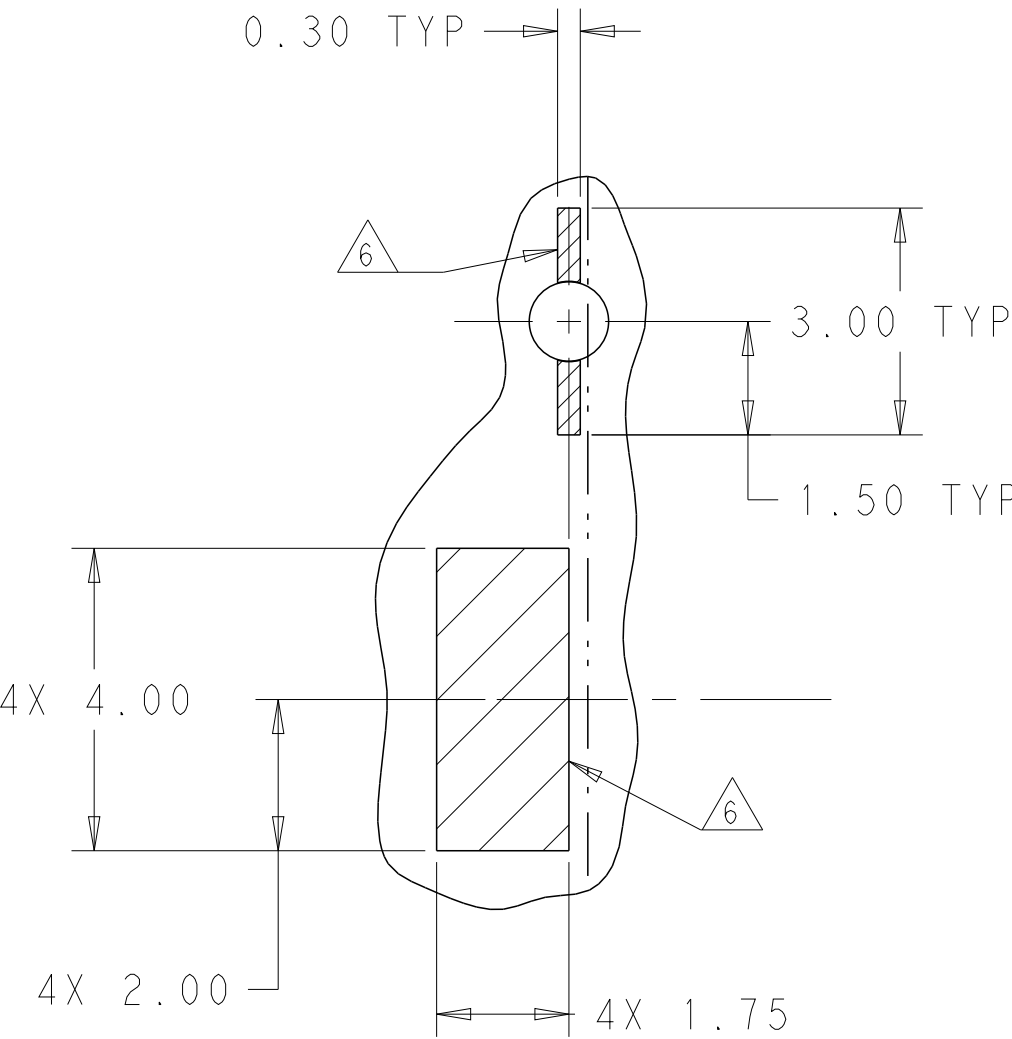
DETAIL A
SCALE 10:1



DETAIL J
LED PADS
SCALE 10:1



DETAIL L
SCALE 10:1

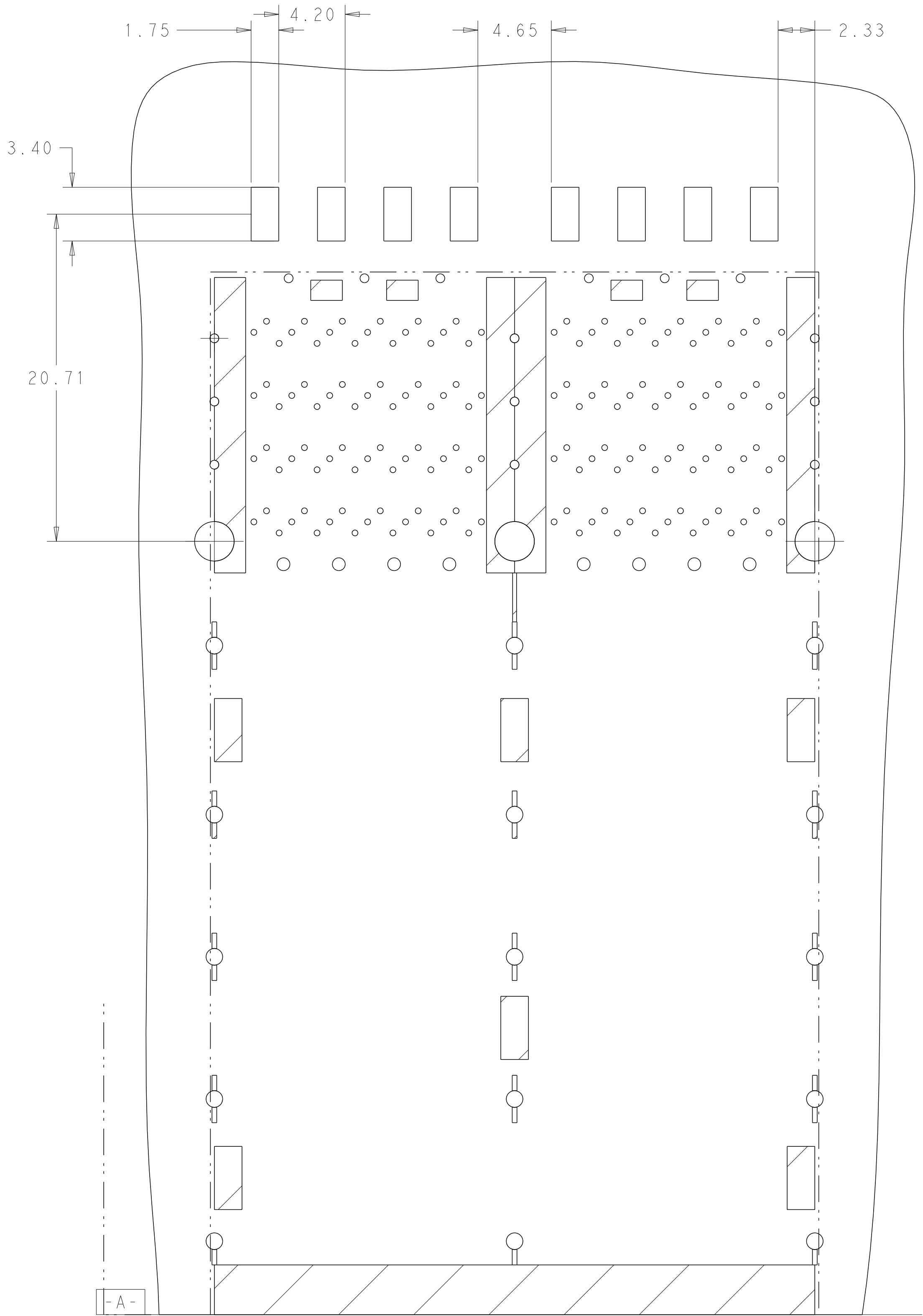


DETAIL K
SCALE 10:1

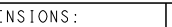
KEEPOUT AREAS
COMPONENT SIDE OF BOARD
(PCB TOLERANCE ±0.05)
SCALE 5:1

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN	TIM XUE	28JAN2016	 TE Connectivity						
				CHK	SEAN HAN	28JAN2016							
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:			APVD	SEAN HAN	28JAN2016	NAME	CAGE AND CONNECTOR ASSEMBLY WITH EMI SPRING FINGERS , THRU BEZEL, 2X2 ZQSF+ STACKED WITH HS				
mm					PRODUCT SPEC								
		0 PLC ±:			108-60102								
		1 PLC ±: .25			APPLICATION SPEC								
		2 PLC ±: .15			114-60015								
		3 PLC ±:											
		4 PLC ±:											
		ANGLES ±:											
		FINISH											
MATERIAL					WEIGHT	-			SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
SEE NOTE 1		SEE NOTE 2						A1	00779	C=2299870	-		
CUSTOMER DRAWING								SCALE		4:1	SHEET	15 OF 16	REV K1

LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-



RECOMMENDED 2-2299870-5 LP LOCATION
SCALE 5:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	TIM XUE		28JAN2016		 TE Connectivity	
		CHK	SEAN HAN		28JAN2016			
DIMENSIONS:		APVD	SEAN HAN		28JAN2016		NAME	
mm		PRODUCT SPEC						
		108-60102					SIZE	
		APPLICATION SPEC						
		114-60015						
		FINISH						
MATERIAL		WEIGHT					A100779C=2299870	
SEE NOTE 1		-						
SEE NOTE 2		CUSTOMER DRAWING					SCALE 4:1	
							SHEET 16 OF 16	
							REV K1	