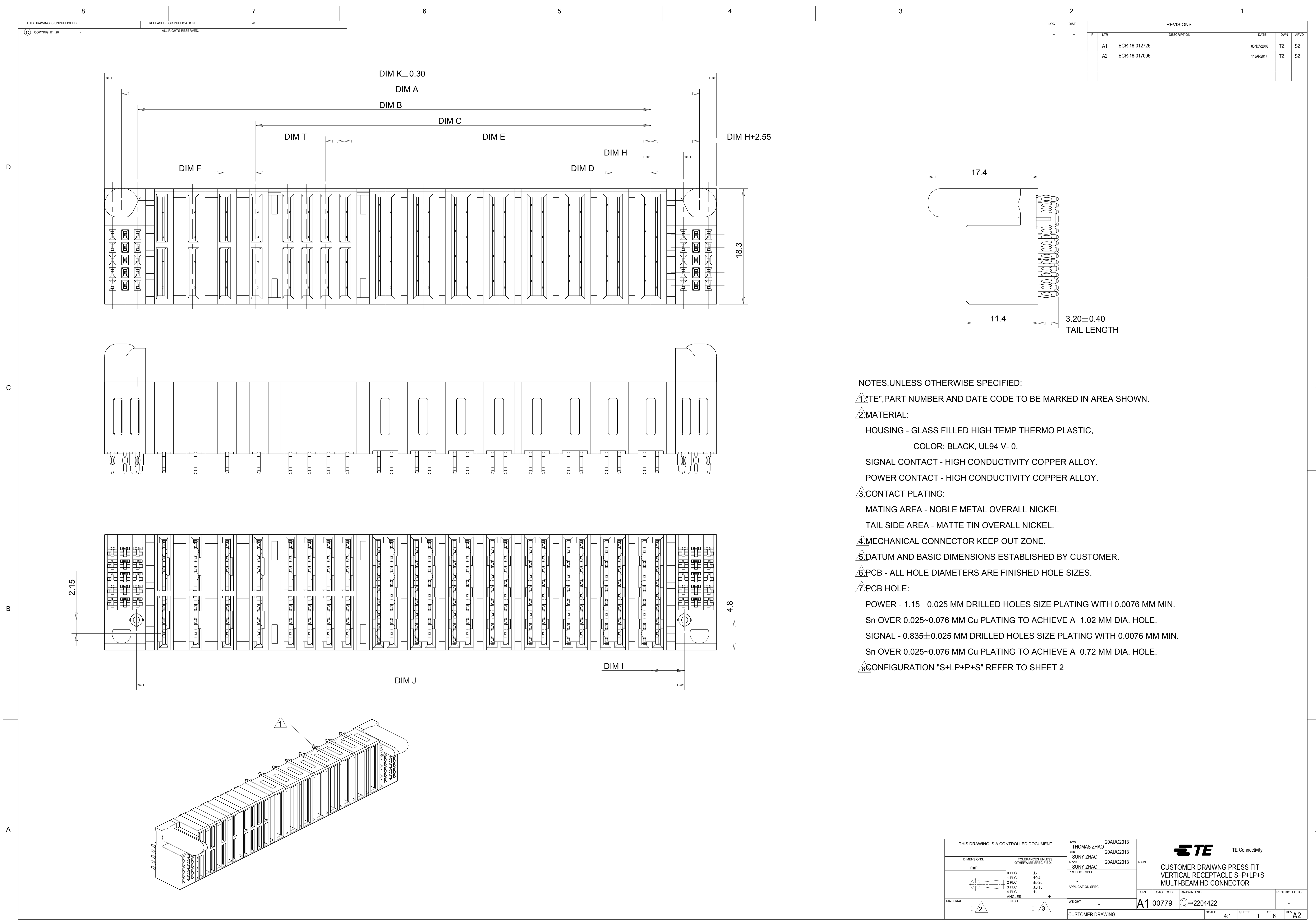
