

LOC		DIST		REVISIONS					
GP		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
				A		RELEASED	01MAY06	RG	SF
				B		REV PER ECO-06-014251	28JUN2006	RG	SF

1. PART NUMBER CHANGES AND OR DESIGN CHANGES AFFECTING ITEM INTERCHANGEABILITY REQUIRE PRIOR TYCO APPROVAL AND AUTHORIZATION BY REVISION TO THIS DRAWING.

2. MATERIAL:
INSULATORS - THERMOPLASTIC, GLASS REINFORCED, COLOR: BLACK
UL94V-0 FLAMMABILITY RATED.
SIGNAL CONTACTS: PHOSPHOR BRONZE ALLOY
POWER CONTACTS - PHOSPHOR BRONZE ALLOY, COPPER ALLOY
CROWN BANDS: BERYLLIUM COPPER ALLOY

3. FINISH:
CONTACTS - GOLD PLATE .000030 INCH MIN. THK., OVER NICKEL
.000040 INCH MIN. THK.
SOLDER TAILS TIN .000100 INCH MIN. THK.

4. ITEMS PROVIDED TO THIS SPECIFICATION TO BE PERMANENTLY IDENTIFIED PER THE FOLLOWING IDENTIFIER LABEL

YEAR

WEEK

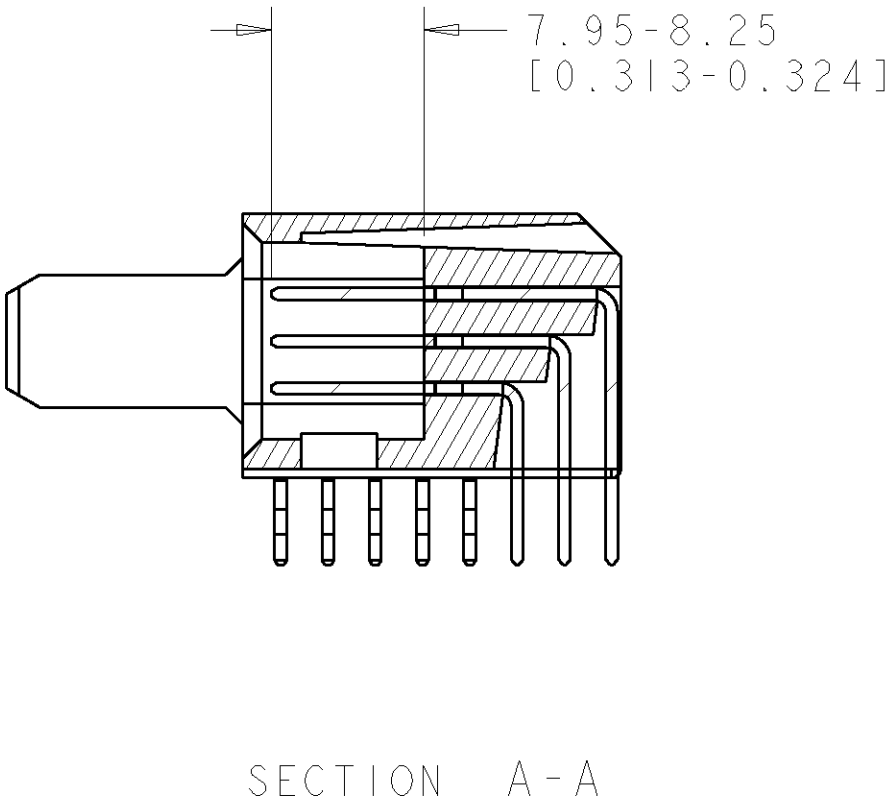
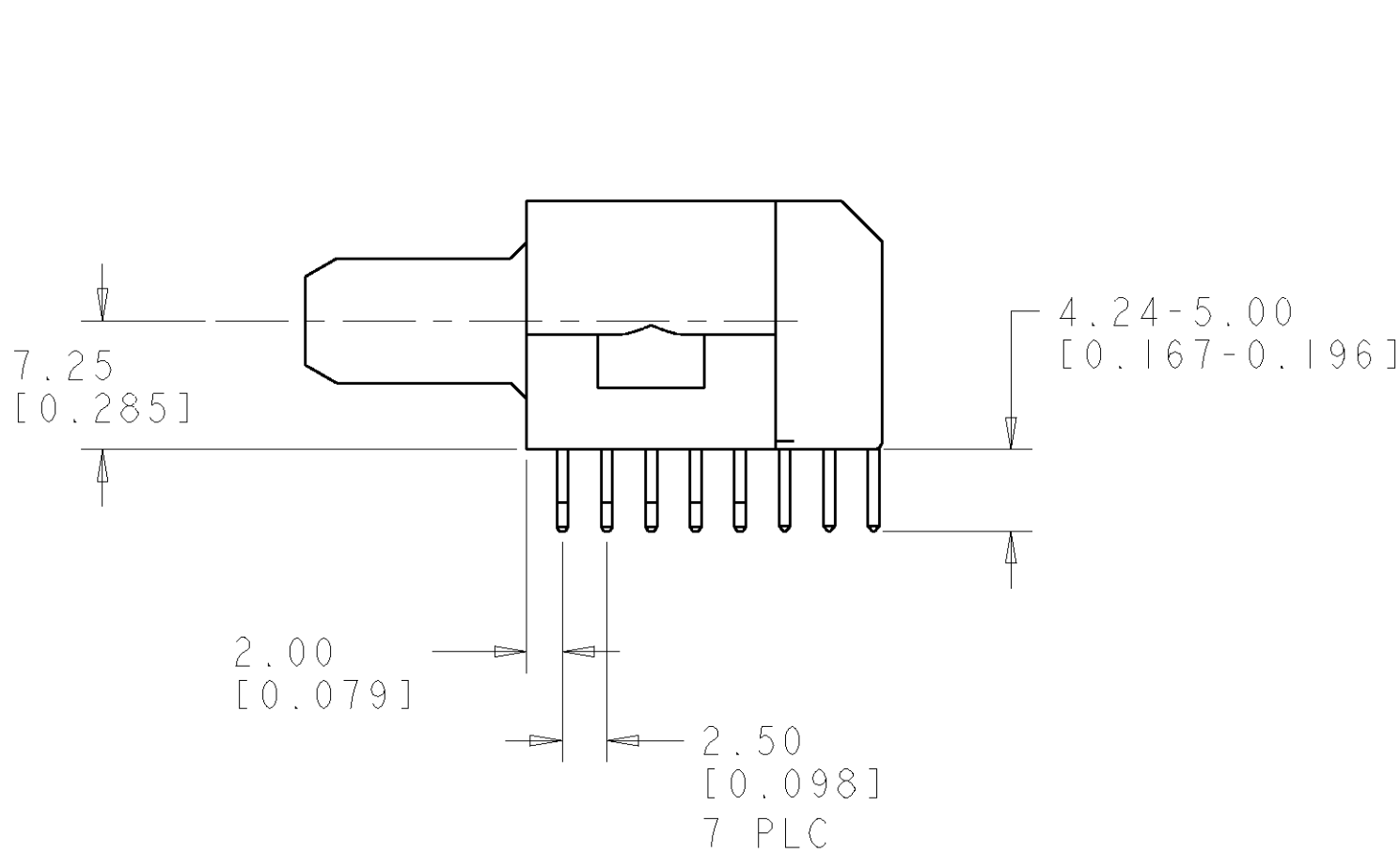
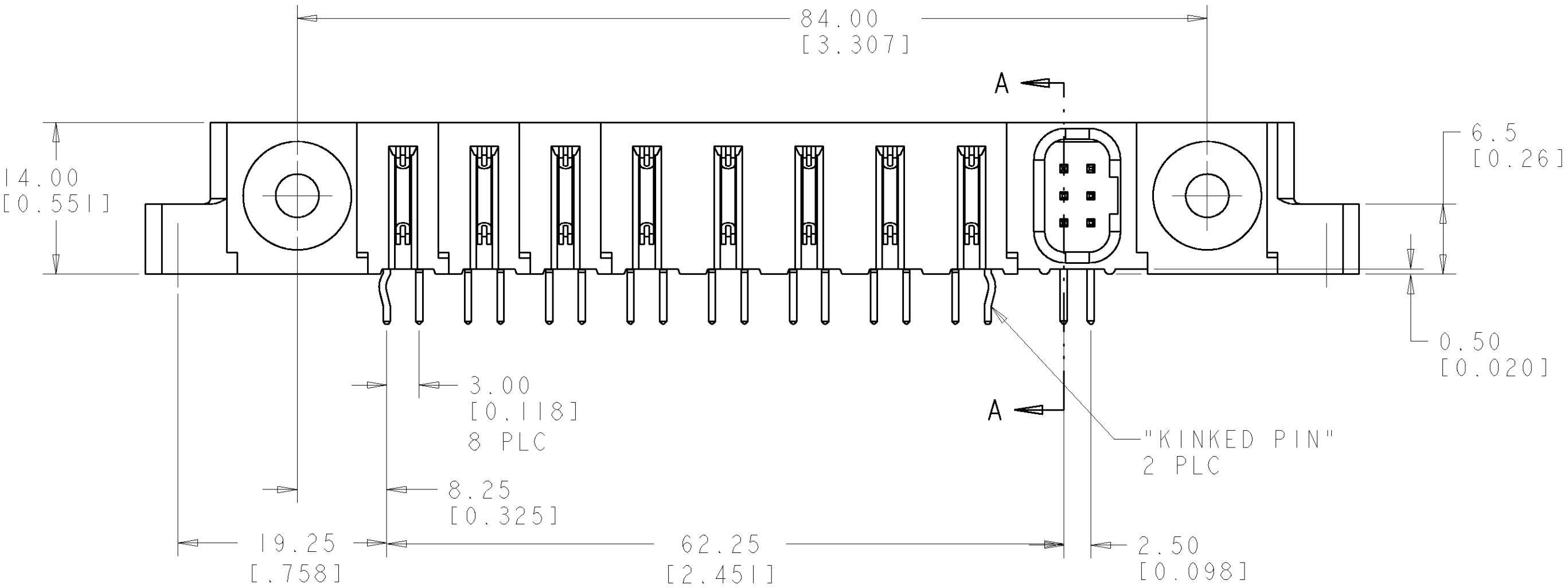
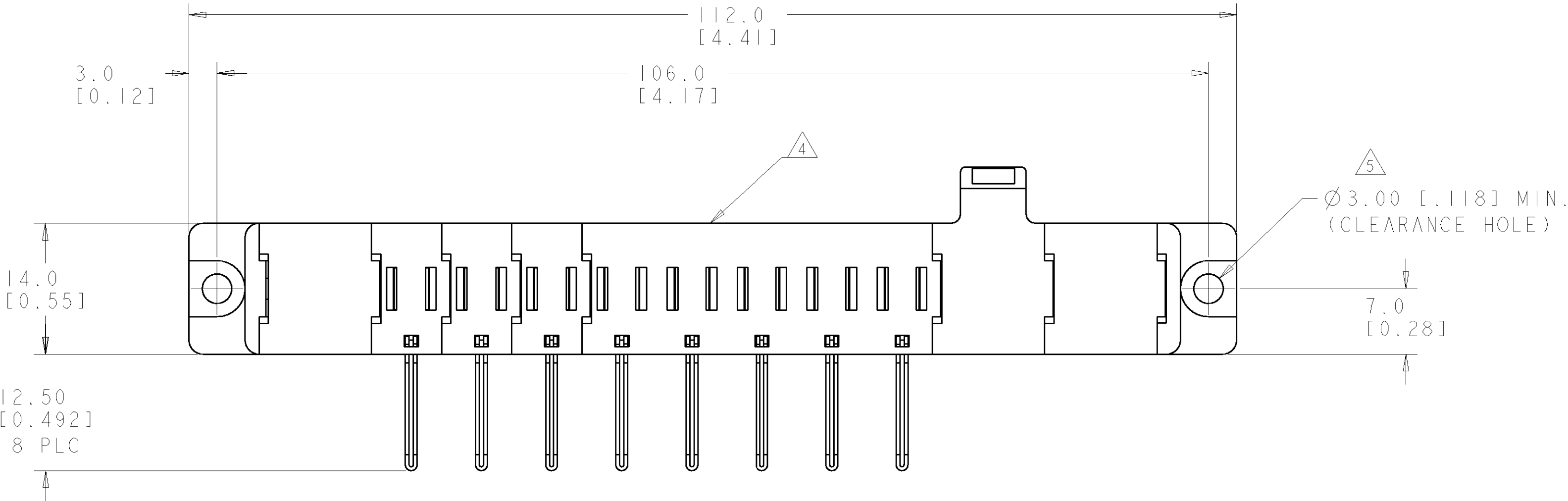
TYCO PART NO.

