

## SUMMARY

### # Wires

Low voltage 8



*Image is for illustrative purpose only*

Series	1M
Termination type	Male crimp
IP rating	68
AWG wire size	26.00 - 22.00
Cable Ø	4.85 - 9.70 mm
Status	active

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[See video assembly instructions](#)

## TECHNICAL DETAILS

### Mechanics

Shell Style/Model	FG*: Straight plug with arctic grip and MIL spec backend
Keying	3 keys (beta=165, gamma=30, plug: male contacts, receptacle: female contacts)
Housing Material	Brass (chrome plated [SAE AMS 2460]) shell and collet nut, nickel plated [SAE AMS QQ N 290] brass latch sleeve and mid pieces
Weight	14.86 g

### Performance

Configuration	1M.308 : 8 Low Voltage
Insulator	L: PEEK
Rated Current	5.0 Amps

### Specifications

Contact Type: Crimp  
Contact Retention: 22 N  
Contact Dia.: 0.7 mm (0.028in)  
Bucket Dia.: 0.8 mm (0.031in)  
Min. Conductor: 0.14 mm<sup>2</sup> (AWG 26)  
Max. Conductor: 0.34 mm<sup>2</sup> (AWG 22)  
R (max): 6.1 mOhm  
Test voltage (kV rms) Contact-contact: 1.3

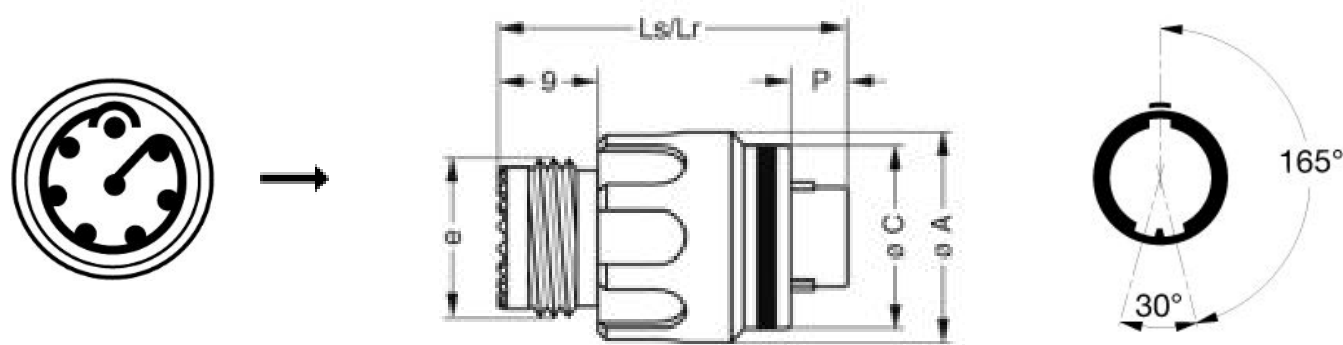
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Test voltage (kV rms) Contact-shell: 1.1

Others

- Endurance (Shell): 3000 mating cycles
- Temp (min / max): -55°C / +200°C
- Humidity (max): 21 days at 95%
- Gunfire vibration: 25 Hz - 2000 Hz, 3 axis (Apache helicopter)
- Vibration-Sine: 30 g, 3 axes, 12 hr [10 Hz - 2000 Hz]
- Vibration-Random: 37.8 g rms - 3 axes, 4 hr amb [50 Hz - 2000 Hz]
- Shock Resistance: 300 g [ 3 ms]
- Lighting strike EIA 364-75: 10K amps - 6 times
- Thermal shock: 5 cycles: -65°C to +150°C
- EMI Shielding EIA 364-66A: >= 80 dB (1 GHz), >=70 dB (3 GHz), >= 58 dB (6 GHz), >= 40 dB (10 GHz)
- Salt Spray Corrosion: >1000 hr

DRAWINGS



Dimensions

	A	C	Lr	Ls	P	e
mm.	15.9	14.2	26.4	26.4	3.9	M12x1.0
in.	0,63	0,56	1,04	1,04	0,15	

RECOMMENDED BY LEMO

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## Tools

Crimp Tool:	<a href="#">DPC.91.701.V</a>
Crimp settings:	AWG/Selector = 22-24-26/6-5-5
Positionner:	<a href="#">DCE.91.070.5MVC</a>
Extractor:	<a href="#">DCF.93.070.4LT</a>
Replacement contact:	FGN.0M.555.ZZC

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