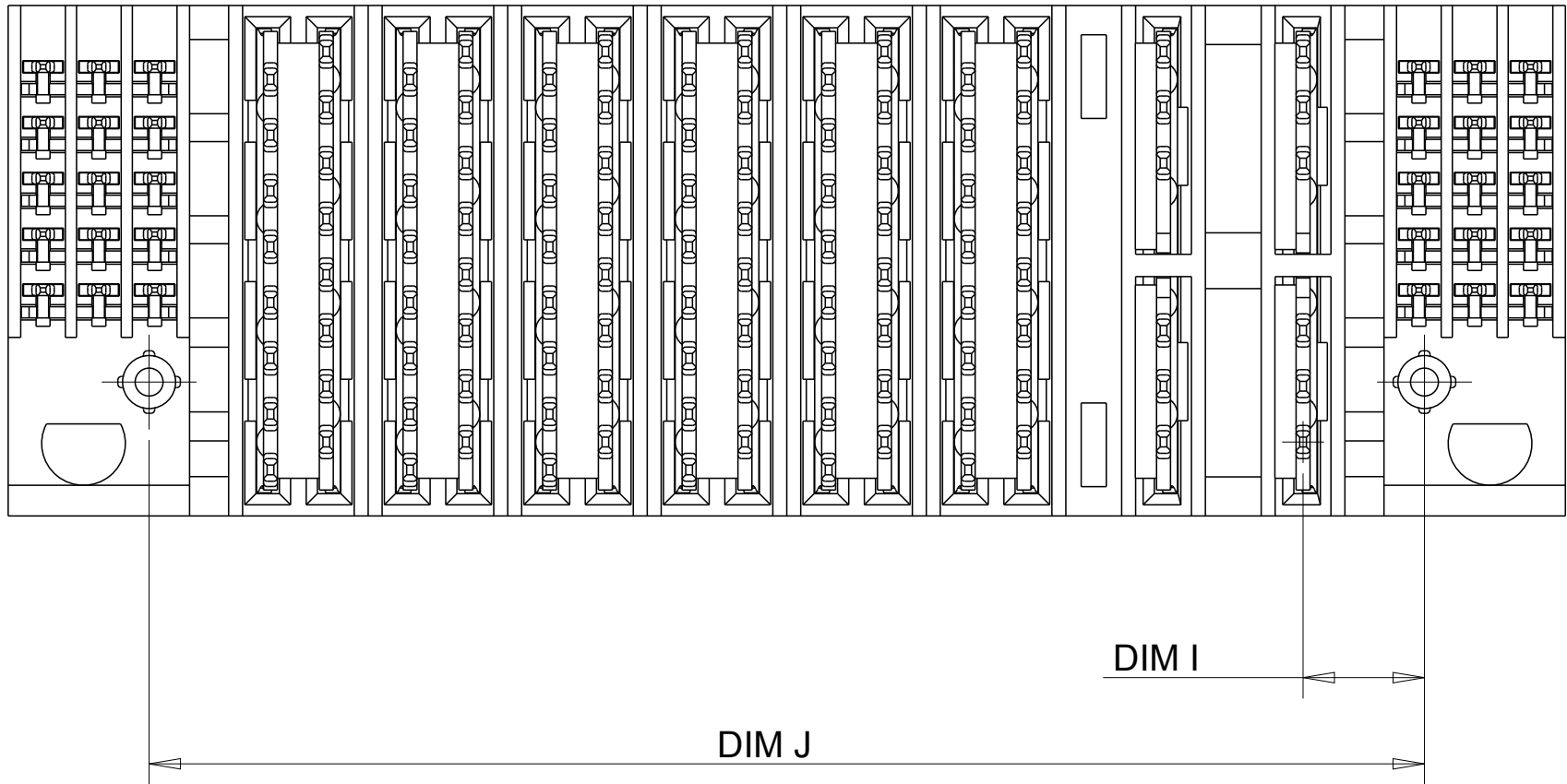