DATE CODE (e.g. 0106)

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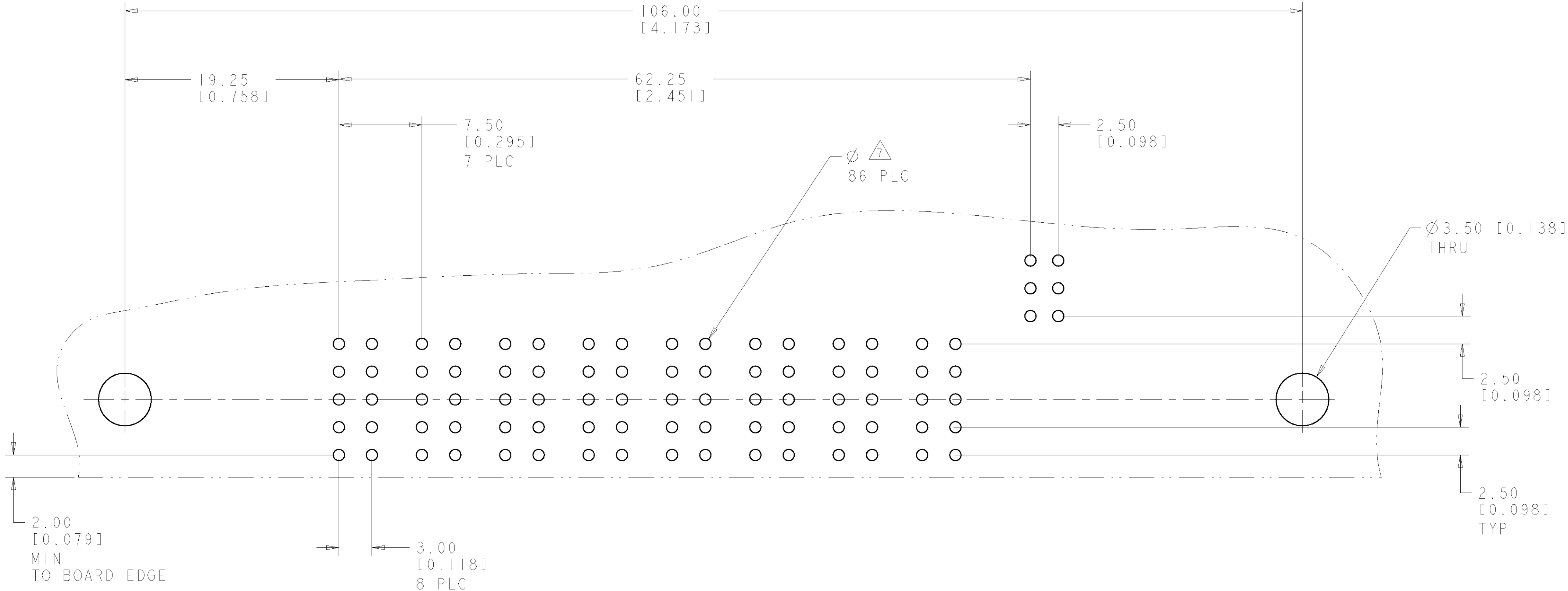
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5. MOUNTING FLANGES ACCEPT M3 OR NO. 4 SCREWS, (USER SUPPLIED)



NOTES: 1. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED. 2. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED. 3. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED. 4. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED. 5. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED. 6. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED. 7. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED. 8. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED. 9. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED. 10. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED. 11. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED. 12. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED. 13. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED. 14. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED. 15. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED. 16. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED. 17. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED. 18. 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LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

