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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	AB	REVISED PER ECO-16-004000	27SEP2016	NK	MZ
	AA	REVISED PER ECO-17-011042	02AUG2017	RS	MZ
	AB	REVISED PER ECO-17-013104	06SEP2017	RS	MZ

D

D

C

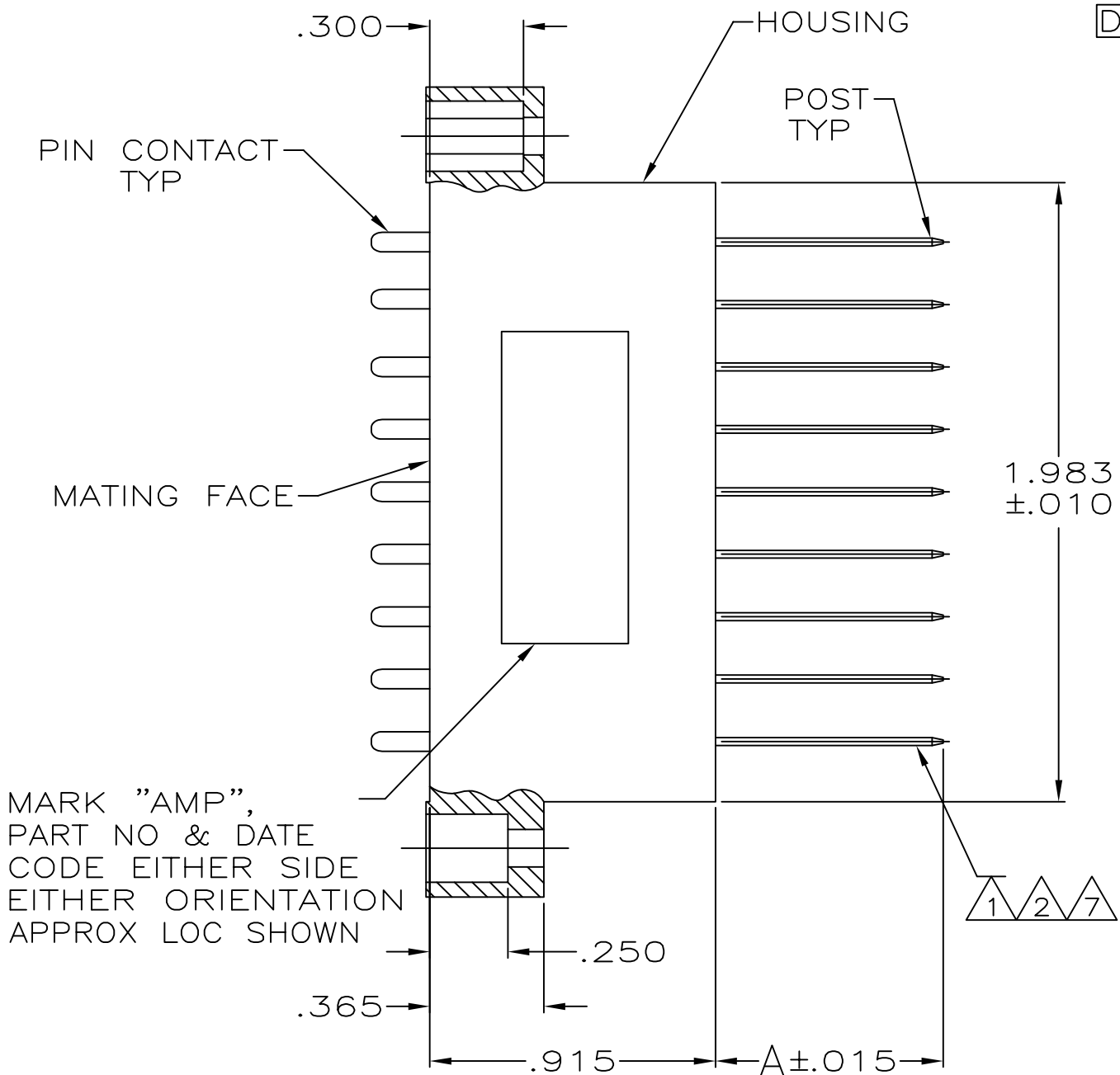
C

B

B

A

A

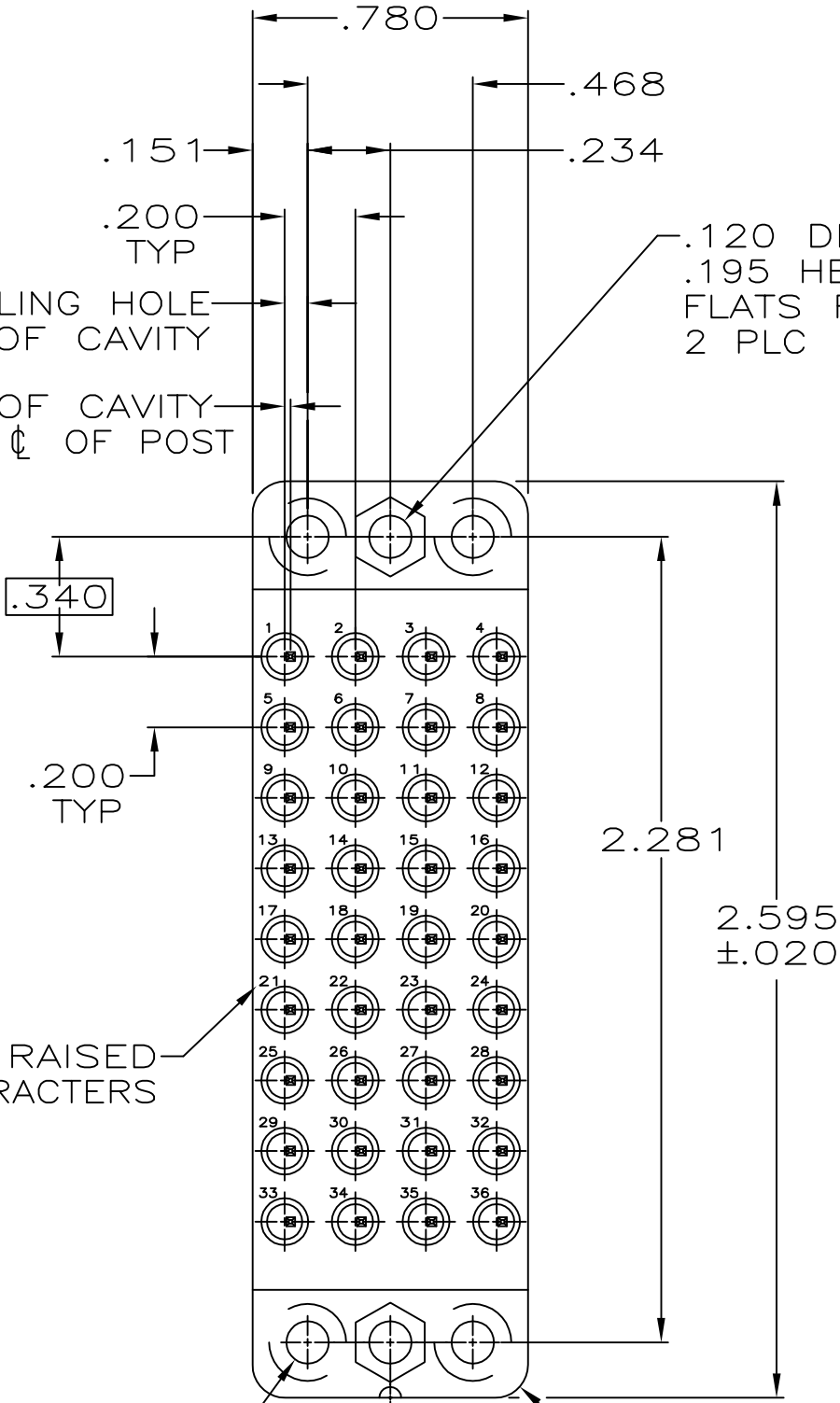


.066 ϕ OF TOOLING HOLE TO ϕ OF CAVITY

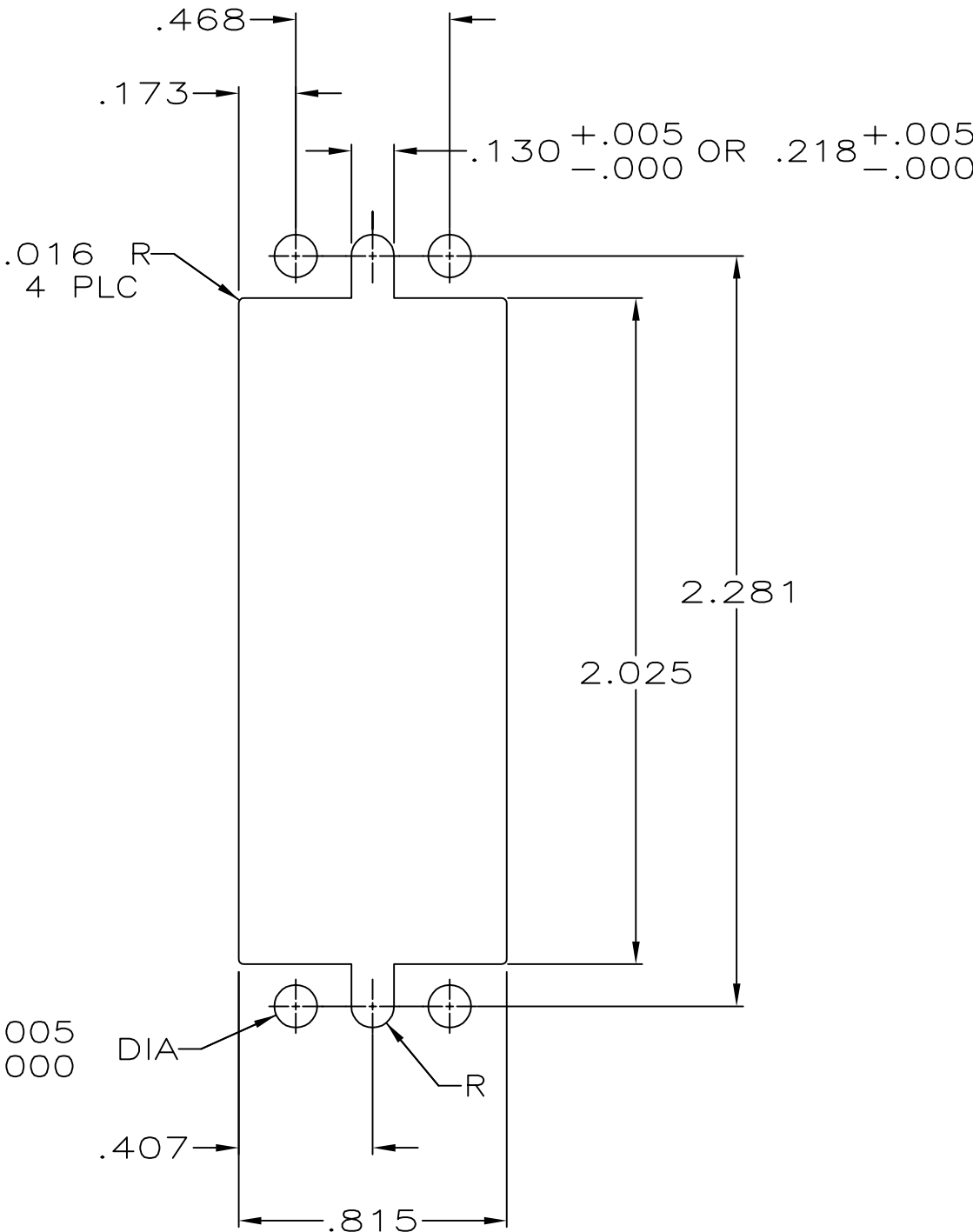
DIM B ϕ OF CAVITY TO ϕ OF POST

RAISED CHARACTERS

.120 DIA THRU .218 DIA CBORE FAR SIDE 4 PLC



.120 DIA THRU .195 HEX ACROSS FLATS FAR SIDE 2 PLC



SUGGESTED PANEL CUTOUT

- 1 CONTACTS ARE AUTOMATICALLY WIREABLE.
- 2 POST LENGTH WILL ACCEPT 3 TERMINATIONS.