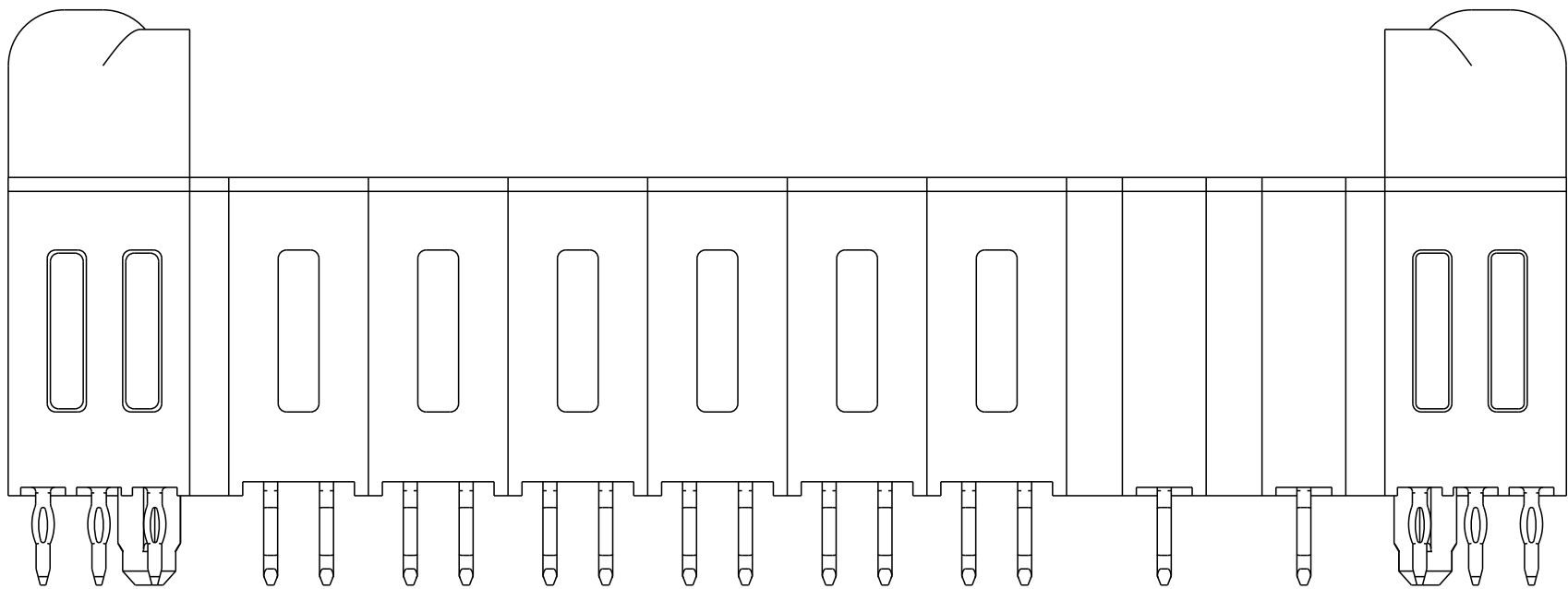
