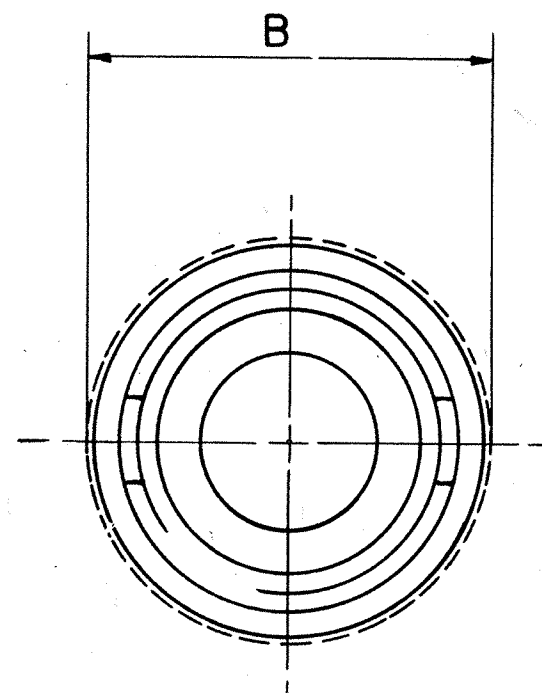
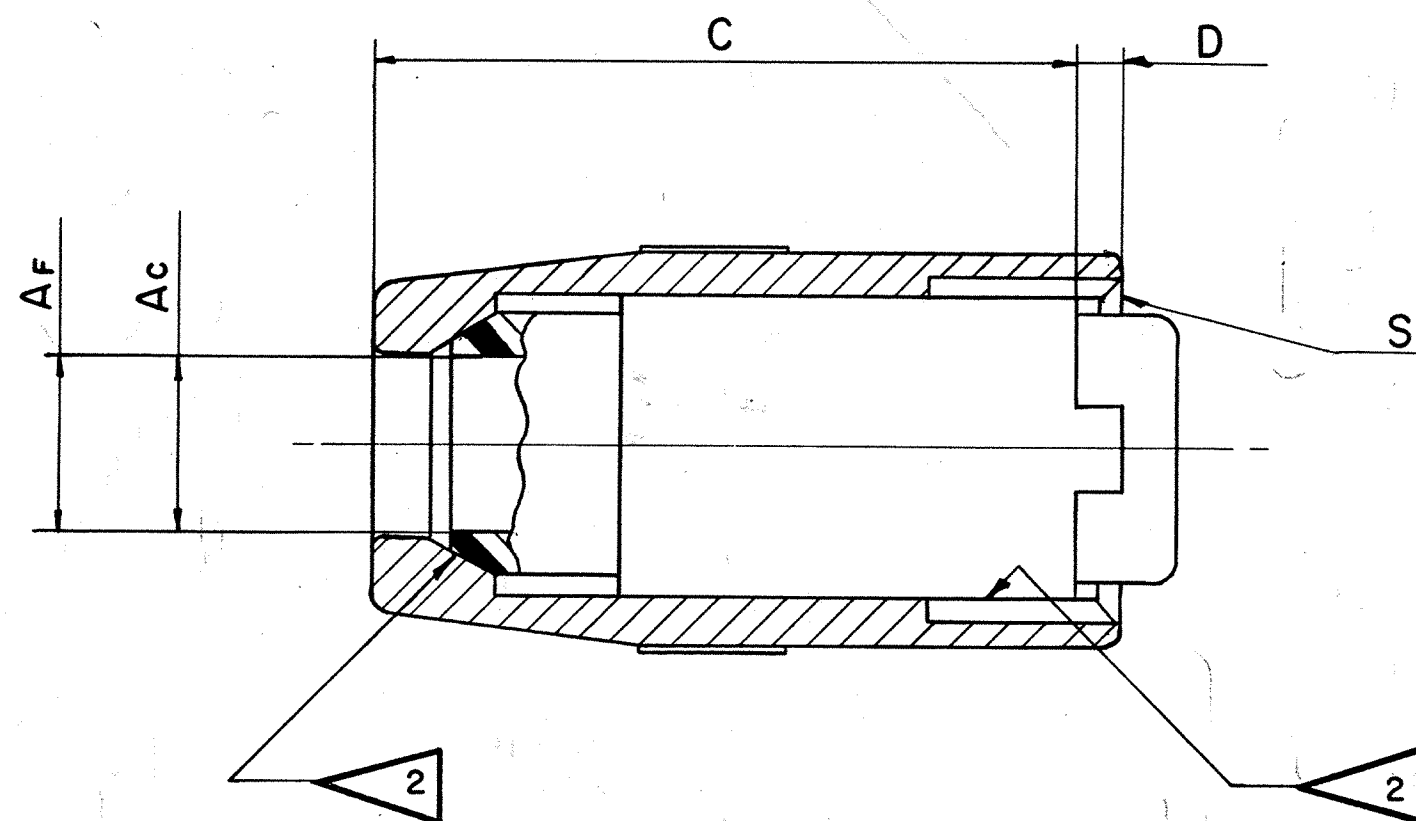


