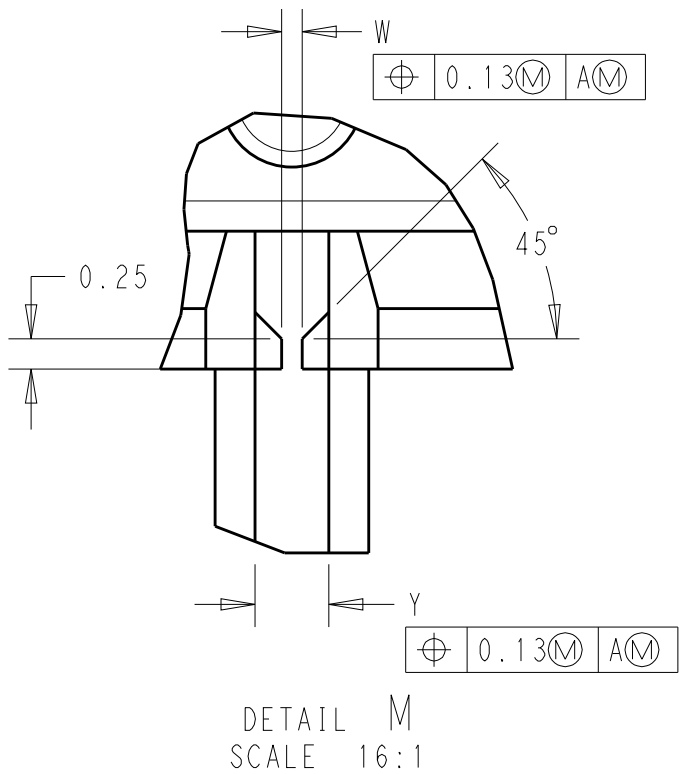
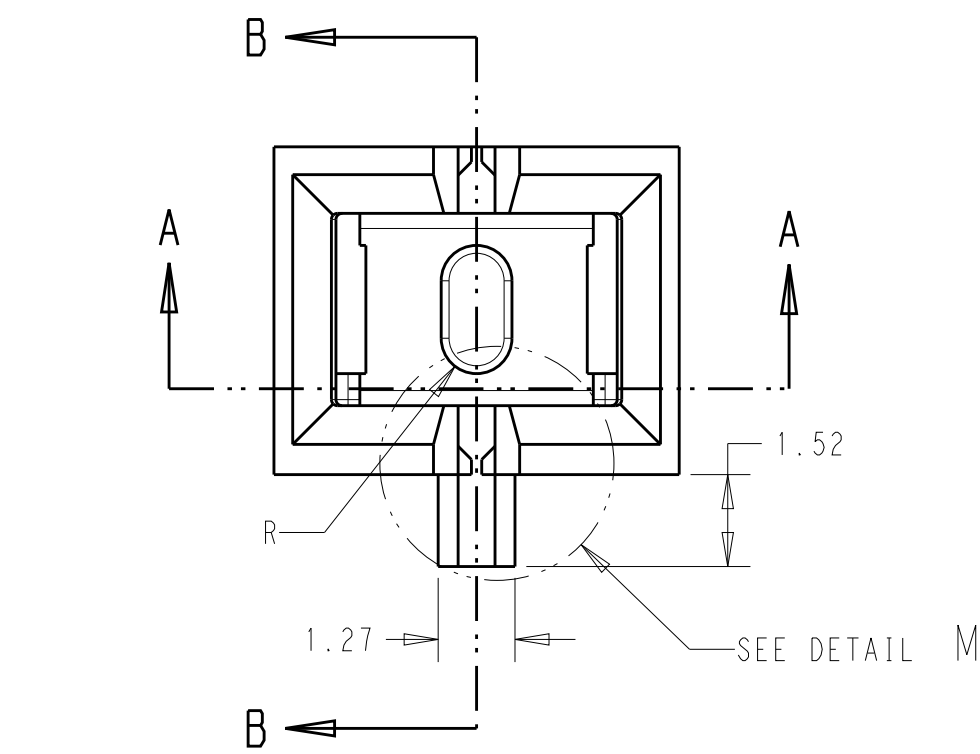
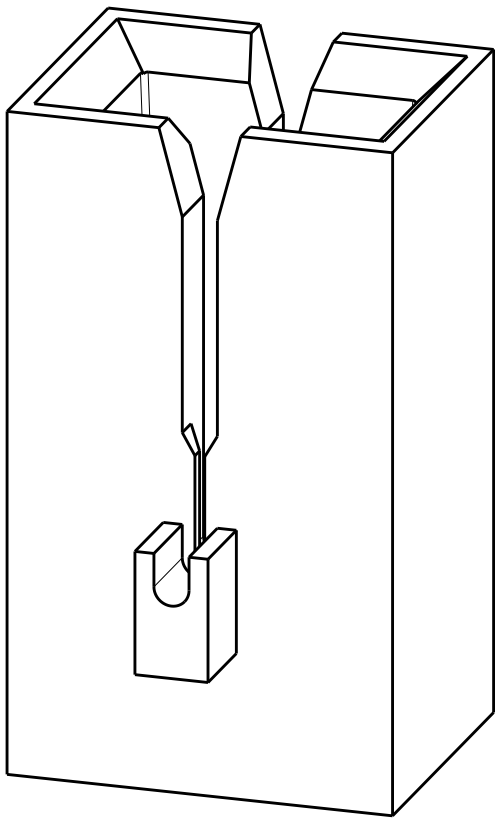
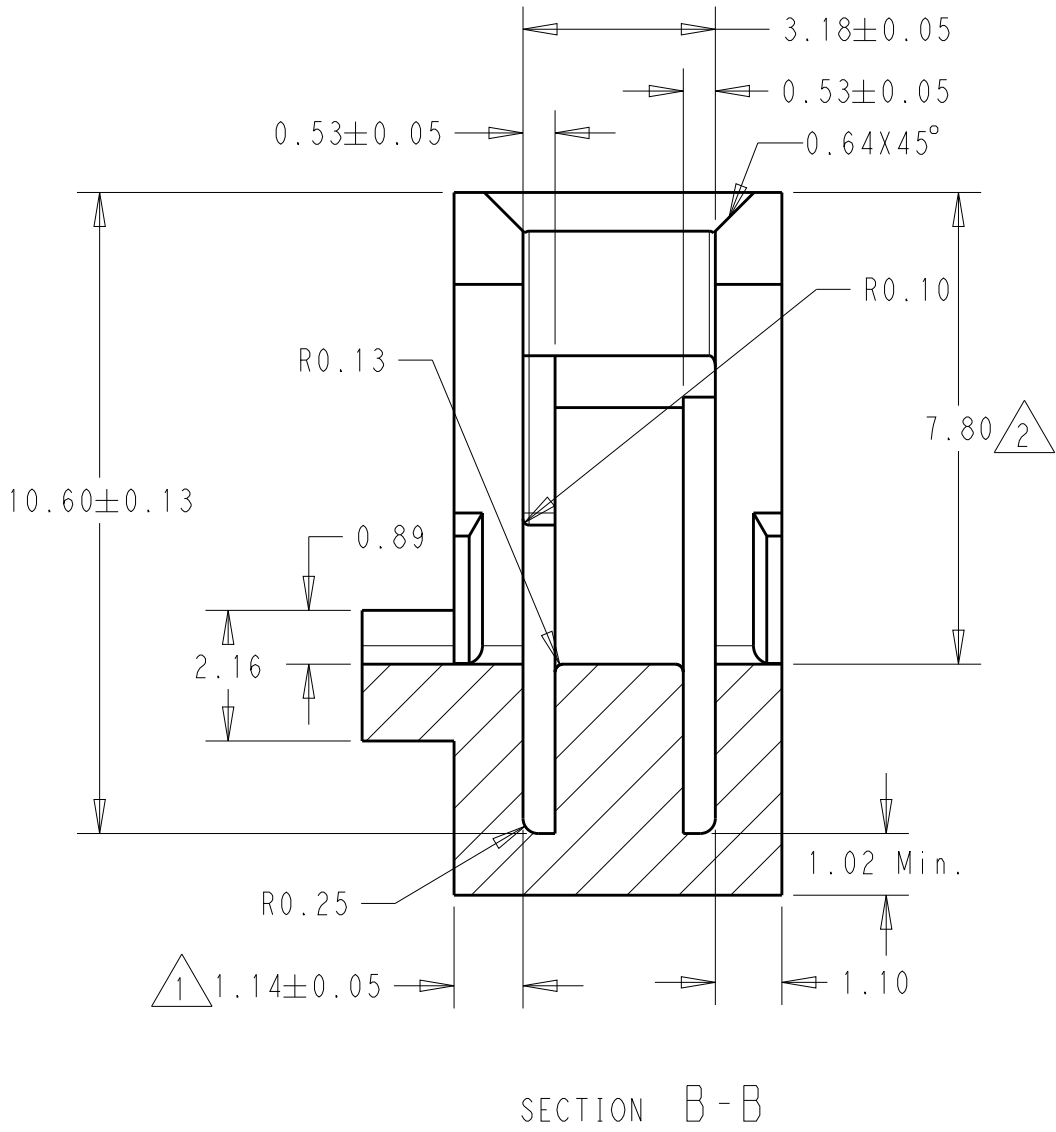
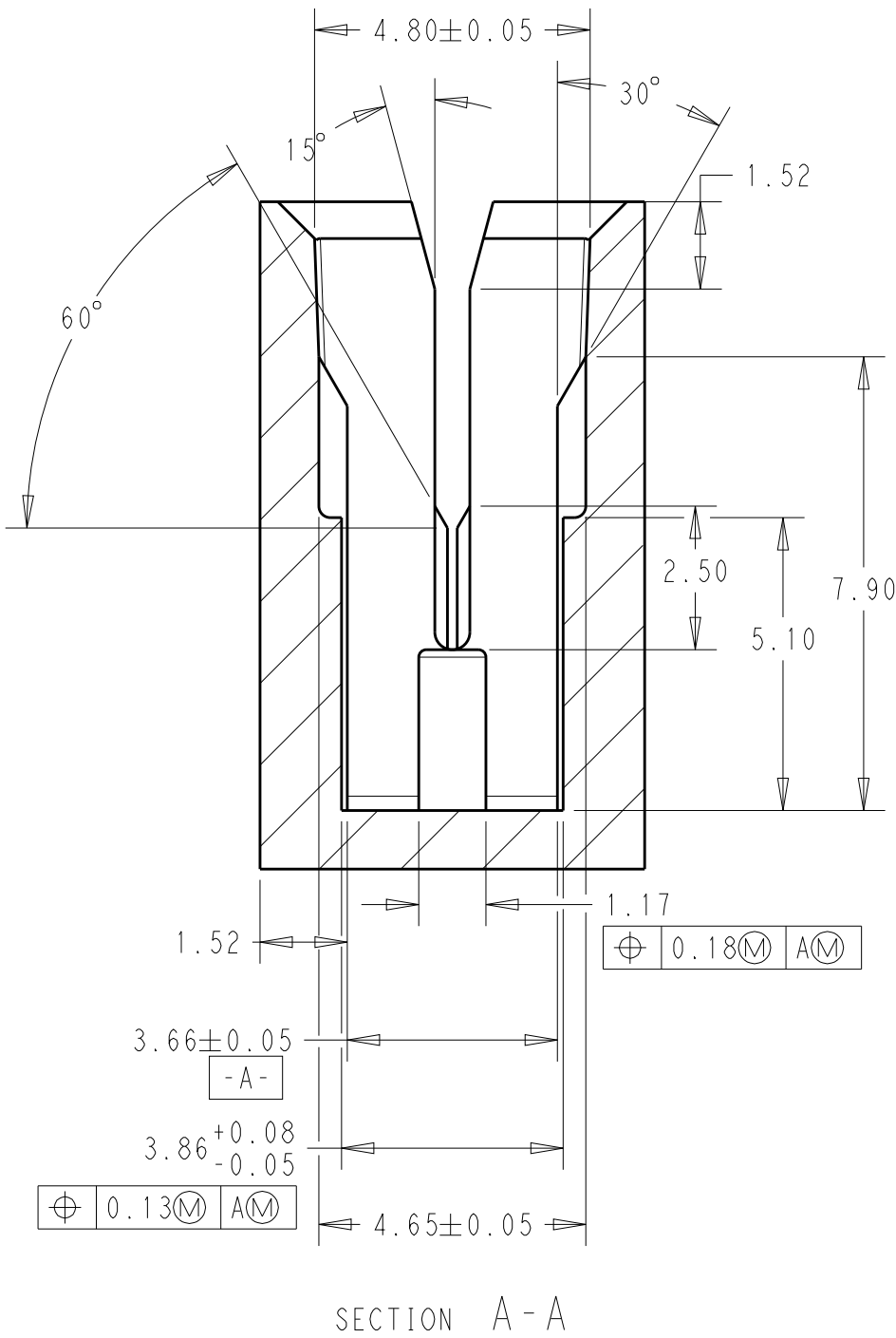


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	1	INITIAL RELEASE	30JAN2019	JH	PKS



- NOTES:
- 1 THE WALL THICKNESS AT THE CUT OFF SIDE MUST BE SAME AT ALL CAVITIES.
 - 2 IT MUST BE GUARANTEED THAT THE MAGNET WIRE WILL TOUCH THE BOTTOM OF SLOT AND ANVIL.COIL WINDINGS OR OTHER