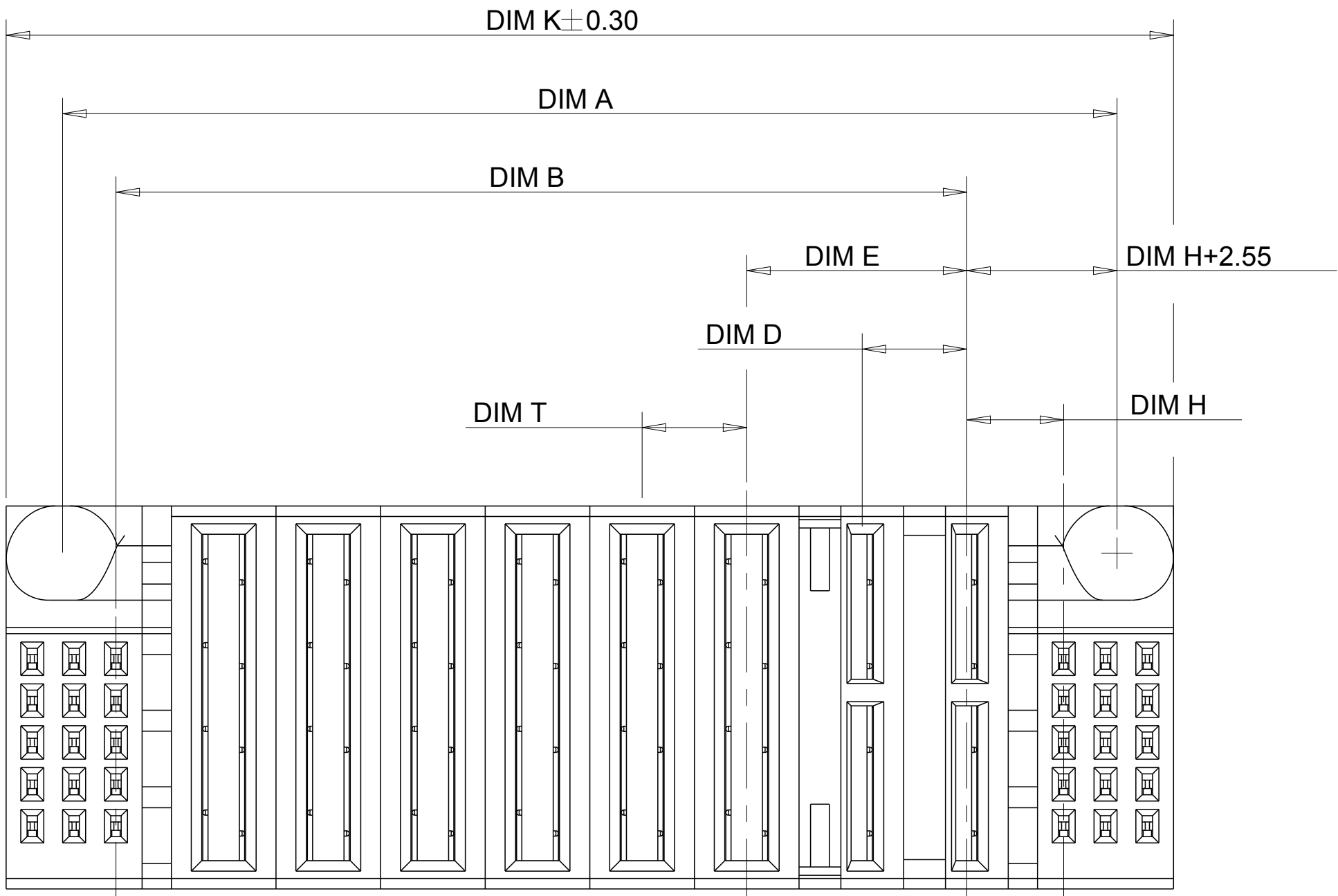




THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN THOMAS ZHAO 20AUG2013	TE Connectivity CUSTOMER DRAWING PRESS FIT VERTICAL RECEPTACLE S+P+LP+S MULTI-BEAM HD CONNECTOR	
DIMENSIONS:		CHK SUNY ZHAO 20AUG2013		
mm		APVD SUNY ZHAO 20AUG2013		
		PRODUCT SPEC		
		APPLICATION SPEC		
MATERIAL		SIZE	CAGE CODE	DRAWING NO
		WEIGHT		
		CUSTOMER DRAWING		
		SCALE	SHEET	OF
		4:1	1	6
		REV	A2	

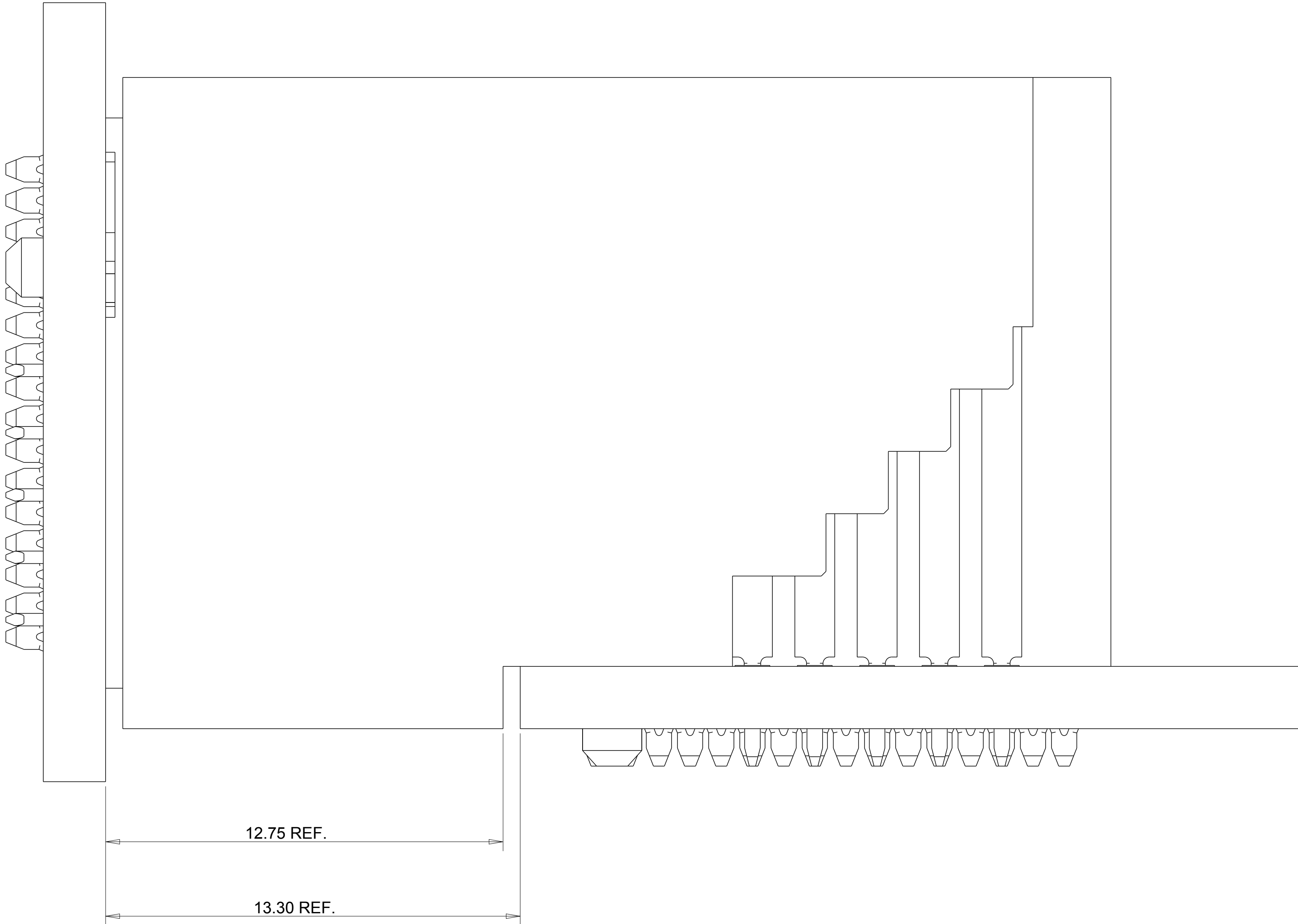
LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
		-		SEE SHEET 1	-	-



