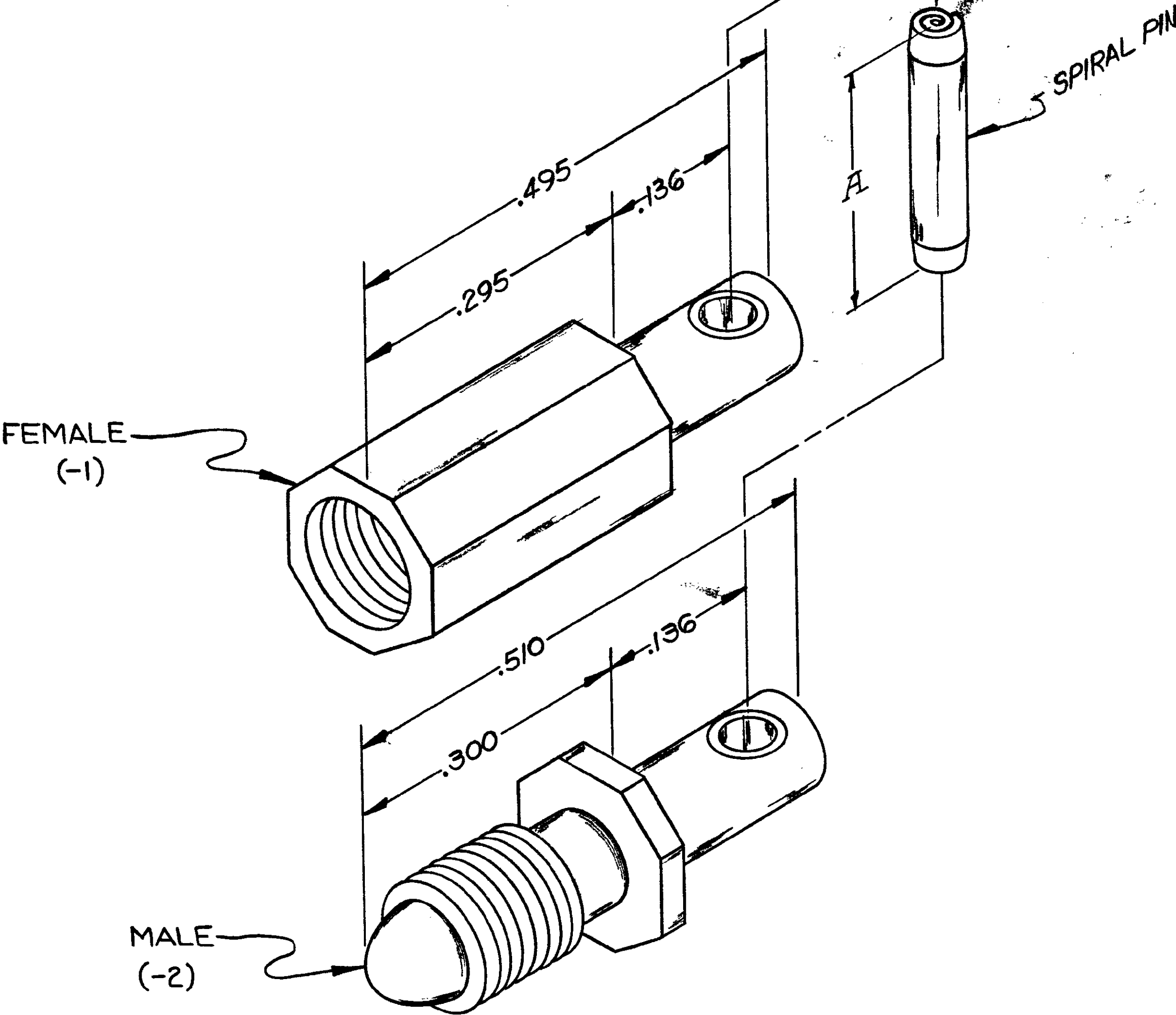


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| REVISIONS |   |      |     |                      |          |          |  |
|-----------|---|------|-----|----------------------|----------|----------|--|
| P         | F | ZONE | LTR | DESCRIPTION          | DATE     | APPROVED |  |
|           | ✓ |      | 0   | REL.                 |          |          |  |
|           | ✓ |      | 01  | ADD -31 AB-1664      | db 6-86  | EAM      |  |
|           |   |      | A   | REV PER 0600-5354-96 | JB 10-96 | Am       |  |



1. FEMALE JACKSCREW-SOCKET .240 DEEP, 6-32 UNC-2B DOUBLE THREAD DOUBLE LEAD.  
2. MALE JACKSCREW-TIP .270 LONG, 6-32 UNC-2A DOUBLE THREAD DOUBLE LEAD.  
3. KIT CONSISTS OF ONE MALE OR ONE FEMALE JACKSCREW AND ONE SPIRAL PIN.

|           |                      |          |
|-----------|----------------------|----------|
| .187±.015 | FEMALE JACKSCREW KIT | 531985-3 |
| .250      | MALE JACKSCREW KIT   | 531985-2 |
| .250      | FEMALE JACKSCREW KIT | 531985-1 |
| A         | DESCRIPTION          | PART NO  |

|                                                                                                       |                                                                                                                                  |                                                                     |
|-------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------|
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.<br>TOLERANCES ON:<br>DECIMALS ± .010<br>ANGLES ± | CONTRACT NO<br>DR 12-19-80<br>CHK IRSHAFNER<br>APPD [Signature] 12/12/80<br>APPD [Signature] 12-30-80<br>DSGN APPD<br>OTHER APPD | AMP   AMP INCORPORATED<br>Harrisburg, Pa.                           |
| MATERIAL<br>STAINLESS STEEL                                                                           | FINISH<br>PASSIVATED                                                                                                             | NAME<br>JACKSCREW, FIXED ASSEMBLY,<br>FOR RIGHT ANGLE BOX CONNECTOR |
| SIZE<br>C                                                                                             | CODE IDENT NO<br>00779                                                                                                           | DRAWING NO<br>531985                                                |
| SCALE 1/1                                                                                             | SHEET 1 OF 1                                                                                                                     |                                                                     |

CUSTOMER DRAWING