PARTS HAVE TO BE LOWER THAN THE WIRE SLOT OF THE CAVITY TO GUARANTEE OPTIMIZED CONNECTIONS.
 - 3 RECOMMENDED THERMOPLASTIC MATERIAL: GLASS FILLED(MIN. 10%, MAX. 30%)
- 4 DRAFT ANGLES MUST BE HELD WITHIN THE FEATURE TOLERANCE.
- 5 A WIRE TIE-OFF POST IS RECOMMENDED STARTING A MAGNET WIRE<Ø0.23mm.



1.42	0.88	0.86-1.15
1.13	0.62	0.61-0.86
0.87	0.36	0.36-0.61
0.61	0.17	0.18-0.36
Y±0.10	W+0/-0.05	MAGNET WIRE DIAMETER(mm)

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 29 JAN 2019 JUSTIN HUANG	TE Connectivity			
DIMENSIONS: mm		CHK 29 JAN 2019 JUSTIN HUANG				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD 29 JAN 2019 SENTHIL KUMAR	NAME CAVITY FOR MAG-MATE TRMINAL WITH EXTENDED LEAF-SPRING			
0 PLC ± 1 PLC ± 2 PLC ±0.10 3 PLC ± 4 PLC ± ANGLES ±1°		PRODUCT SPEC 108-2012	SIZE A2			
MATERIAL 3		APPLICATION SPEC 114-2046	CAGE CODE 00779			
FINISH -		WEIGHT -	DRAWING NO 411-106410			
		CUSTOMER DRAWING	RESTRICTED TO -			
			SCALE 8:1			
			SHEET 1 OF 1			
			REV A			