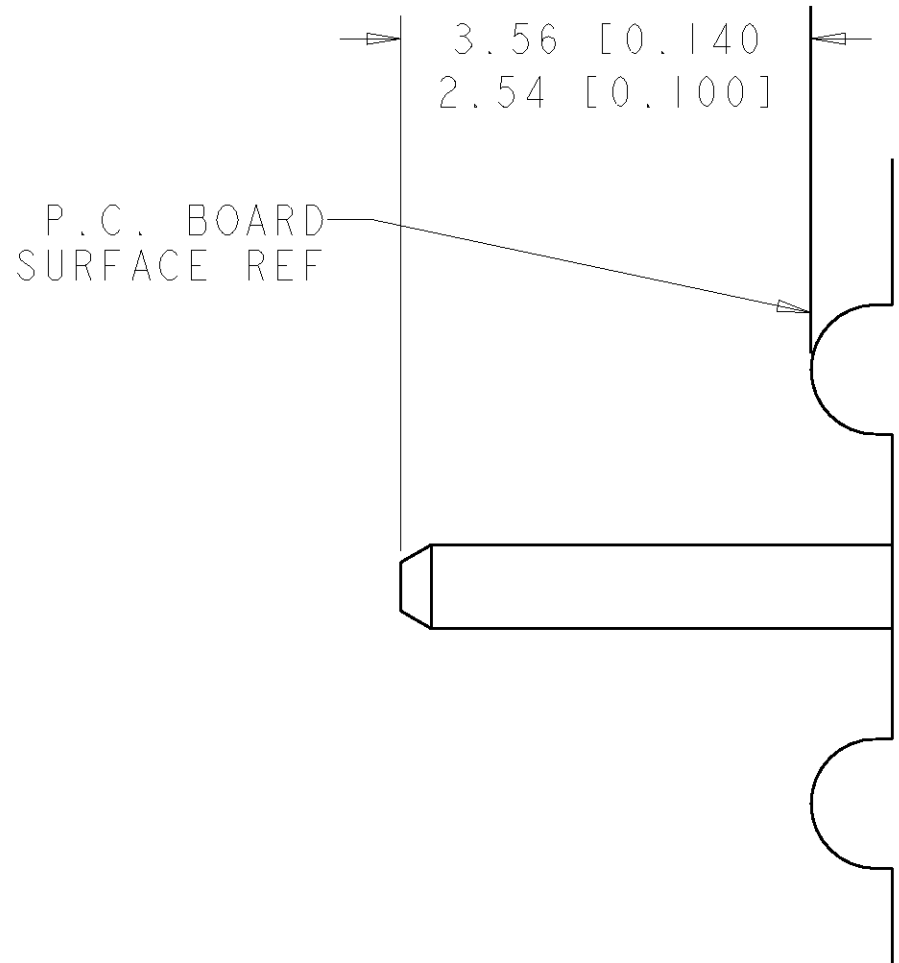


PRINTED CIRCUIT LAYOUT
COMPONENT SIDE

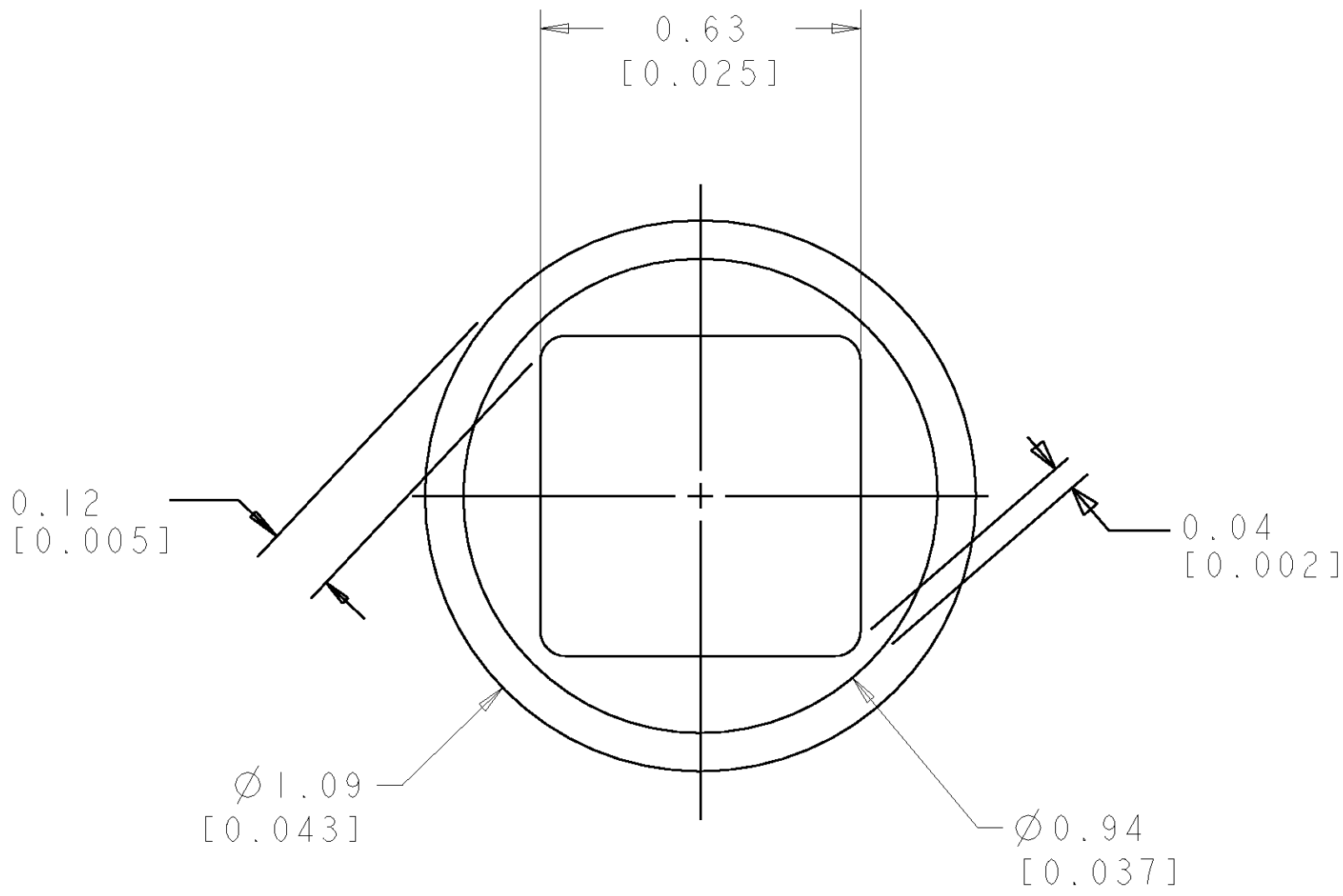
CONNECTOR	CATALOG MODULE #	QTY	SIZE NO.	CONTACT QTY	MATING PIN	MAX. CURRENT (PER CONTACT)	CONTACT SPACING	VOLTAGE RATING
PIN	FP314	1	22	6	.64 [0.025] SQ.	3 amps	2.50 [0.0984]	125
	FP106	8	8	8	1.25 X 7.00 [0.049 X .276]	35 amps	7.50 [0.2953]	250
	FP506	2	RIGHT ANGLE GUIDE SOCKET					
	FP500	1	LEFT MOUNTING FLANGE					
	FP501	1	RIGHT MOUNTING FLANGE					

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DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME PIN CONNECTOR ASSEMBLY RIGHT ANGLE SOLDER TAILS	
9 PLC 1 PLC 2 PLC 3 PLC 4 PLC ANGLES		± ±.5 [0.020] ±.25 [0.010] ± ±.5		PRODUCT SPEC APPLICATION SPEC	
MATERIAL -		FINISH -		WEIGHT -	
CUSTOMER DRAWING		SCALE 4:1		SHEET 2 OF 3	
				REV B	

LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-



6. SOLDER PIN DETAIL
SCALE 10 : 1



SOLDER TERMINATION AREA