ASSEMBLY NO	NUT	GLAND	A F MAX FREE DIA	A c MIN CLOSED DIA	B DIA MAX	C ±.020	S THREAD REF		D	RELEASE	WT-LB
							SIZE-CLASS 2B	PITCH DIA		COMMENT	
10-117925-6		NOT AVAIL	ABLE								
10-117925-8	10-117926-8	10-117927-8	.230	.168	.527	.773	.4375-28UNEF	.4143-.4189	.205	32508-102 22538-29	
10-117925-10	10-117926-10	10-117927-10	.312	.205	.655	.773	.5625-24NEF	.5354-.5405			
10-117925-12	10-117926-12	10-117927-12	.442	.338	.792	.915	.6875-24NEF	.6604-.6656			
10-117925-14	10-117926-14	10-117927-14	.539	.416	.920	1.107	.8125-20UNEF	.7800-.7857			
10-117925-16	10-117926-16	10-117927-16	.616	.550	1.047	1.324	.9375-20UNEF	.9050-.9109		32524-266 22538-66	
10-117925-18	10-117926-18	10-117927-18	.672	.600	1.174	1.554	1.0625-18NEF	1.0264-1.0326			
10-117925-20	10-117926-20	10-117927-20	.747	.635	1.302	1.771	1.1875-18NEF	1.1514-1.1577	.299		
10-117925-22	10-117926-22	10-117927-22	.846	.670	1.429	1.935	1.3125-18NEF	1.2764-1.2827	.299		
10-117925-24	10-117926-24	10-117927-24	.894	.740	1.556	2.091	1.4375-18NEF	1.4014-1.4079	.299	35524-570	

REL	32508-102	WAS	DATE	D'MAN	APPD.
1	32524-266	ADD & REL. 10-117925-16 THRU -22 & DATA	4-11-57	I.NILES	
2	35525-83	ADD -24 & DATA	8-12-58	A.NILES	
3	35163-1	CHG C & D COL	4-1-59	PAULCHANK	
4	35524-570	REL -24 & DATA	7-17-59	A.NILES	
5	38524-1101	ADD & REL-XXO FINISH	6-21-62	DYKEMAN	
6	38524-1217	ADD & REL-XX7 SERIES, RENUMBERED NOTES & FLAGS	7-11-62	RACE	
AI	42654-1	(MFG); REV NOTE 2	1-30-64	MILAP	
A2	48524-417	ADD & REL XX8 & XX9 FINISH & DATA	12-7-67	MATTICE	
B	60090-030	(CL 11) ADDED & REL -XXG FINISH & DATA	10-4-90	McElligott	
C	82460	ADD AND RELEASE -XXY AND -XXU + DATA	11-13-96	R.Barnes	
D	85865	(CL 11) ADDED & REL-XXX FINISH & DATA	12-9-98	DEWATTO	



10-117925

3. ALL DIMENSIONS INDICATE FINAL INSTALLATION.

2. APPLY THIN COATING OF WHITE PETROLATUM 9-3239 TO NUT ON INDICATED TAPERED AREAS, INTERNAL DIAMETER AND THREADS.

1. TO COMPLETE ASSEMBLY NO. AND NUT NO., ADD APPLICABLE LAST DIGIT SUFFIX NO. FOR DESIRED FINISH:

NOTE 1. (CONT.)
BLACK ZINC ALLOY SUFFIX -XXY
GREEN ZINC ALLOY SUFFIX -XXU
BLACK ZINC ALLOY CONDUCTIVE PLATE SUFFIX -XXX

CHROMATE TREAT
BRIGHT CADMIUM PLATE
BLACK ANODIZE
CADMIUM PLATE OLIVE DRAB
GREY ANODIZE
ANODIC COATING
CADMIUM PLATE, NICKEL BASE PLATE
BRIGHT NICKEL
OLIVE DRAB CADMIUM PLATE, NICKEL BASE
NICKEL ALLOY PLATE

SUFFIX -XXO
SUFFIX -XX1
SUFFIX -XX2
SUFFIX -XX3
SUFFIX -XX4
SUFFIX -XX5
SUFFIX -XX7
SUFFIX -XX8
SUFFIX -XX9
SUFFIX -XXG

RELEASE	COMMENT
38524-1101	NC
32508-102	22538-29
38524-1217	
48524-417	
48524-417	

NOTES:

NOTES:

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MATERIAL SPEC		PROCESS SPEC		SCINTILLA MAGNETO DIVISION BENDIX AVIATION CORPORATION SIDNEY, N. Y. U.S.A.				TOLERANCES UNLESS OTHERWISE SPECIFIED	
HEAT TREAT SPEC.		FINISH SPEC		NAME GLAND ASSEMBLY, TYPE PCW				DECIMALS .010	
TOOL ACC.		COM. REC. SEE ABOVE		D'MAN I.NILES				NEXT ASSEMBLY 10-115106 & OTHERS	
				CHECKER Rudak				SUPERSEDES 10-117925	
				DATE 10-17-56				AND IS NOT INTERCHANGEABLE	
				SCALE NONE				REF.	