CONFIGURATION FOR "S+VLP+P+S"

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN THOMAS ZHAO 20AUG2013	TE Connectivity		
DIMENSIONS		CHK SUNY ZHAO 20AUG2013			
mm		APVD SUNY ZHAO 20AUG2013	NAME CUSTOMER DRAWING PRESS FIT VERTICAL RECEPTACLE S+P+LP+S MULTI-BEAM HD CONNECTOR		
		PRODUCT SPEC	SIZE CAGE CODE DRAWING NO		
		APPLICATION SPEC	RESTRICTED TO		
TOLERANCES UNLESS OTHERWISE SPECIFIED:			A1 00779 2204422		
MATERIAL		WEIGHT	SCALE 4:1 SHEET 2 OF 6 REV A2		
CUSTOMER DRAWING					

2		1					
LOC	DIST	REVISIONS					
P	LTR	DESCRIPTION			DATE	DWN	APVD
-	-	SEE SHEET 1			-	-	-



THE DISTANCE IS 0.05 MM MATING FACE
FROM R/A PLUG TO VERTICAL RECETPACLE.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN

THOMAS ZHAO

20AUG2013

CHK

SUNY ZHAO

20AUG2013

APVD

SUNY ZHAO

20AUG2013

DIMENSIONS

mm

0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

FINISH

±0.4

±0.25

±0.15

±0.1

±0.1

±0.1

±0.1

MATERIAL

-

-

-

TE Connectivity

CUSTOMER DRAWING PRESS FIT
VERTICAL RECEPTACLE S+P+LP+S
MULTI-BEAM HD CONNECTOR

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A1

00779

2204422

-

CUSTOMER DRAWING

SCALE

4:1

SHEET

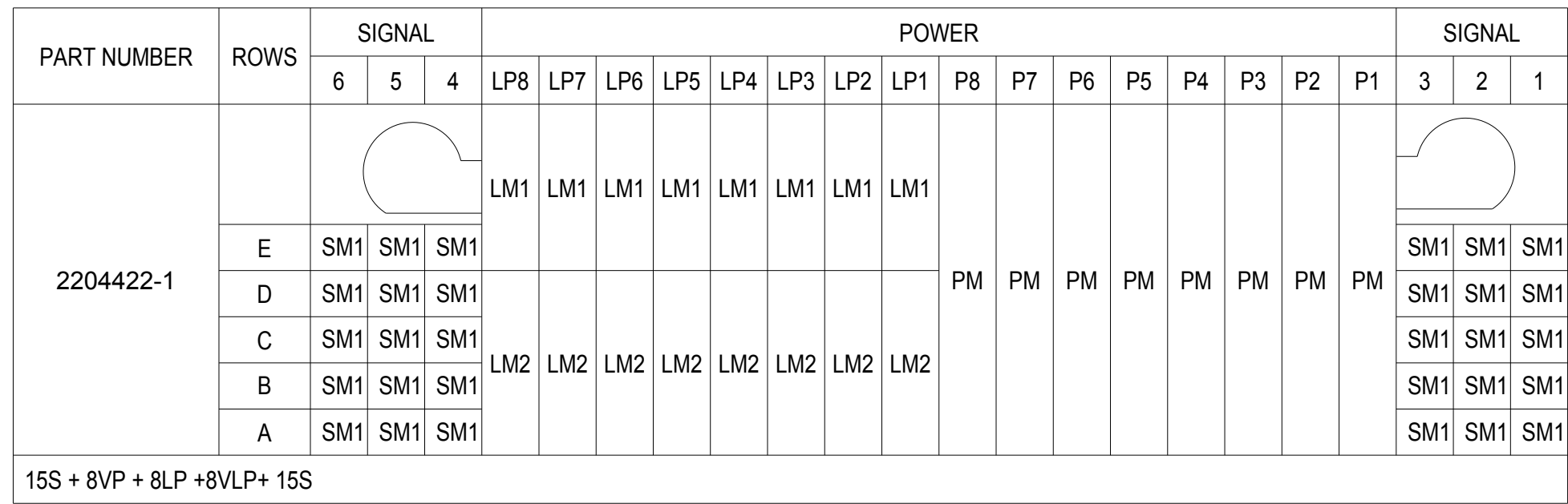
3

OF

6

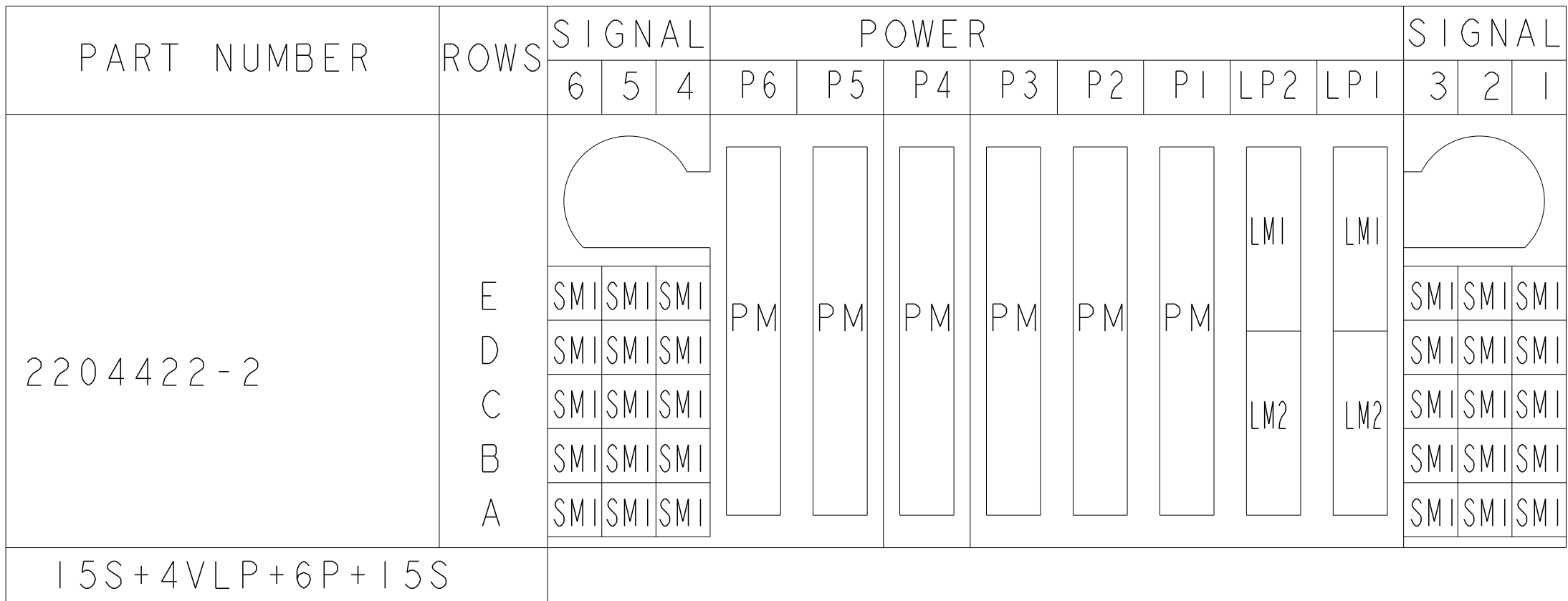
REV

A2