SCALE 40:1
RECOMMENDED PRINTED CIRCUIT HOLE
FINISHED HOLE: Ø1.02 [.040]±.08 [.003]
DRILLED HOLE: Ø1.15 [.0453] ±.013 [.0005]
COPPER PLATE: .025 [.0010] MIN. (PER SURFACE)
TIN PLATE: .008 [.0003] MIN. (PER SURFACE)

ELCON FLATPAQ

THE INFORMATION CONTAINED HEREIN IS UNCLASSIFIED EXCEPT FOR THAT INFORMATION CONTAINED HEREIN THAT IS UNCLASSIFIED TO EXEMPT THE CONTROLLING ORIGINATING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST EDITION.		DWN R.GRZYBOWSKI	01MAY06	tyco <i>Electronics</i> Tyco Electronics Harrisburg, PA 17105-3608	
		CHK S.FLICKINGER	01MAY06		
		APVD S.FLICKINGER	01MAY06	NAME PIN CONNECTOR ASSEMBLY RIGHT ANGLE SOLDER TAILS	
DIMENSIONS: mm[INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	
		0 PLC	±	APPLICATION SPEC	
		1 PLC	±.5 [.020]		
		2 PLC	±.25 [.010]		
		3 PLC	±		
		4 PLC	±		
		ANGLES	± 5		
		FINISH	-		
MATERIAL		-	-	WEIGHT	-
		-	-	CUSTOMER DRAWING	
				SCALE	4:1
				SHEET	3
				OF	3
				REV	B