3. THE MAX WIRE TO BE USED WITH THIS CONNECTOR IS #24 AWG.
- 4 .000100 MIN TIN-LEAD OVER .000050 MIN NICKEL.
- 5 GOLD PLATED PER MIL-G-45204 OVER NICKEL PER QQ-N-290.
- 6 TIN-LEAD PLATED PER MIL-T-10727.
- 7 SELECTIVELY LOADED; POSITIONS 1 THRU 12, 17 THRU 20, AND 25 THRU 36, FOR 205629-2 ONLY.
- 8 .000100 MIN TIN OVER .000050 MIN NICKEL.
- 9 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

1	—	8	.017	.659	5	—1 205629 2—
	—	8	.017	.215	5	—1 205629 1—
	7	8	.000	.810	5	—1 205629 0—
OBSOLETE	—	8	.000	.810	5	—205629 9—
OBSOLETE	—	—	.005	.810	6	—205629 8—
OBSOLETE	—	—	.017	.160	5	—205629 7—
9 OBSOLETE	—	4	.017	.659	5	—205629 5—
OBSOLETE	—	—	.000	.810	6	—205629 4—
OBSOLETE	—	4	.017	.215	5	—205629 3—
9 OBSOLETE	7	4	.000	.810	5	—205629 2—
	—	4	.000	.810	5	205629-1
NOTES		POST PLATING	DIM B	DIM A	CONTACT FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. MOYER 04/24/91	TE Connectivity			
		CHK R. STONE 5-8-91				
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD —	NAME			
	0 PLC ± —	PRODUCT SPEC	PIN BLOCK ASSEMBLY, 36			
	1 PLC ± —	—	POSITION, .200 GRID, M SERIES			
	2 PLC ± —	—	—			
	3 PLC ± .005	APPLICATION SPEC	—			
	4 PLC ± —	—	—			
	ANGLES ± —	—	—			
MATERIAL HOUSING: PHENOLIC, MIL-M-14, TYPE CPG, COLOR: BLACK	FINISH CONTACTS: SEE TABLE	WEIGHT —	SIZE A2	CAGE CODE 00779	DRAWING NO C=205629	RESTRICTED TO —
CONTACTS & POSTS: BRASS	POSTS: SEE TABLE	CUSTOMER DRAWING	SCALE 2:1	SHEET 1 of 1	REV AB	