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. 20AUG2013 CHK. THOMAS ZHAO 20AUG2013 APPV. SUNY ZHAO 20AUG2013		 TE Connectivity	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 P/LC ±.1- 1 P/LC ±.04 2 P/LC ±.025 3 P/LC ±.015 4 P/LC ±.1- ANGLES ±.1- FINISH ±.1-		NAME CUSTOMER DRAWING PRESS FIT VERTICAL RECEPTACLE S+P+L+S MULTI-BEAM HD CONNECTOR	
		PRODUCT SPEC APPLICATION SPEC - -		SIZE A1	
MATERIAL - -		WEIGHT - -		CAGE CODE 00779	
		DRAWING NO 2204422		RESTRICTED TO -	
CUSTOMER DRAWING		SCALE 4:1		SHEET 4 OF 6 REV A2	

45.40	35.67	/	5.52	/	/	5.00	4.63	4.35	40.70	50.80	15S+2LP+4P+15S	2204422-6
45.40	35.67	/	/	/	/	/	4.63	/	40.70	50.80	15S+15S	2204422-5
45.40	35.67	/	5.52	/	/	5.00	4.63	4.35	40.70	50.80	15S+2LP+6P+15S	2204422-4
45.40	35.15	/	31.48	5.00	/	/	5.15	5.35	40.70	50.80	15S+6P+2LP+15S	2204422-3
50.40	40.67	/	10.52	5.00	/	5.00	4.63	4.35	45.70	55.80	15S+4VLP+6P+15S	2204422-2
91.40	81.15	62.48	48.48	6.00	5.00	3.00	5.15	5.35	86.70	96.80	15S+8VLP+8LP+8VLP+15S	2204422-1
DIM A	DIM B	DIM C	DIM E	DIM D	DIM F	DIM T	DIM H	DIM I	DIM J	DIM K	DESCRIPTION	PART NUMBER



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN THOMAS ZHAO 20AUG2013		 TE Connectivity	
		CHK SUNY ZHAO 20AUG2013			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME CUSTOMER DRAWING PRESS FIT VERTICAL RECEPTACLE S+P+L+S MULTI-BEAM HD CONNECTOR	
mm		APPROX SUNY ZHAO 20AUG2013			
		PRODUCT SPEC			
		APPLICATION SPEC			
MATERIAL		WEIGHT		SIZE	CAGE CODE
-		-		A1	00779
-		-		DRAWING NO	
-		-		C 2204422	
-		-		RESTRICTED TO	
-		-		-	
CUSTOMER DRAWING		SCALE		SHEET	
		4:1		5 OF 6	
				REV A2	

