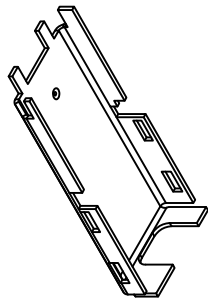
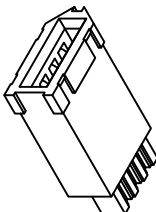


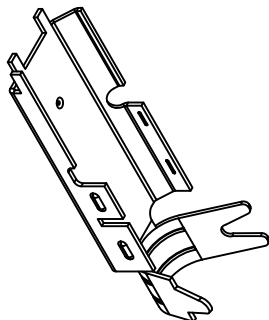
DATE	DESCRIPTION	REV.
8.9.99	CHANGE AS PER ECN 99-054	A
6.7.05	CHANGE AS PER ECN 05-030	B
12.08.10	CHANGE AS PER ECN 10-085	C
3.11.16	CHANGE AS PER ECN 16-038	D
11.15.21	CHANGE AS PER ECN 21-131 (E1) WAS 31.47mm, (E2) WAS 5.33 mm	E



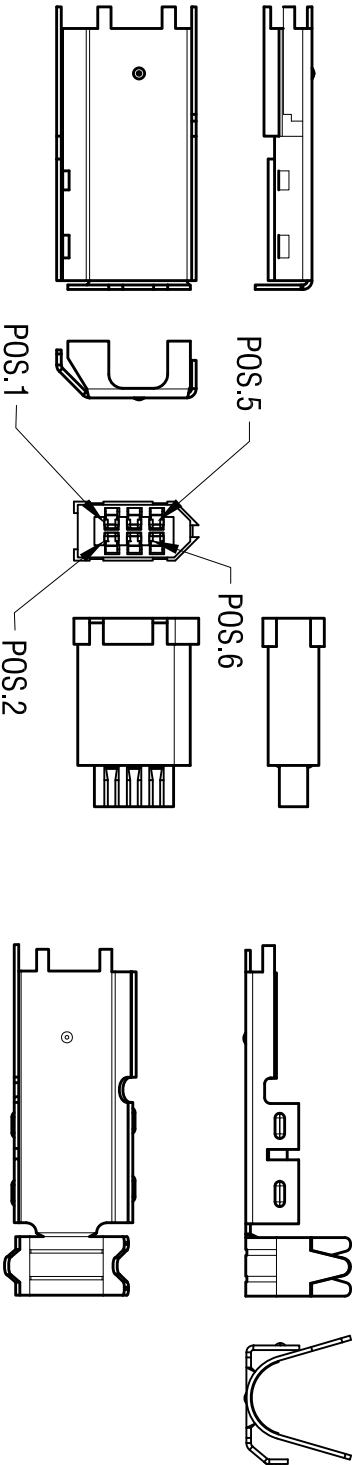
FRONT SHELL



INNER HOUSING / TERMINALS

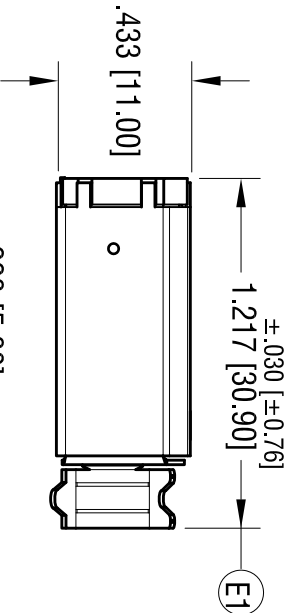


REAR SHELL

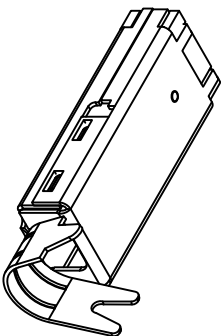


Notes:

- Shell: Mat'l: Steel,
- Finish: Nickel Plate over Copper.
- Insulator: Mat'l: Thermoplastic UL 94V-0
- Contacts: Mat'l: Bronze
- Finish: Gold Plate over Nickel Plate on Contact Area.
- Tin Plate over Nickel Plate on Solder Tail.



(DIMPLES NOT INCLUDED)



ASSEMBLY

KEYSTONE ELECTRONICS CORP.				
www.keyelco.com • NEW HYDE PARK, NY 11040 • Tel (516) 328-7500				
PART NAME				
IEEE 1394 'FIREWIRE' PLUG				
MATERIAL				
AS NOTED				
FINISH		AS NOTED		
TOLERANCES		INCH	[MM]	CODE
DECIMAL		± .010 [± 0.25]		
ANGULAR		± 1°		
UNLESS OTHERWISE SPECIFIED				
C		DWG. NO.		
928				
DRN BY		BOONE		
APPD		RH		
SCALE		1.5X		
DATE		5.22.98		

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